

SYCLONE

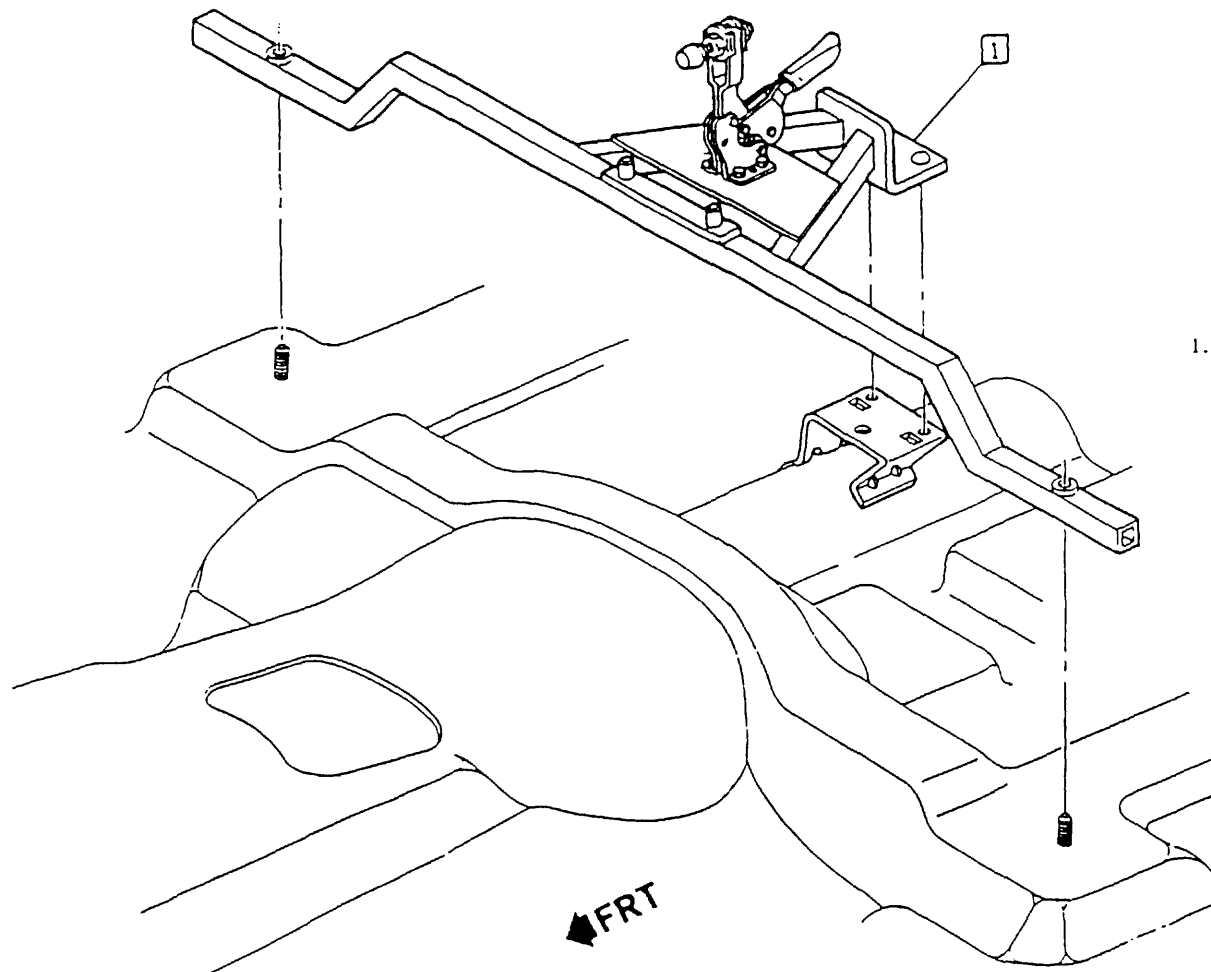
TYPHOON

SONOMA GT

PDM'S

5010

1 REAR CONSOLE BRACKET
FIXTURE BAR



- CONSOLE BRACKET REAR INSTALLATION

1. PLACE FIXTURE BAR #5010
ON FRONT OUTER SEAT TRACT STUDS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAHER	
									CKT	<i>[Signature]</i>	
									APVD	<i>[Signature]</i>	
									APVD		
									APVD		
									APVD		
									APVD		
▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED TITLE FIXTURE BAR REAR CONSOLE BRACKET LOCATOR ST106(03) & ZR9/Z74 T105(16) & Z79 REF P - P - P - P - UPC 0A SHEET 2											

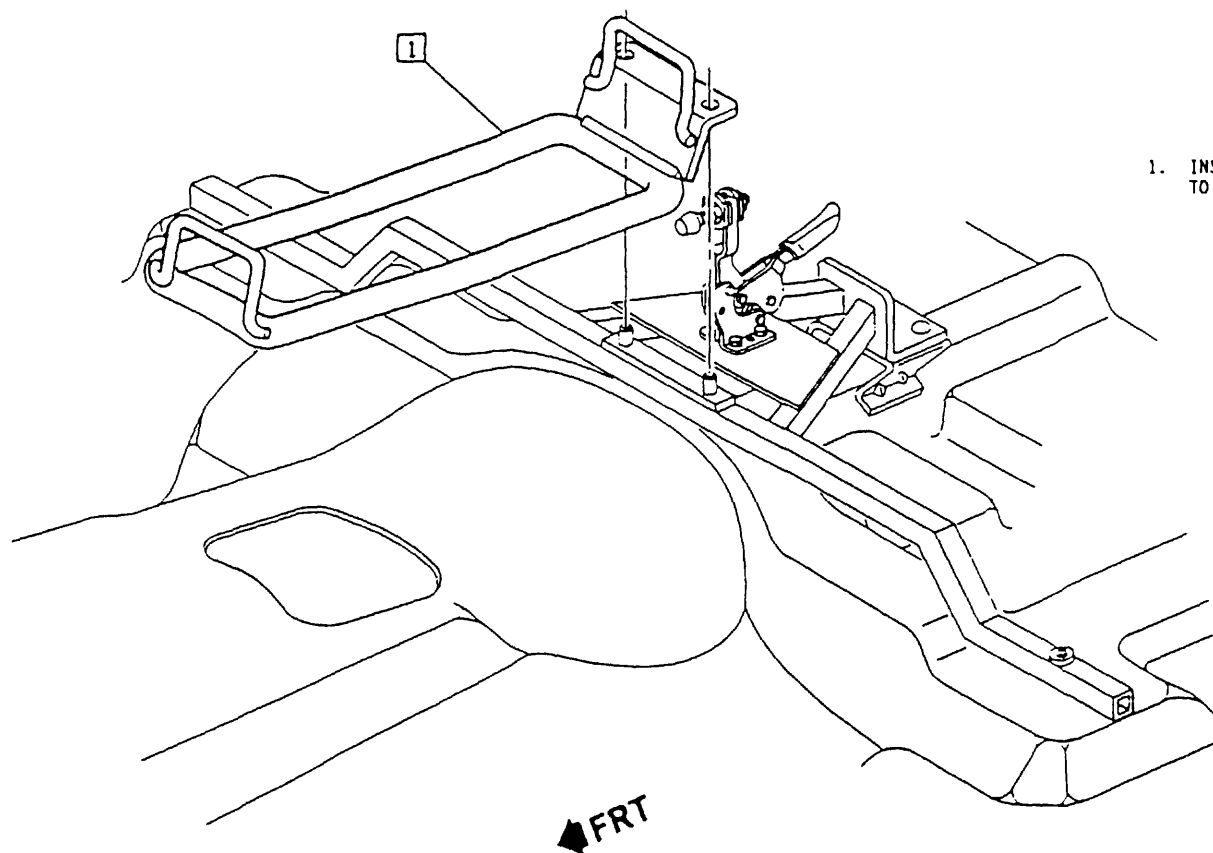


PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☒ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

5011

1 FLOOR PATCH CUT-OUT



FLOOR PATCH CUT-OUT

1. INSTALL FLOOR PATCH CUT-OUT TEMPLATE #5011 TO FIXTURE BAR.

[illegible]

PRODUCT DESCRIPTION MANUAL

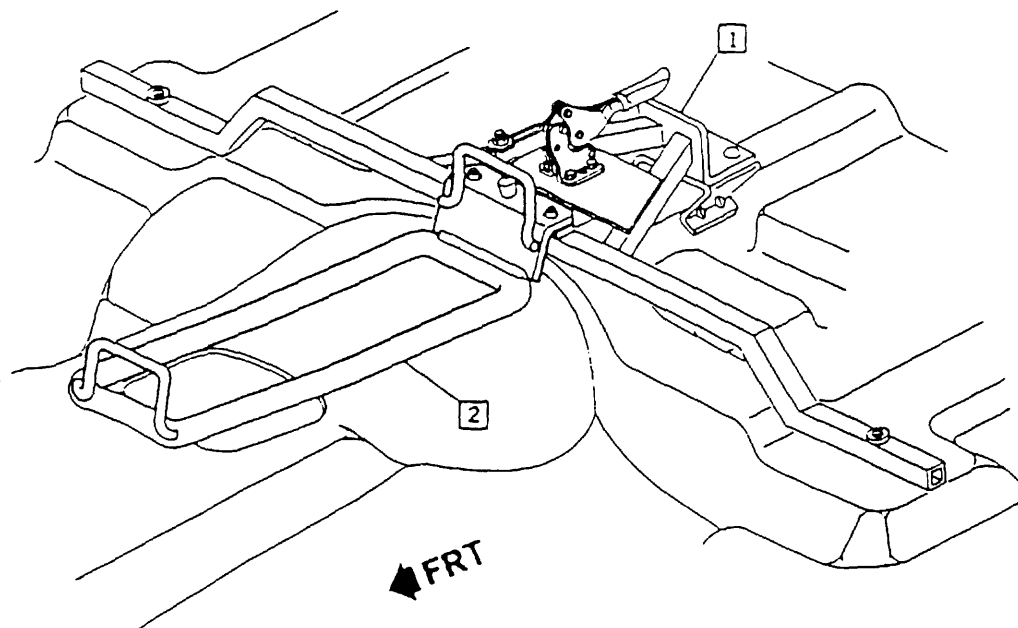
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF

5010

1 REAR CONSOLE BRACKET
FIXTURE BAR

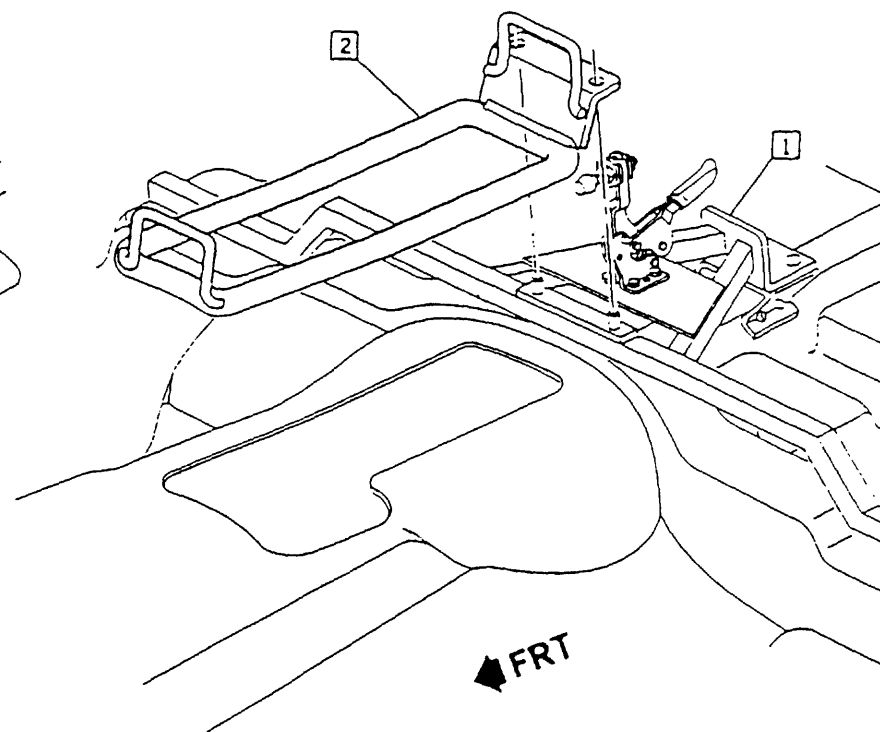
5011

2 FLOOR PATCH CUT-OUT

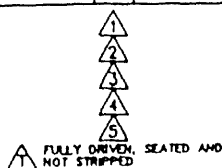


FLOOR PATCH CUT-OUT

1. INSTALL FLOOR PATCH CUT-OUT TEMPLATE #5011 TO FIXTURE BAR #5010 ON PINS, CLAMP IN PLACE.
2. CUT-OUT FLOOR PAN WITH PLASMA TORCH (KEEP TORCH VERTICAL).
3. REMOVE TEMPLATE #5011 FROM FIXTURE BAR #5010.



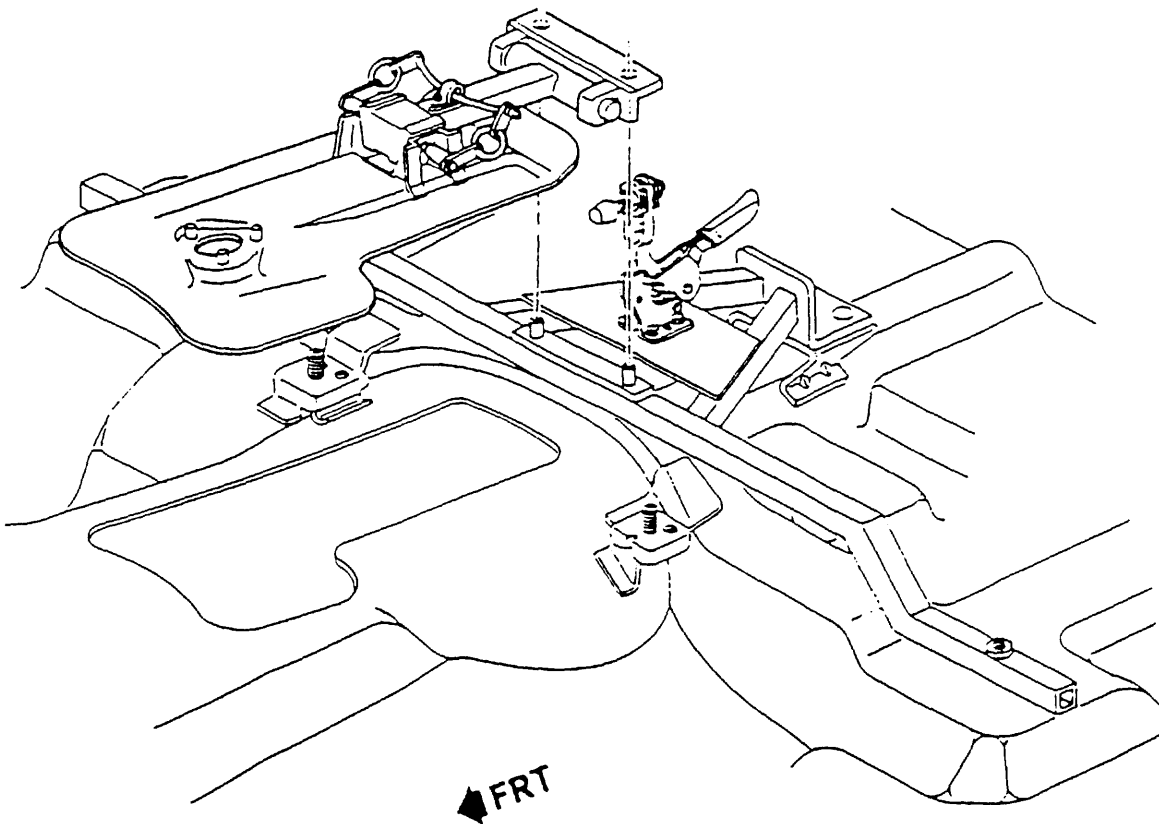
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. M.	FLOOR PATCH CUT-OUT INSTALLATION AND REMOVAL
									APVD		T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
											P -
											P -
											P -
											UPC
											0A
											SHEET
											4





5012

1 FLOOR PATCH LOCATOR

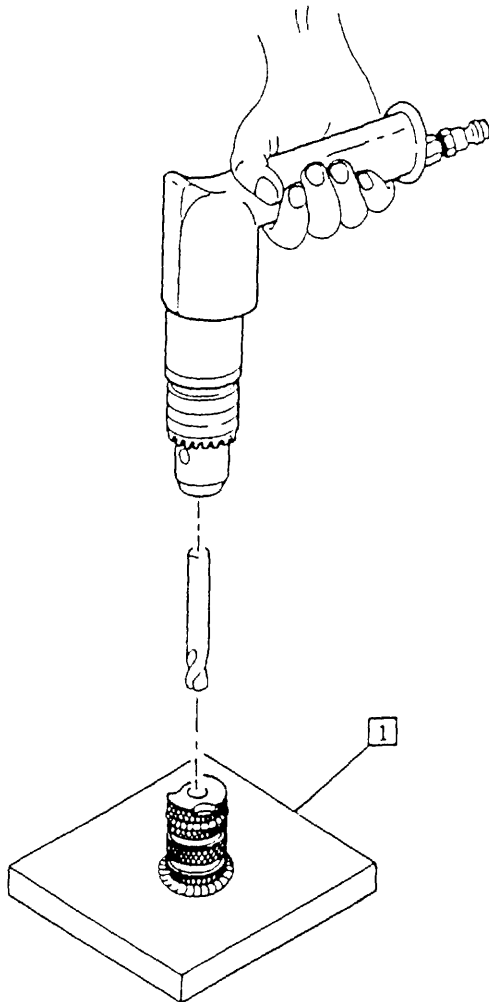


1. INSTALL FLOOR PATCH TO PATCH LOCATOR
FIXTURE #5012 WITH BALL LOC PINS.
2. INSTALL FIXTURE #5012 ON PINS ON FIXTURE #5010
AND CLAMP.
3. ONCE WELDED IN SEVERAL PLACES REMOVE BALL LOC
PINS AND REMOVE COMPLETE FIXTURE.
4. WELD REMAINING PATCH.

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5009

1 DRILL DEPTH GAGE



ALL SUCTION CUP FIXTURES

- SET DRILL DEPTH WITH GAGE
- CONNECT AIR LINE TO FIXTURE
- SURFACE TO BE DRILLED SHOULD BE CLEAN
- CLAMPS SHOULD BE IN RELEASED POSITION (BOX FIXTURES ONLY)
- USING DRAWINGS PROVIDED ALINE FIXTURE TO PANEL MAKING SURE CROSSHATCHED AREA'S ARE IN CONTACT AND LOCATING BLOCKS ARE CENTERED IN GROOVE.
- PULL AIR VALVE UP POSITION TO ACTIVATE SUCTION CUPS
- CLAMP MANUAL CLAMPS (BOX FIXTURES ONLY)
- DRILL PANEL
- TO RELEASE FIXTURES, RELEASE MANUAL CLAMPS (BOX FIXTURE ONLY) PUSH AIR VALVE TO DOWN POSITION AND REMOVE FIXTURE.

ROCKER FIXTURES MAGNETIC HOLD DOWN

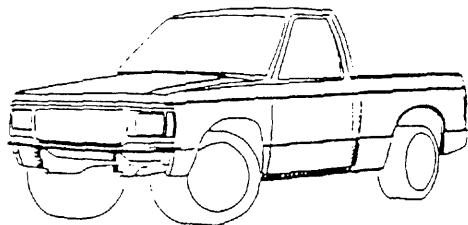
- LOCATE FIXTURE AS ABOVE ONLY TURN MAGNET ON/OFF
- DRILL PANEL
- TURN OFF REMOVE FIXTURE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CKT	<i>[Signature]</i>	
									APVQ	<i>[Signature]</i>	
									APVD		
									APVD		
									APVD		
									APVD		
1 2 3 4 5 △ △ △ △ △ FULLY DRIVEN, SEATED AND NOT STRIPPED											TITLE BODY CLADDING INSTALLATION INSTRUCTIONS T106(03) 8209 T105(16) 8279
									REF	P - P - P - P -	UPC 0A SHEET 6



PRODUCT DESCRIPTION MANUAL

 ITEM REFERENCE
  PROCESS MATERIAL
  TORQUE
  EXISTING AS PART OF

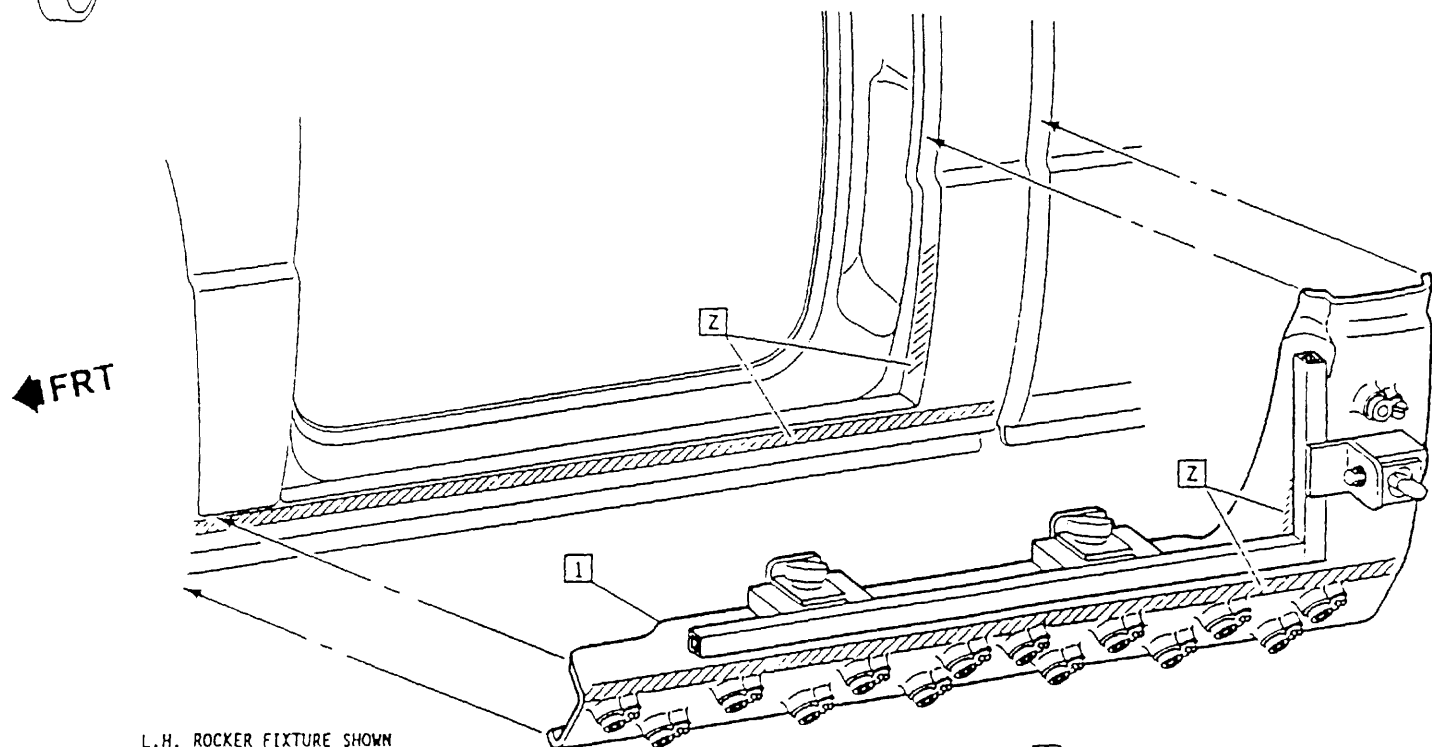


5003

1 R.H. ROCKER FIXTURE

5004

2 L.H. ROCKER FIXTURE



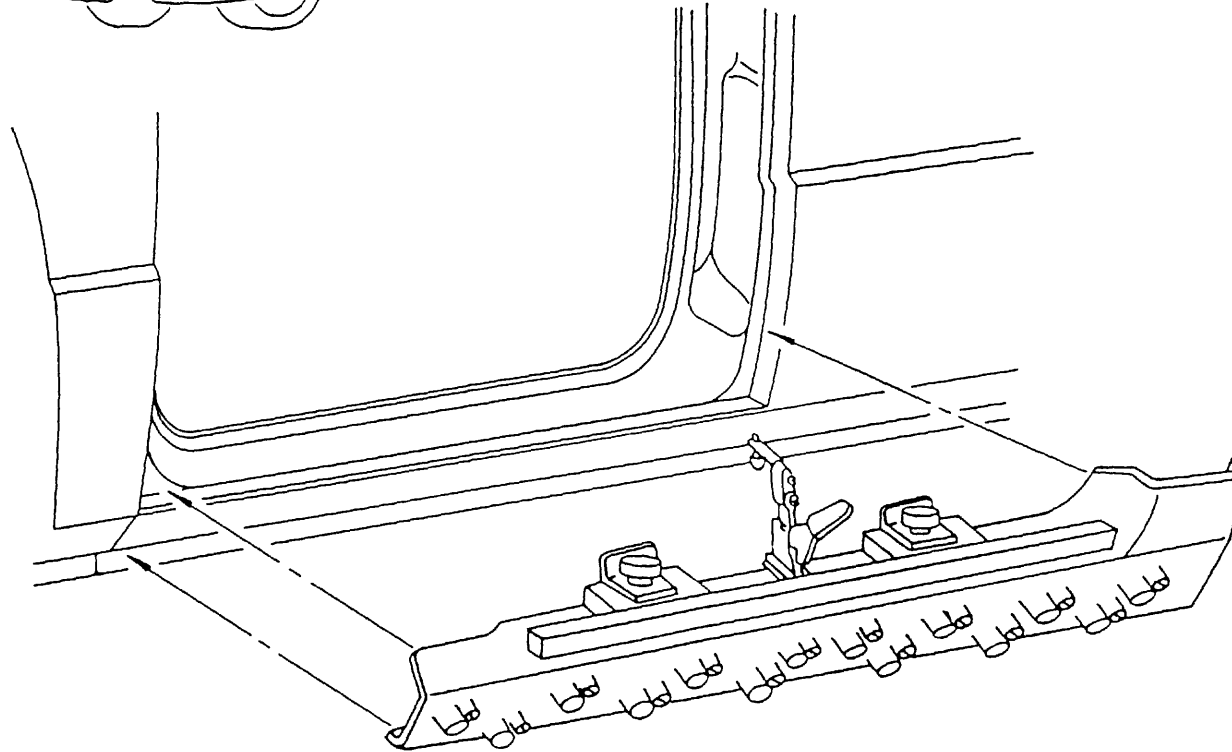
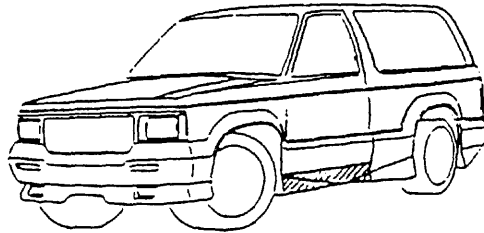
L.H. ROCKER FIXTURE SHOWN
R.H. SYMMETRICALLY OPPOSITE

[Z] LOCATE REARWARD TO REAR EDGE OF DOOR
OPENING AND TO LOWER BODY FEATURE LINE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.				
1 2 3 4 5 FULLY DRIVEN NOT STRIPPED SEATED AND									DR	D. CRAHER	TITLE BODY CLADDING FIXTURES T106(03) &ZR9				
									OKT.	<i>Mo</i>					
										APVD	<i>[Signature]</i>	REF	P - P - P - P -	UPC 0A	SHEET 7
										APVD					
										APVD					
									APVD						

1 RH ROCKER FIXTURE

2 LH ROCKER FIXTURE



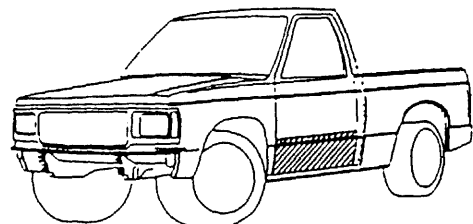
Z LOCATE FIXTURE TO REAR OF
 DOOR OPENING AND LOWER
 FEATURE LINE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
									DR D. CRAMER	TITLE
									CKT. Mo	BODY CLADDING FIXTURES
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
										0A
										SHEET
										8

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 FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



← FRT

L.H. DOOR FIXTURE SHOWN
 R.H. SYMMETRICALLY OPPOSITE

5001

1 R.H. DOOR FIXTURE

5002

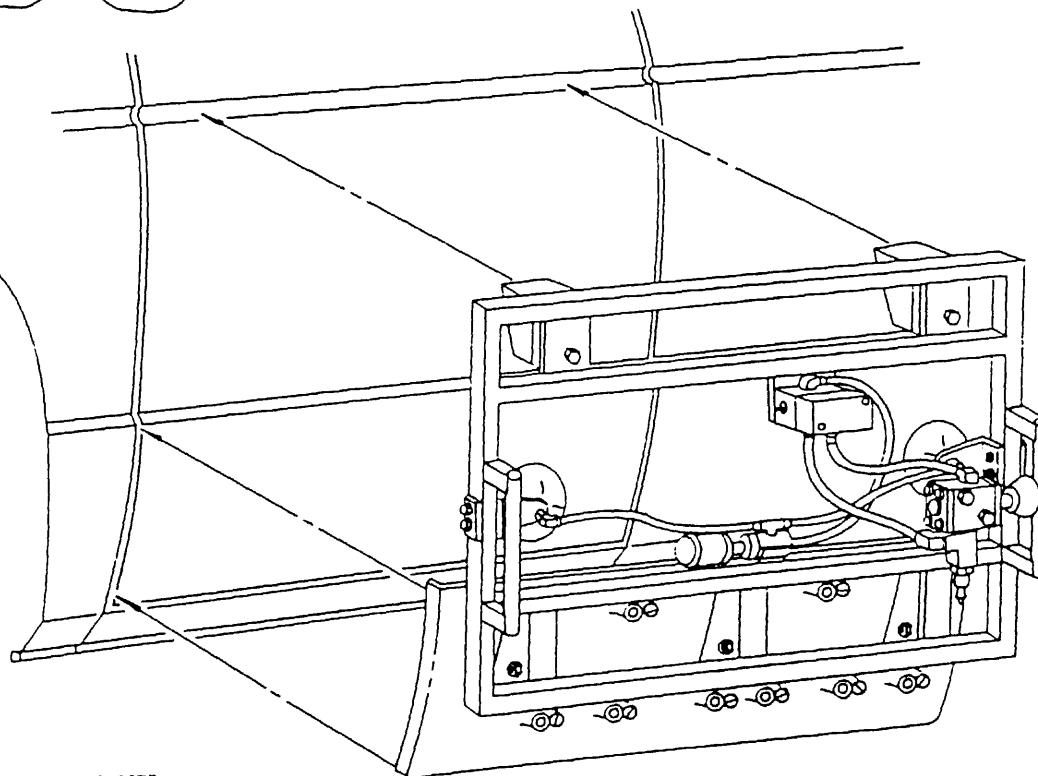
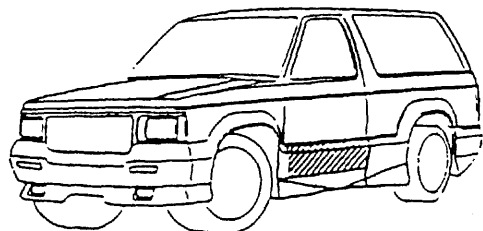
2 L.H. DOOR FIXTURE

Z LOCATE TO UPPER BODY FEATURE
 LINE AND REAR EDGE OF DOOR.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED	1								DR	D. CRAMER	TITLE BODY CLADDING FIXTURES T106(03) &ZR9			
	2								CKT.	Mc				
	3								APVD	Scd	REF P - P - P - UPC0A SHEET9			
	4								APVD					
	5								APVD					
	6								APVD					

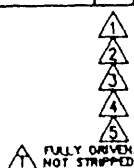
5051

1 FIXTURE-DOOR



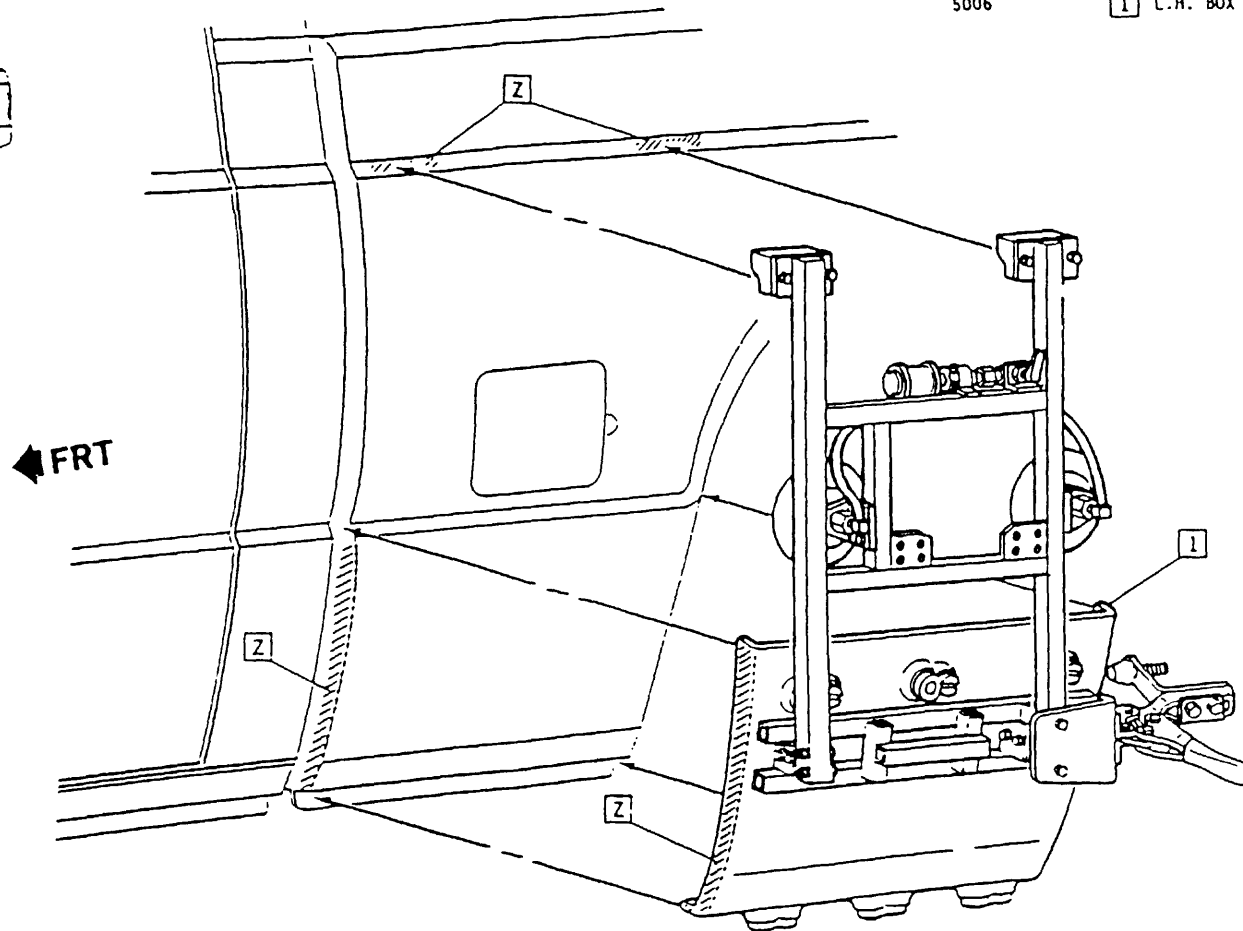
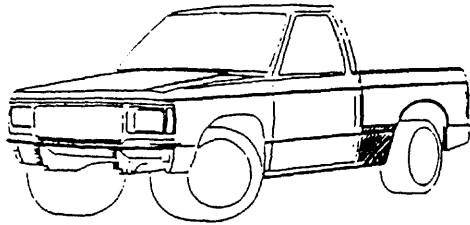
LH-SHOWN
RH-SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS REG.
									DR M. DUGDALE	TITLE
									CK T. M.	BODY CLAD MG FIXTURES
									APVD	T105(16) 8/1/9
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										0A
										SHEET
										10



5006

1 L.H. BOX FIXTURE



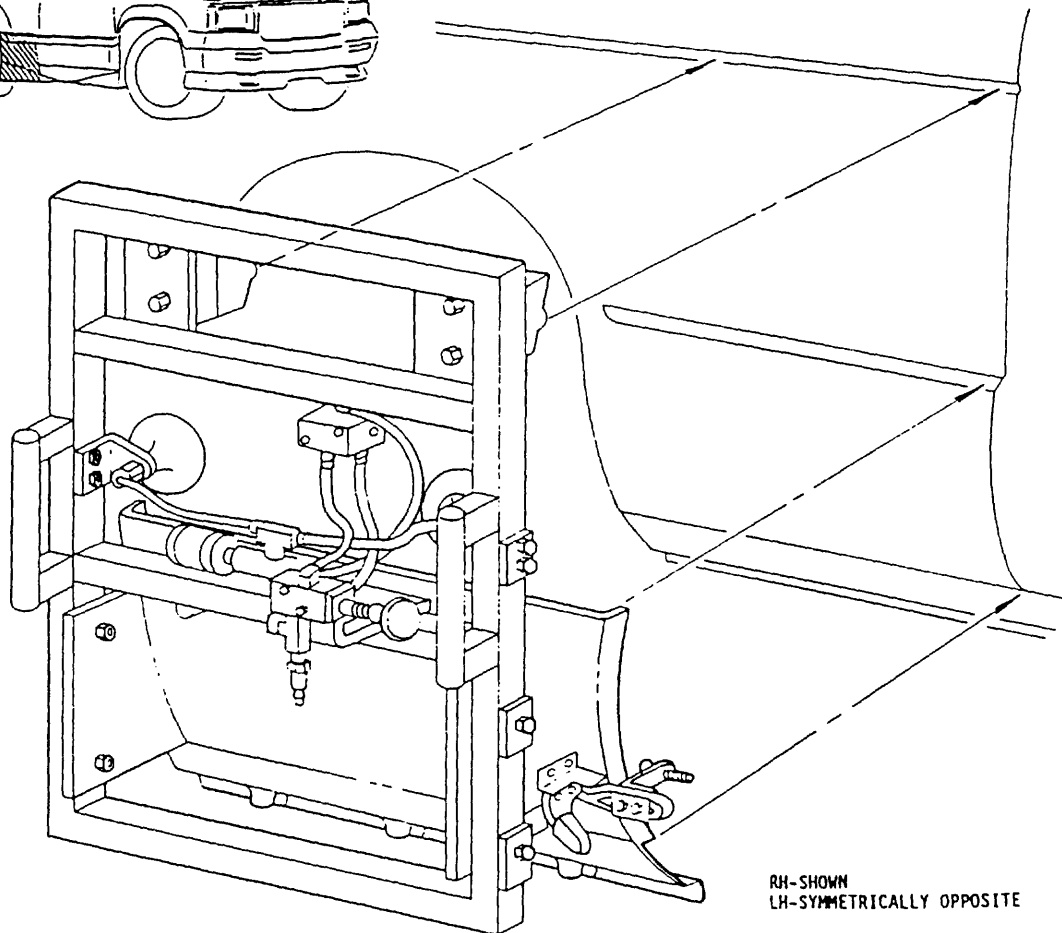
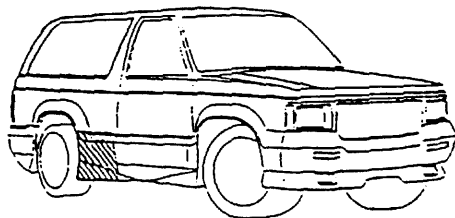
Z LOCATE TO UPPER BODY FEATURE LINE
 AND FRONT EDGE OF BOX.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. Mo	BODY CLADDING FIXTURES
									APVD	Settler	T106(03) & ZR9
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											0A
											SHEET
											12

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 FULLY DRIVEN, SEATED AND
 NOT STRIPPED

5052

I FIXTURE FRONT QUARTER PANEL



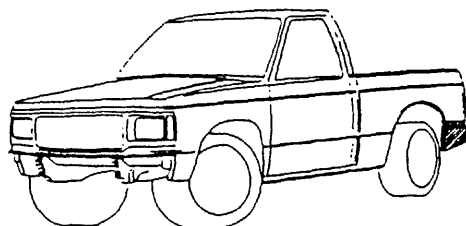
RH-SHOWN
LH-SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JN91	1992 PAS INC.		
1 2 3 4 5 △ FULLY DRIVEN, SEATED AND NOT STRIPPED									DR	M. DUGDALE	TITLE BODY CLADDING FIXTURES T105(16) &Z79		
									CK	T. He			
									APVD	[Signature]	REF P - P - P - P - UPC 0A SHEET 13		
									APVD				
									APVD				
									APVD				



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

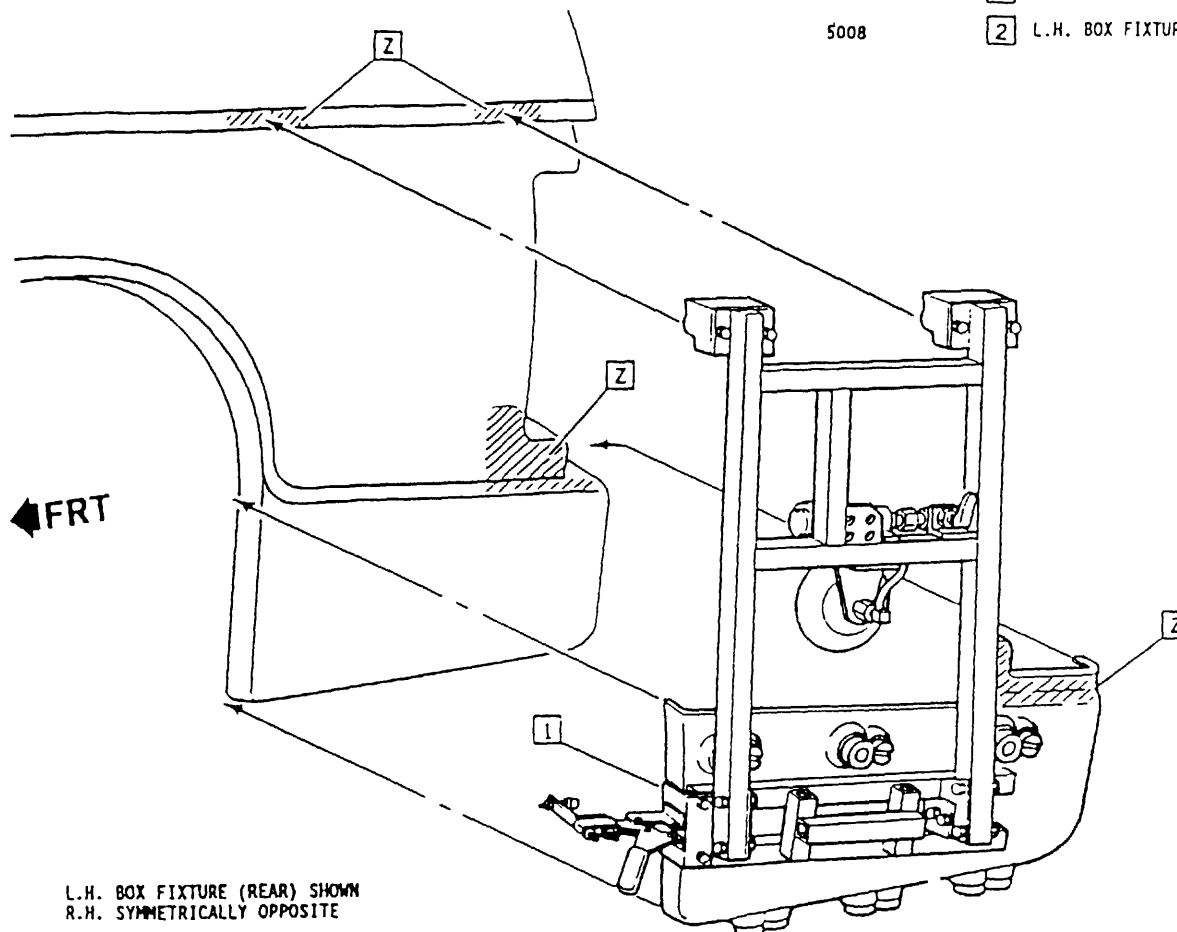


5007

5008

1 R.H. BOX FIXTURE

2 L.H. BOX FIXTURE



[2] LOCATE TO UPPER BODY
FEATURE LINE AND LOWER
TAIL LIGHT OPENING.

L.H. BOX FIXTURE (REAR) SHOWN
R.H. SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
    									DR	D. CRAHER	TITLE BODY CLADDING FIXTURES T106(03) &ZR9					
										CKT.				<i>Handwritten signature</i>		
											APVD	<i>Handwritten signature</i>	REF	P - P - P - P -	UPC 0A	SHEET 14
											APVD					
												APVD				
										APVD						

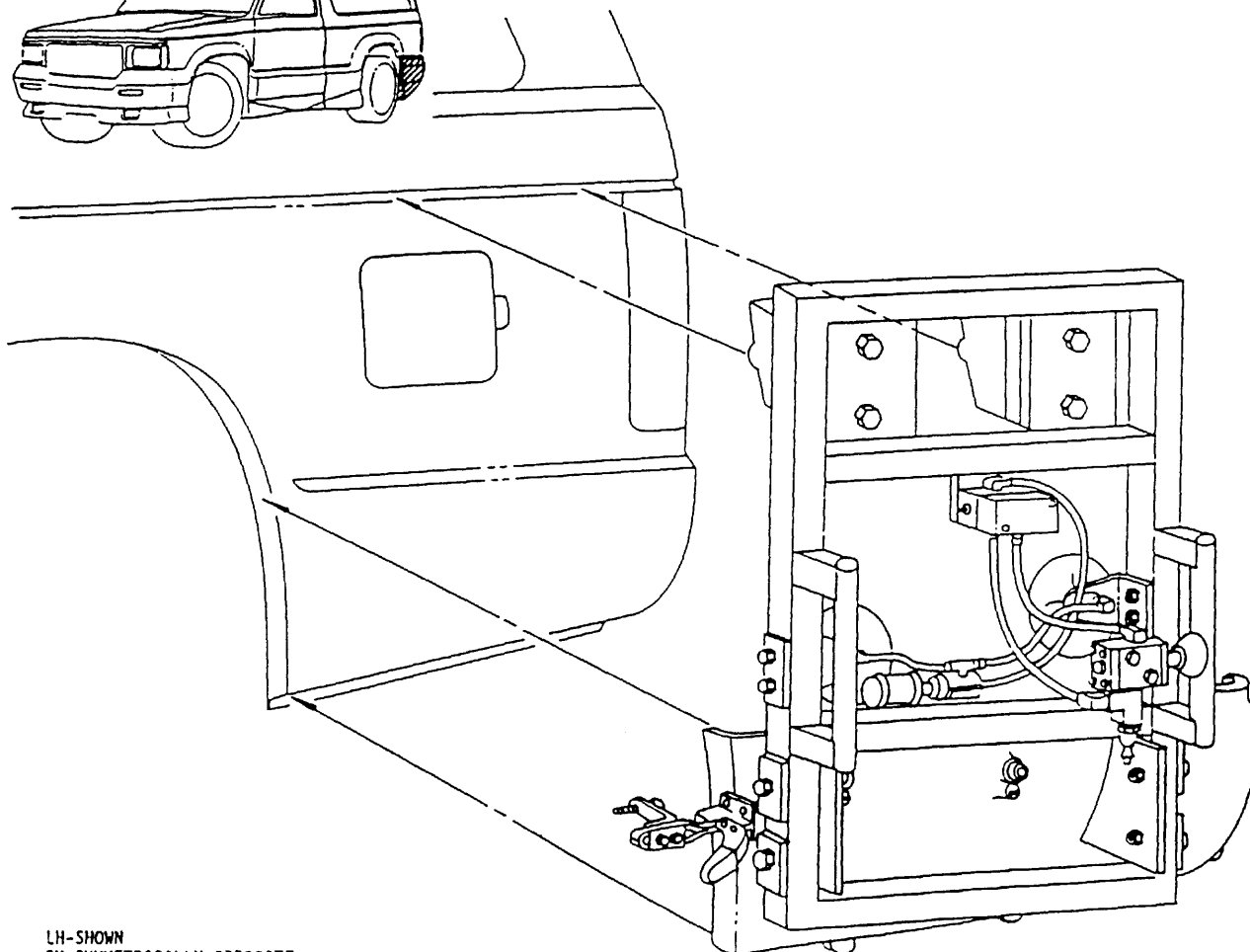
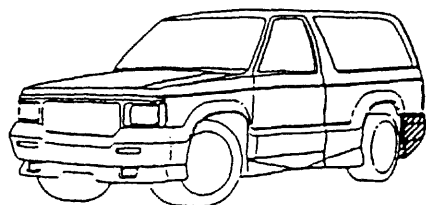
 FULLY DRIVEN, NOT STRIPPED SEATED AND



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

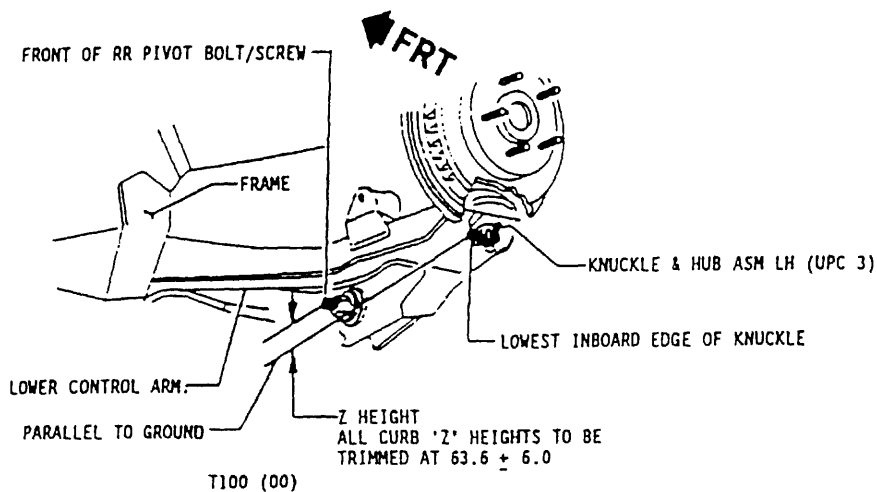
5053

1 FIXTURE-REAR QUARTER
PANEL



LH-SHOWN
RH-SYMMETRICALLY OPPOSITE

[illegible]

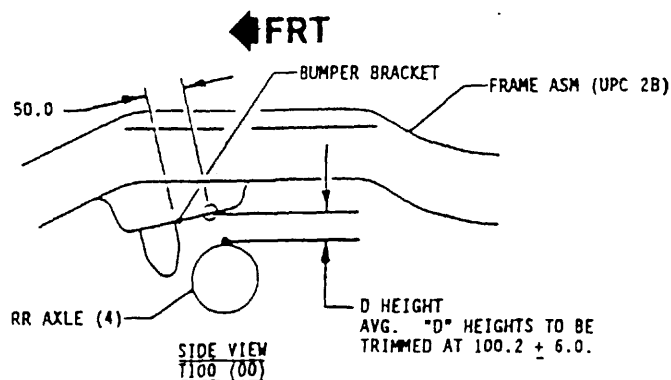
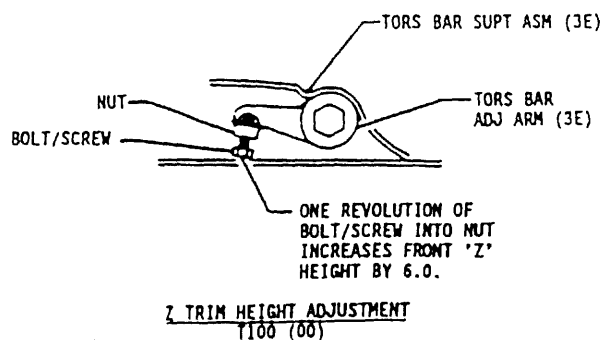


VEHICLE 'Z' HEIGHT

Z' DIMENSION- LIFT FRONT BUMPER OF VEHICLE UP APPROXIMATELY 38.0. GENTLY REMOVE HANDS AND LET VEHICLE SETTLE ON ITS OWN. REPEAT TWICE FOR A TOTAL OF 3 TIMES. MEASURE 'Z' DIMENSION, PUSH FRONT BUMPER OF VEHICLE DOWN APPROXIMATELY 38.0 GENTLY REMOVE AND LET VEHICLE RISE ON ITS OWN. REPEAT TWICE FOR A TOTAL OF 3 TIMES. MEASURE 'Z' DIMENSION. TRUE HEIGHTS ARE THE AVERAGE OF THE HIGH AND LOW MEASUREMENTS.

VEHICLE 'D' HEIGHT

D' DIMENSION- LIFT REAR BUMPER OF VEHICLE UP APPROXIMATELY 38.0. GENTLY REMOVE HANDS AND LET VEHICLE SETTLE ON ITS OWN. REPEAT TWICE FOR A TOTAL OF 3 TIMES. MEASURE 'D' DIMENSION, PUSH REAR BUMPER OF VEHICLE DOWN APPROXIMATELY 38.0. GENTLY REMOVE HANDS AND LET VEHICLE RISE ON ITS OWN. REPEAT TWICE FOR A TOTAL OF 3 TIMES. MEASURE 'D' DIMENSION. TRUE HEIGHTS ARE THE AVERAGE OF THE HIGH AND LOW MEASUREMENTS.



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CKT	<i>M. H.</i>	TRIM HEIGHTS
									APVD	<i>Schubert</i>	T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
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									APVD		P -
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											0A
											SHEET
											16

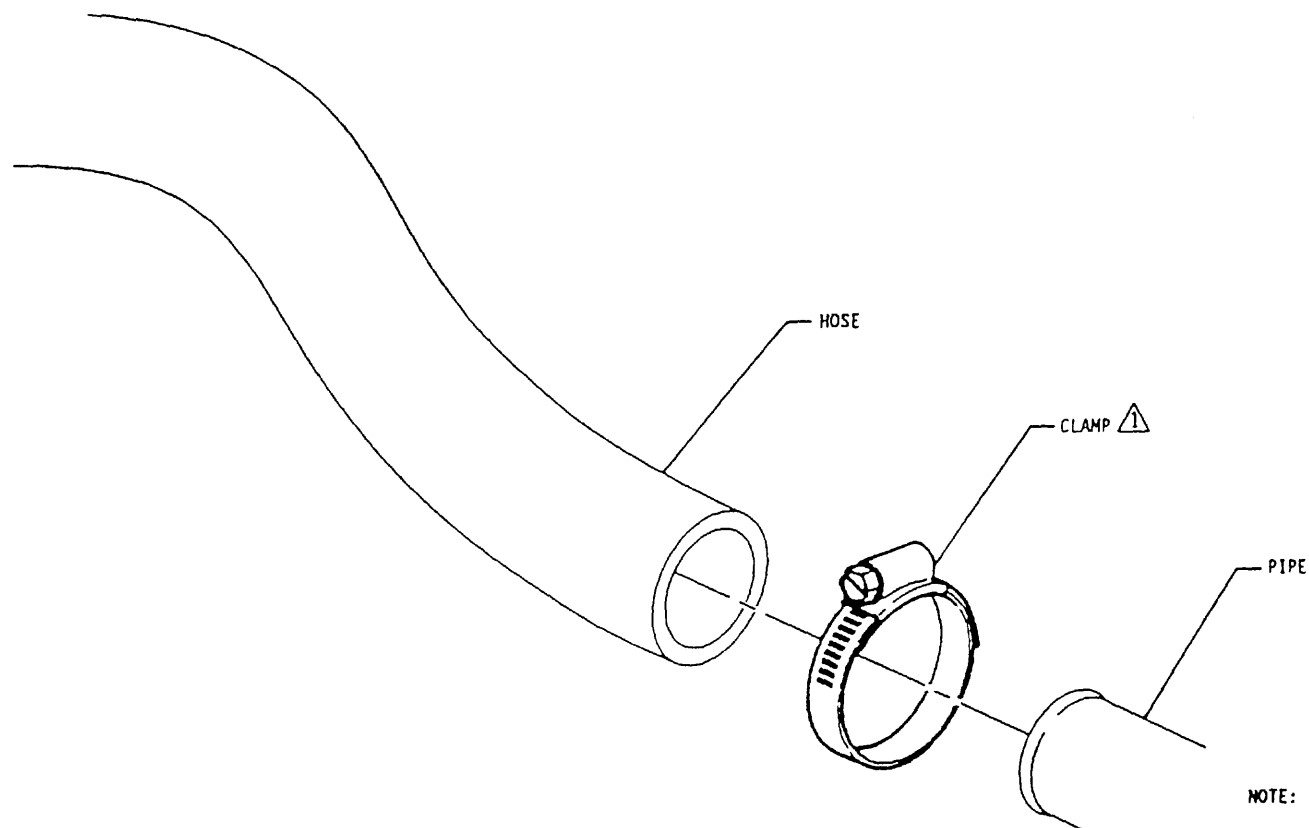
FULLY DRIVEN, SEATED AND
NOT STRIPPED

SYMBOL	DEFINITION
	ITEM REFERENCE (PART NUMBER)
	NOTE
	TORQUE
	REVISION
	APPLIED PROCESS MATERIAL
	EXISTING AS PART OF
+	NON-RELEASED PART OR OTHER UNAVAILABLE DATA
P	PAS INC. FNA

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.		
 									DR	TITLE SYMBOLS REF		
											CKT. Mo	
											APVD	
											APVD	
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									APVD			
FULLY DRIVEN, SEATED AND NOT STOPPED										P - P - P -	UPC 0A	SHEET 17

PRODUCT DESCRIPTION MANUAL

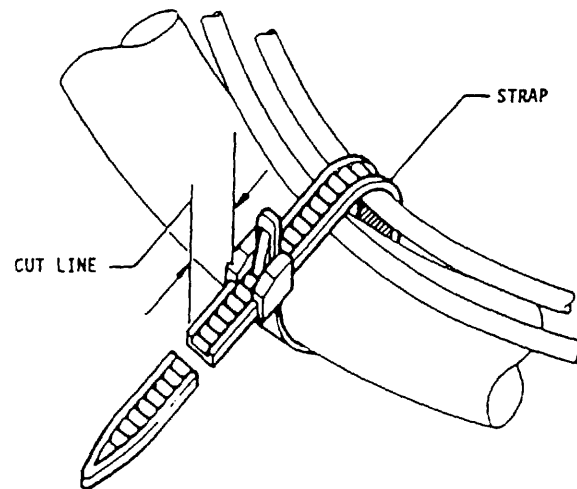
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



NOTE: INTALL WITH 1/3 H.P. OR LESS AIR TOOL
WITH FREE SPEED NOT TO EXCEED 750 RPM.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.									
                            	1.2-2.7								DR H. DUGDALE	TITLE HOSE CLAMPING INSTRUCTION (WORM GEAR TYPE)									
														CKT. Mon					
											APVD 	REF P - P - P - P -							
											APVD					UPC 0A SHEET 18			
											APVD								
									APVD										

 FULLY OIL-SEATED AND NOT STRIPPED



☒ PULL STRAP TIGHTLY THEN CUT REMAINDER OF STRAP FROM BASE AT 6.0 ** OR 1/4 INCH AWAY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
▲ ▲ ▲ ▲ ▲									DR H. DUGDALE	TITLE RETAINING STRAPS INSTALLATION INSTRUCTIONS			
									CK T. Ho				
									APVD <i>[Signature]</i>	REF P - P - P - P - UPC 0A SHEET 19			
									APVD				
									APVD				
									APVD				
▲ FULLY DRIVEN, SEATED AND NOT STOPPED													

FULLY DRIVEN, SEATED AND NOT STRIPPED

INSTALLATION PROCEDURE

NOTE THE STRIPING MATERIAL HIGHLIGHTS VEHICLE SURFACE IMPERFECTIONS. ALL DINGS, ROUGH METAL, PAINT DEFECTS AND UNEVEN TWO-TONE PAINT BREAK LINES MUST BE ELIMINATED BEFORE STRIPE/DECAL APPLICATION CAN TAKE PLACE.

1. BODY SURFACES AND DECALS MUST BE MAINTAINED BETWEEN 80°-100° F (27°-38° C) PRIOR TO INSTALLATION. AUXILIARY HEAT SOURCES TO WARM THE BODY SURFACES AND DECALS ARE REQUIRED IF THE TEMPERATURE IS BELOW 80° F (27° C). NEVER APPLY DECALS WHEN TEMPERATURES ARE BELOW 80° F (27° C).

[NOTE] FOR PLANTS REQUIRED TO POST HEAT VEHICLES PER SECTION 14 THE MINIMUM BODY TEMPERATURE AT INSTALLATION CAN BE 70° F (21° C) DUE TO THE SECONDARY HEATING OPERATION.

2. STARTING WITH A FOLDED CLOTH, WIPE CLEAN THE AREA OF THE BODY SURFACE WHERE THE STRIPE OR DECAL IS TO BE APPLIED. USE ONLY CLEAN, LINT FREE, ALL COTTON CLOTHS OR DISPOSABLE, SOFT PAPER TOWELS. SATURATE THE CLOTH WITH 9981293 ISOPROPYL ALCOHOL IN A 50/50 MIXTURE WITH WATER OR 9981062 (FS 1062) HIGH FLASH NAPHTHA OR EQUIVALENT. USE VERY FIRM PRESSURE AGAINST THE PAINT SURFACE DURING CLEANING.

A. TURN THE CLOTH OVER OR REFOLD IT WHEN THE SURFACE BECOMES CONTAMINATED. REPLACE CLOTH AS NECESSARY.

B. IF HIGH FLASH NAPHTHA (9981062) OR AN EQUIVALENT PRODUCT IS USED TO CLEAN THE PAINT, IT WILL BE NECESSARY TO REWIPE THE SURFACE WITH A DIFFERENT, CLEAN, LINT FREE, COTTON CLOTH OR SOFT PAPER TOWEL TO REMOVE THE CHEMICAL FILM LEFT BY THE NAPHTHA. FOLD AND REFOLD THE CLOTH THROUGHOUT THE DAY TO INSURE A CLEAN WIPING SURFACE.

[NOTE] CLEANLINESS OF THE BODIES DUE TO THE WATER TEST SOLUTION MUST BE CONSTANTLY MONITORED WITH THE TEST SOLUTION BEING CHANGED AT INTERVALS WHICH PREVENT THE FORMATION OF A VISIBLE FILM ON THE VEHICLES.

3. FOR STRIPES AND DECALS THAT WRAP INTO THE BODY OPENINGS, THE PAINT SURFACES ON ALL WRAP AREAS MUST BE CLEANED AND WARMED AS DESCRIBED IN STEPS 1 AND 2, ABOVE.

4. STRIPES AND DECALS MAY BE APPLIED "DRY". IF THIS DOES NOT RESULT IN A CONSISTENT BUBBLE-FREE APPLICATION, THE "WET" METHOD MUST BE USED AS IN THE CASE OF LARGE GRAPHICS PACKAGES.

5. AT ALL TIMES STRIPES OR DECALS THAT ARE APPLIED ON FLEXIBLE SURFACES (FASCIAS, ETC.) MUST BE APPLIED USING THE "WET" METHOD. THIS WILL REDUCE THE FORMATION OF BUBBLES UNDER THE DECAL DUE TO THE OUTGASSING POTENTIAL OF THE FLEXIBLE MATERIALS. ALIGNMENT OF DECALS IN HOT, HUMID CONDITIONS IS ALSO MUCH EASIER WHEN USING THE "WET" APPLICATION METHOD.

- A. A PREMIXED SOLUTION CONTAINING A WETTING AGENT (SURFACTANT) AT 0.5% BY VOLUME IN WATER SHOULD BE USED FOR THE "WET" APPLICATION METHOD. THE SOLUTION IS AVAILABLE IN A READY TO USE FORM UNDER G.M. PART NUMBER 9985406. IT IS ESSENTIAL THAT NO SUBSTITUTE FOR THIS SOLUTION BE USED SUCH AS SOLUTIONS OF LIQUID HAND SOAP OR POWDER OF ANY KIND.

• THE SOLUTION IS NEUTRAL BY NATURE, BUT MAY CAUSE SKIN IRRITATION IN SPECIAL CASES. PLANTS CAN MIX THIS SOLUTION ON THEIR OWN BY PURCHASING DUPONOL-VA SURFACTANT (DUPONT-CHEMICAL (800) 441-9442) AND MIXING WITH WATER AT THE 0.5% BY VOLUME CONCENTRATION. REQUEST THAT THE DUPONOL BE REPACKAGED INTO SMALL (5 GALLON) CONTAINERS.

- B. BECAUSE PLANT APPLICATION TEMPERATURES AND HUMIDITY VALUES VARY THROUGHOUT THE YEAR, PLANTS WITH EXTREME ENVIRONMENTS MAY HAVE TO ALTER THE SOLUTION BY DILUTING WITH TAP WATER. A CONCENTRATION OF 0.5%, HOWEVER, IS A MAXIMUM STRENGTH LEVEL.

- C. SHOULD THE WETTING SOLUTION NEED DILUTION, A SURE WAY TO CHECK FOR THE CORRECT CONCENTRATION IS WHEN THE WETTED STRIPE MOVES ON THE PAINT WITH ONLY A VERY SLIGHT AMOUNT OF TACKINESS.

6. APPLY A SPRAY MIST OF THE WETTING SOLUTION ON THE PAINT SURFACE JUST PRIOR TO REMOVING THE BACKING PAPER FROM THE DECAL AND POSITIONING THE PART ON THE VEHICLE BODY.

- A. IN HOT, HUMID WEATHER THE ADHESIVE SIDE OF THE STRIPE/DECAL MAY BE SPRAYED TO MAKE THE APPLICATION EASIER.

7. REMOVE THE PROTECTIVE BACKING PAPER BY FLICKING THE CORNER OF THE DECAL MATERIAL, WITH THE BALL OF THE THUMB OR FINGER, AWAY FROM THE BACKING PAPER.

- A. ALWAYS REMOVE THE BACKING FROM THE DECAL. NEVER THE DECAL FROM THE BACKING PAPER.

- B. SOME DECALS WILL REQUIRE A SPECIAL TECHNIQUE FOR REMOVING THE BACKING PAPER. IF THIS IS THE CASE, THE SPECIAL DIRECTIONS WILL BE PRINTED ON THE DECAL OR PACKING CONTAINER.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	26SE91	1992 PAS INC.			
									DR	D. CRAMER	TITLE DECAL APPLICATION PROCEDURE T106(03) 82R9/Z74 T105(16) 8279			
									CK					
									APVOT.	<i>Mom</i>	REF			
									APVD					
									APVD		UPC 0A			
									APVD					
									APVD		SHEET 20			
									APVD					

 FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF

8. STARTING AT THE CENTER OF THE DECAL OR AT EITHER END, IF PREFERRED, SQUEEGEE THE PART ONTO THE PAINT SURFACE, REMOVING ALL AIR BUBBLES AND/OR THE WETTING SOLUTION, TO ASSURE A SATISFACTORY BOND. DO NOT USE THUMBS OR FINGERS, AS ADEQUATE PRESSURE CAN NOT BE APPLIED OR MAINTAINED TO GIVE PROPER ADHESIVE WET OUT.

- A. RECOMMENDED SQUEEGEES FOR SATISFACTORY APPLICATION:
BLUE P.A. - 1 OR EQUIVALENT (STRIPES > 2 IN.) JM CO.
QM 863-M (BAE-F1) WHITE FELT BLOCK 1/2 IN THICK (FOR CONTOURED AREAS).

[NOTE] NEVER USE A GOLD P.A. - 1 SQUEEGEE SINCE IT COULD CAUSE DAMAGE TO THE DECAL OR THE PAINT SYSTEM.

- B. IF A FELT BLOCK IS USED FOR DECAL APPLICATION, GREATER HAND PRESSURE IS NECESSARY TO ACHIEVE THE PROPER ADHESIVE WET OUT.
C. A TEFLON (JM SA-1) SLEEVE IS NOT REQUIRED ON THE SQUEEGEE WITH THE ORIGINAL DECAL LAYDOWN WHEN THE PREMASK IS STILL ON THE GRAPHIC PART.

9. REMOVE THE PAPER OR PLASTIC PREMASK PAPER BY PULLING IT BACK ONTO ITSELF (180°). NEVER PULL IT STRAIGHT UP OFF THE STRIPE.

- A. ONCE THE PREMASK HAS BEEN REMOVED, THE DECAL SHOULD NEVER BE REPOSITIONED, AS IT WILL BECOME DISTORTED IN SHAPE AND SUFFER SURFACE FINISH DAMAGE.

10. RE-SQUEEGEE THE ENTIRE DECAL SURFACE, ESPECIALLY THE OUTER PERIMETER AND EDGES TO INSURE THAT THE ADHESIVE WET OUT IS NOT REDUCED WHEN REMOVING THE PREMASK.

- A. A TEFLON SLEEVE (JM SA-1) IS REQUIRED TO BE PUT OVER THE SQUEEGEE IN THIS STEP TO PROTECT THE CLASS A DECAL SURFACE WHICH IS EXPOSED ONCE THE PREMASK IS REMOVED.

11. ALL WRAP-AROUND (FENDER, DOOR HEM, ETC.) AREAS MUST BE HEATED TO APPROXIMATELY 90° F (32° C) WITH A HEAT GUN. IMMEDIATELY AND FIRMLY PRESSURIZE THE STRIPE ONTO THE PAINT.

12. IF AFTER APPLICATION, BUBBLES OF AIR ARE LEFT IN THE STRIPE OR DECAL, PIERCE THEM WITH A SAFETY PIN, NEEDLE OR TOOL WITH THE SAME SIZE PIERCING TIP (ZIPATONE TOOL #0905 **). NEVER USE A RAZOR BLADE OR KNIFE EDGE. PIERCE THE BUBBLE ON ITS OUTER EDGE AND FORCE THE AIR OUT FROM THE OPPOSITE EDGE WITH THE BLADE OF THE PLASTIC SQUEEGEE.

13. WHEN A STRIPE OVERLAPS A BODY OPENING, A MAHL CLIPPER ISOTIP (MODEL 7200) OR EQUIVALENT SOLDERING IRON* WILL BE USED TO HEAT TRIM THE EXCESS MATERIAL. A SPECIAL SST-1 TRIM TIP OR EQUIVALENT WILL BE REQUIRED.

- A. THE UNIT IS TO ALLOW FOR TEMPERATURE CONTROL BETWEEN 600° F AND 650° F (315° C - 343° C). A TEMPERATURE MEASURING DEVICE SHOULD BE USED PERIODICALLY TO INSURE CORRECT TEMPERATURE.
B. TIPS ARE TO BE MAINTAINED SO THAT THEY DO NOT BECOME CORRODED. DEVELOP SHARP EDGES OR COLLECT ADHESIVE RESIDUE. CLEAN OR REPLACE AS NEEDED TO PREVENT ROUGH CUTS AND DAMAGING PAINT ON THE BODY.
C. TOOL IS TO BE DRAWN THRU THE BODY OPENING (CUTTING AND SEALING THE STRIPE MATERIAL) WITH AN EVEN PRESSURE AT APPROXIMATELY .50 INCH (12.52 mm) PER SECOND. A CLEAN, SMOOTH SURFACE ALONG THE STRIPE EDGE IS REQUIRED.
D. ALL REMAINING OFFAL IS TO BE REMOVED FROM THE BODY OPENING AND DISCARDED.

- THE HEAT FROM THIS TOOL COULD CAUSE DAMAGE WHEN COMING IN CONTACT WITH A LACQUER PAINT SYSTEM OR RIM FASCIA MATERIAL. IN THESE INSTANCES A HAND CUT WRAP IS ACCEPTABLE.

- D.H.I. INDUSTRIES, MADISON HEIGHTS, MI.

SPECIAL STRIPING PACKAGES:

ROLL GOODS - WHEN USING A ROLL GOODS STRIPING PACKAGE, CUT THE STRIPE TO LENGTH ALLOWING EXCESS MATERIAL AT THE ENDS FOR HANDLING WITH FINGERS. REMOVE APPROXIMATELY 5.90 INCHES (150.0 mm) OF THE LINER FROM THE STRIPE AND ALIGN TO THE BODY SURFACE. NORMAL INSTALLATION PRACTICES CAN THEN BE FOLLOWED.

PAINTABLE PREMASK STRIPES - WHEN USING A GRAPHICS PACKAGE DESIGNED TO FUNCTION AS A PAINTABLE MASKING AID FOR TWO-TONE VEHICLES, INSTALLATION INSTRUCTIONS ARE VIRTUALLY THE SAME AS FOR ANY OTHER DECAL. HOWEVER, THESE GRAPHIC MATERIALS ARE EXEMPT FROM THE TEMPERATURE LIMITATIONS OF OVEN BAKES (75° F (17° C) THAT ARE RECOMMENDED FOR OTHER DECALS. IN ADDITION, CARE MUST BE EXERCISED WITH THE PREMASK DURING REMOVAL SINCE BOTH THE FILM AND THE ADHESIVE WILL BE WARM. USE ONLY A 180° PEEL FOR THIS REMOVAL STEP AT A SLOW, STEADY RATE SO THAT THE ADHESION OF THE STRIPE TO THE VEHICLE IS NOT REDUCED. SINCE MOST OF THE PAINTABLE PREMASKS ARE CLEAR (TINTED), CARE SHOULD BE EXERCISED IN MAKING SURE THIS LAYER IS REMOVED FROM THE GRAPHIC FILM SURFACE BEFORE THE VEHICLE LEAVES THE PLANT.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	26SE91	1992 PAS INC.			
									DR	D. CRAMER	TITLE DECAL APPLICATION PROCEDURE (CONT.) T106(03) & ZR9/274 T105(16) & Z79			
									CK					
									APVD	T. Morris	REF			
									APVD					
									APVD					
									APVD					
									APVD		P -		UPC	SHEET
											P -		0A	21
											P -			

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

REPROCESS:

IF THE STRIPE/DECAL OR THE PAINT SURFACE UNDERNEATH IS DAMAGED,
THE FOLLOWING PROCEDURE IS RECOMMENDED:

- A. IF JUST THE STRIPE MATERIAL IS DAMAGED, COMPLETELY REMOVE IT FROM THE BODY PANEL. OBTAIN A REPLACEMENT AND APPLY IT FOLLOWING THE INSTRUCTIONS CALLED OUT IN THE "INSTALLATION PROCEDURE" SECTION.
- B. IF THE PAINT UNDERNEATH THE STRIPE MATERIAL IS DAMAGED, THE AREA MUST BE REPAIRED, REPAINTED AND FEATHERED INTO THE ADJOINING SURFACES. OBTAIN A REPLACEMENT STRIPE/DECAL AND APPLY IT FOLLOWING THE INSTRUCTIONS CALLED OUT IN THE "INSTALLATION PROCEDURE" SECTION.
- C. THE MAXIMUM TEMPERATURE THAT THE STRIPE SHOULD BE SUBJECTED TO IS 175° F (79° C) (PAINT REPAIR OVEN TEMPERATURE). NO STRIPE JOBS SHOULD BE LEFT IN A PAINT REPAIR OVEN DURING LUNCH OR BETWEEN SHIFTS. AS DAMAGE TO THE TAPE MAY OCCUR. (MAX TEMPERATURE OF 175° F (79° C) DOES NOT APPLY TO PAINTABLE PREMASK DECALS).
- D. THE STRIPE SHOULD NOT BE AFFECTED BY MOST OF THE CLEANING SOLVENTS, WAXES, OR DETERGENTS NOW BEING USED AT THE ASSEMBLY PLANTS. ACRYLIC LACQUER SOLVENTS WILL AFFECT THE CLEAR COATING OVER THE VINYL.

STORAGE:

- A. BULK STRIPES AND DECALS SHOULD BE STORED IN A FLAT, DRY AREA OUT OF DIRECT SUNLIGHT AND AT A TEMPERATURE BETWEEN 70° F - 100° F (21° C - 32° C).
- B. ALL STRIPE/DECALS STOCK SHOULD BE USED IN A SYSTEMATIC BASIS THAT REMOVES THE OLDEST SHIPPING DATE MATERIAL BEFORE REMOVING THE NEWER STOCK.

ADHESION REQUIREMENTS:

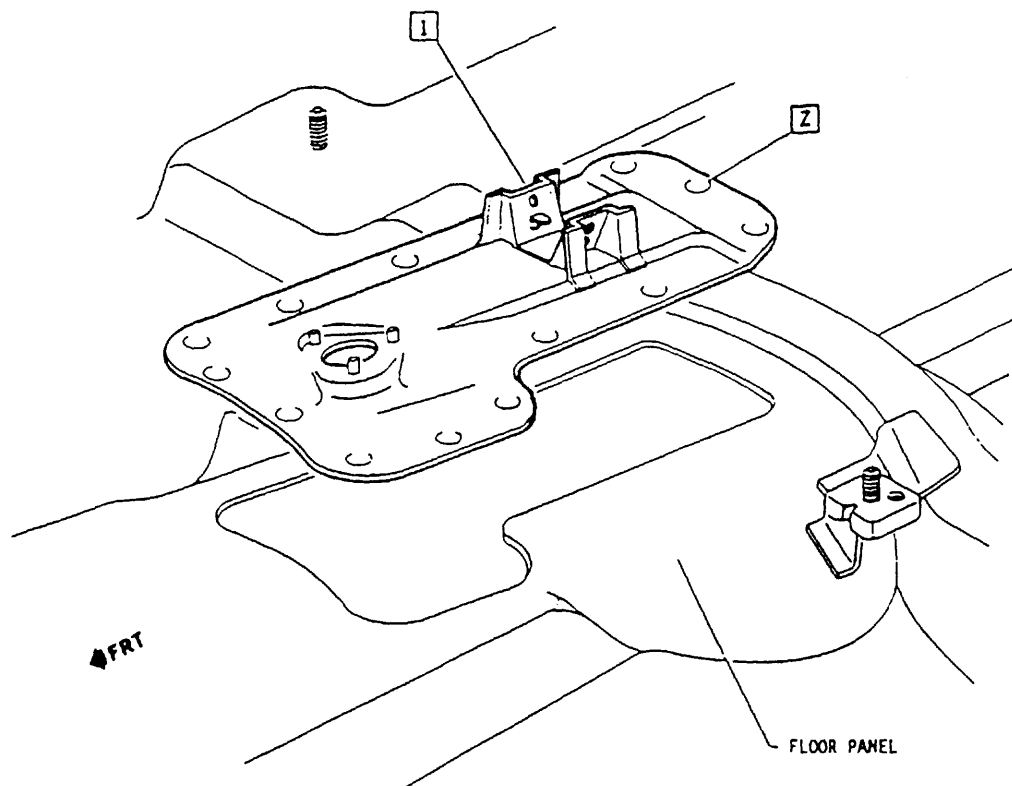
A REMOVAL OF THE DECAL SHOULD CAUSE IT TO BE PERMANENTLY DAMAGED. TEST TO BE CONDUCTED AT AN AMBIENT TEMPERATURE NOT TO EXCEED 90° F (32° C) AND A MINIMUM OF 72 HOURS OF AGING.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 26SE91	1992 PAS INC.			
                                                  													

55230

(0050P)

I PLATE ASM
FLOOR PATCH



Z PLUG WELD, TYPICAL 14 PLACES

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CK	T. M.	
									APVD	S. B.	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
1 2 3 4 5 △ FULLY DRIVEN, SEATED AND NOT STRIPPED											TITLE PLATE ASM-FLOOR PATCH ST106(03) & ZR9/Z74 T105(16) & Z79 REF P - P - P - UPC 1A1 SHEET 1

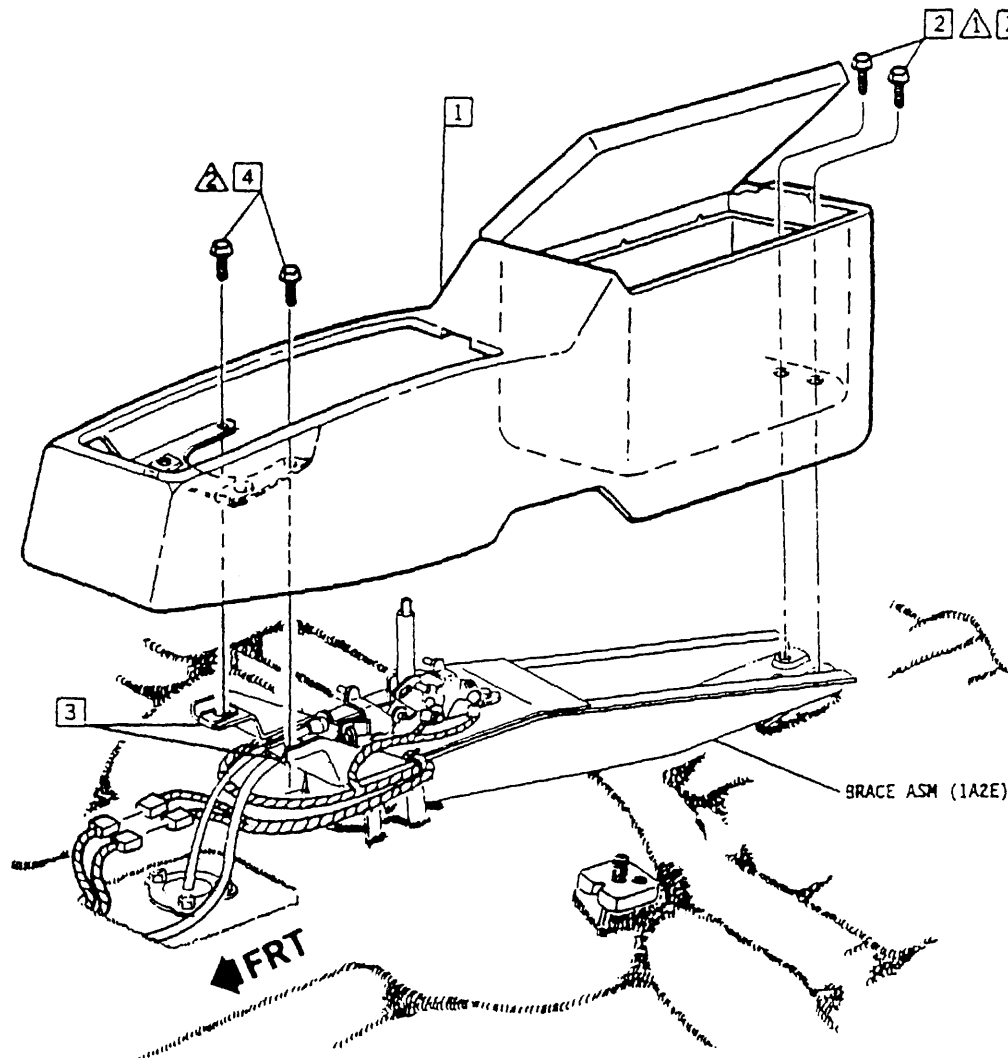


This diagram illustrates the assembly of a vehicle floor pan. The main components shown are the floor pan itself and a cable plate. The cable plate is positioned at the rear of the floor pan, with a cable running through it. Various fasteners, including screws and bolts, are shown being installed into the floor pan and cable plate. The diagram includes several numbered callouts (1, 2, 3, 4, 5) and a warning symbol (a triangle with an exclamation mark) to indicate specific assembly points and precautions. A label 'CABLE (PLATE)' points to the cable assembly, and 'FLOOR PAN' points to the main floor pan component.

- | | | | |
|----------|---------|----------|------------|
| 55282 | (0700P) | 1 | BRACE ASM |
| 11509313 | (3000A) | 2 | BOLT/SCREW |
| 15650655 | (3025A) | 3 | NUT |
| 11503715 | (3025A) | 4 | NUT |
| 11513718 | (7275A) | 5 | NUT (7A) |

2 ALIGN REAR HOLES IN BRACE WITH J-NUTS 3 BEFORE TIGHTENING BOLT 2.

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55245 (0250P) 1 CONSOLE ASM

11514281 (1850A) 2 BOLT/SCREW

2 15650655 (3025A) 3 NUT

3 11514281 (1050A) 4 BOLT/SCREW

Z INSTALL BOLT/SCREW 2 LOOSE. POSITION
 CONSOLE ASM REARWARD, MAKING CONTACT WITH
 BOLT/SCREW 2. FINAL TIGHTEN BOLT/SCREW
 2 TO SPECIFIED TORQUE.

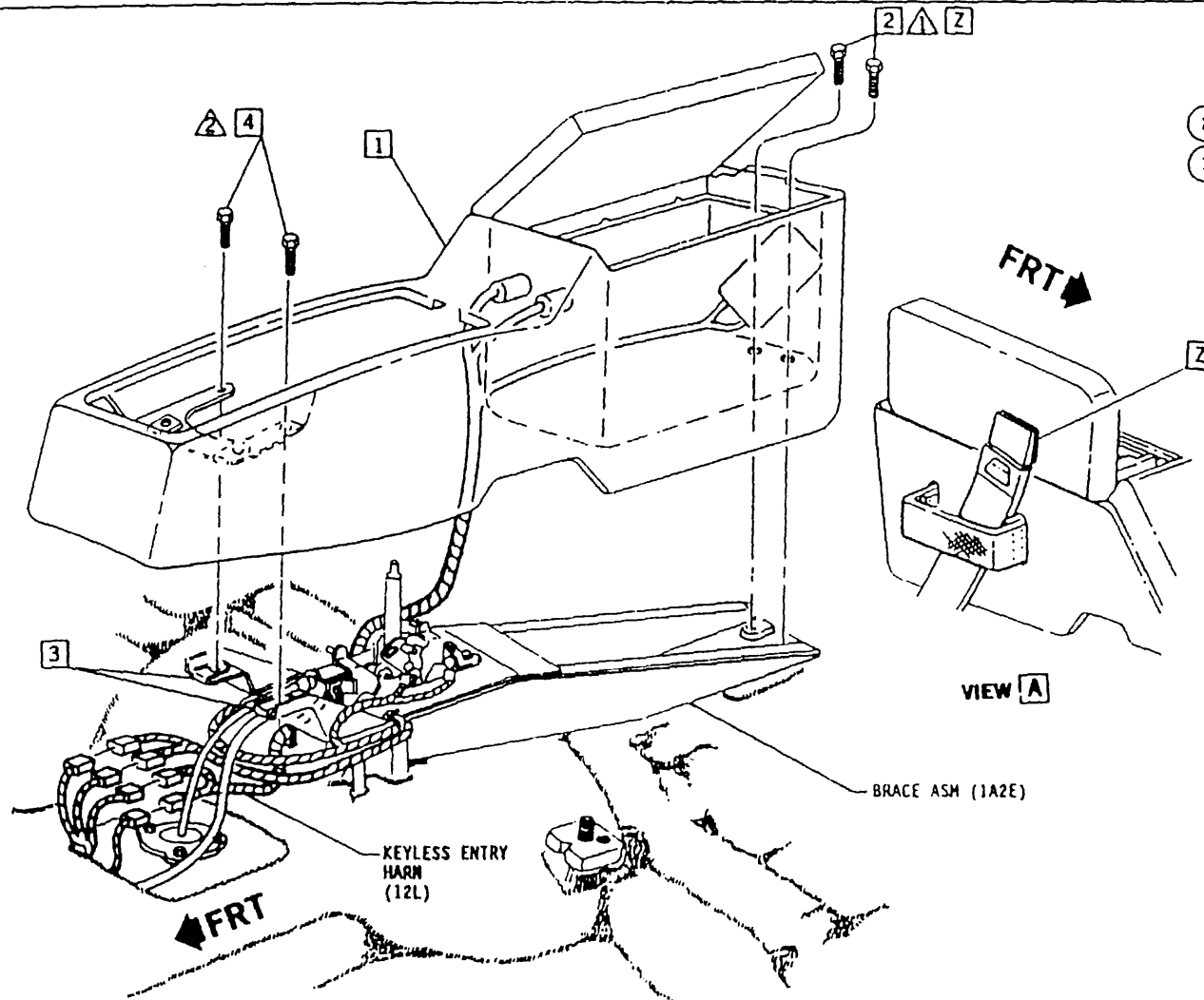
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
			06AU91	1	REDRAWN & REDESIGNED		DC	TM	DR	D. CRAMER
			06SE91	2	WAS 11503715 NUT		DC	TM	CK	T. M.
			11SE91	3	WAS 11509313 (3000A) BOLT/SCREW	91-0295	DC	TM	APVD	S. R.
									APVD	
									APVD	
									APVD	

1992 PAS INC.		TITLE		FRONT FLOOR CONSOLE	
				ST106(03) &ZR9/Z74	
REF	P - P - P -	UPC	1A2E	SHEET	2

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



- 55714 (0250P) 1 CONSOLE ASM
 11514281 (1850A) 2 BOLT/SCREW
 15650655 (3025A) 3 NUT
 11514281 (1850A) 4 BOLT/SCREW

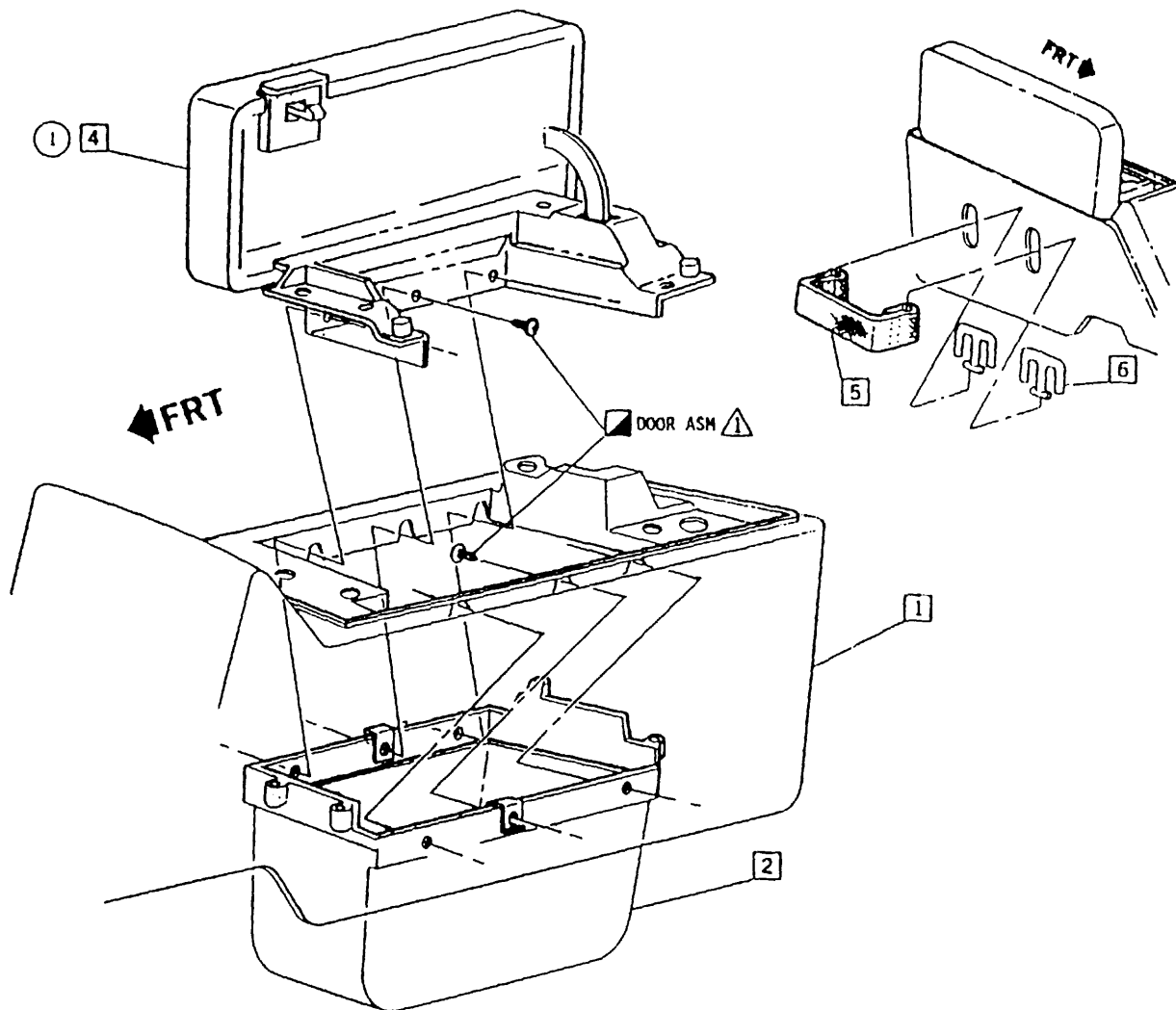
Z INSTALL BOLT/SCREW 2 LOOSE. POSITION CONSOLE ASM REARWARD, MAKING CONTACT WITH BOLT/SCREW 2. FINAL TIGHTEN BOLT/SCREW 2 TO SPECIFIED TORQUE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	18MAR91
	△	1.6-2.2	06AU91	1	REDRAWN & REDESIGNED		DC	72	DR	M. DUGDALE
	△	6.0-7.0	06SE91	2	WAS 11503715 NUT				CK	T. Ho
	△			3	WAS 11509313 (3000A) BOLT/SCREW	91-0295	OC	TM	APVD	So
	△								APVD	
	△								APVD	
	△								APVD	

1992 PAS INC.		TITLE FLOOR CONSOLE T105(16) & Z79	
REF	P - P - P -	UPC 1A2E	SHEET 3

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



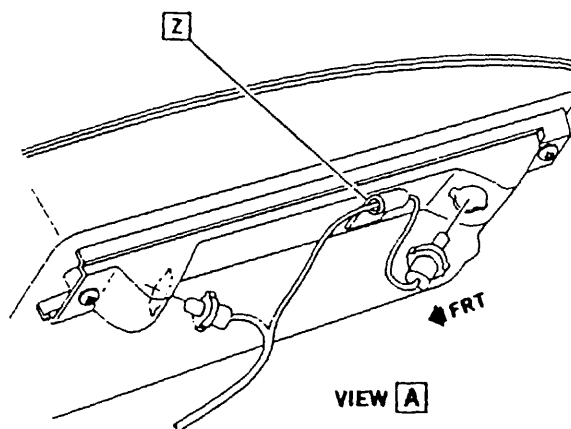
15228	(0300P)	☒ 1	CONSOLE (ZR9/Z74)
15717	(0300P)	☒ 1	CONSOLE (Z79)
52377248	(0350P)	☒ 2	COMPARTMENT (ZR9/Z74)
55701	(0350P)	☒ 3	COMPARTMENT (Z79)
52377621	(0400P)	☒ 4	DOOR ASM
15644439	(4424E)	☒ 5	RETAINER (Z79)
15644443	(4424G)	☒ 6	CLIP (Z79)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	25JN91	1992 PAS INC.
		1.6-2.0	03JL91	1	ITEM NUMBER WAS 3		DC	7A	DR	T. STURGILL	TITLE
									CK	T. Sturgill	CONSOLE ASM
									APVD	<i>[Signature]</i>	ST106(03) & ZR9/Z74
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
									APVD		1A2E
									APVD		SHEET
									APVD		4

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55246 (0550P) 1 PLATE ASM

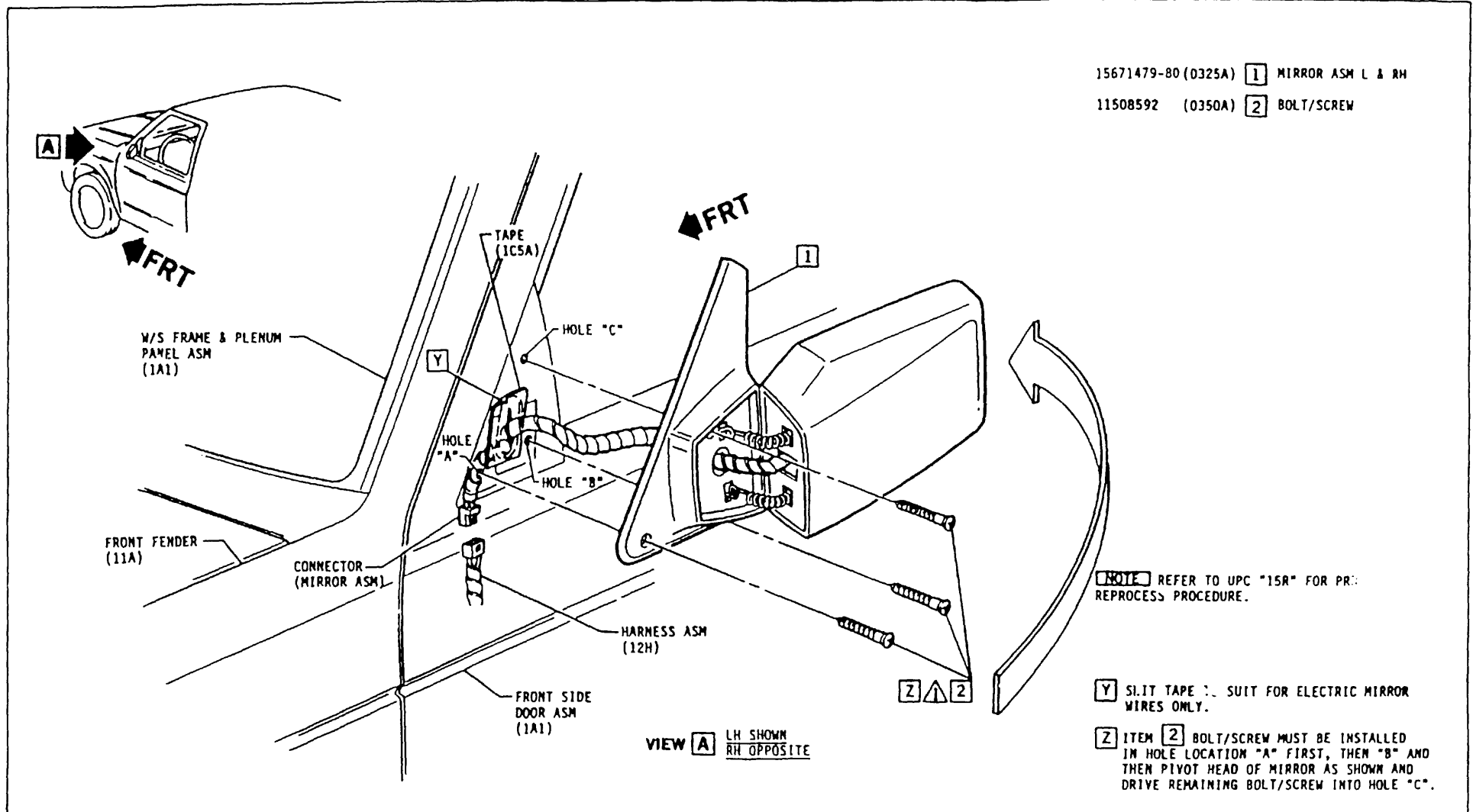
① 15650655 (3025A) ② NUT

(2) 11514281 (1850A) 3 BOLT/SCREW

VIEW **A**

[Z] ROUTE WIRING THROUGH CLIP AS SHOWN.

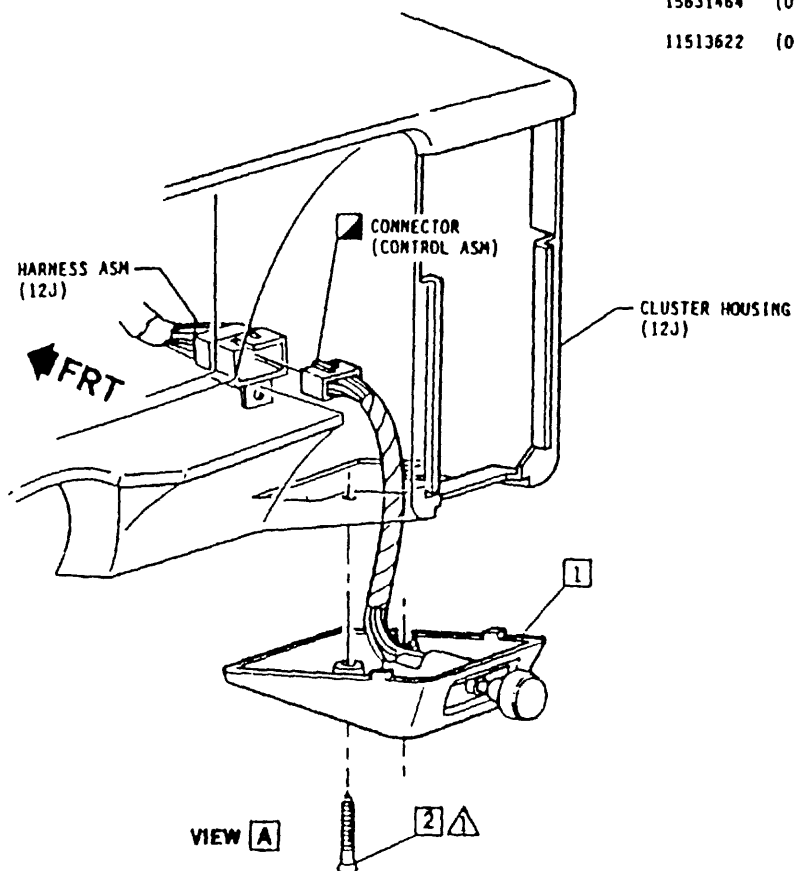
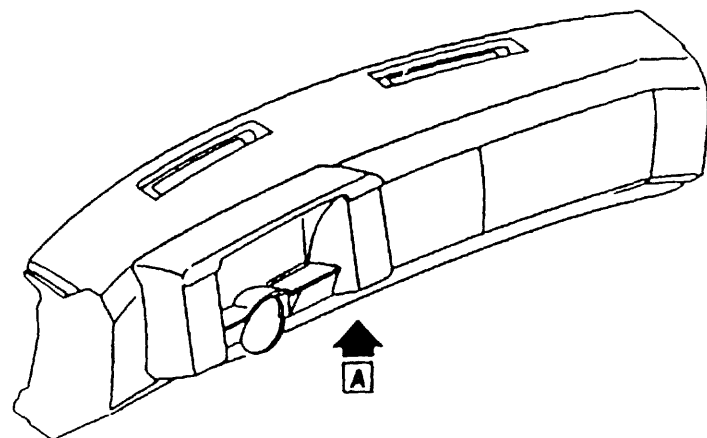
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
    	1.6-2.0		06SE91	1	WAS 15591167 NUT				DR	D. CRAMER	TITLE FLOOR CONSOLE TRIM PLATE ST106(03) &ZR9/274 T105(16) &Z79			
			2	WAS 55467 (0650P) BOLT/SCREW	91-0295	DC	CKT. 							
									APVD		REF P - P - P - P -			
								APVD						
								APVD						
								APVD			UPC	SHEET		
 FULLY DRIVEN, NOT STRIPPED											1A2E		5	



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	13JU91	1992 PAS INC.
		4.5-7.0							DR	T. MORRISON	TITLE
									CK	T. MORRISON	OUTSIDE REAR VIEW MIRROR
									APVD	SEAR	ST106(03) &ZR9/274
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											1A2E
											SHEET
											6

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



15631464 (0675A) **1** CONTROL ASM-MIRROR
 11513622 (0680A) **2** BOLT/SCREW

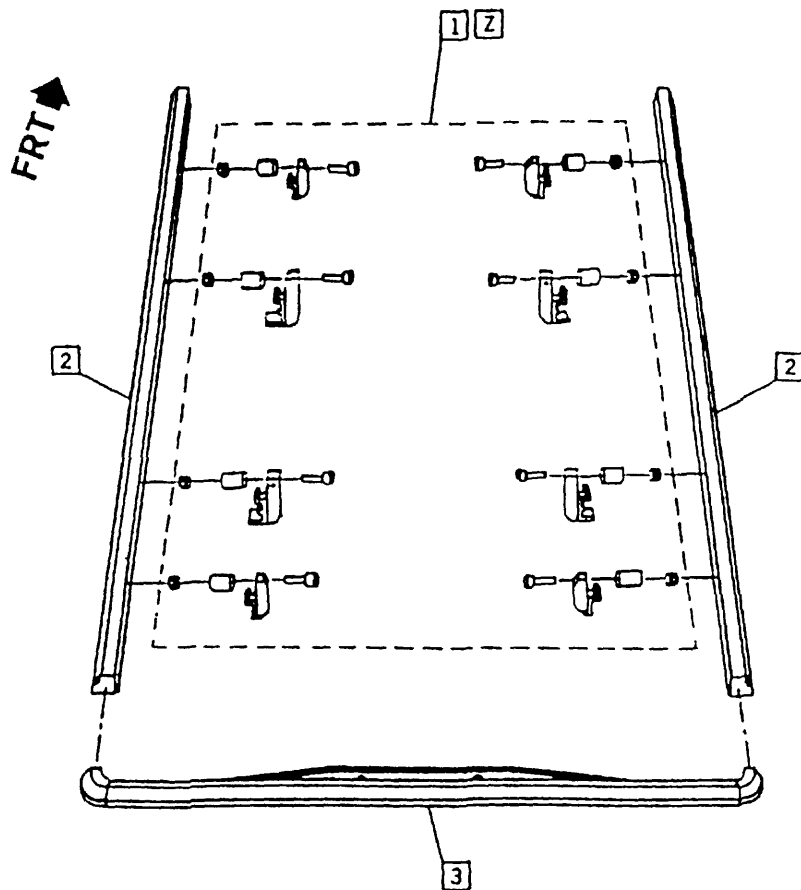
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	18MAR91	1992 PAS INC.
</											



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

- 55904 (0900P) 1 BRACKET KIT
55905 (0950P) 2 SIDE RAIL ASM
55906 (0955P) 3 REAR RAIL ASM



**[Z] ALL ITEMS IN AREA ARE INCLUDED
IN BRACKET KIT.**

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	030C91
	1								DR	O. CRAMER
	2								CK	
	3								APVD	
	4								APVD	
	5								APVD	
	6								APVD	

 FULLY COVERED, HEATED AND NOT STRIPPED

1992 PAS INC.

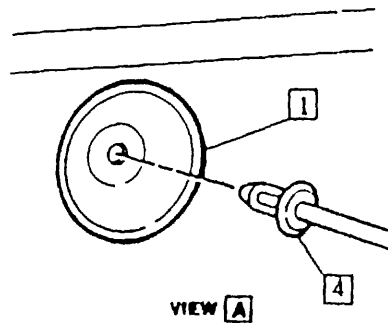
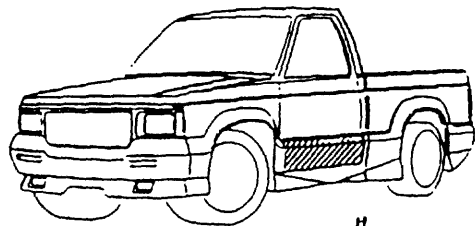
TITLE
TOMNEAU COVER RAIL INSTALLATION
T106(03) &ZR9/Z74

REF 91-0240 P -
P -
P -

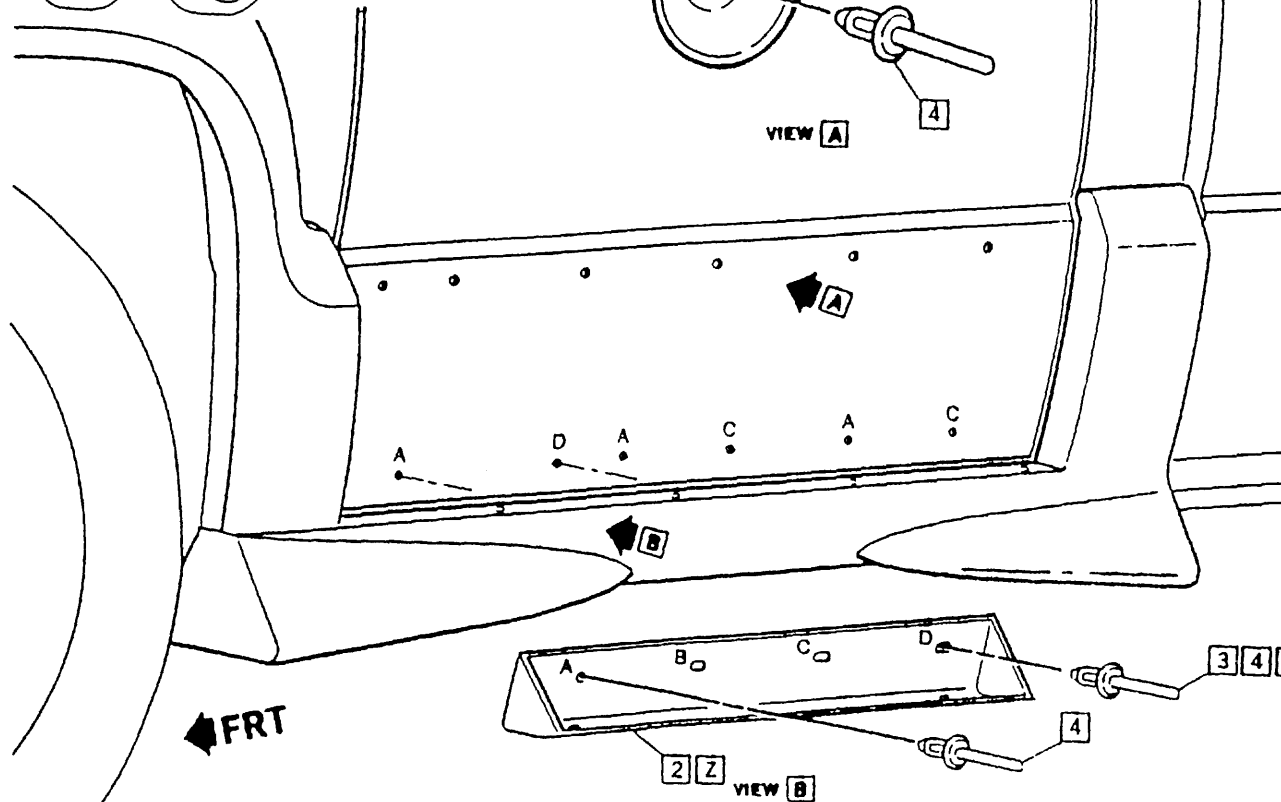
UPC
1A2E

SHEET
8

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



VIEW A



- 55221 (0350P) **1** CLIP
- 55220 (0250P) **2** RETAINER
- 55111 (0300P) **3** RIVET
- 55617 (0300P) **4** RIVET (ALUMINUM)

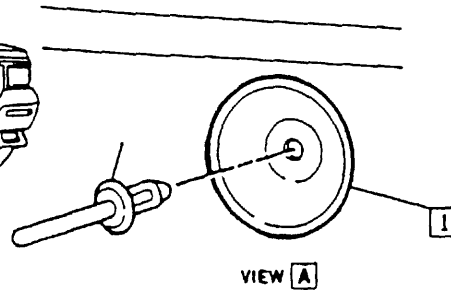
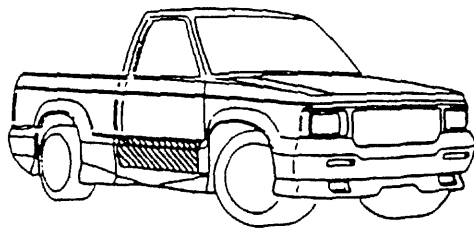
Y USE 55111 RIVET IN THE REAR HOLE OF THE REAR RETAINER ONLY.

Z USE HOLES A&D WITH FORWARD RETAINER, A&C WITH MIDDLE AND REAR RETAINER.

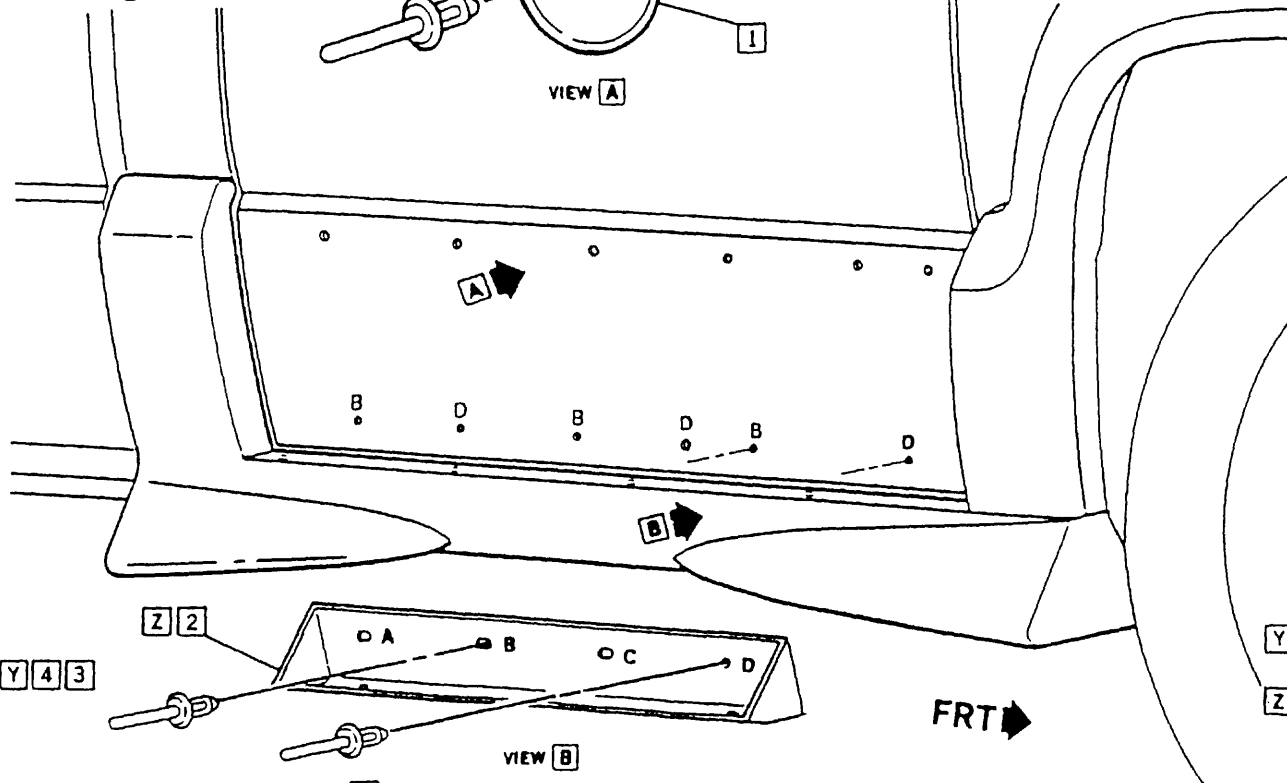
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
△									DR	D. CRAHER	TITLE
2									CK	<i>T. Mo</i>	RETAINER-FRT DOOR MOLDING LH
3									APVD	<i>[Signature]</i>	T106(03) &ZR9
4									APVD		REF
5									APVD		P -
△									APVD		P -
△									APVD		P -
△									APVD		UPC
△									APVD		1A2F
△									APVD		SHEET
△									APVD		1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 55221 (0350P) **1** CLIP
- 55220 (0150P) **2** RETAINER
- 55111 (0330P) **3** RIVET
- 55617 (0310P) **4** RIVET (ALUMINUM)



- Y** USE 55111 RIVET IN THE REAR HOLE OF THE REAR RETAINER ONLY.
- Z** USE HOLES A&D WITH FORWARD RETAINER, B&D WITH MIDDLE AND REAR RETAINER

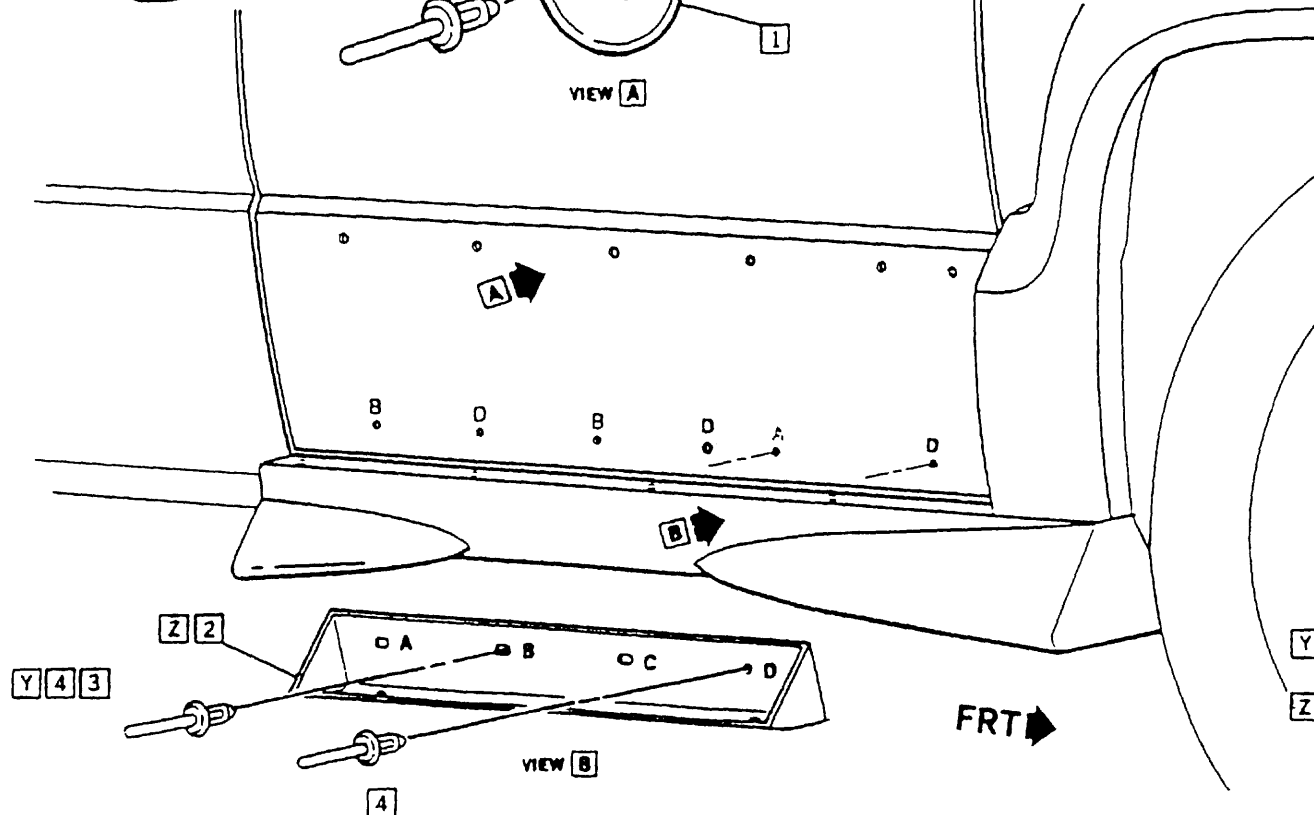
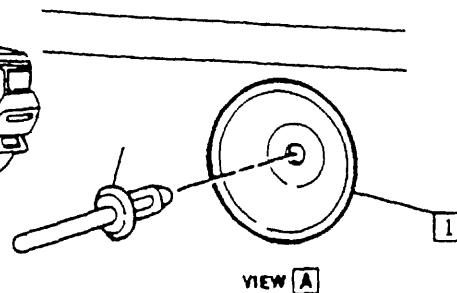
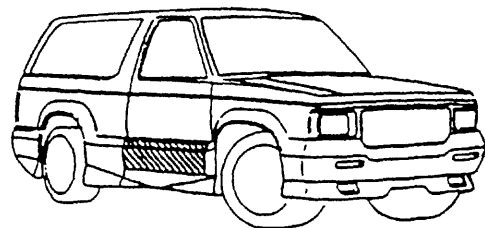
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CK	T. M.	
									APVD	S. R.	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

TITLE	RETAINER-FRT DOOR MOULDING RH		
	T106(03) & ZR9		
REF	P -	UPC	SHEET
	P -	1A2F	2
	P -		
	P -		

1
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 FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 55221 (0350P) **1** CLIP
- 55220 (0250P) **2** RETAINER
- 55111 (0300P) **3** RIVET
- 55617 (0300P) **4** RIVET (ALUMINUM)

- Y** USE 55111 RIVET IN THE REAR HOLE OF THE REAR RETAINER ONLY.
- Z** USE HOLES A&D WITH FORWARD RETAINER, B&D WITH MIDDLE AND REAR RETAINER

FRT →

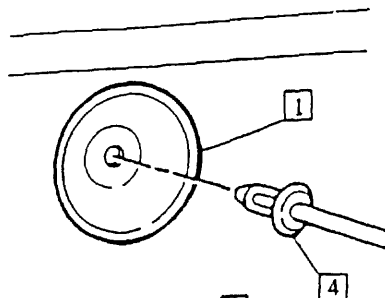
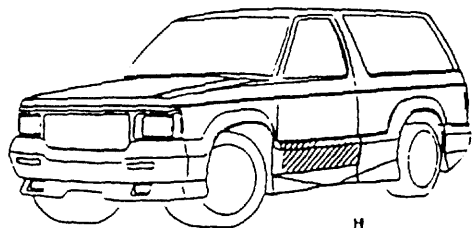
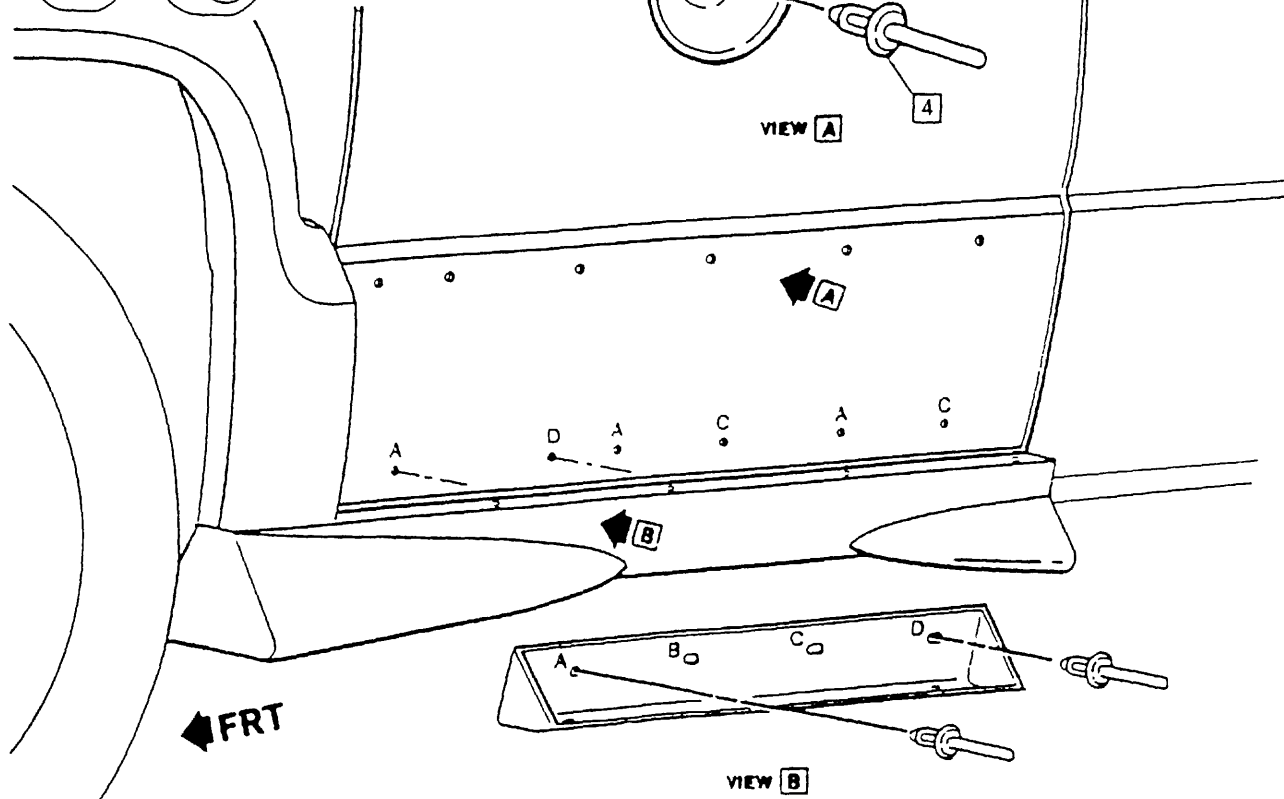
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									DR D. CRAMER	
									CK T. M.	
									APVD [Signature]	TITLE RETAINER-FRONT DOOR MOLDING RH
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -

1
2
3
4
5
 FULLY DRIVEN, SEATED AND NOT STRIPPED



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

VIEW VIEW **B**

- 55221 (0350P) 1 CLIP
55220 (0250P) 2 RETAINER
55111 (0300P) 3 RIVET
55617 (0300P) 4 RIVET-ALUMINUM

- Y** USE 55111 RIVET IN THE REAR HOLE OF THE REAR RETAINER ONLY.

- 2 USE HOLES A&D WITH FORWARD RETAINER.
A&C WITH MIDDLE AND REAR RETAINER.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	03MAR91
FULLY DRIVEN, NOT STRIPPED SEATED AND	1								DR	D. CRAMER
	2								CK	T. M.
	3								APVD	S.E.B.
	4								APVD	
	5								APVD	
									APVD	

1992 PAS INC.

TITLE RETAINER-FRONT DOOR MOLDING LH
T105(16) *Z79

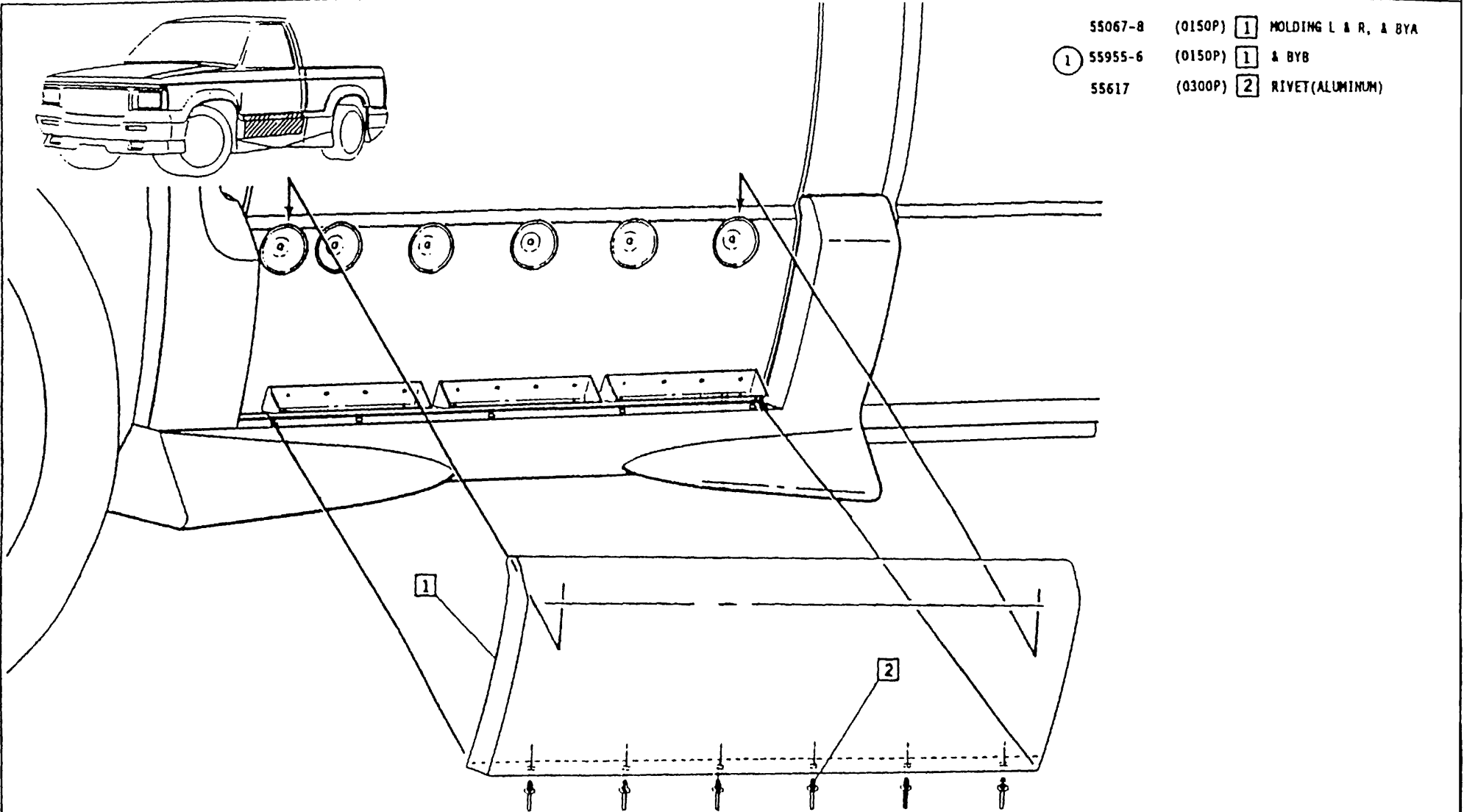
REF P -
P -
P -
P -

UPC 1A2F

SHEET 4

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

55067-8 (0150P) **1** MOLDING L & R, & BYA
 ① 55955-6 (0150P) **1** & BYB
 55617 (0300P) **2** RIVET (ALUMINUM)



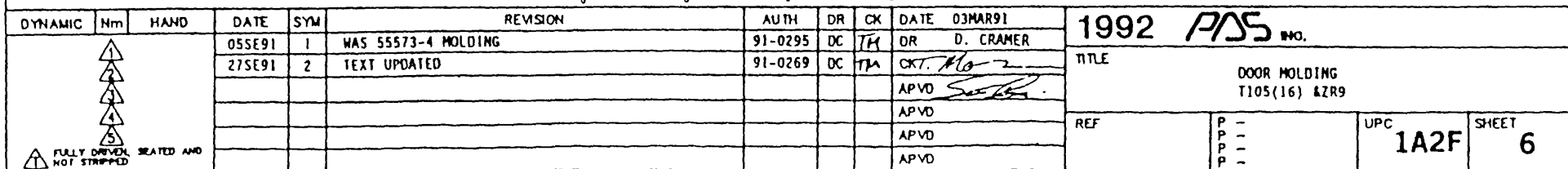
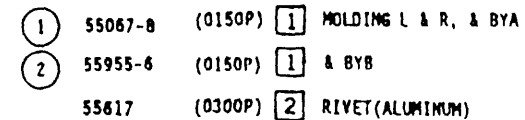
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS NO.
			040C91	1	55955-6 BYB ADDED	91-0269	DC		DR	D. CRAMER	
									CKT. 16		
									APVD	<i>Joe R.</i>	
									APVD		
									APVD		
									APVD		
									APVD		

①
 ②
 ③
 ④
 ⑤
 FULLY DRIVEN, SEATED AND NOT STRIPPED

TITLE
 DOOR MOLDING
 T106(03) & ZR9
 REF
 P -
 P -
 P -
 P -
 UPC
 1A2F
 SHEET
 5



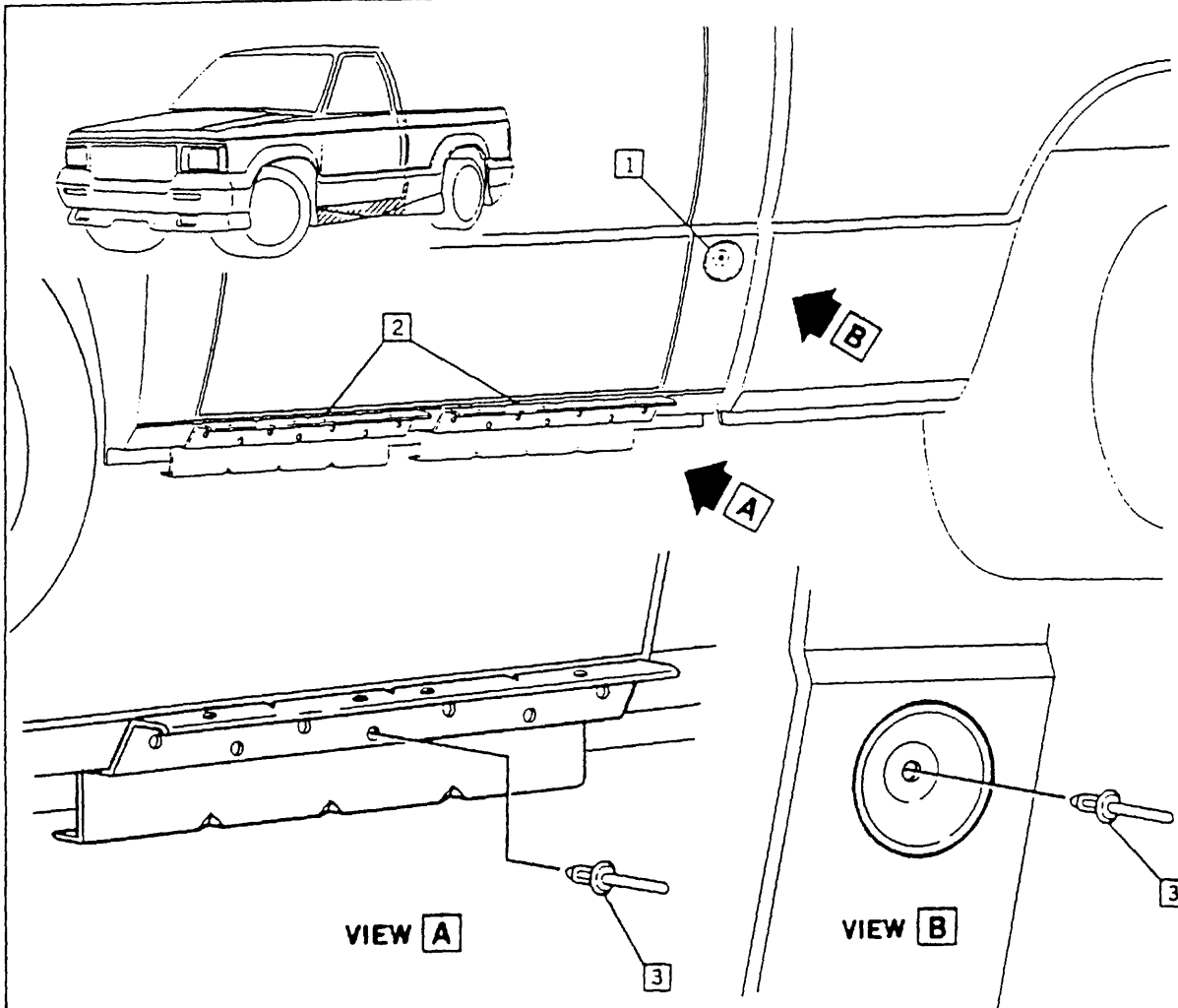
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF





PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

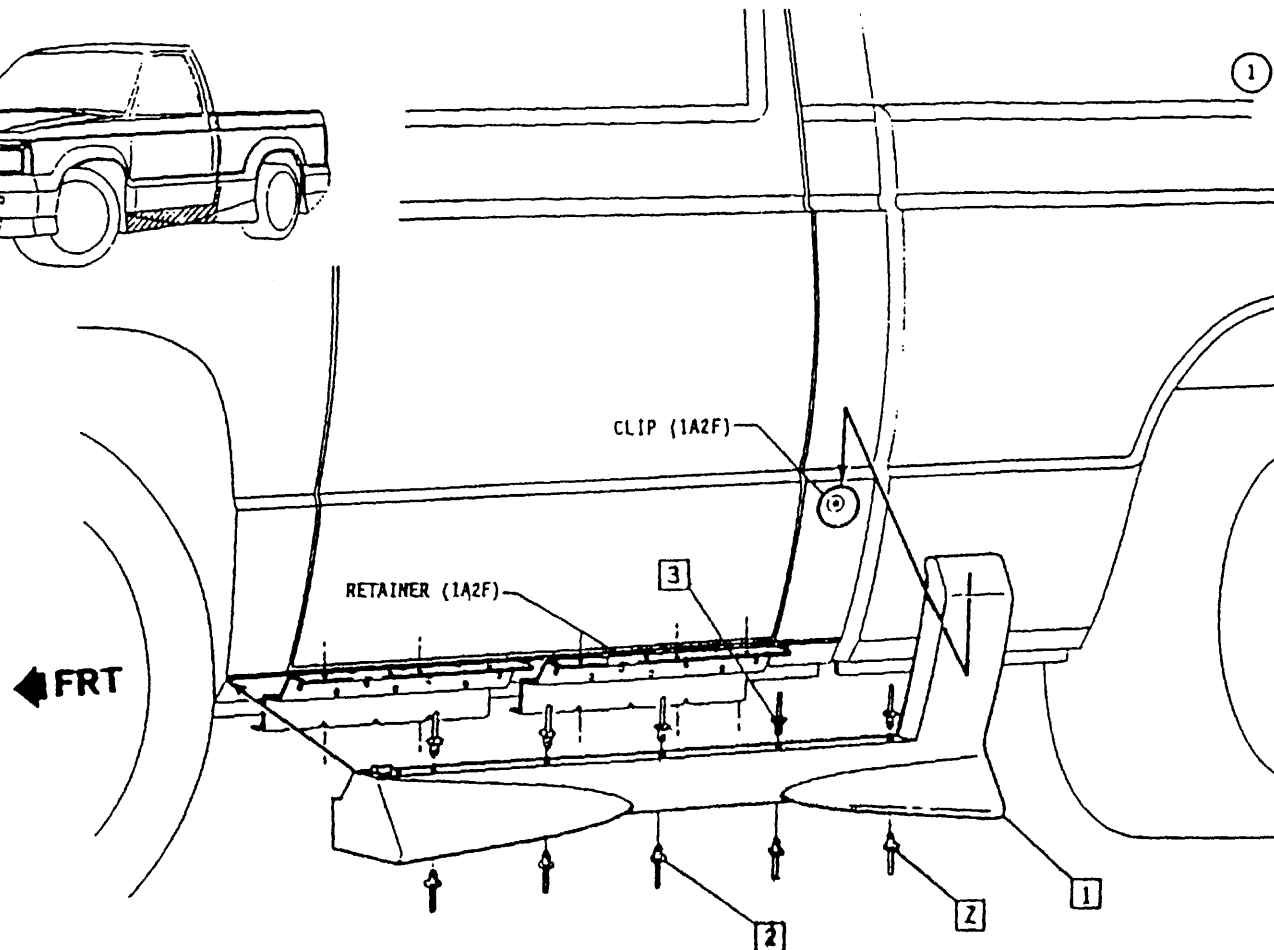
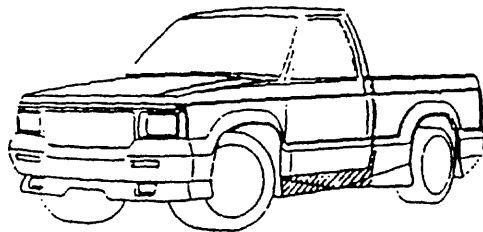


55221 (05FOP) 1 CLIP

55256 (065. 7) 2 BRACKET

55617 (0600P) 3 RIVET (ALUMINUM)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25FE91	1992 <i>PSS</i> INC.				
1 2 3 4 5									DR D. CRAMER	TITLE ROCKER HOLDING MOUNTING HARDWARE T106(03) &ZR9				
									CK <i>[Signature]</i>					
									APVD <i>[Signature]</i>					
										APVD	REF	P - P - P - P -	UPC 1A2F	SHEET 7
										APVD				
									APVD					
FULLY DRIVEN, NOT STRIPPED SEATED AND														

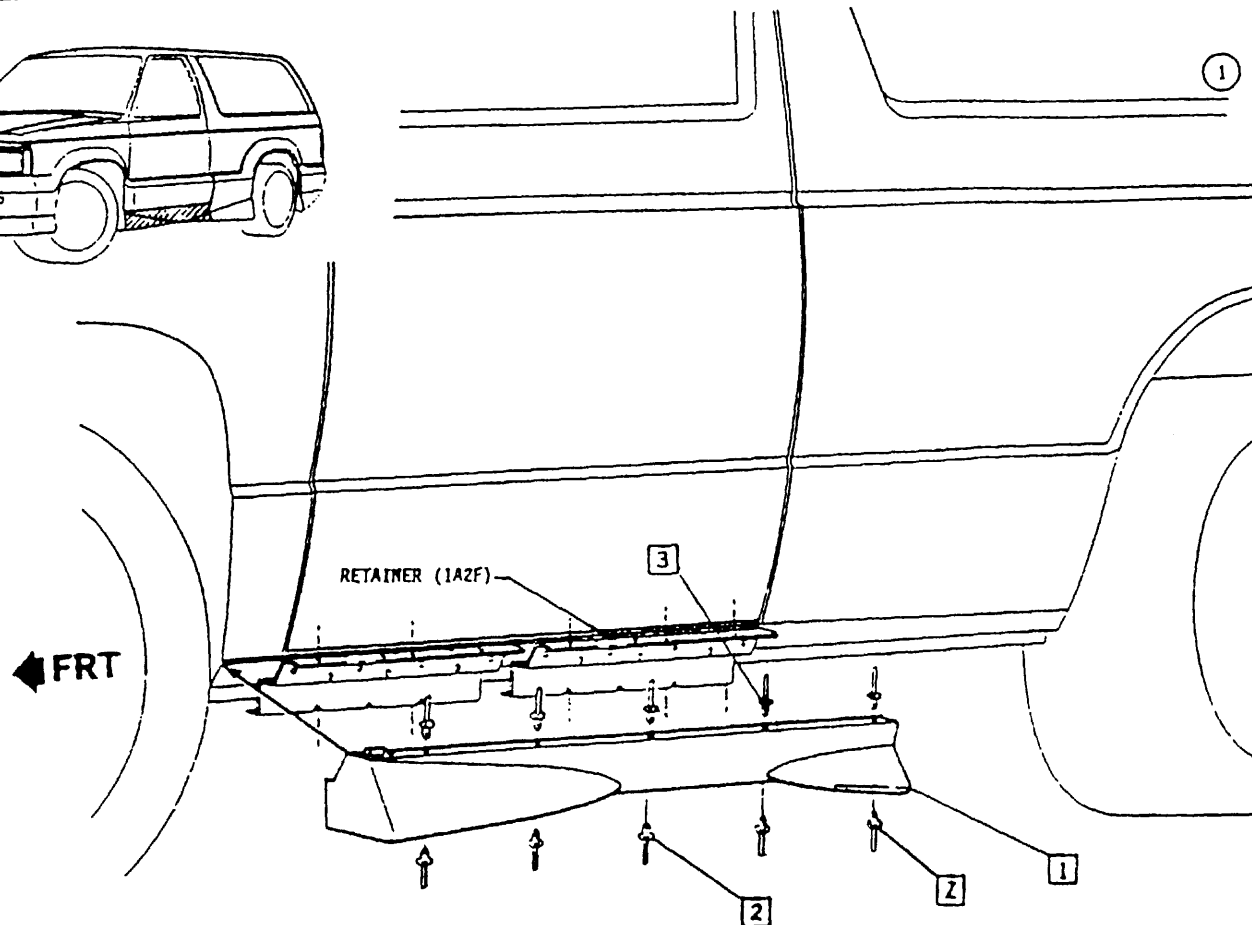
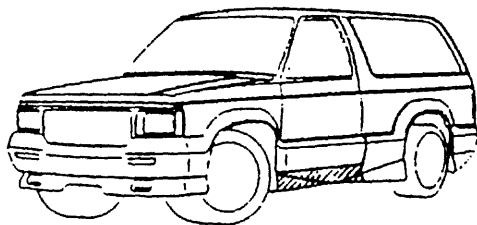


- 55065-6 (0500P) **1** ROCKER, L & R, & BYA
- 1** 55959-60 (0500P) **1** & BYB
- 55617 (0750P) **2** RIVET (ALUMINUM)
- 55562 (0750P) **3** RIVET

2 END RIVET MUST BE INSTALLED FIRST BEFORE ALL OTHERS

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.		
1 2 3 4 5 △ FULLY DRIVEN, SEATED AND NOT STOPPED			040C91	1	55959-60 BYB ADDED	91-0289	DC	TM	DR	D. CRAMER	TITLE		
										CK T. M. G.	ROCKER HOLDING		
										APVD S. B.	T106(03) & ZR9		
										APVD	REF		
										APVD	P -		
										APVD	P -		
										APVD	UPC		
										APVD	1A2F		
											SHEET		
											9		

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



- 55575-6 (0500P) ☐ 1 MOLDING L & R, & BYA
- ☐ 1 55961-2 (0500P) ☐ 1 & BYB
- 55617 (0750P) ☐ 2 RIVET (ALUMINUM)
- 55562 (0750P) ☐ 3 RIVET

☐ 2 END RIVET MUST BE INSTALLED FIRST BEFORE ALL OTHERS

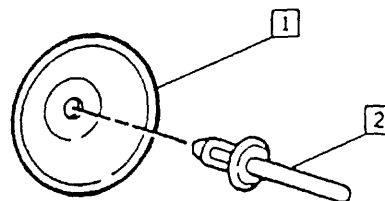
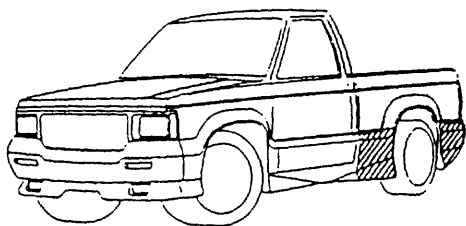
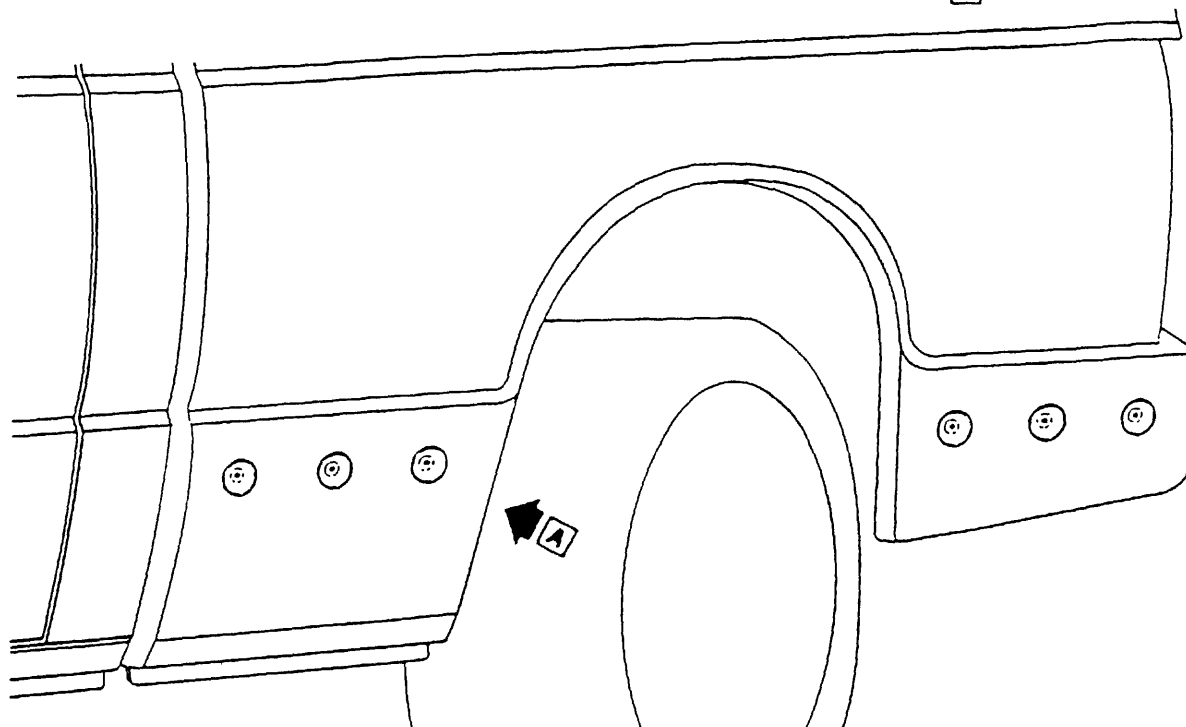
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 PAS INC.
			27SE91	1	TEXT UPDATED	91-0269	DC	TM	DR D. CRAMER	
									CK T. J. [Signature]	TITLE
									APVD [Signature]	ROCKER MOLDING
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										1A2F
										SHEET
										10

☐ FULLY DRIVEN, SEATED AND NOT STRIPPED



PRODUCT DESCRIPTION MANUAL

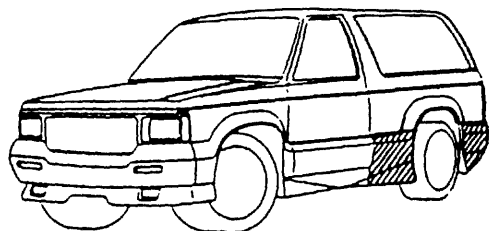
☐ ITEM REFERENCE ☒ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

VIEW **A**

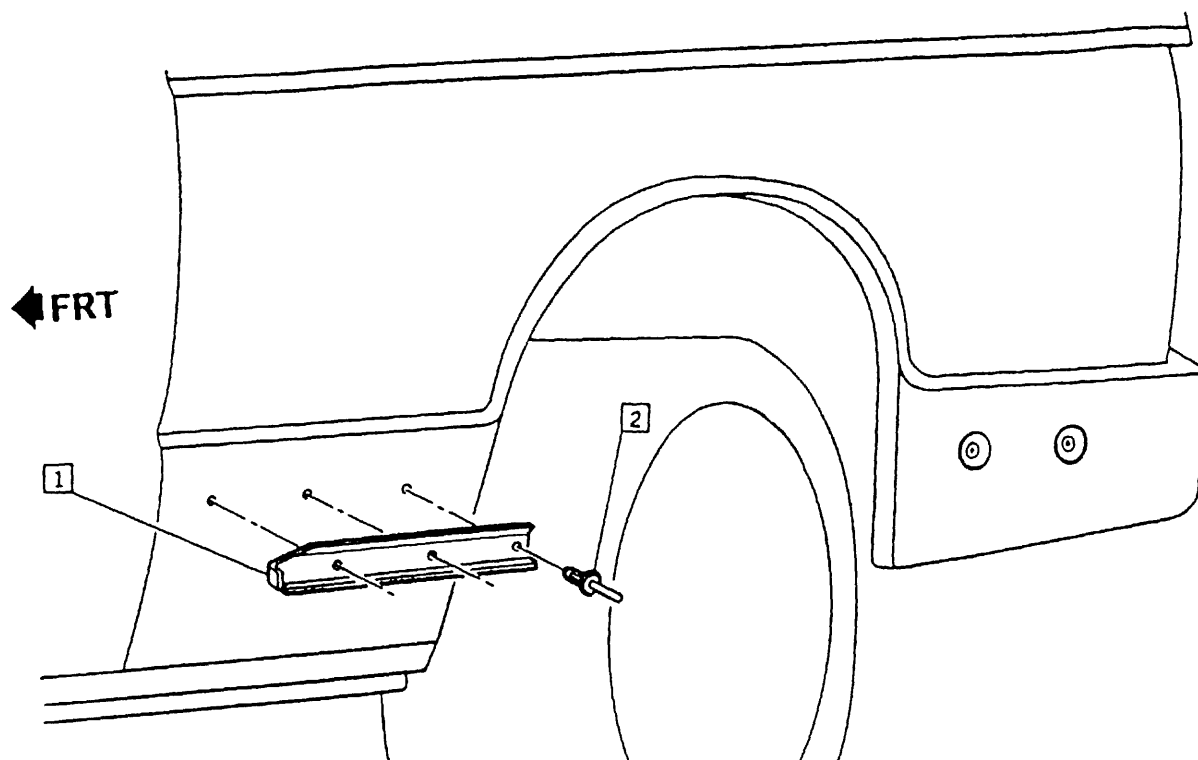
55221 (1150P) 1 CLIP

55617 (0900P) 2 RIVET (ALUMINUM)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25FE91	1992 PAS INC.				
    	1								DR D. CRAMER	TITLE CLIP-BOX HOLDING T106(03) &ZR9				
	2								CK <i>J. H.</i>					
	3									APVD <i>[Signature]</i>	REF	P - P - P - P -	UPC 1A2F	SHEET 11
	4									APVD				
	5													
 FULLY DRIVEN, NOT STRIPPED		SEATED AND							APVD					



56043-4 (0850P) **1** BRACKET L & R
 55617 (0850P) **2** RIVET (ALUMINUM)



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 PAS INC.
			180C91	1	REDRAWN & REDESIGNED		DC		DR D. CRAMER	TITLE
									CK T. H. [Signature]	CLIP-QUARTER PANEL MOLDINGS
									APVD [Signature]	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
										1A2F
										SHEET
										12

1
2
3
4
5
 FULLY DRIVEN, SEATED AND
NOT STRIPPED

BOX MOLDING MANDITORY ASSEMBLY SEQUENCE

1. ATTACH NUT (15602767) TO BOX FRONT AND REAR MOLDINGS.
2. ATTACH FRONT BOX MOLDING (55069-70) TO THE BOX SIDE CLIPS (55221).
3. ATTACH REAR BOX MOLDING (55071-2) TO THE BOX SIDE CLIPS (55221).
4. INSTALL ONE (1) RIVET (55617) IN THE REARWARD MOST HOLE IN THE BOX REAR MOLDING (55071-2).
5. POSITION BOX WHEEL OPENING MOLDING IN PLACE ON BOX REAR MOLDINGS.
6. ATTACH WHEEL OPENING MOLDING TO BOX MOLDINGS WITH BOLT (11509313) AND TORQUE.
7. ATTACH WHEEL OPENING MOLDING TO BOX WITH SCREW (11504056) AND TORQUE.
8. INSTALL THE REMAINING RIVETS (55617), SCREWS (11504056) (2 FRONT, 1 REAR) IN THE BOX MOLDINGS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
     									DR	O. CRAMER	TITLE BOX MOLDING MANDITORY ASSEMBLY SEQUENCE T106(03) &ZR9					
										CK				T. Moore		
											APVD	[Signature]	REF	P - P - P - P -	UPC 1A2F	SHEET 13
											APVD					
											APVD					
									APVD							

 FULLY DRIVEN, SEATED AND NOT STRIPPED

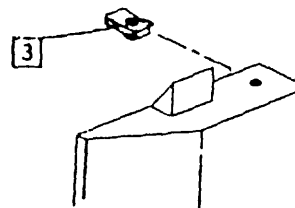
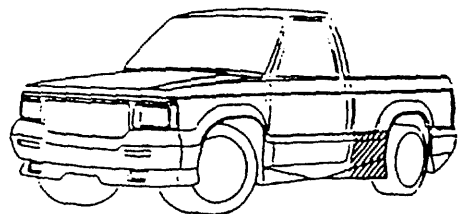
QUARTER PNL MLDG MANDITORY ASSEMBLY SEQUENCE

1. ATTACH NUT (15602767) TO QUARTER PANEL FRONT AND REAR MOLDINGS.
2. ATTACH FRONT QUARTER PANEL MOLDING (55577-8) TO THE QUARTER PANEL SIDE CLIPS (55221)
3. ATTACH REAR QUARTER PANEL MOLDING (55581-2) TO THE QUARTER PANEL SIDE CLIPS (55221)
4. INSTALL ONE (1) RIVET (55617) IN THE REARWARD MOST HOLE IN THE QUARTER PANEL REAR
5. POSITION QUARTER PANEL WHEEL OPENING MOLDING (55579-80) IN PLACE ON QUARTER PANEL REAR MOLDINGS.
6. ATTACH WHEEL OPENING MOLDING TO QUARTER PANEL MLDGS WITH BOLT (11509313) AND TORQUE.
7. ATTACH WHEEL OPENING MOLDING TO QUARTER PANEL WITH SCREW (11504056) AND TORQUE.
8. INSTALL THE REMAINING RIVETS (55617), SCREWS (11504056) (2 FRONT, 1 REAR) IN THE QUARTER PANEL MOLDINGS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 PAS INC.					
     	FULLY DRIVEN, SEATED AND NOT STRIPPED								DR D. CRAMER	TITLE QUARTER PANEL MOLDING MANDITORY ASSEMBLY SEQUENCE T105(16) & Z79					
														CK T. Mo	
											APVD S. R. R.	REF	P - P - P - P -	UPC 1A2F	SHEET 14
											APVD				
									APVD						

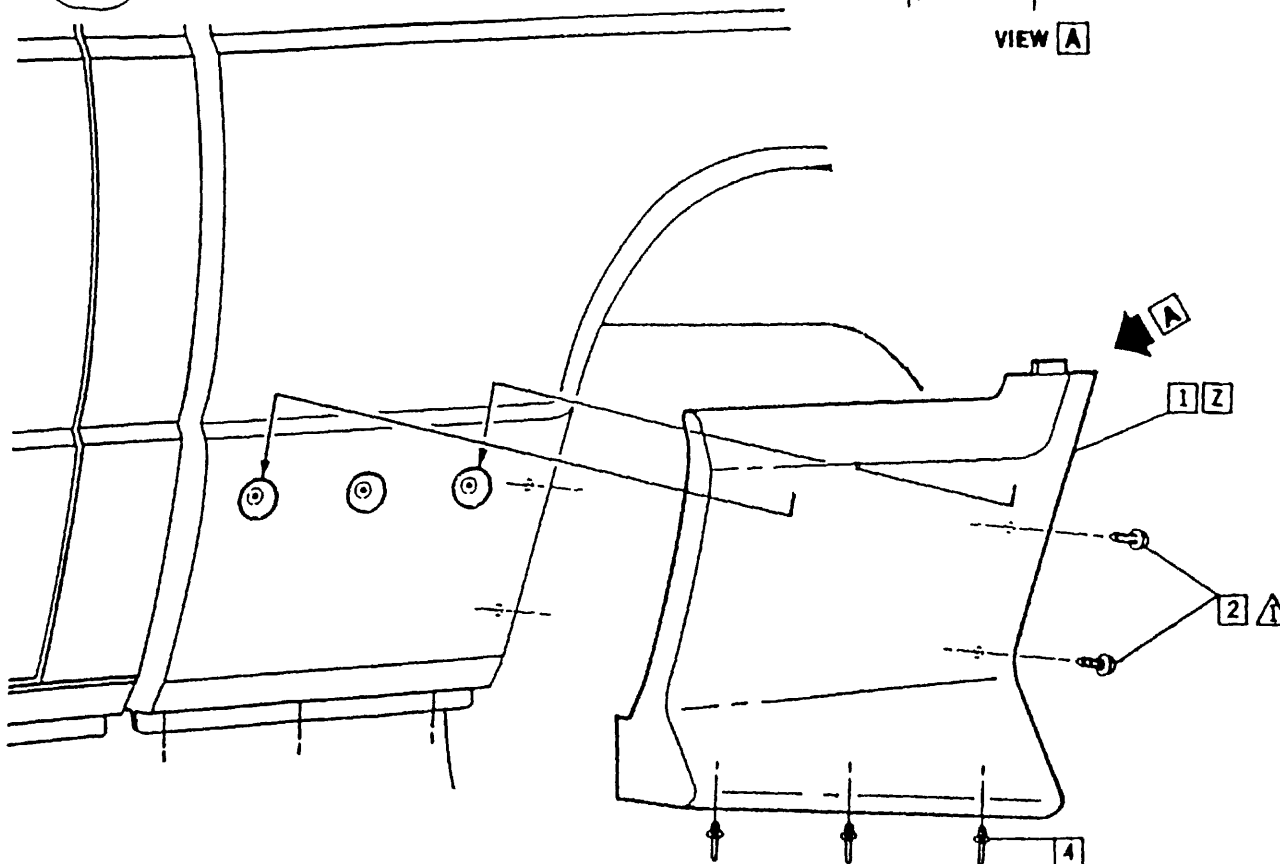
PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☐ EXISTING AS PART OF



VIEW A

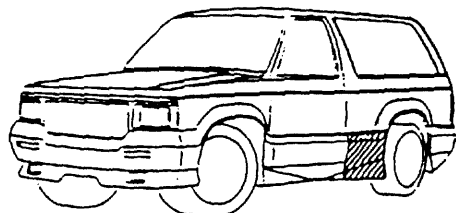
- 55069-70 (1100P) ☐ 1 MOLDING L & R, & BYA
- ☐ 1 55963-4 (1100P) ☐ 1 & BYB
- 11504056 (0775A) ☐ 2 BOLT/SCREW
- 15602767 (3375A) ☐ 3 NUT
- 55617 (1250P) ☐ 4 RIVET (ALUMINUM)



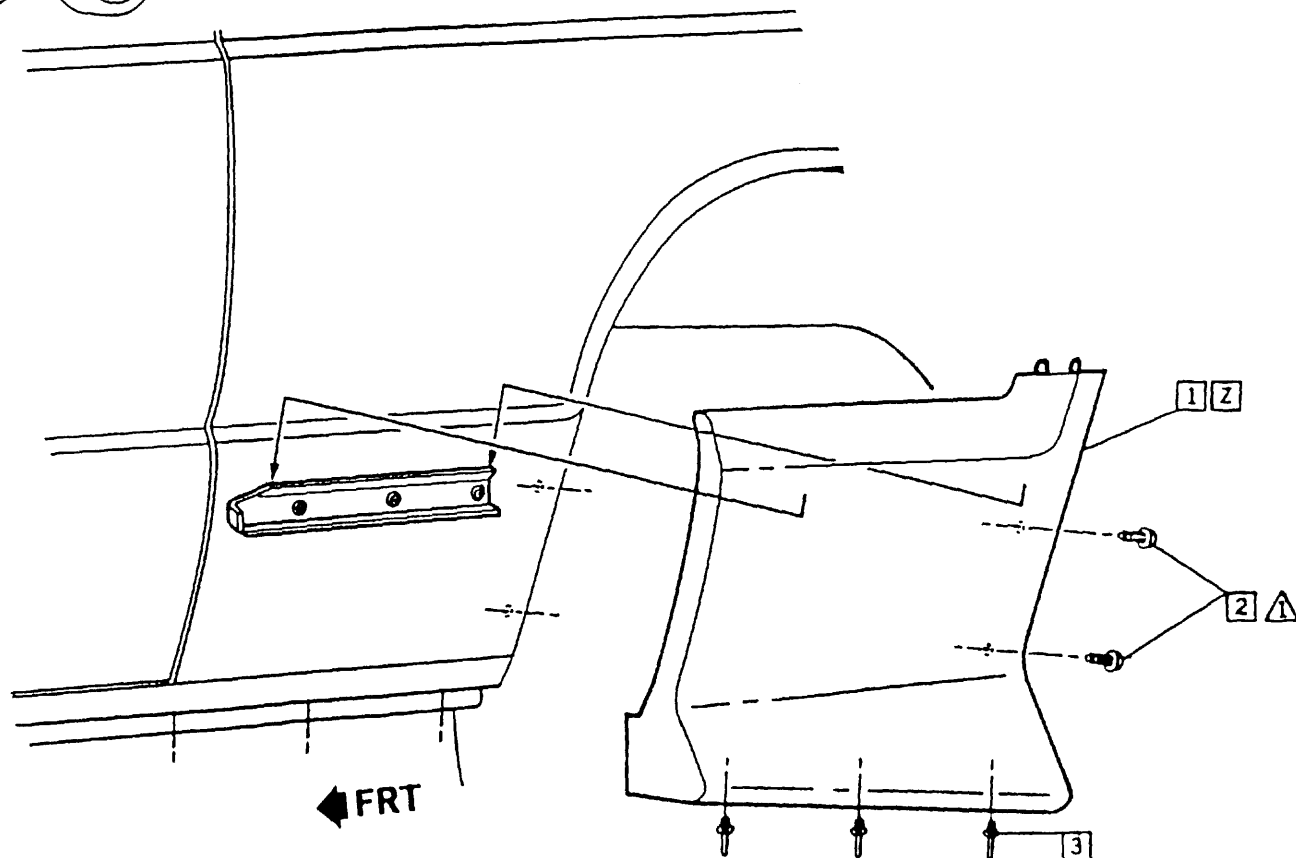
☐ 2 MANDATORY SEQUENCE MUST BE FOLLOWED
SEE PDM IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992	PASS INC.
		1.2-1.6	040C91	1	55963-4 BYB ADDED	91-0269	DC	TM	DR	D. CRAHER	TITLE	
									CK	T. H.	MOLDING-BOX FRONT	
									APVD	S. R.	T106(03) & 2R9	
									APVD		REF	P -
									APVD		P -	UPC
									APVD		P -	1A2F
									APVD		SHEET	15

☐ FULLY DRIVEN, SEATED AND
 NOT STRIPPED



- 55577-8 (1100P) [1] MOLDING L & R, & BYA
 (1) 55969-70 (1100P) [1] & BYB
 11504056 (0775A) [2] BOLT/SCREW
 55617 (1250P) [3] RIVET (ALUMINUM)

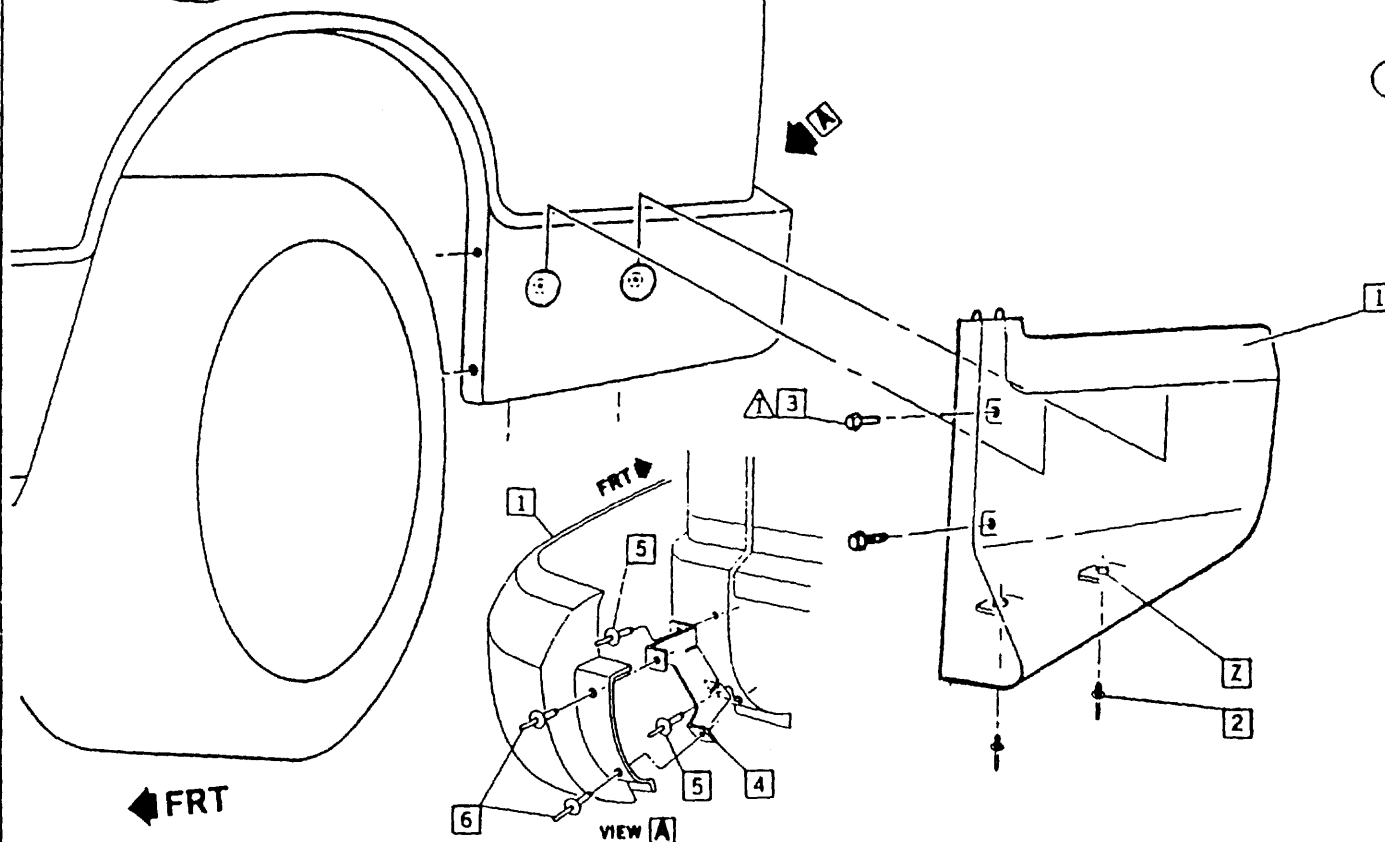
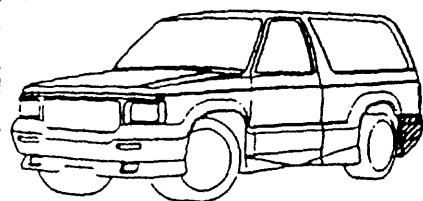


**[Z] MANDATORY SEQUENCE MUST BE FOLLOWED
SEE PDM IN THIS UPC.**

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 <i>PSS</i> INC.				
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED	1.2-1.6		27SE91	1	TEXT UPDATED	91-0269	DC	TK	DR O. CRAMER	TITLE HOLDING-QUARTER PANEL FRONT T105(16) & Z79				
			18OC91	2	REDRAWN & REDESIGNED		DC		CKT. <i>M</i>					
										APVD <i>SJR</i>	REF	P - P - P - P -	UPC 1A2F	SHEET 16
										APVD				
										APVD				
								APVD						
								APVD						



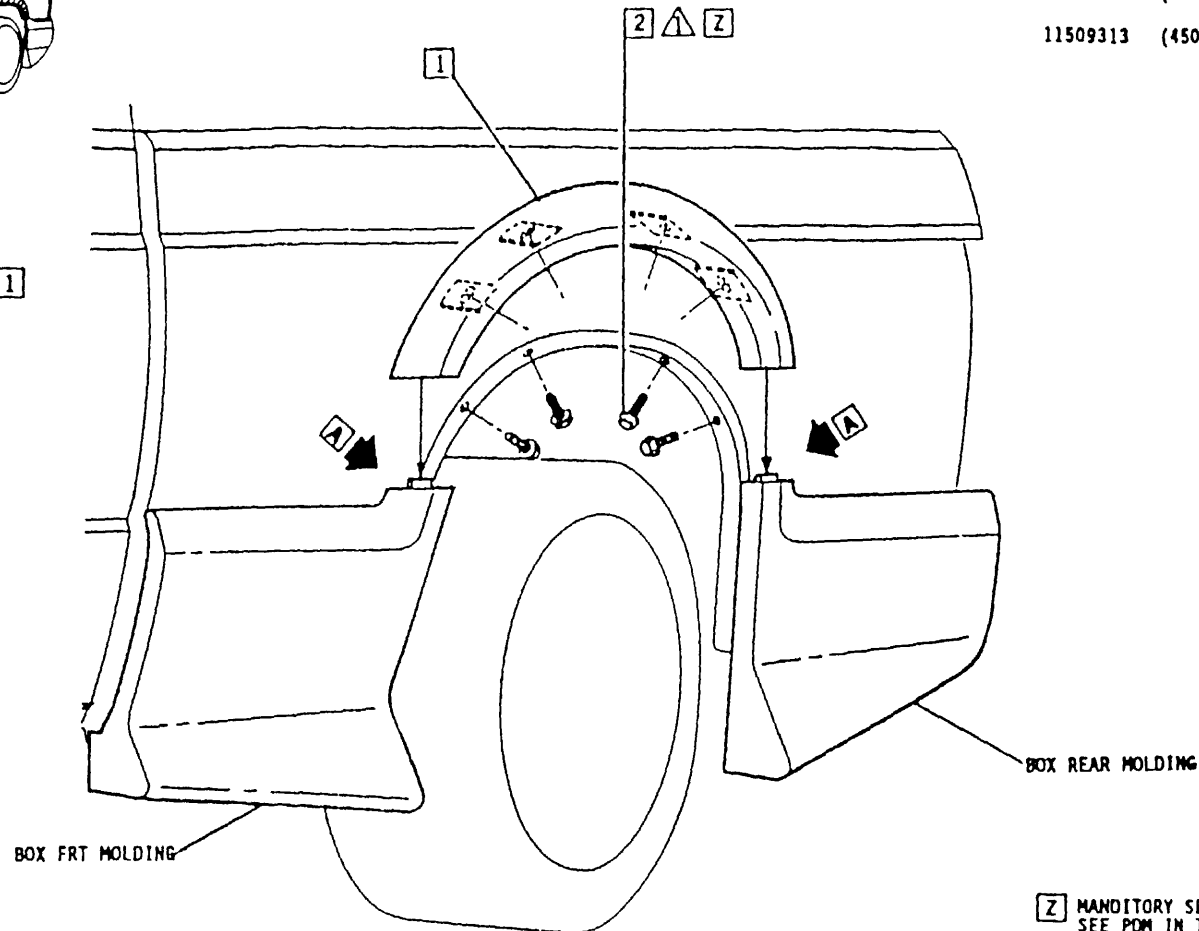
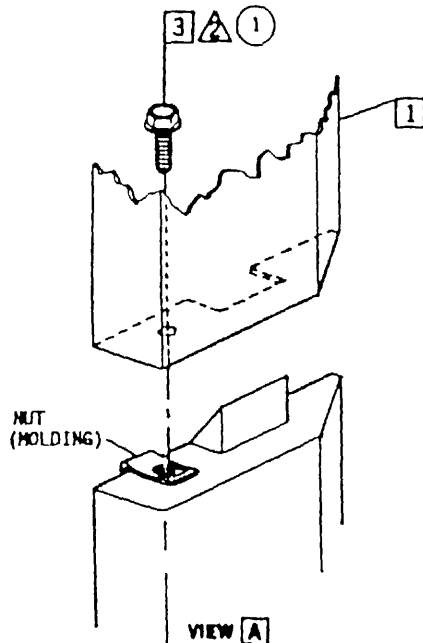
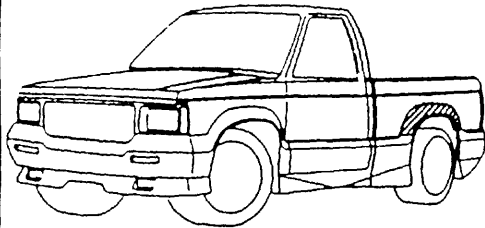
☐ ITEM REFERENCE ☒ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55581-2 (0800P) [1] MOLDING L & R, & BYA
55973-4 (0800P) [1] & BYB
55617 (1000P) [2] RIVET (ALUMINUM)
11504056 (0975A) [3] BOLT/SCREW
55589-90 (1950P) [4] BRACKET L & R
55617 (1300P) [5] RIVET
55988 (1300P) [6] RIVET

7 INSTALL RIVET 2 IN HOLE 7
TO ALIGN MOLDING, THEN INSTALL
REMAINING RIVETS

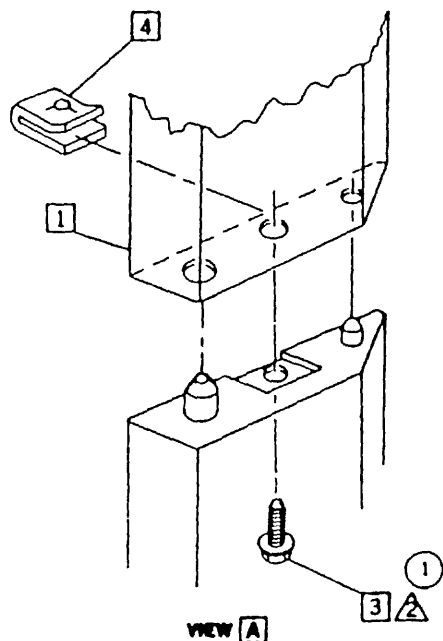
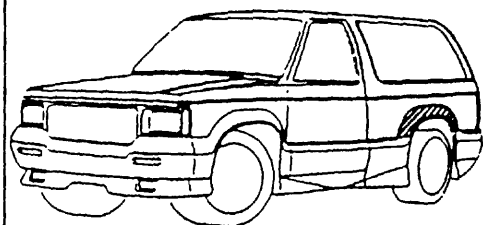
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 PAS INC.				
1 2 3 4 5 FULLY DRIVEN NOT STRIPPED	1.2-1.6		27SE91	1	TEXT UPDATED	91-0289	DC	DN	DR D. CRAMER	TITLE MOLDING-QUARTER PANEL REAR T105(16) & Z79				
			30SE91	2	ADDED ITEM 6		DC	TH	CK <i>T. Mc</i>					
										APVD <i>S. J.</i>	REF	P - - - -	UPC 1A2F	SHEET 18
										APVD				
										APVD				
								APVD						



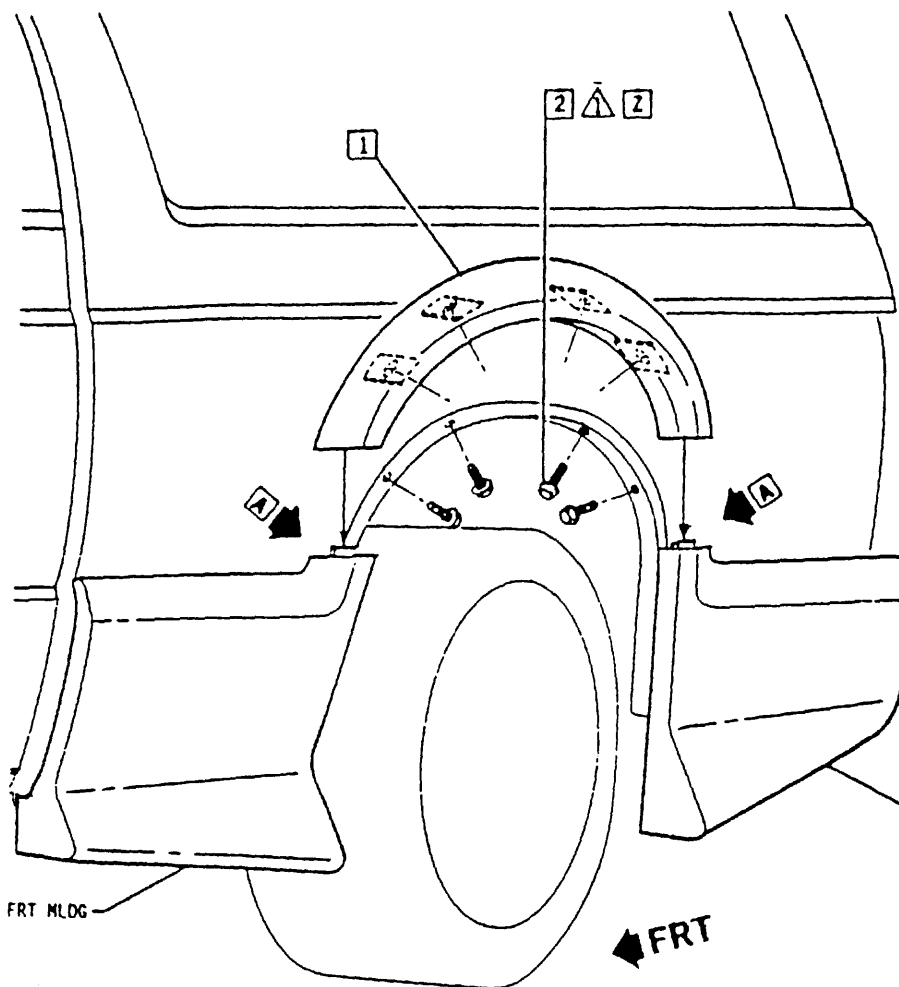
- 55181-2 (1050P) ☐ 1 MOLDING L & R, & BYA
 55965-6 (1050P) ☐ 1 & BYB
 11504056 (4500A) ☐ 2 BOLT/SCREW
 11509313 (4500A) ☐ 3 BOLT/SCREW

Z MANDATORY SEQUENCE MUST BE FOLLOWED
SEE POM IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC. NO.
			30AU91	1	TORQUE CHANGED		DC		DR	D. CRAMER	
			04OC91	2	55965-6 BYB ADDED	91-0269	DC	TM	CKT. 116		
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED											TITLE REAR WHEEL OPENING MOLDING T106(03) 1ZR9
REF											P - P - P - P -
UPC 1A2F											SHEET 19



QTR PNL FRT MLDG



- 55579-80 (1050P) **1** MOLDING L & R, & BYA
- 2** 55965-6 (1050P) **1** & BYB
- 11504056 (4500A) **2** BOLT/SCREW
- 11509313 (4500A) **3** BOLT/SCREW
- 15602767 (3375A) **4** MUT

QTR PNL REAR MLDG

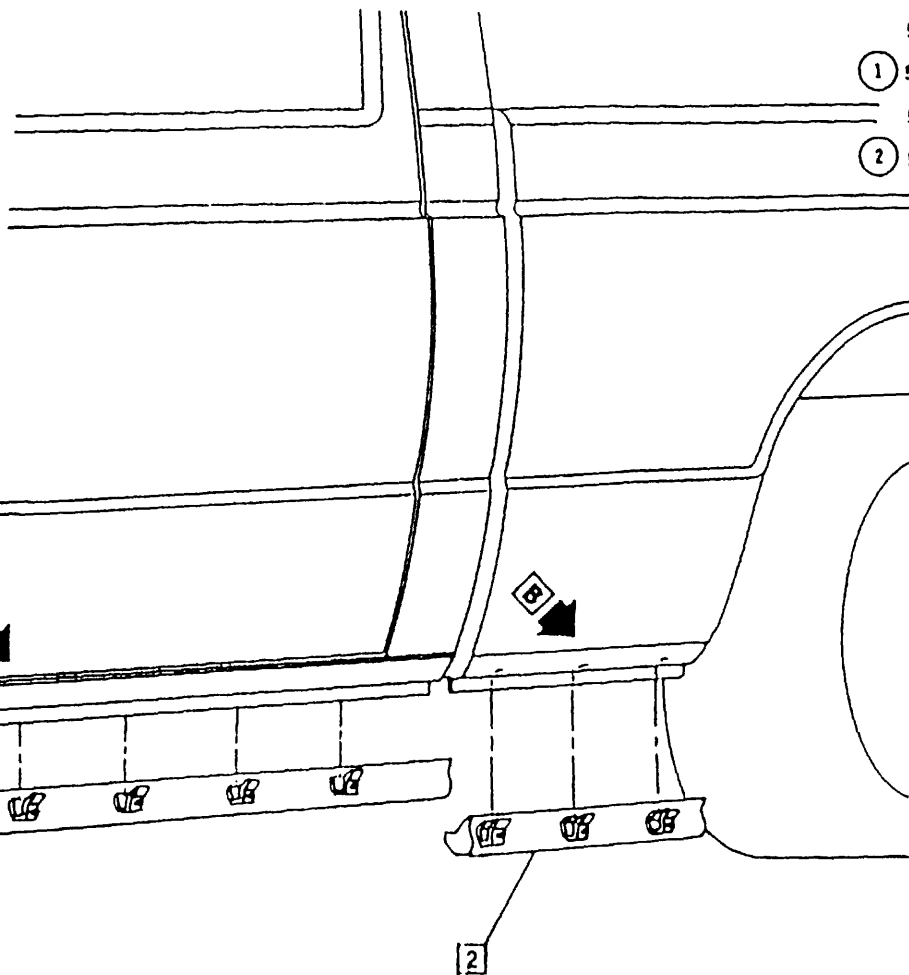
FRT

Z MANDATORY SEQUENCE MUST BE FOLLOWED
SEE POM IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 03MAR91	1992 PAS INC.			
1 2 3 4 5 FULLY OVEN SEATED AND NOT STRIPPED	1.2-1.6		30AU91	1	TORQUE CHANGED		DC		DR D. CRAMER	TITLE REAR WHEEL OPENING MOLDING T105(16) & Z79			
	6.0-7.0		27SE91	2	TEXT UPDATED	91-0269	DC	TMA	CK <i>T. M...</i>				
									APVD <i>See [Signature]</i>	REF P - P - P - P - UPC 1A2F SHEET 20			
									APVD				
									APVD				
								APVD					



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



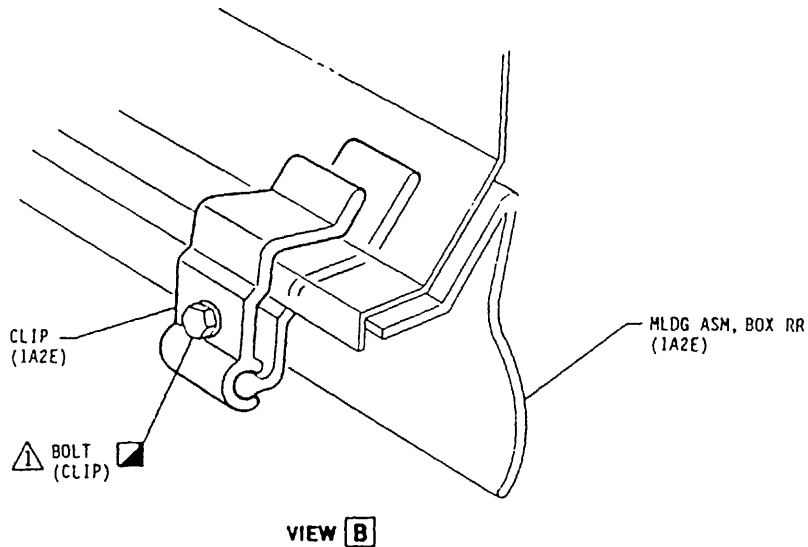
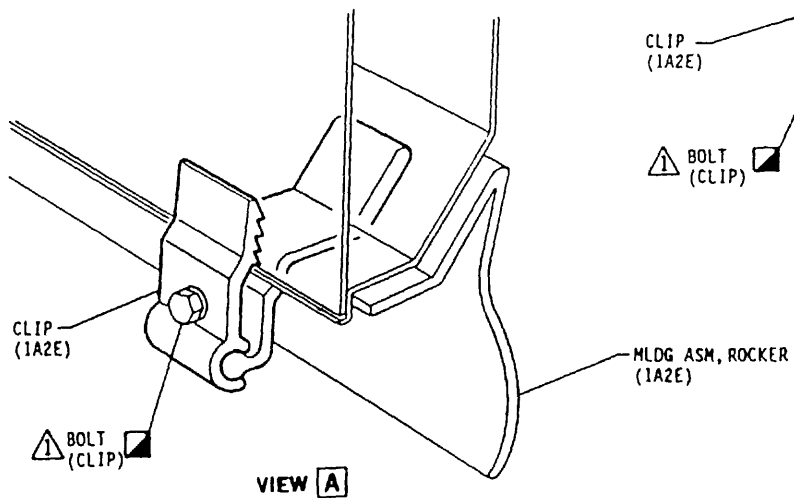
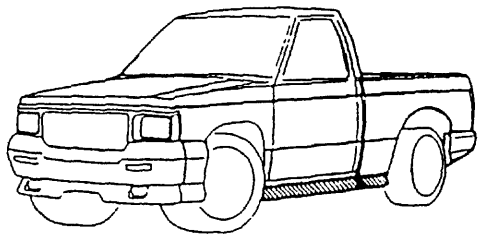
55646 (1450P) [1] MOLDING ASM,ROCKER,BYA
55981 (1450P) [1] & BYB
55647 (1100P) [2] MOLDING ASM,BOX FRT,BYA
55982 (1100P) [2] & BYB

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.				
1 2 3 4 5 ▲ FULLY DRIVEN, HEATED AND NOT STRIPPED			040C91	1	55981 8YB ADDED				DR	M. DUGDALE	TITLE ROCKER HOLDINGS S106(03) &Z74				
				2	55982 8YB ADDED	91-0269	IC	TM	CK-T. Mor	APVD					<i>[Signature]</i>
										APVD		REF	P - P - P - P -	UPC 1A2F	SHEET 21
									APVD						
									APVD						
									APVD						

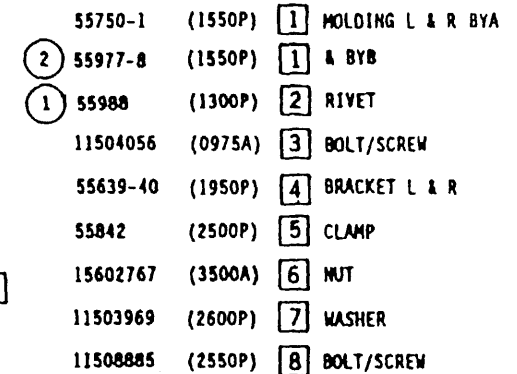


PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.					
1 2 3 4 5 FULLY DRIVEN NOT STRIPPED		20-34							DR	D. CRAMER	TITLE ROCKER 1 LDINGS-VIEWS S106(03) 274					
										CK				T. Mc		
											APVD	Ses R	REF	P - P - P -	UPC 1A2F	SHEET 22
											APVD					
											APVD					
									APVD							

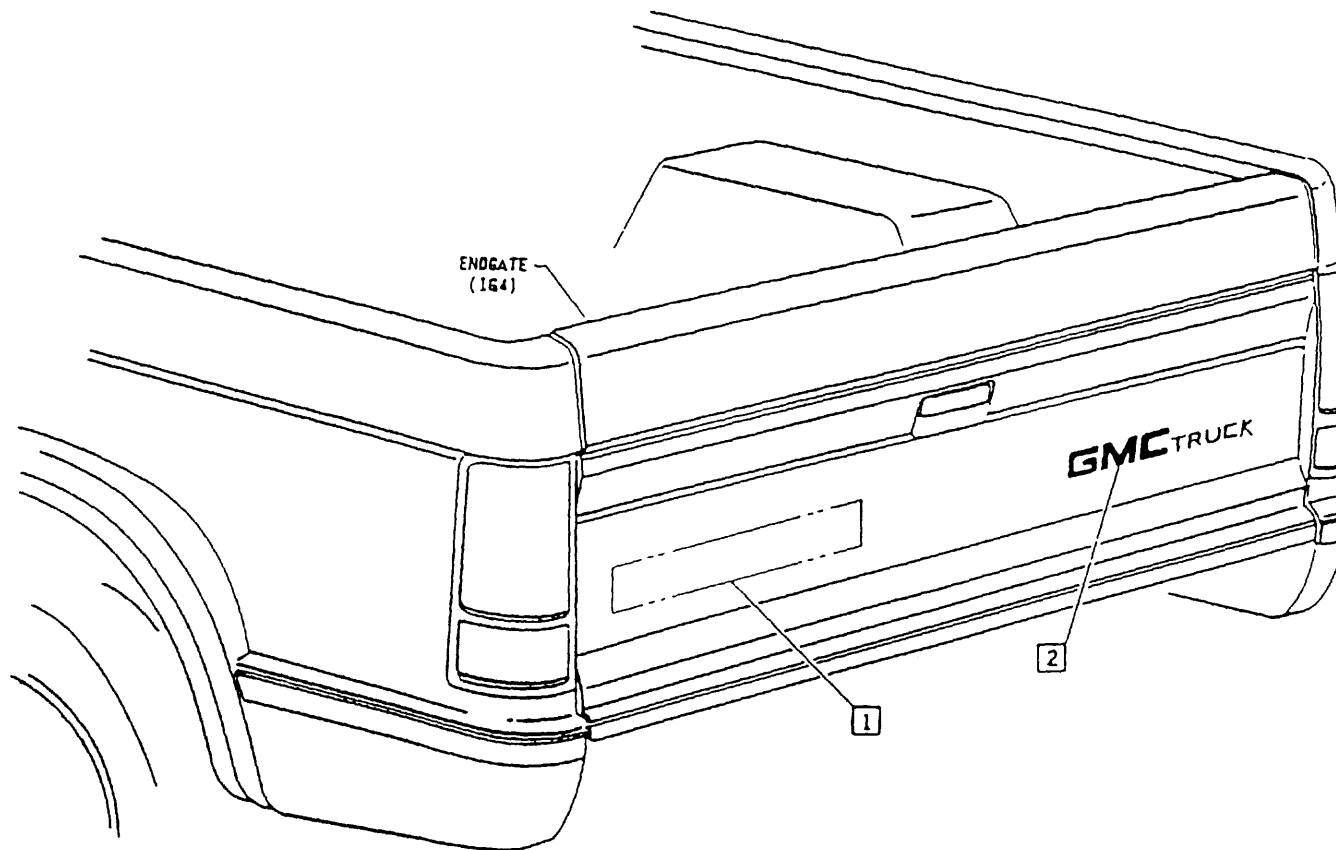


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 <i>PASS</i> INC.				
1 2 3 4 5 FULLY DRIVEN, NOT STRIPPED HEATED AND	1.2-1.6 20-34		30SE91	1	WAS 55617 RIVET			IC	TM	DR	M. DUGDALE	TITLE HOLDING-BOX REAR S106(03) &Z74			
			040C91	2	55977-8 BYB ADDED	91-0269	UC	TH	CK	T. Mc					
										APVD	<i>[Signature]</i>				
										APVD					
										APVD					
								APVD				REF	P - P - P - P -	UPC 1A2F	SHEET 23

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

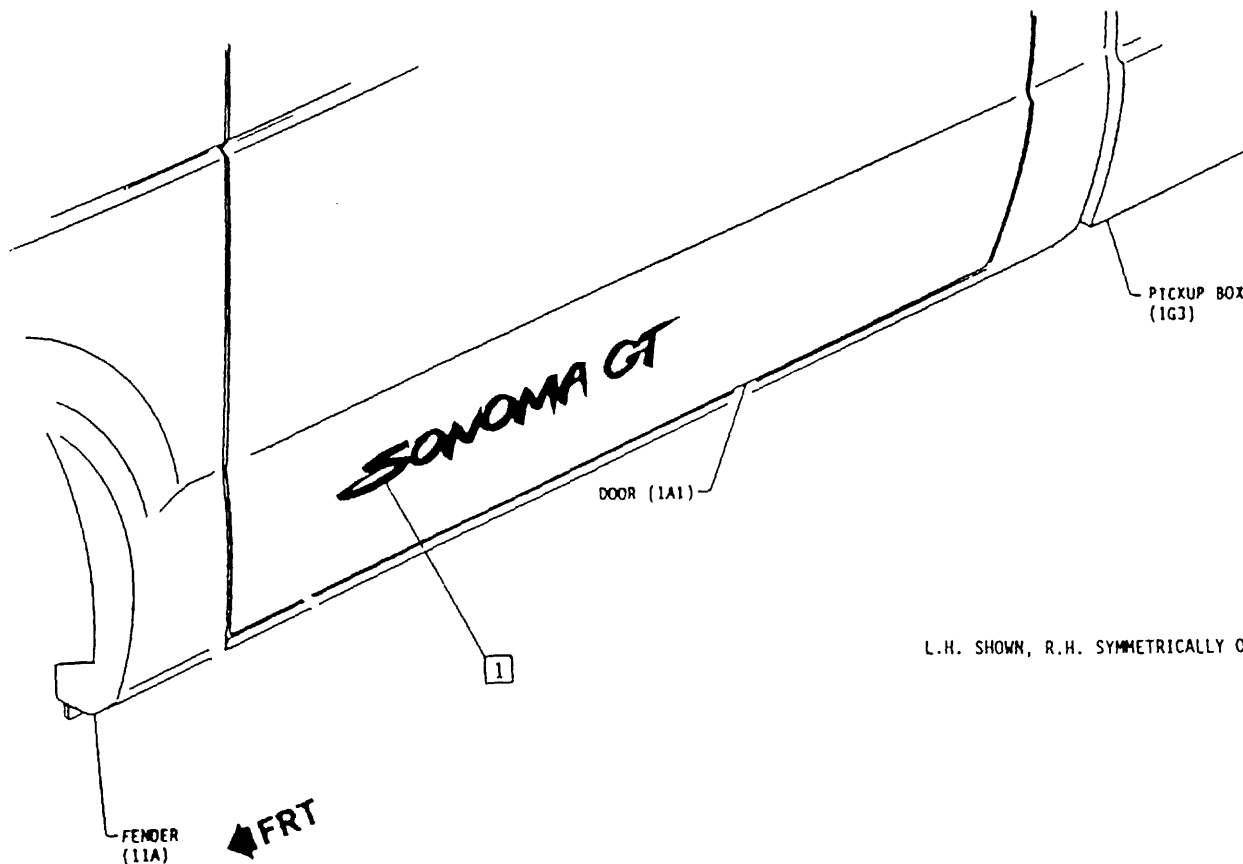
15315	(1400P)	☐ 1	DECAL ZR9
55586	(1400P)	☐ 1	DECAL Z79
55716	(1400P)	☐ 1	DECAL Z74
15316	(0100P)	☐ 2	DECAL ZR9/Z74
55715	(0100P)	☐ 2	DECAL Z79



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE (2APR91)	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CKT. Mo	TAIL GATE DECALS
									APVD <i>[Signature]</i>	ST106(03) & ZR9/Z74
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										1A2F
										SHEET
										24

☒ FULLY DRIVEN, SEATED AND
 NOT STRIPPED

55716 (0200P) 1 DECAL



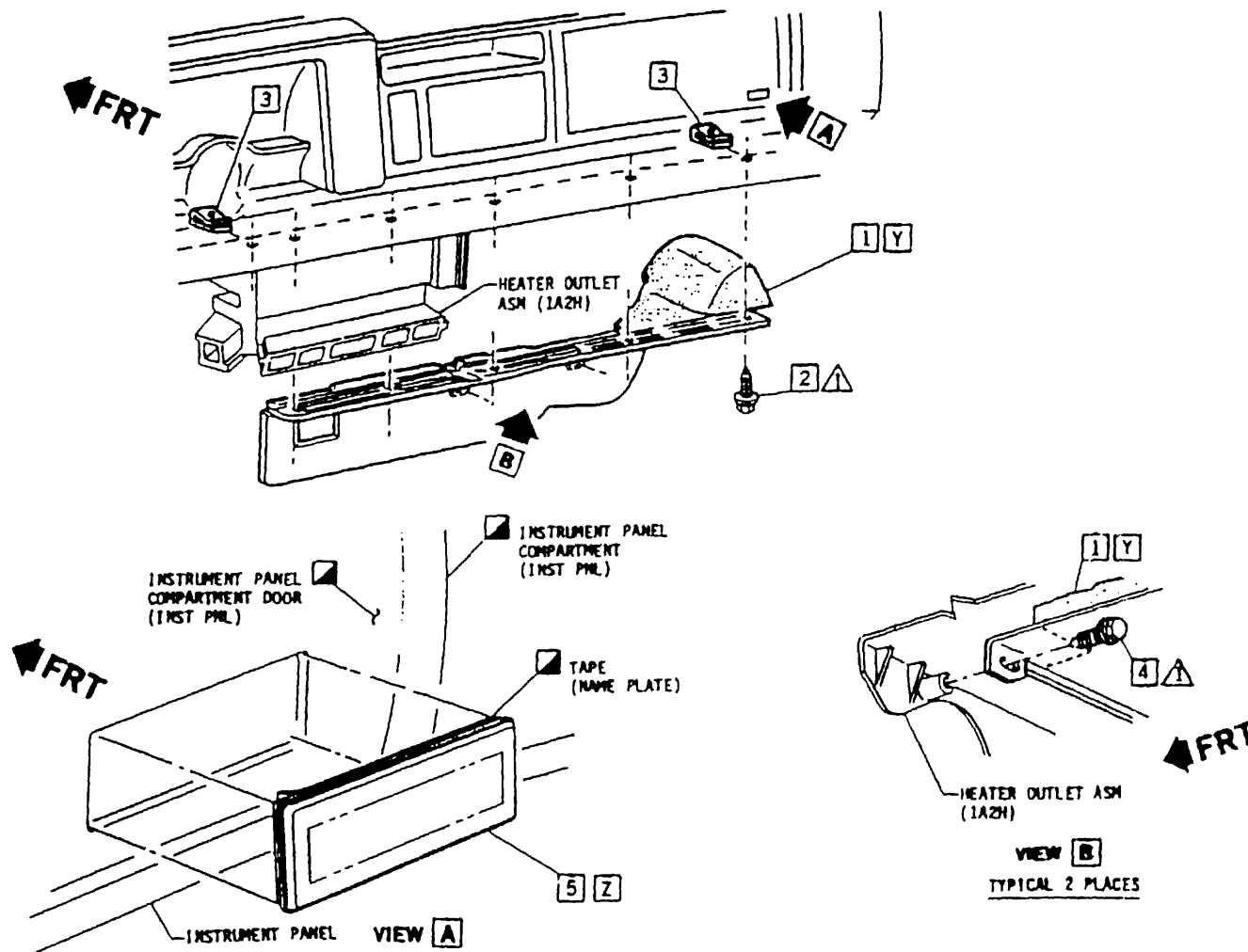
L.H. SHOWN, R.H. SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JH91	1992 PAS INC.
									DR	T. STURGILL	TITLE
									CHK	<i>[Signature]</i>	DECAL-BODY SIDE NAME
									APVD	<i>[Signature]</i>	S106(16) & 274
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											1A2F
											SHEET
											25

1
2
3
4
5
 FULLY DRIVEN, SEATED AND
NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF

15590558	(1500A)	1	INSULATOR ASM RH
11508409	(1525A)	2	BOLT/SCREW
9433157	(1575A)	3	NUT
11503395	(1525A)	4	BOLT/SCREW
15317	(2075A)	5	I/P NAME PLATE ZR9
55667	(2075A)	5	I/P NAME PLATE Z79
55695	(2075A)	5	I/P NAME PLATE Z74



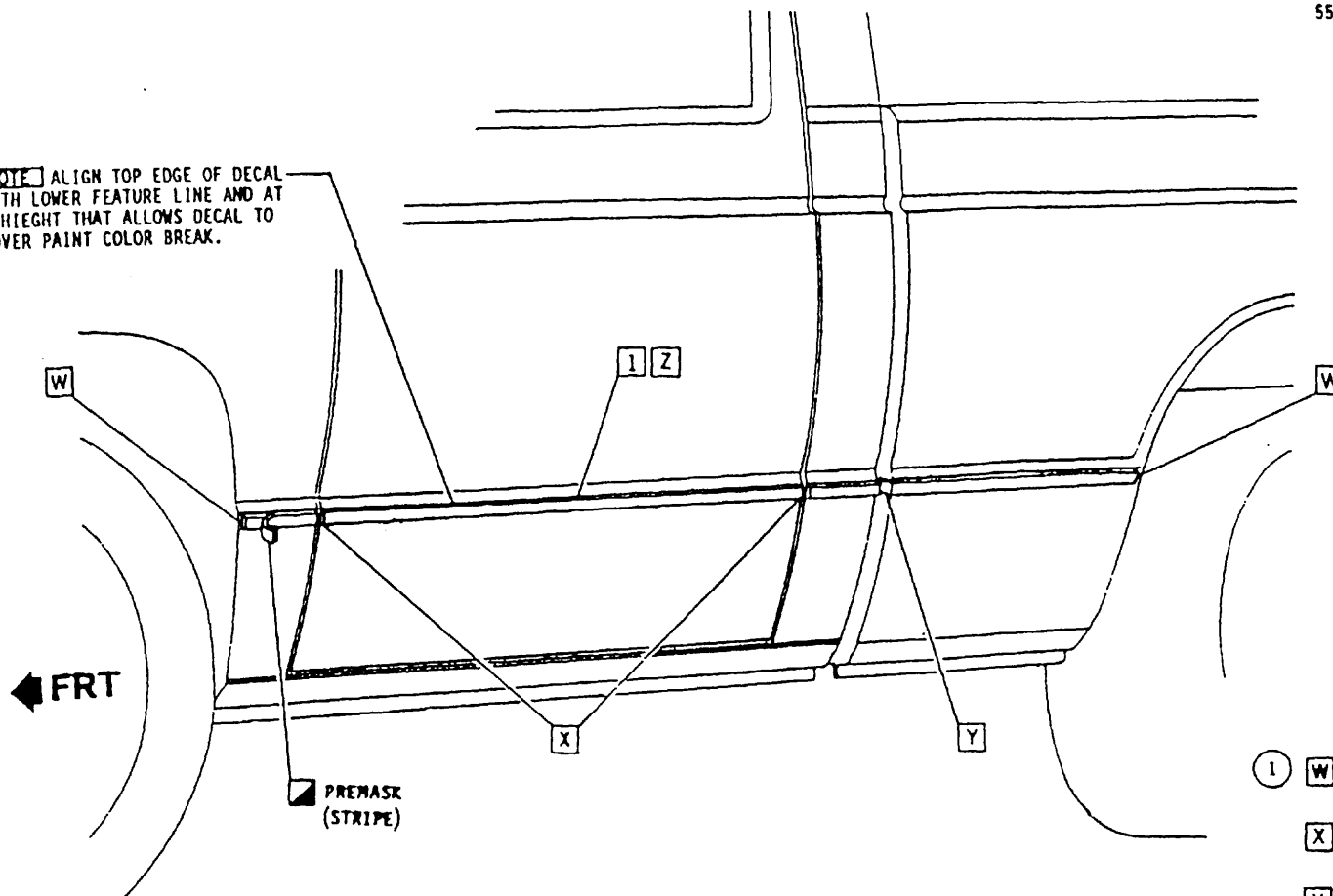
- Y SLIGHT SURFACE INDENTATION PERMISSIBLE ON UNDERSIDE OF REINFORCING RIBS.
Z REMOVE PROTECTIVE LINER PRIOR TO ASSEMBLY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
1	1.2-1.6		03JL91	1	TORQUE ADDED		DC	7/1	DR H. DUGDALE	TITLE
									CK 7/1	I/P INSULATOR ASM-RH
									APVD	ST106(03) & ZR9/Z74
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										1A2F
										SHEET
										26

△ FULLY DRIVEN SEATED AND NOT STRIPPED

55949 (2800P) **1** STRIPE

NOTE ALIGN TOP EDGE OF DECAL WITH LOWER FEATURE LINE AND AT A HEIGHT THAT ALLOWS DECAL TO COVER PAINT COLOR BREAK.

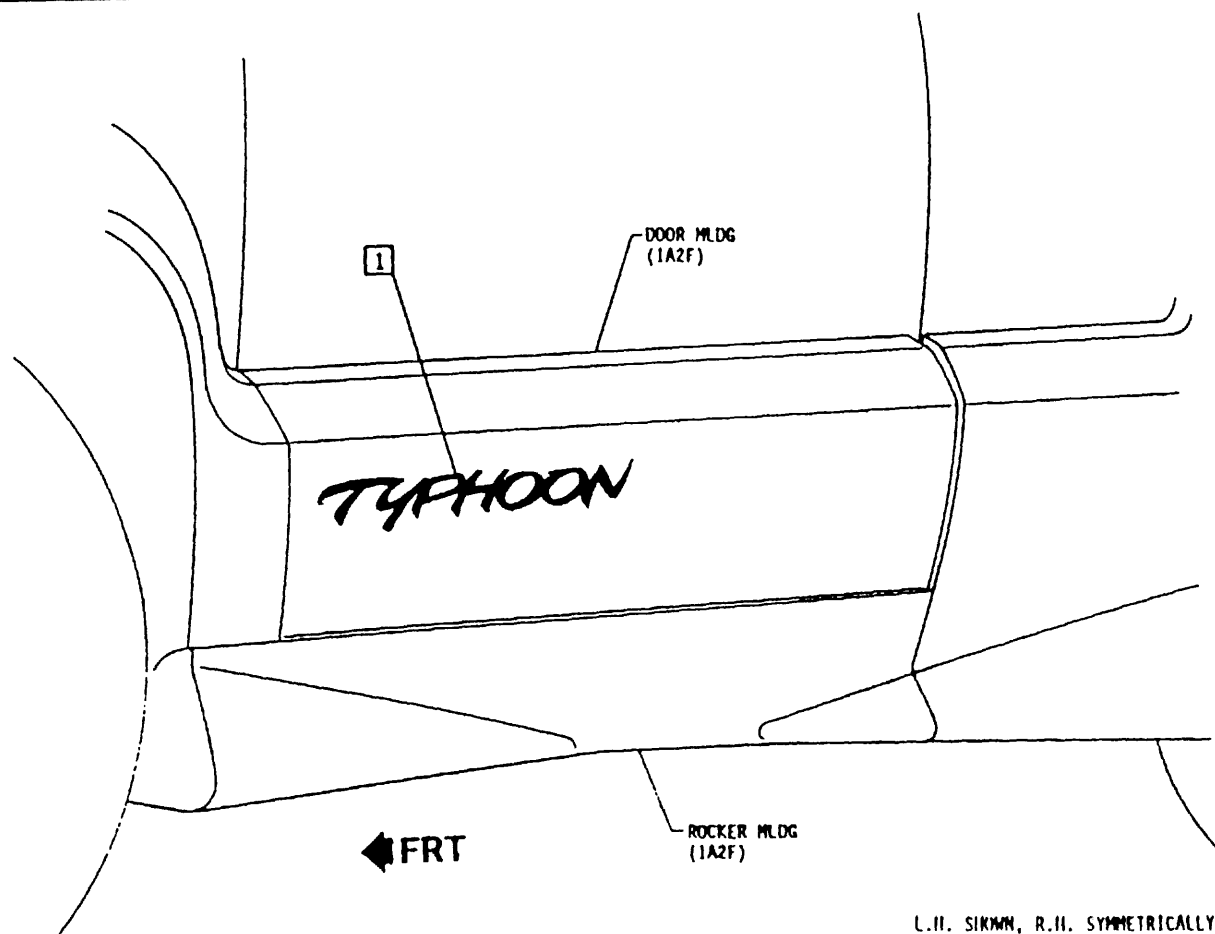


- 1** **W** ALIGN FRONT AND REAR ENDS OF STRIPE WITHIN .5mm-1.5mm FROM WHEEL OPENINGS.
- X** TRIM STRIPE AT DOOR OPENINGS WITH HEAT KNIFE.
- Y** CUT STRIPE WITH RAZOR AND WRAP AROUND REAR OF CAB AND FRONT OF QUARTER PANEL.
- Z** REFER TO UPC "0A", GENERAL INFORMATION, DECAL APPLICATION PROCEDURE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	26SE91	1992 PAS INC.
			300C91	1	"W" NOTE ADDED		DC	TH	DR	D. CRAMER	TITLE
									CK		STRIPE-BODY SIDE ACCENT
									APVD	T. Mow	S106(16) & Z74 & ZY2
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											1A2F
											SHEET
											27

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

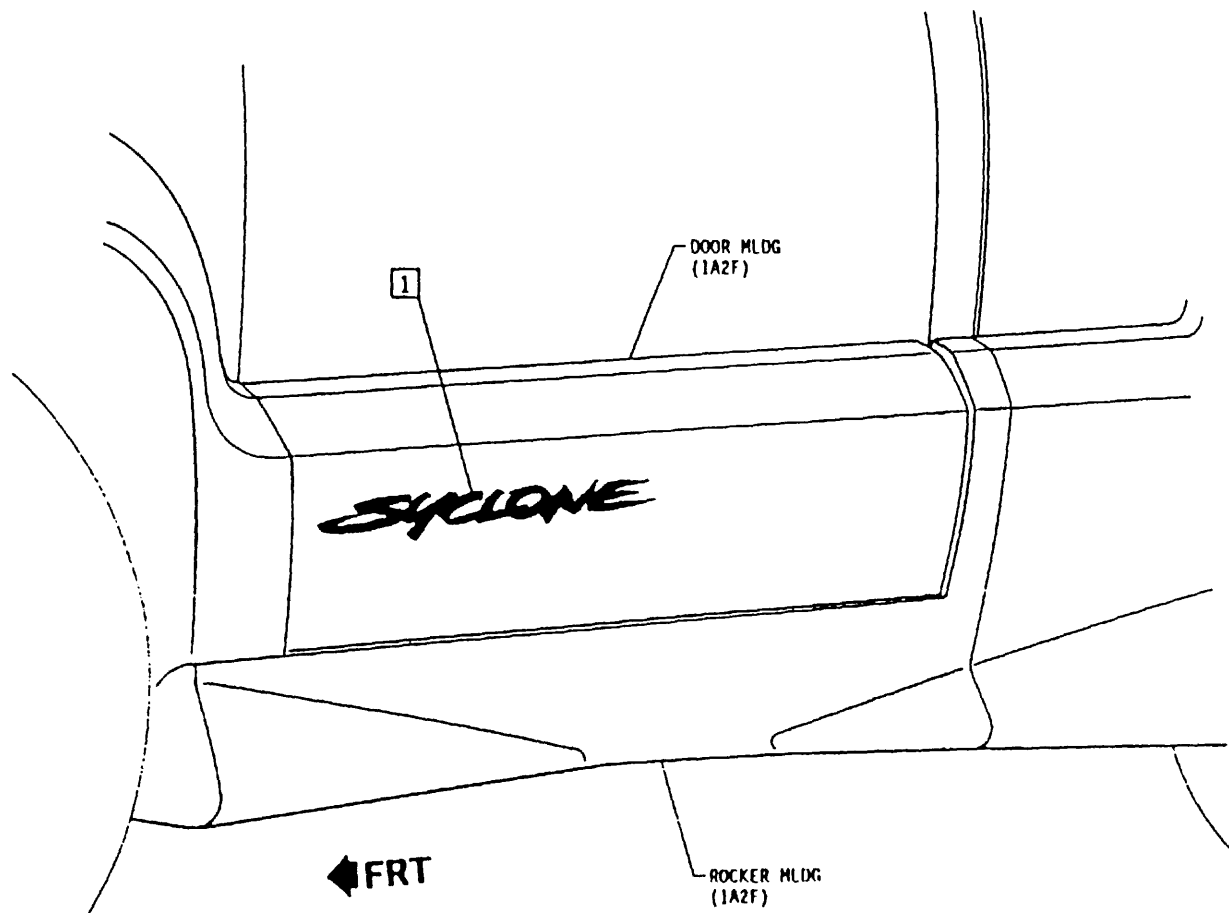
55586 (1400P) **1** DECAL



L.H. SIDE, R.H. SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	010C91	1992 PAS INC.				
 FULLY DRIVEN, SEATED AND NOT STRIPPED									DR	D. CRAMER	TITLE DECAL-BODY SIDE NAME T105(16) & Z79				
									CK	T. HARRIS					
										APVD		REF	P - P - P -	UPC 1A2F	SHEET 28
										APVD					
										APVD					
									APVD						

15315 (1400P) **1** DECAL



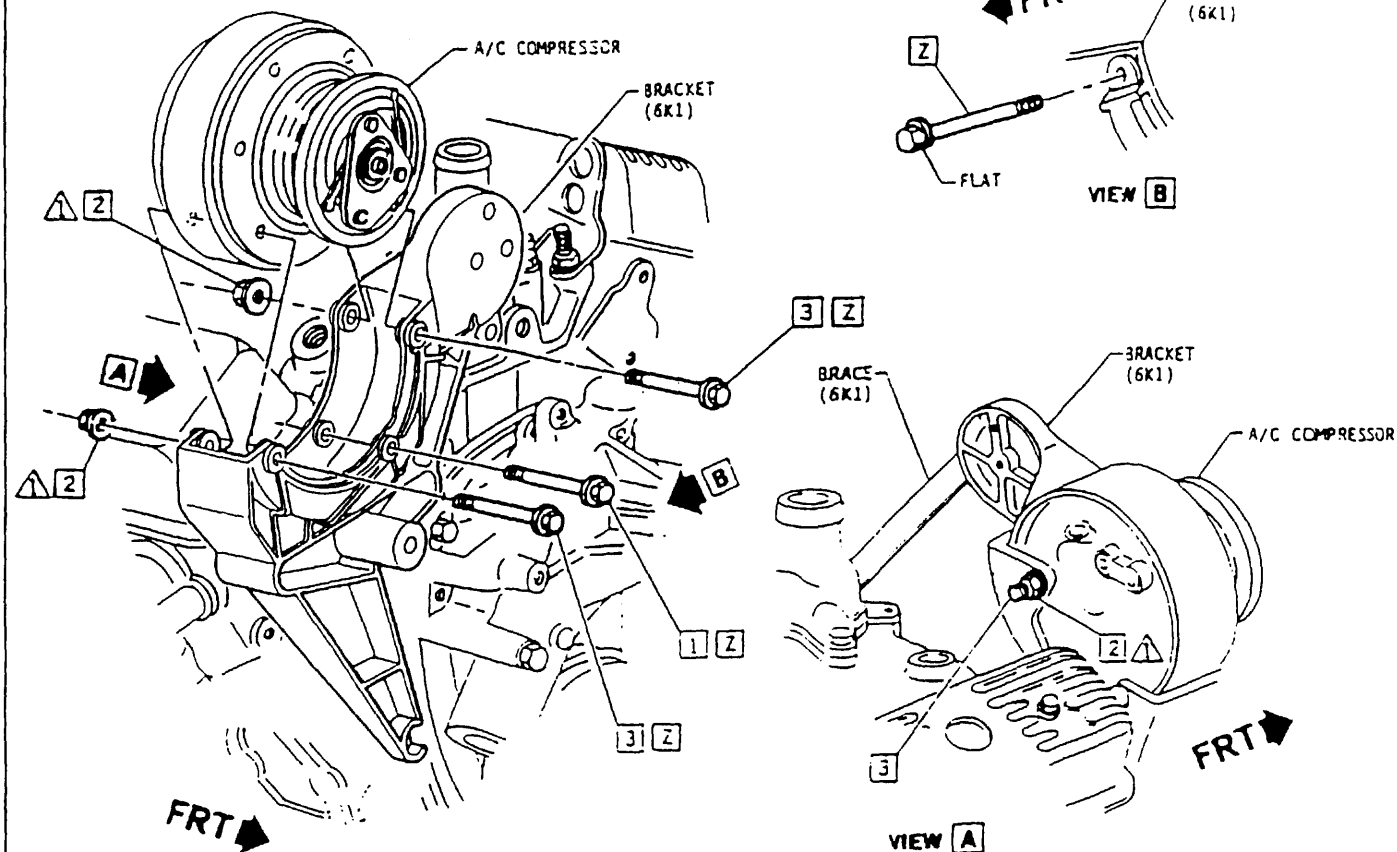
L.II. SIMMM, R.II. SYMMETRICALLY OPPOSITE

DYNAMIC	Hm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE 010C91	PAS INC.				
Δ Δ Δ Δ Δ									DR D. CRAMER	TITLE DECAL-BODY SIDE NAME T106(03) 4ZR9				
									CK <i>T. K...</i>					
										APVD	REF	P - P - P - P -	UPC 1A2F	SHEET 29
									APVD					
										APVD				

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



10085707 (0100') 1 BOLT/SCREW

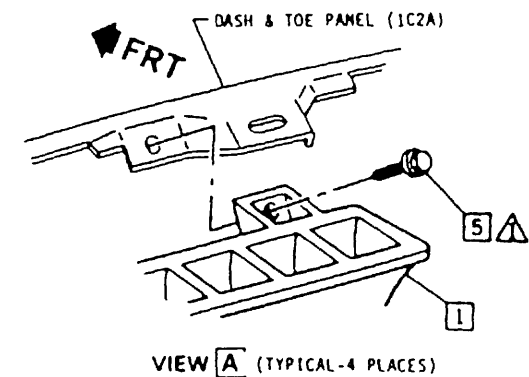
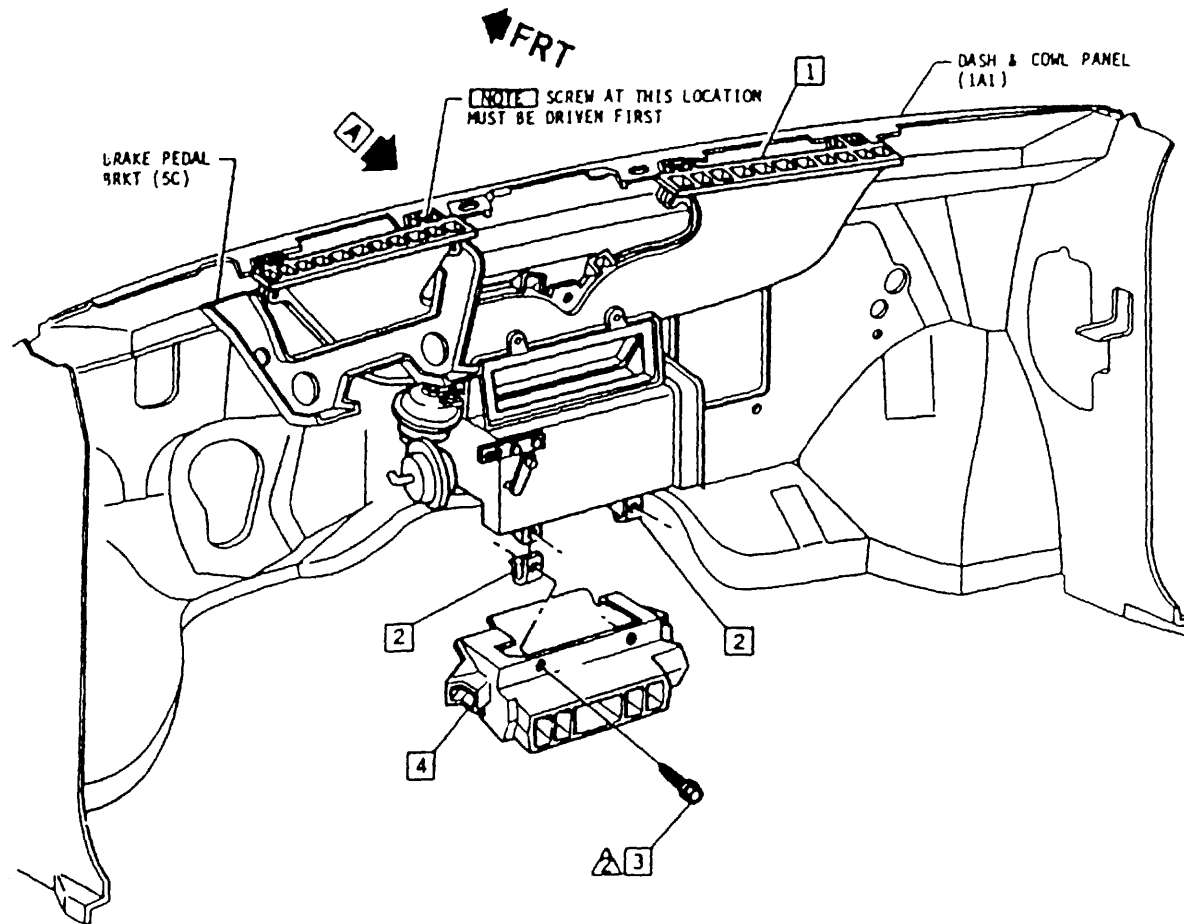
14057004 (0200A) 2 NUT

10144060 (0100A) 3 BOLT/SCREW

2 TO INSTALL BOLT/SCREW 1 & 3, THE FLAT ON THE "D" SHAPED BOLT HEAD FLANGE MUST FIRST BE ORIENTATED TO CLEAR THE COMPRESSOR CLUTCH, AND THEN BE REORIENTATED TO INDEX AGAINST THE ANTI-ROTATION LUG ON BRACKET SO THAT BOLT HEAD WILL SEAT FLUSH AGAINST THE BRACKET AND NOT SPIN WHEN NUT IS DRIVEN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
▲ 1 2 3 4 5 ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED		25-40							DR	D. CRAMER	TITLE A/C COMPRESSOR MOUNTING T106(03) &ZR9 T105(16) &Z79					
										CK				T. M...		
											APVD	S...	REF	P - P - P - P -	UPC 1A2G	SHEET 1
											APVD					
												APVD				
									APVD							
									APVD							

- 3057646 (6700A) ☒ 1 DISTRIBUTOR ASM
- 11505378 (4000A) ☒ 2 "U" NUT
- 11503537 (3975A) ☒ 3 BOLT/SCREW
- 14028837 (3925A) ☒ 4 OUTLET ASM
- 11503395 (6725A) ☒ 5 BOLT/SCREW

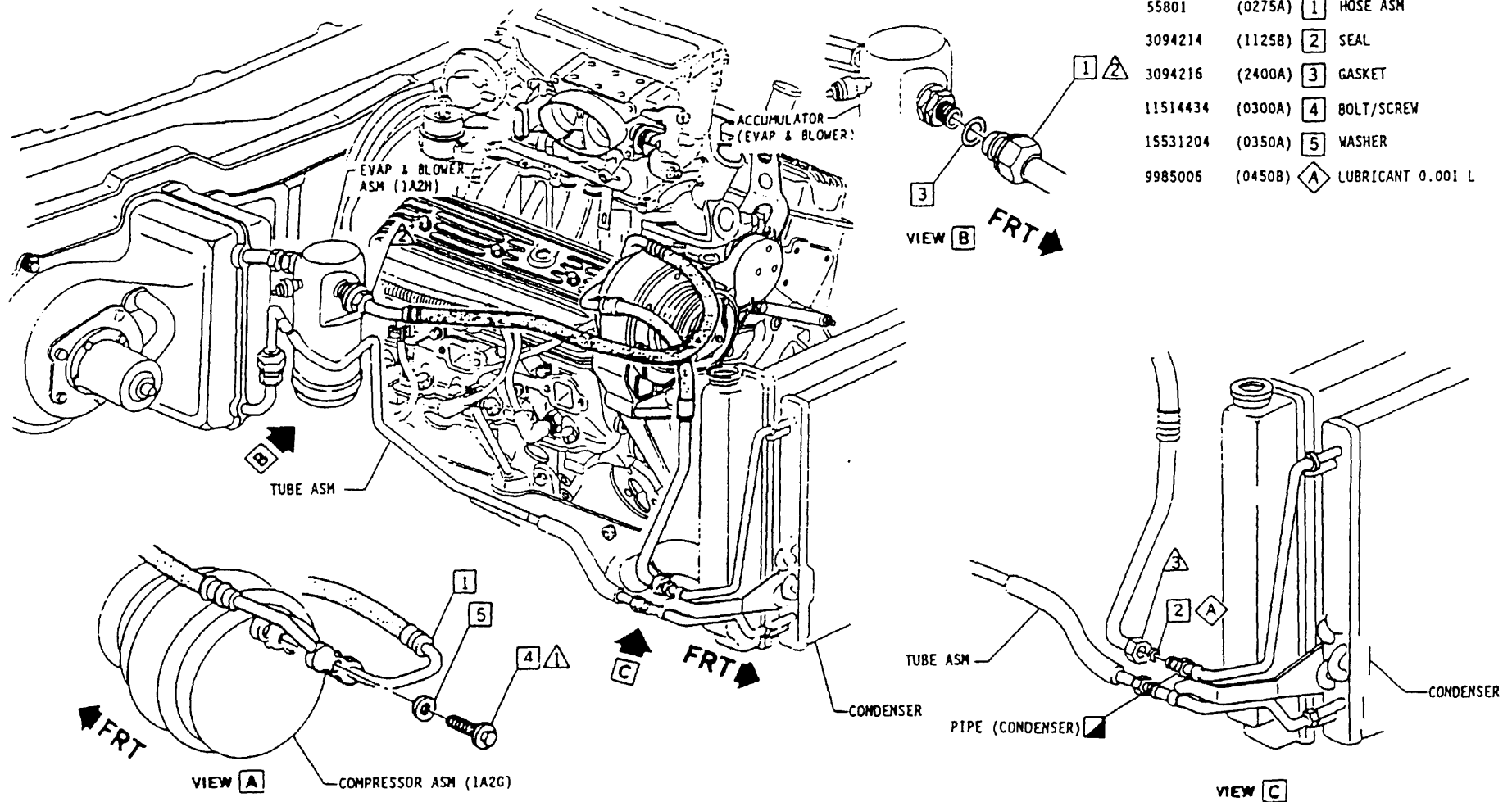


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. M.	HEATER-DEFROSTER DISTRIBUTION OUTLET
									APVD	S. B.	T106(03) &ZR9
									APVD		T105(16) &Z79
									APVD		
									APVD		
									APVD		
									APVD		

☒ 1 1.4-1.8
☒ 2 1.2-1.6
☒ 3
☒ 4
☒ 5
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

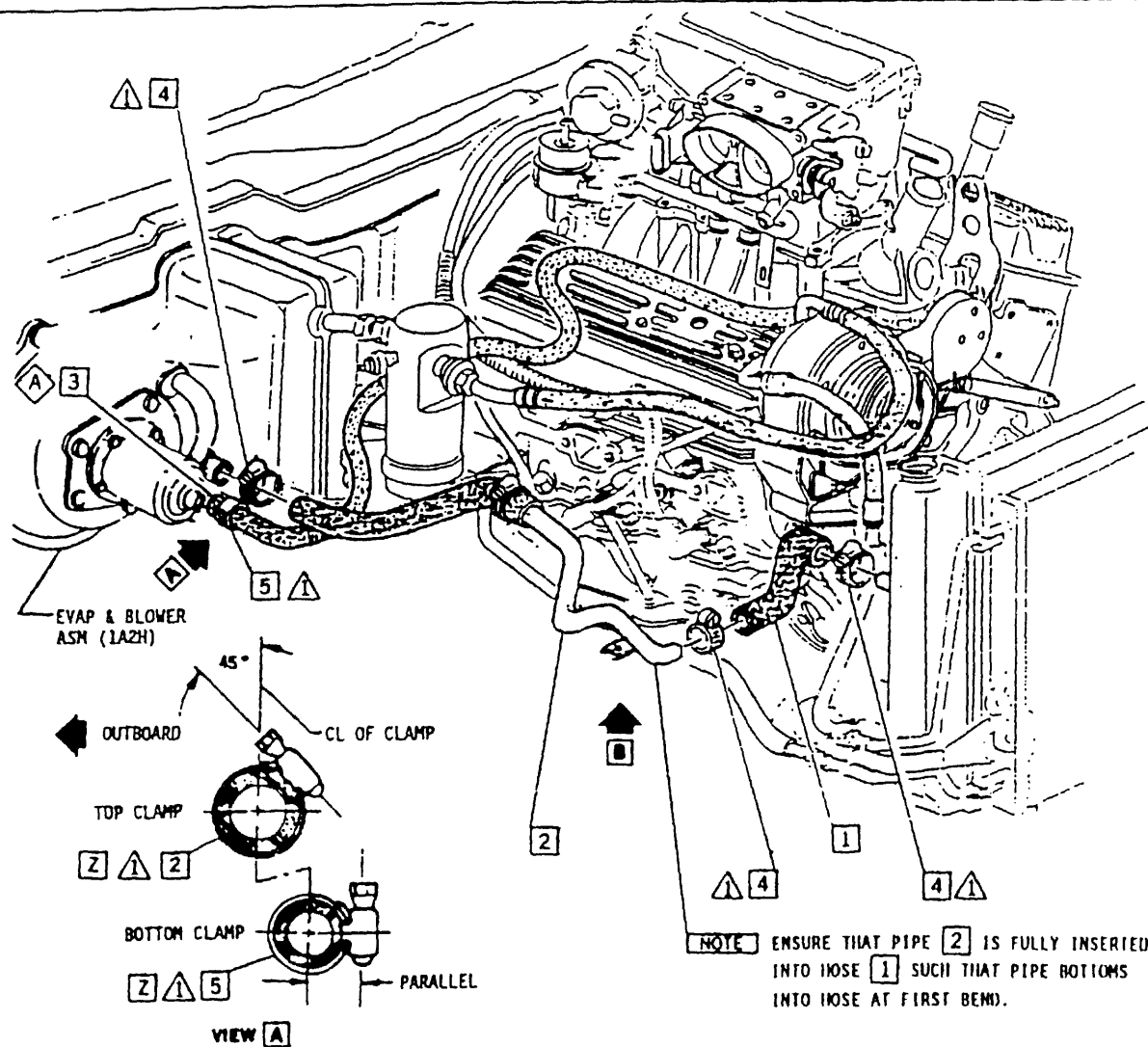
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



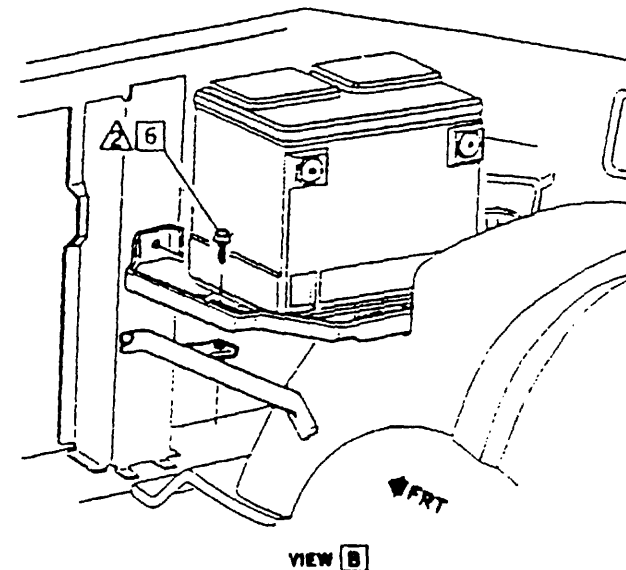
55801	(0275A)	1	HOSE ASM
3094214	(1125B)	2	SEAL
3094216	(2400A)	3	GASKET
11514434	(0300A)	4	BOLT/SCREW
15531204	(0350A)	5	WASHER
9985006	(0450B)	A	LUBRICANT 0.001 L

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
1	27-40								DR	D. CRAMER	
2	38-44								CK	T. MO	
3	20-27								APVD	S. J. E.	
4									APVD		
5									APVD		
									APVD		
									APVD		
									APVD		
FULLY DRIVEN, SEATED AND NOT STRIPPED											
TITLE A/C COMPRESSOR & CONDENSER HOSE ASM											
T106(03) 82R9											
T105(16) 8279											
REF											
P -											
P -											
P -											
UPC 1A2K											
SHEET 1											

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



- 55368 (0050P) 1 HOSE-OUTLET
- 55437 (0400P) 2 HOSE ASM-OUTLET
- REF. POWERTRAIN 3 HOSE-INLET
- 549589 (0350A) 4 CLAMP
- 549589 (0150A) 5 CLAMP
- 11509313 (0310A) 6 BOLT/SCREW
- 9985662 (0101A) A LUBRICANT APPROX 0.002 L
- 9985662 (0301A) B LUBRICANT APPROX 0.006 L (0.002 L PER END)



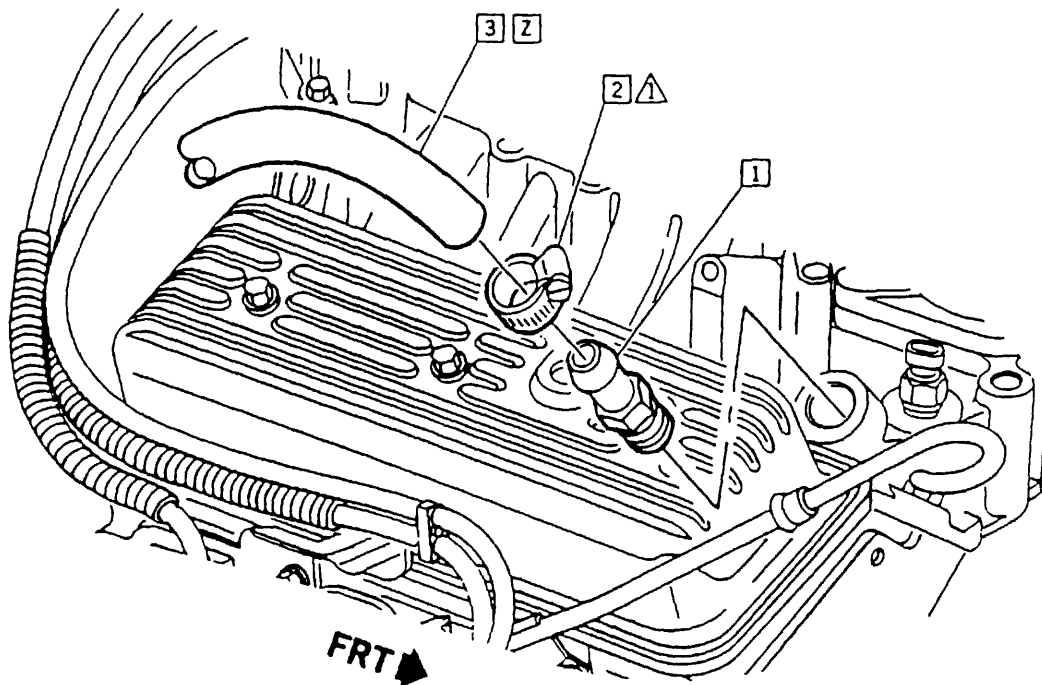
2 SEE UPC "0A" GENERAL INFORMATION HOSE CLAMPING INSTRUCTIONS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
1	1.4-2.0		30AU91	1	REDRAWN & REVISED		DC	TM	DR	U. CRAMER	TITLE
2	6.0-7.0		09OC91	2	NOTE ADDED		UC	TM	CK	T. M.	HEATER HOSES
3									APVD	SEER	T106(03) & ZR9
4									APVD		T105(16) & Z79
5									APVD		REF
6									APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
									APVD		1A2L
									APVD		SHEET
									APVD		1

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

354501 0030P **1** NIPPLE
 549589 0150A **2** CLAMP
 15441 0450P **3** HOSE



Z FOR CONTINUATION SEE "HEATER HOSES" IN THIS UPC.

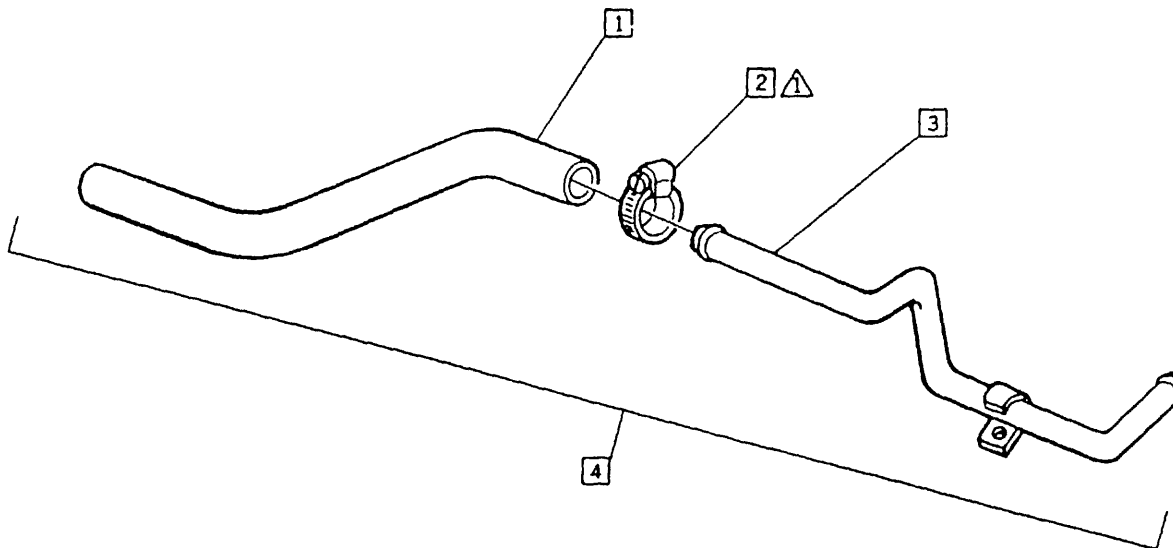
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		1.2-2.7							DR M. DUGDALE	TITLE NIPPLE-HEATER INLET HOSE
									CKT. M.	T106(03) &ZR9
									APVD [Signature]	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 1A2L
										SHEET 2

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

15438 (0100P) ☐ 1 HOSE
 549589 (0350A) ☐ 2 CLAMP
 15439 (0150P) ☐ 3 PIPE ASM
 55437 (0400P) ☐ 4 HOSE ASM

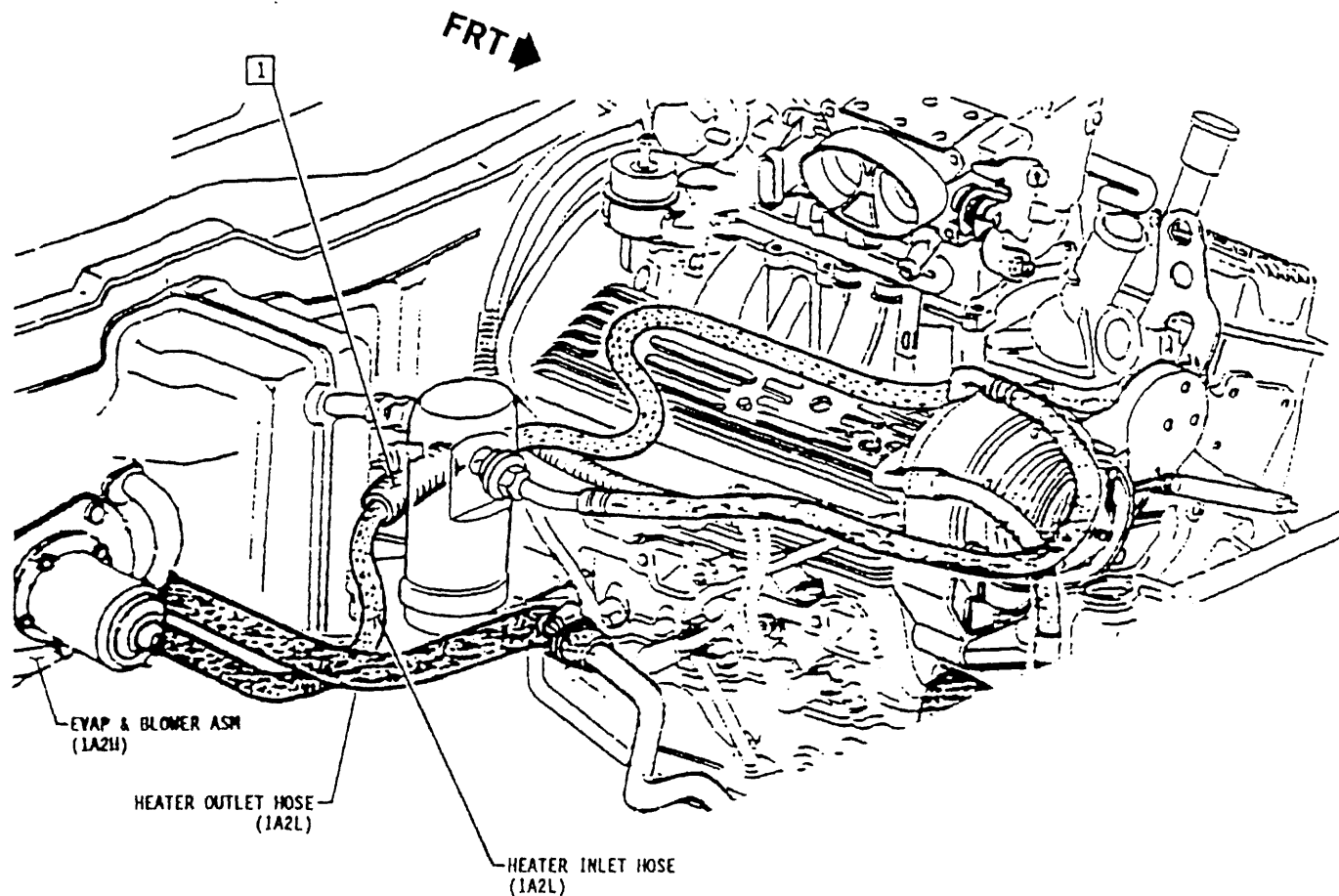


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. Mc...	HEATER OUTLET HOSE ASM
									APVD [Signature]	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										1A2L
										SHEET
										3

1.2-2.7
 FULLY DRIVEN, SEATED AND
 NOT STRIPPED

55625

(0500P) **1** CONDUIT

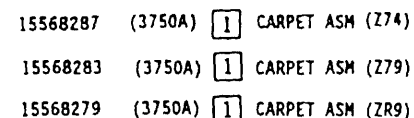


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	19SE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK		CONDUIT-HEATER INLET HOSE
									APVD		T106(03) &ZR9
									APVD		T105(16) &Z79
									APVD		REF
									APVD		P -
											P -
											P -
											UPC
											1A2L
											SHEET
											4

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☒ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- ☐ S USE "DUE CARE" TO PREVENT DAMAGE TO PROTECTIVE COVER.
- ☐ T INSTALL CARPET OVER EXISTING RETAINERS AND BEND RETAINERS OUTBOARD TO SECURE. BENDING CLIP ON RH SIDE NOT REQUIRED WITH A/C & CARPET.
- ☐ U FOR CARPET HOLE REQUIREMENTS SEE IC1 CONTENTS FOR SPECIFIC HOLE APPLICATION.
- ☐ V FOR CARPET INSTALLATION AT DOOR OPENING SEE SILL PLATE IC1-22.
- ☐ W REMOVE MATERIAL AS SHOWN ON IC1-4
- ☒ X CARPET MUST LAY FLAT AROUND BASE OF SEAT ATTACHING STUDS WHICH SHOULD PROTRUDE THRU EXISTING HOLES AT ALL LOCATIONS.
- ☐ Y PULL SEAT BELT WARM WIRE CONN UP THUR EXISTING "X" SLIP IN CARPET.
- ☐ Z FOR CONTINUATION OF INSTALLATION OF CARPET REARWARD. SEE IC1-17.

M CAUTION: WHEN INSTALLING CARPET OVER ELECTRICAL WIRING, CARE MUST BE TAKEN TO ENSURE WIRES ARE NOT DISTURBED, STRETCHED OR MOVED WHERE THEY MAY BE DAMAGED, BY OTHER INSTALLATIONS. FOR PROPER PLACEMENT OF WIRES: UP7 OR UP8-REAR SPEAKER WIRING, UF2-CARGO LAMP WIRING, SEAT BELT WARN WIRING. SEE UPC 12H.

[N] FOR AT ASM HOLE REQUIREMENT SEE
1C1-3.

P ALIGN SILL PLATE CLEARANCE SLOT
WITH EXISTING LOCATING HOLE IN
PANEL SEE NOTE.

Q FOR INSTALLATION OF FRT FLR MATS
L & RH SEE MISC SHIPPING UPC
"QA".

DYNAMIC	Nrm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
 FULLY DRIVEN NOT STRUCK									OR	O. CRAMER
									CKT.	M
									APVD	SER
									APVD	
									APVD	
									APVD	

SEATED AND

1992 PAS INC.

TITLE FRONT FLOOR CARPET ASH
ST106(03) &ZR9/Z74
T105(16) &Z79

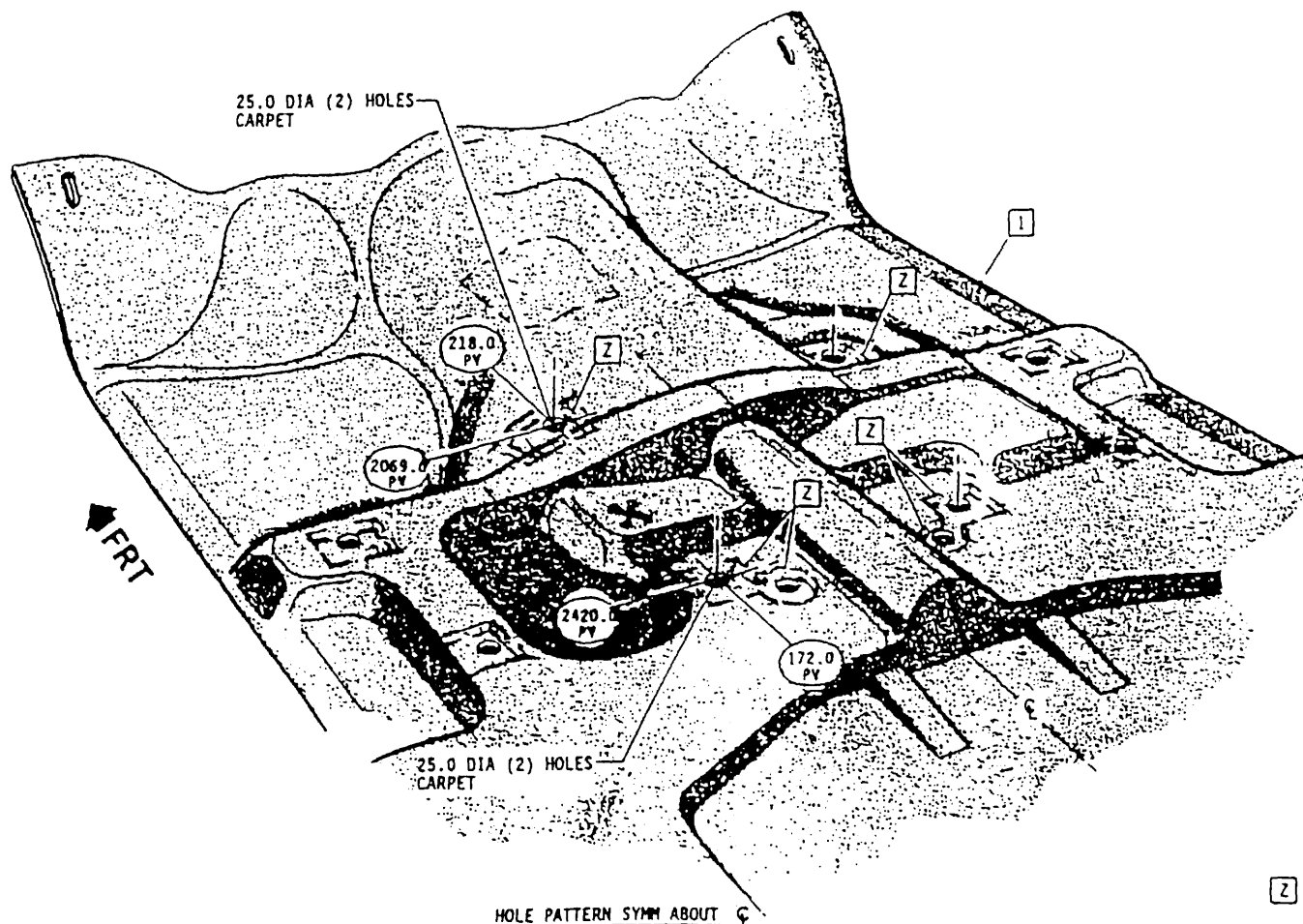
REF P -
P -
P -
P -

UPC 1C1

SHEET 1

REF 1C1-1

1 CARPET OR MAT ASM



Z PERFORATED AREAS OF INSULATORS MUST BE REMOVED ENTIRELY TO PREVENT ASSEMBLY INTERFERENCE OF SEAT ADJUSTERS & SEAT BELTS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
									DR	O. CRAMER
									CK	T. H.
									APVD	S. H.
									APVD	
									APVD	
									APVD	
									APVD	

1992 PAS INC.		TITLE		CLEARANCE HOLES-CARPET BUCKET SEATS	
				S1106(03) & ZR9/Z74	
				T105(16) & Z79	
REF	P - P - P - P -	UPC	1C1	SHEET	2

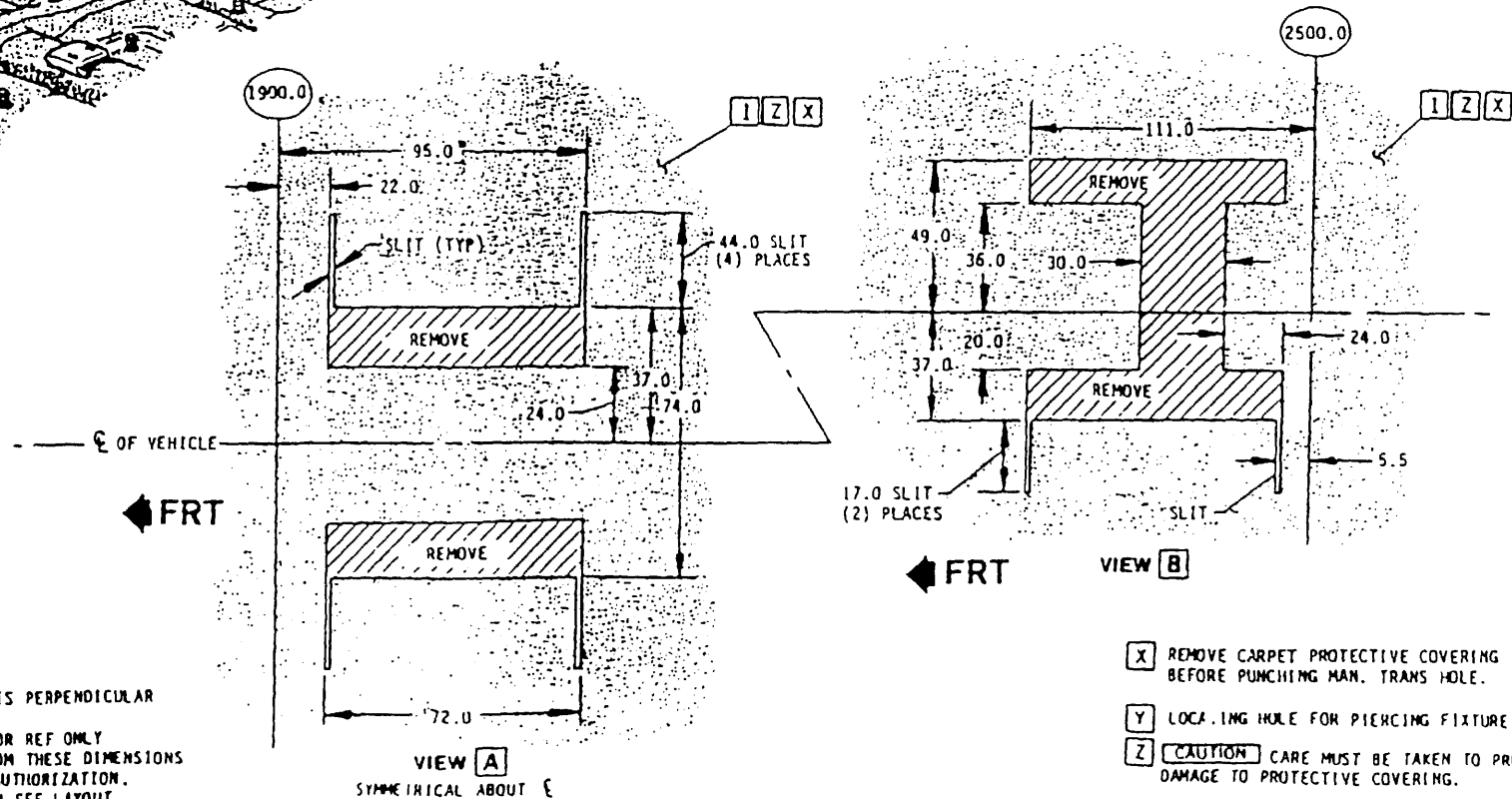
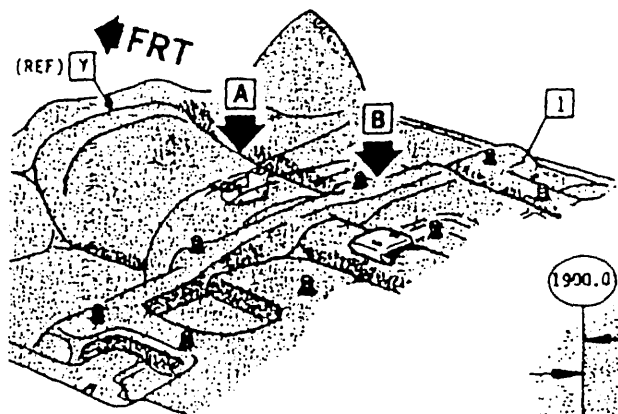
1
2
3
4
5
 FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

REF 1C1-1

1 CARPET OR MAT ASM-
FLOOR & TOE

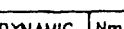


NOTE THE DIE CUT ANGLE IS PERPENDICULAR TO THE GROUND LINE.
DIMENSIONS DEPICTED ARE FOR REF ONLY
TOLERANCE OR DEVIATION FROM THESE DIMENSIONS SHOULD BE MADE BY PROPER AUTHORIZATION.
FOR ADDITIONAL INFORMATION SEE LAYOUT REF THIS DRAWING.

☒ REMOVE CARPET PROTECTIVE COVERING
BEFORE PUNCHING MAN. TRANS HOLE.

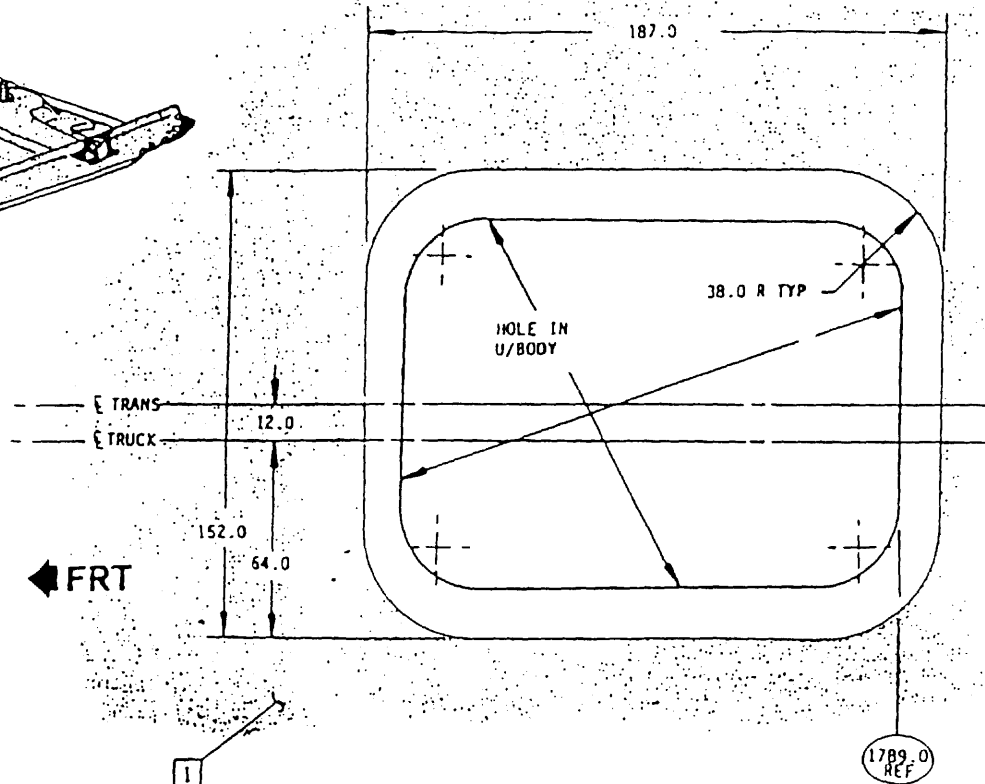
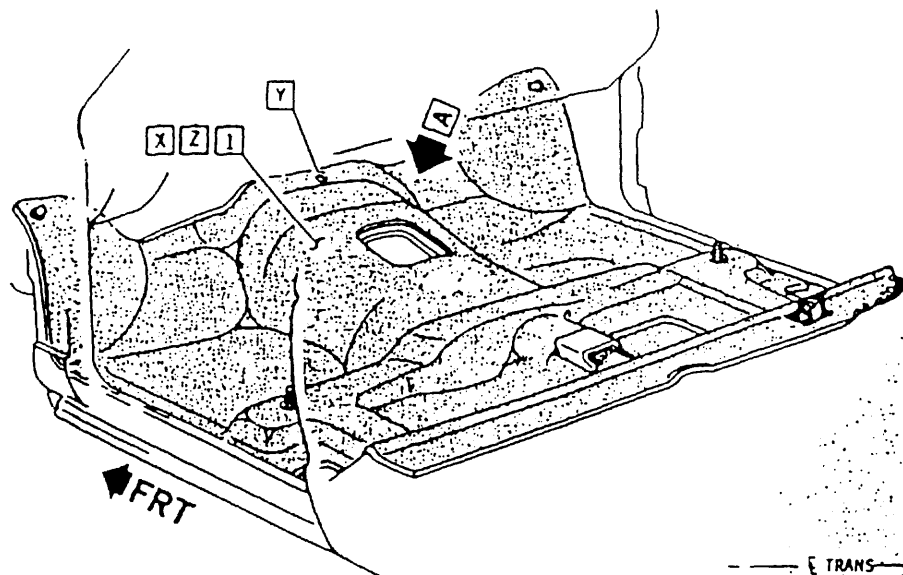
[Y] LOCATING HOLE FOR PIERCING FIXTURE.

2 CAUTION CARE MUST BE TAKEN TO PREVENT
DAMAGE TO PROTECTIVE COVERING.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
	1								DR	D. CRAMER	TITLE HOLE PATTERN-SHIFTER BRACE ASM BRACKET ST106(03) &ZR9/274 T105(16) &Z79					
	2								CK	<i>[Signature]</i>						
	3								APVD	<i>[Signature]</i>	REF	P - P - P -	UPC 1C1	SHEET 3		
	4								APVD							
	5								APVD							
FULLY DRIVEN, SEATED AND NOT STRIPPED																

REF 1C1-1

1 1 CARPET OR MAT ASH-FLOOR & TOE



VIEW **A** (PERPENDICULAR TO SURFACE)

X REMOVE CARPET PROTECTIVE COVERING BEFORE PUNCHING MAN. TRANS HOLE.

Y LOCATING HOLE FOR PIERCING FIXTURE.

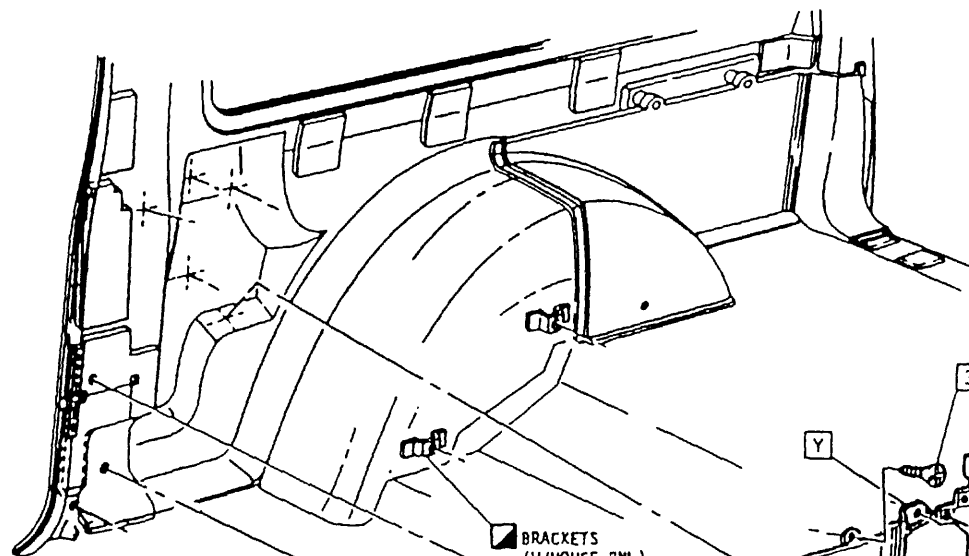
Z **CAUTION** CARE MUST BE TAKEN TO PREVENT DAMAGE TO PROTECTIVE COVERING.

NOTE DIMENSIONS DEPICTED ARE FOR REFERENCE ONLY. TOLERANCE OR DEVIATION FROM THESE DIMENSIONS SHOULD BE MADE BY PROPER AUTHORIZATION. FOR ADDITIONAL INFORMATION SEE LAYOUT.

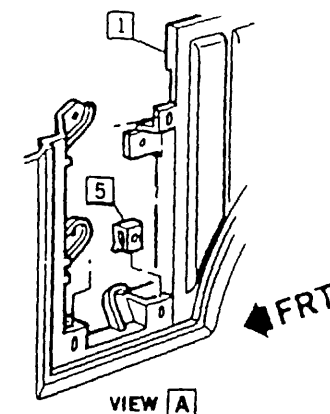
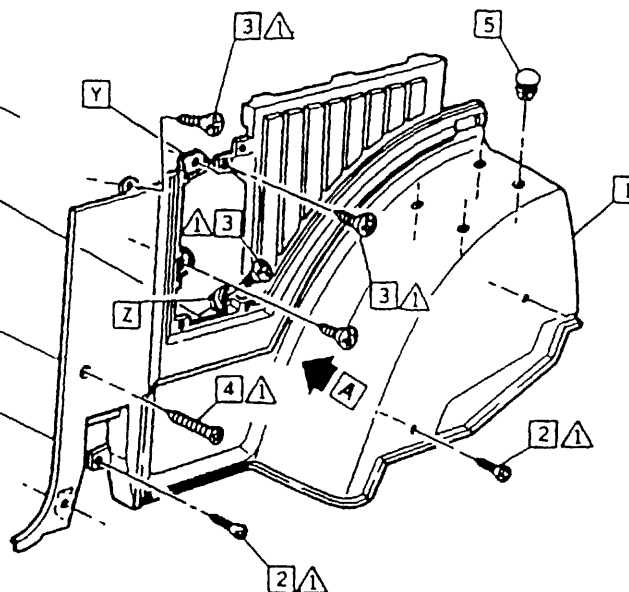
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	25FE91
									DR	D. CRAMER
									CKT.	<i>[Signature]</i>
									APVD	<i>[Signature]</i>
									APVD	
									APVD	
									APVD	
									APVD	

1992 PAS INC.		TITLE		CLEARANCE HOLE-MAT OR CARPET TRANS SHIFT LEVER	
		REF		ST106(03) &ZR9/Z74 T105(16) &Z79	
		P - P - P - P -		UPC 1C1	
				SHEET 4	

1 FULLY DRIVEN, SEATED AND NOT STRIPPED



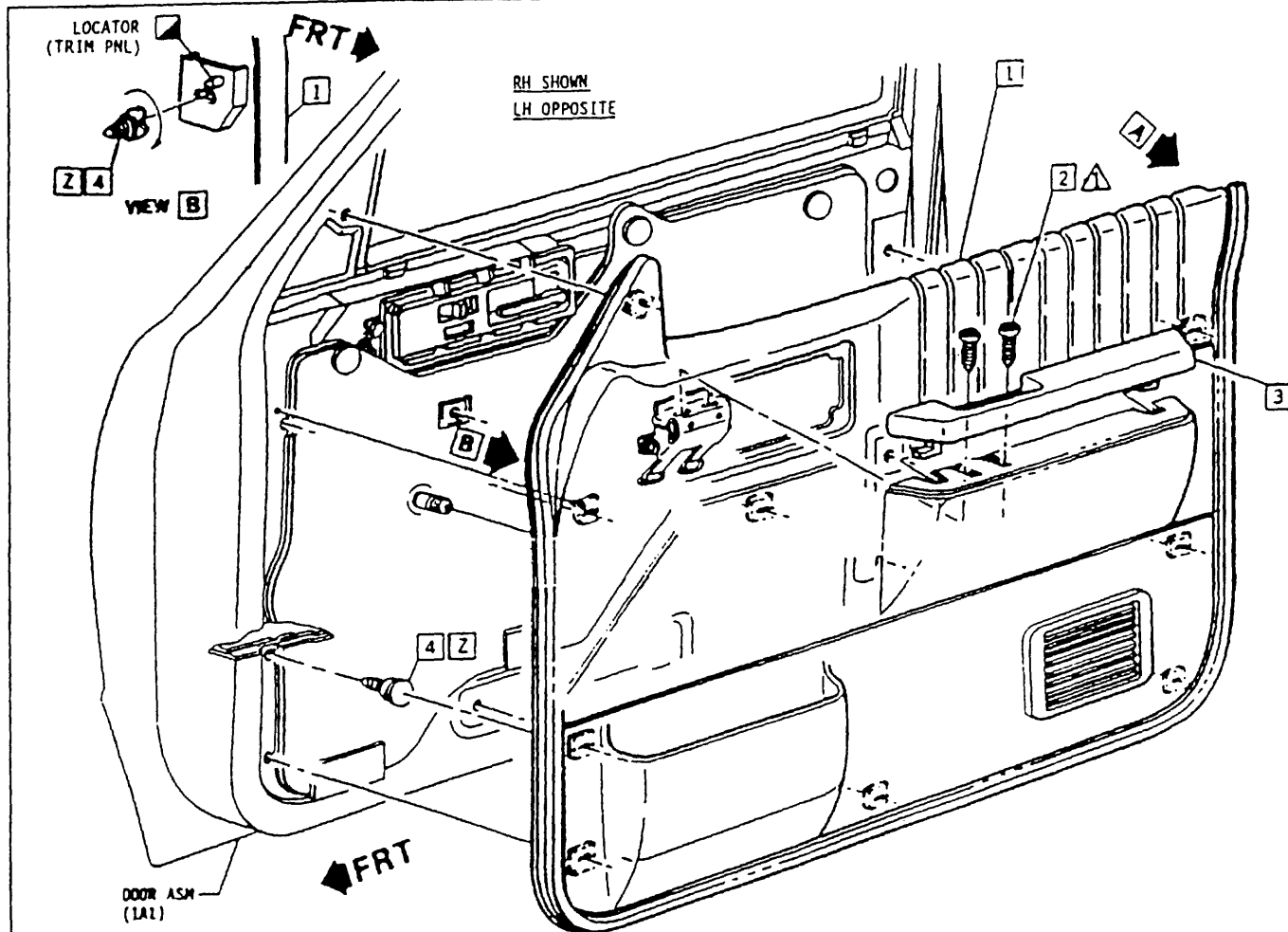
- | | | | |
|----------|---------|---------------------------------------|-----------------|
| 55831-2 | (4790A) | ☒ 1 | PANEL ASM L & R |
| 15547934 | (4791A) | ☒ 2 | BOLT/SCREW |
| 15602982 | (4650A) | ☒ 3 | BOLT/SCREW |
| 15547935 | (4791A) | ☒ 4 | BOLT/SCREW |
| 9433156 | (498.C) | ☒ 5 | NUT |



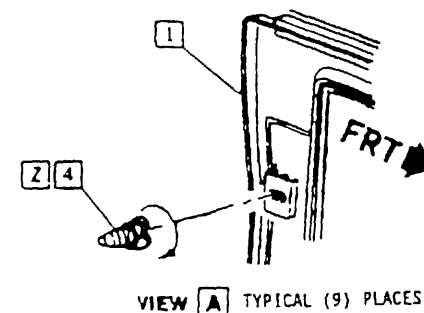
- ☒ Y FOR INSTALLATION OF BOLT/SCREW AT THIS LOCATION, SEE BODY SIDE UPPER TRIM PANEL ASM.
- ☒ Z WIRING MUST BE MOVED FORWARD OF THIS TAB WHEN INSTALLING LH TRIM PANEL

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
									DR M. OUGDALE	TITLE
									CK F. Moz	105(16) & 279
									APVD [Signature]	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
										1C4
										SHEET
										1

☒ 1.2-1.6
☒ 2
☒ 3
☒ 4
☒ 5
 FULLY DRIVEN, SEATED AND NOT STRIPPED



- 15591481-2 (1150A) ☐ 1 PANEL ASM
- 11514281 (1900A) ☐ 2 BOLT/SCREW
- 15590909-10(1850A) ☐ 3 ARM REST ASM
- 3065575 (1800A) ☐ 4 RETAINER

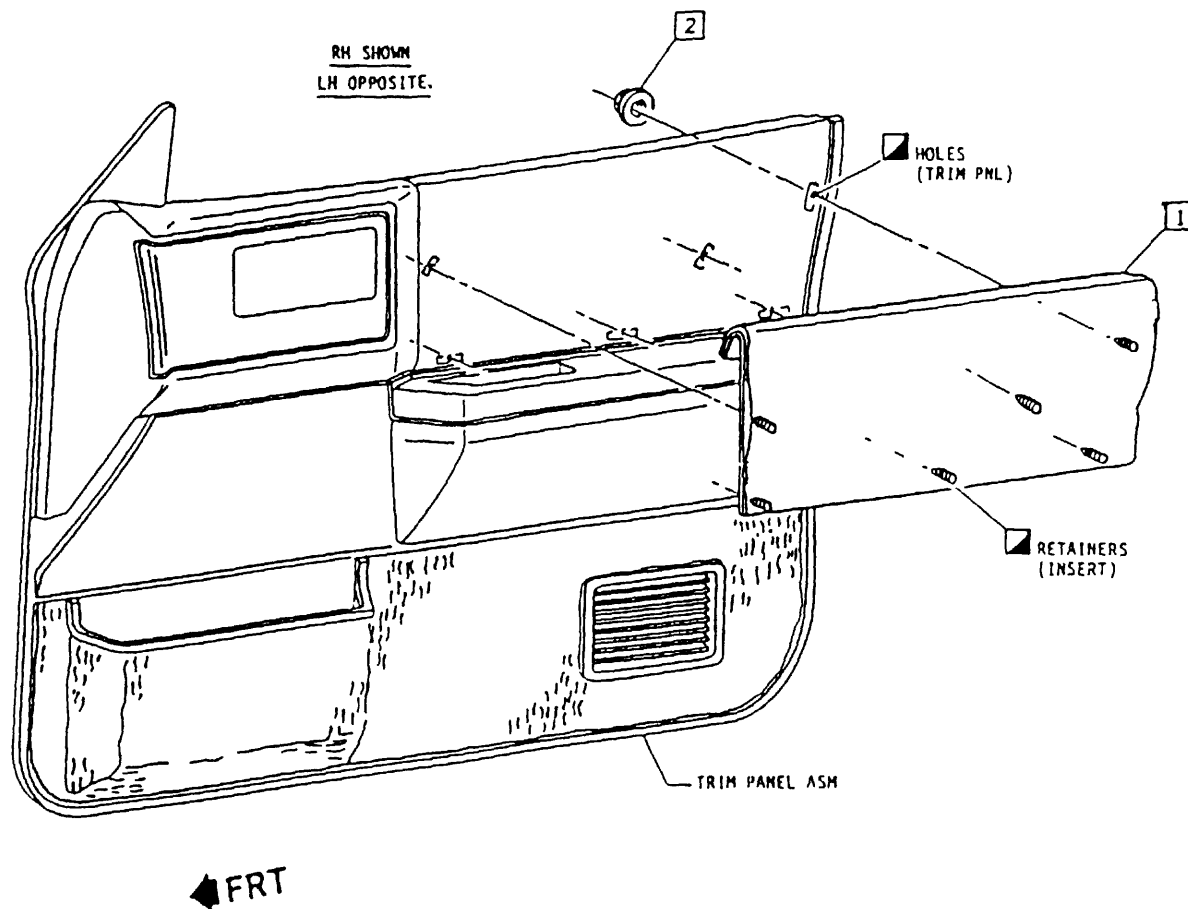


☒ ROTATE TO INSTALL ☐ INTO SLOT

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. MOE	SIDE FRONT DOOR TRIM PANEL & ARM REST
									APVD	[Signature]	ST106(03) &ZR9/274
									APVD		T105(16) &Z79
									APVD		REF
									APVD		P -
											P -
											P -
											P -

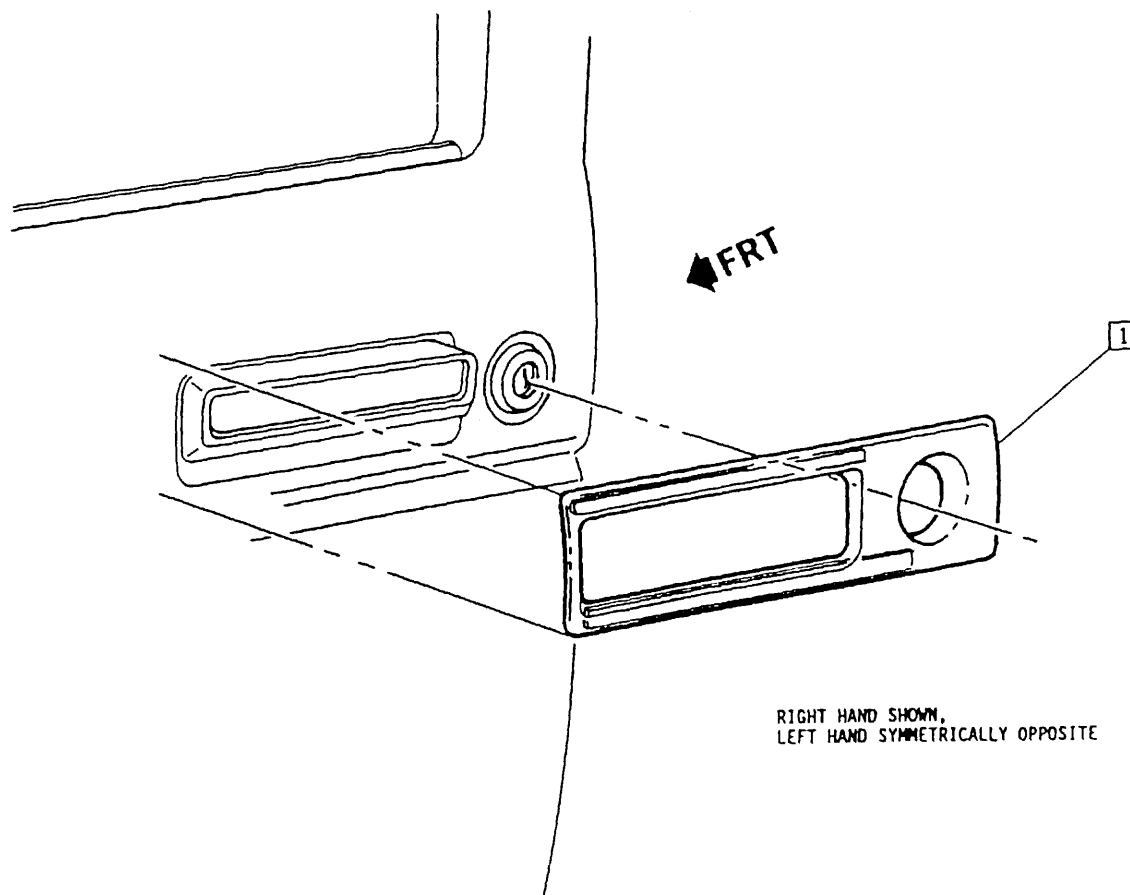
1.6-2.2
 1 FULLY DRIVEN, SEATED AND NOT STRIPPED

55291-2 (1650A) ☒ 1 INSERT ASM (ZR9/Z74)
 55668-9 (1650A) ☒ 1 INSERT (Z79)
 8732884 (1750A) ☒ 2 NUT



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.		
1 2 3 4 5 △ FULLY DRIVEN, SEATED AND NOT STRIPPED									DR	D. CRAMER	TITLE INSERT-FRONT DOOR TRIM ST106(03) &ZR9/Z74 T105(16) &Z79		
									CK	T. H.			
									APVD	S. R.	REF P - P - P - P - UPC 1C5A SHEET 2		
									APVD				
									APVD				
									APVD				

55865-6 (0050A) **1** ESCUTHEON-FRT DR HNDL L&R



RIGHT HAND SHOWN,
LEFT HAND SYMMETRICALLY OPPOSITE

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JN91	1992 PAS INC.
									DR	T. STURGILL	
									CK	<i>T. Sturgill</i>	
									APVD	<i>Sturgill</i>	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

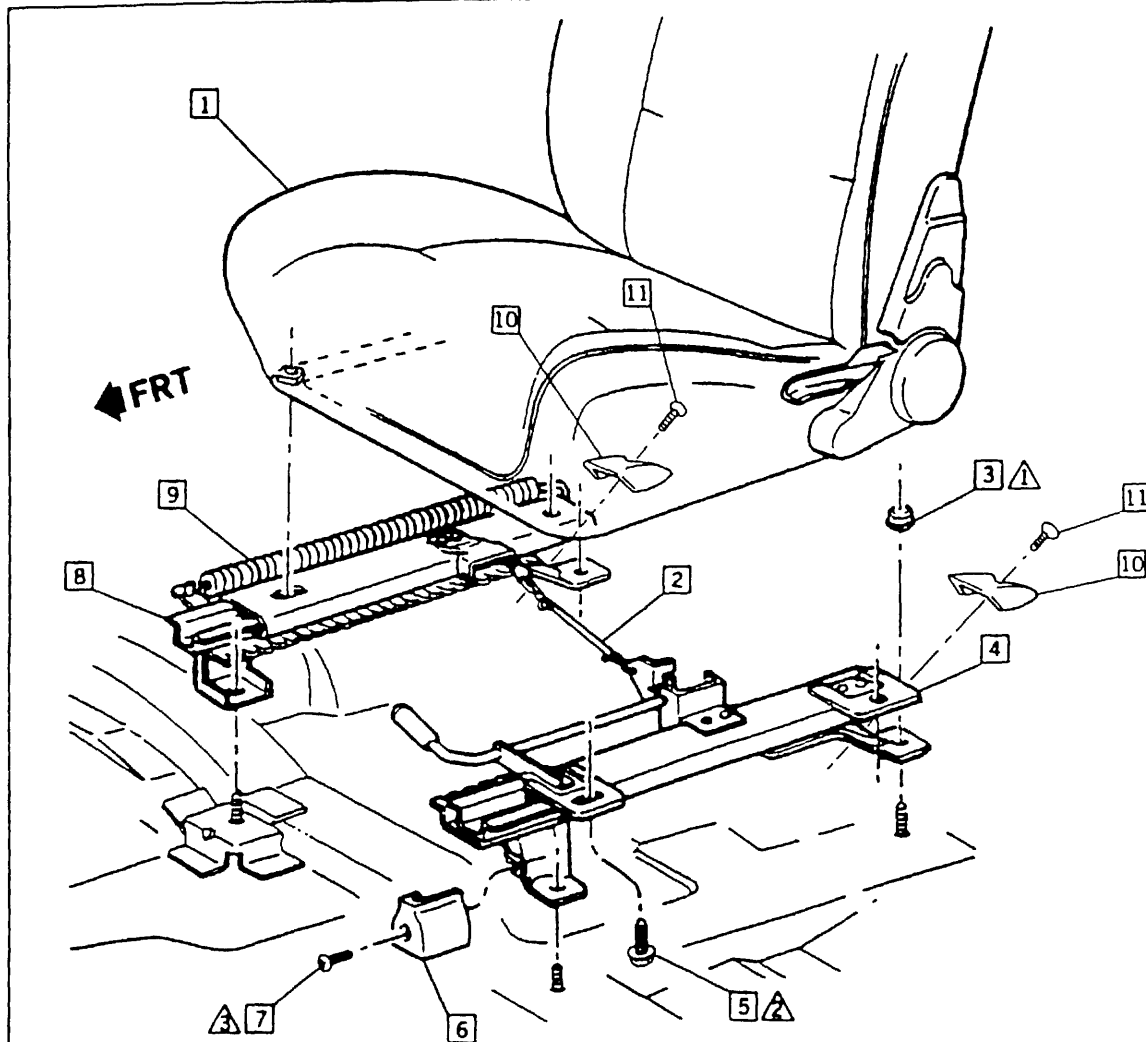
☒ FULLY DRIVEN, SEATED AND
NOT STRIPPED

TITLE
 ESCUTHEON-FRT DOOR HANDLE
 T105(16) &Z79

REF
 P -
 P -
 P -
 P -
 UPC
 1C5B
 SHEET
 1

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55789	(1800A)	1	SEAT ASM LH ZR9
55641	(1800A)	1	SEAT ASM LH Z74
55703	(1800A)	1	SEAT ASM LH Z79
55790	(1800A)	1	SEAT ASM RH ZR9
55642	(1800A)	1	SEAT ASM RH Z74
55704	(1800A)	1	SEAT ASM RH Z79
20243999	(0300A)	2	CABLE LH
20151165	(2350A)	2	CABLE RH
11502812	(2200A)	3	NUT
15650435	(2100A)	4	ADJ SEAT OUTER LH
15650433	(3600A)	4	ADJ SEAT INNER RH ZR9/Z74
20547093	(3600A)	4	ADJ SEAT INNER RH Z79
20009759	(0100A)	5	BOLT/SCREW
14060492	(3950A)	6	COVER LH
14060561	(3950A)	6	COVER LH Z79
14060491	(2450A)	6	COVER RH
11503636	(0500A)	7	BOLT/SCREW
15650434	(2050A)	8	ADJ SEAT INNER LH
15650436	(3650A)	8	ADJ SEAT OUTER RH
20547092	(3650A)	8	ADJ SEAT OUTER RH Z79
14051637	(2400A)	9	SPRING LH
14051637	(3900A)	9	SPRING RH
14057642	(0275A)	10	COVER Z79
11501122	(0500A)	11	BOLT/SCREW Z79

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE SEAT ASSEMBLY
									CK T. Mc	ST106(03) &ZR9/Z74
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 1C7
									APVD	SHEET 1

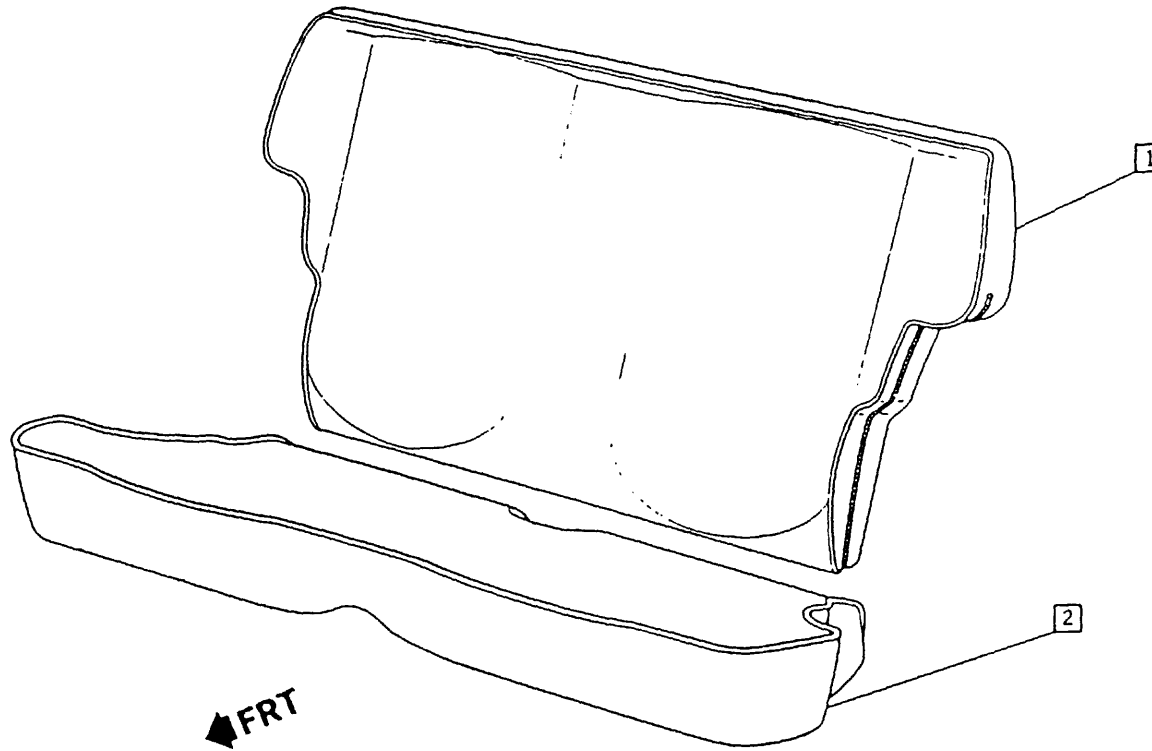
FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

55674 (0050P) **1** S/BACK COVER

55675 (0100P) **2** S/CUSHION COVER



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	18MAR91	1992 PAS INC.
									DR	M. DUGDALE	
									CK	T. Mc	
									APVD	S. S. S.	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

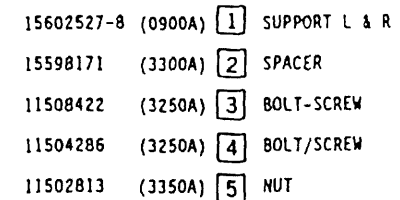
1
 2
 3
 4
 5
 FULLY DRIVEN, SEATED AND NOT STRIPPED

TITLE REAR SEAT BACK & CUSHION T105(16) &279

REF P - P - P - P -
 UPC 1C7D
 SHEET 1



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

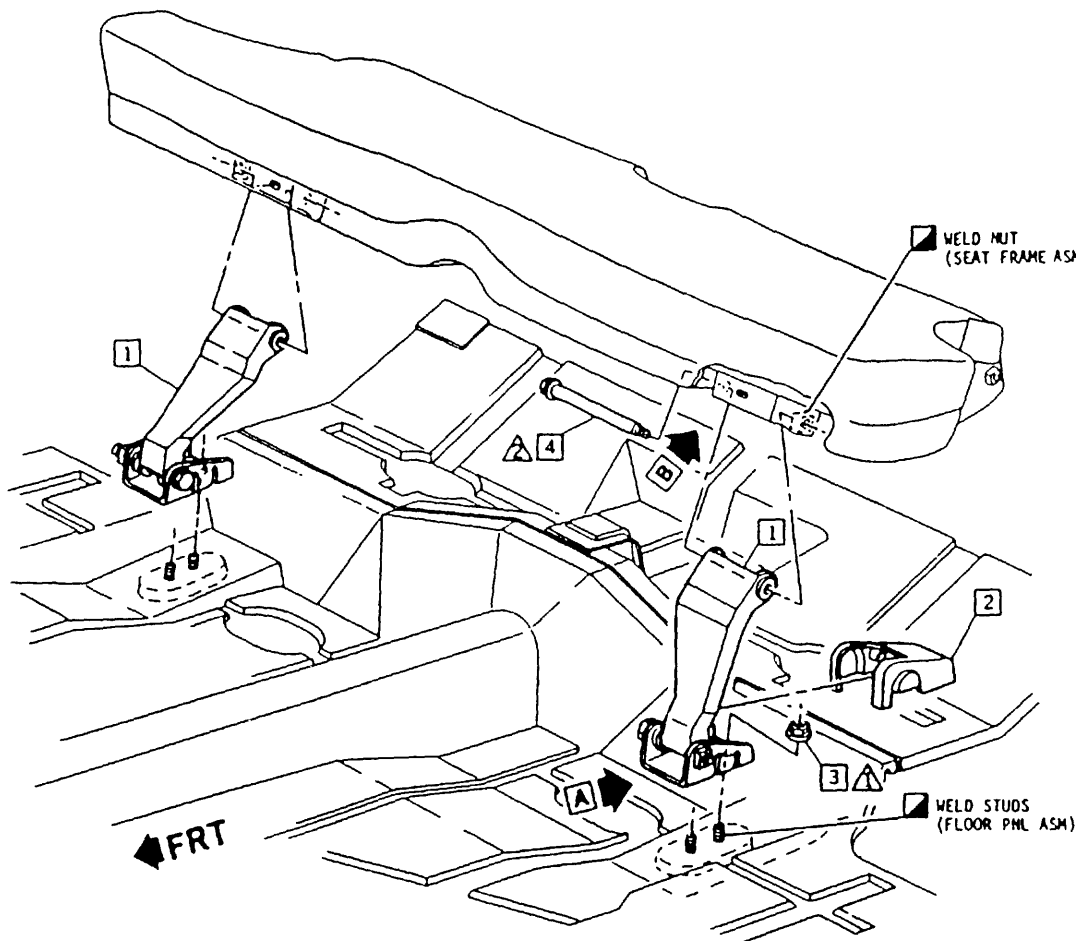


2 SEAT BACK INERTIA LOCKS MUST BE CHECKED FOR FUNCTION AT TIME OF ASSEMBLY TO SEAT BY TILTING 30° BEYOND INSTALLED POSITION. WHEN TILTED 30° LOCKS MUST ENGAGE. THE RH MANUAL LOCK MUST BE DISENGAGED DURING TEST.

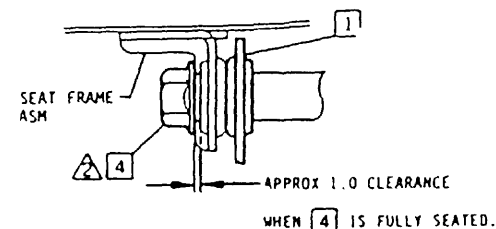
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 <i>PASS</i> INC.			
35-50		20-30							DR M. DUGDALE	TITLE REAR SEAT SUPPORT ASM T106(16) & Z79			
		20-34							CK <i>T. Mo</i>				
		25-50							APVD <i>[Signature]</i>	REF	P - P - P - P -	UPC 1C7D	SHEET 2
									APVD				
									APVD				

FULLY DRIVEN, NOT STRIPPED

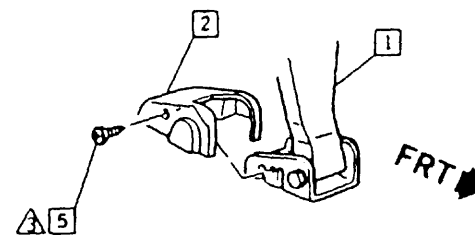
SEATED AND



- 14062429-0 (1250A) **1** HINGE ASM L & R
- 14067283-4 (1800A) **2** COVER ASM L & R
- 11501889 (1150A) **3** NUT
- 14053925 (1400A) **4** BOLT/SCREW
- 11501122 (1850A) **5** BOLT/SCREW



VIEW **B** TYPICAL



VIEW **A** TYPICAL

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
16-22	14-20								DR M. DUGDALE	TITLE REAR SEAT FRONT HANGER ASM, COVER & SPRING T105(16) & Z79
	40-54								CK T. Moore	
	1.6-2.2								APVD [Signature]	
									APVD	
									APVD	
									APVD	
									APVD	

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



15652999	(2450A)	1	SUPPORT TRANS
11514378	(2850A)	2	BOLT/SCREW
11502474	(2950A)	3	WASHER
11502812	(3000A)	4	NUT

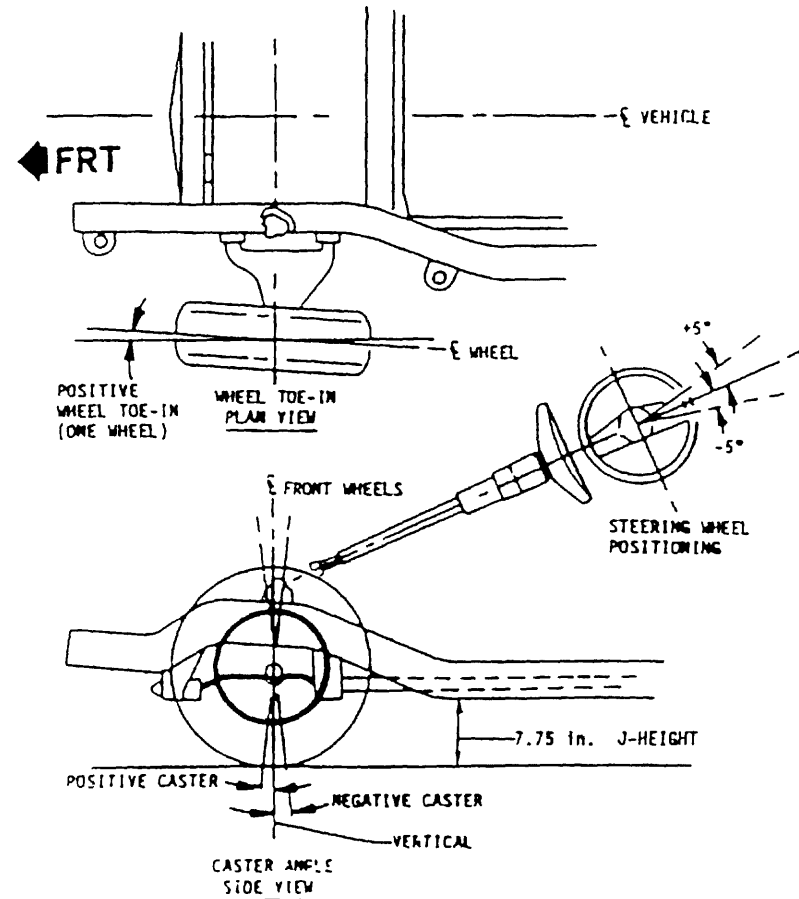
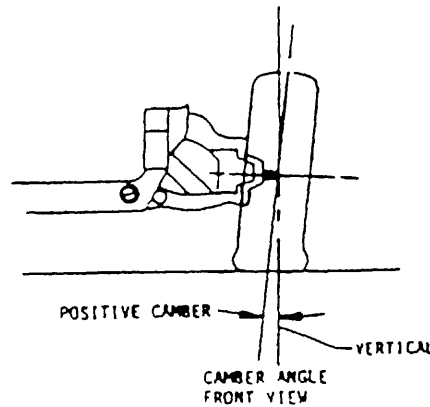


FRONT SUSPENSION ALIGNMENT

TO ALIGN	(A) AS SHIPPED		(A) CURB (REF ONLY)	
	FACTORY TARGET	FACTORY AUDIT	SERVICE CHECKING	SERVICE SETTING
CASTER	3.2° (B)	3.2° +/- 1.0° (C)	3.5° +/- 1.0° (C)	3.5° +/- .50° (B)
CAMBER	0.1° (B)	0.1° +/- .80° (C)	0.0° +/- .80° (C)	0.0° +/- .50° (B)
TOE-IN (DEGREES)	0.26° (D)	0.52° +/- .20° (E)	+1.5° +/- .10° (D)	+1.5° +/- .05° (D)
STEERING WHEEL ANGLE	0° (F)	0° +/- 5° (F)	0° (F)	0° +/- 5° (F)

NOTE VEHICLE MUST BE JOUNCED 3 TIMES BEFORE CHECKING ALIGNMENT TO ELIMINATE FALSE GEOMETRY READINGS.

- (A) SET FRONT SUSPENSION WITH Z-HIEGHT GAUGE CALIBRATED TO "J" HEIGHT SHOWN.
- (B) LEFT AND RIGHT SIDE TO BE EQUAL WITHIN .50 .
- (C) LEFT AND RIGHT SIDE TO BE EQUAL WITHIN 1.0 .
- (D) TOE-IN-LEFT AND RIGHT SIDE TO SET SEPARATELY PER WHEEL AND STEERING WHEEL MUST BE HELD IN STRAIGHT AHEAD POSITION AS SHOWN.
- (E) FACTORY AUDIT IS THE SUM OF THE LEFT AND RIGHT SIDE TOE-IN MEASUREMENTS.
- (F) FRONT INDIVIDUAL TOE MUST BE EQUALIZED RELATIVE TO REAR WHEEL THRUST ANGLE.

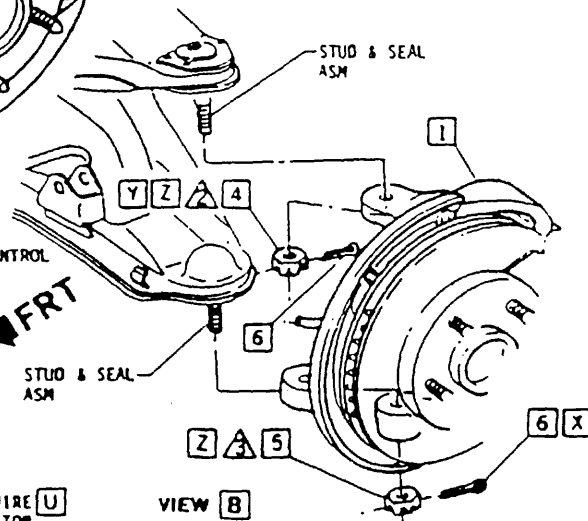
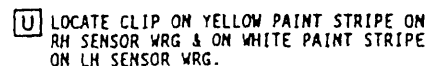


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.		
									DR	D. CRAMER	TITLE		
									CK	T. Mc	FRONT SUSPENSION ALIGNMENT CHART		
									APVD		T106(03) 2R9		
									APVD		T105(16) 8279		
									APVD		REF	P -	UPC
									APVD			P -	
									APVD			P -	
									APVD			P -	
												3	SHEET 1





☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



15684191-2 (0050A) [1] KNUCKLE & HUB ASM L & RH
15674443-4 (2833A) [2] CLIP (12H)
15668590 (2833A) [3] CLIP (12H)
14032551 (0100A) [4] NUT (UPPER)
3983037 (0100A) [5] NUT (LOWER)
9431604 (0150A) [6] COTTER PIN
11503748 (0561D) [7] NUT (5K)
11514210 (0561A) [8] BOLT/SCREW (5K)

W LOCATE CLIP ON PAINT STRIPE.

☒ BEND COTTER PIN PER ANY METHOD SHOWN IN UPC OA.

Y TORQUES MUST CONICIDE WITH
JOINT STUD & THREAD PROTECTOR
COLORED BLUE.

2 CONTROL TIGHTENING OF NUT 4 TO CAUSE 0.5/0.8 DRAW-IN OF BALL STUD INTO KNUCKLE & NUT 5 TO CAUSE 0.3/0.5 DRAW-IN OF BALL STUD INTO KNUCKLE. IF JOINT CAPABILITY IS TEMPORARILY UNAVAILABLE TORQUE NUTS AS FOLLOWS:

NUT **5** 95-120 N-m DYNAMIC; 93-130 N-m

HAND PRIO. TO COTTER PIN INSTALLATION.
MAXIMUM HAND TORQUE 170 N-m TO ALLOW COTTER
PIN IN SLOT (1/6 TURN MAX).

MUT 4 75-90 N-m DYNAMIC; 70-95 N-m HAND
PRIOR TO COTTER PIN INSTALLATION. MAXIMUM
HAND TORQUE 135 N-m TO ALLOW COTTER PIN
IN SLOT (1/6 TURN MAX).

NOTE: DO NOT BACK OFF NUT FOR COTTER PIN
INSERTION.

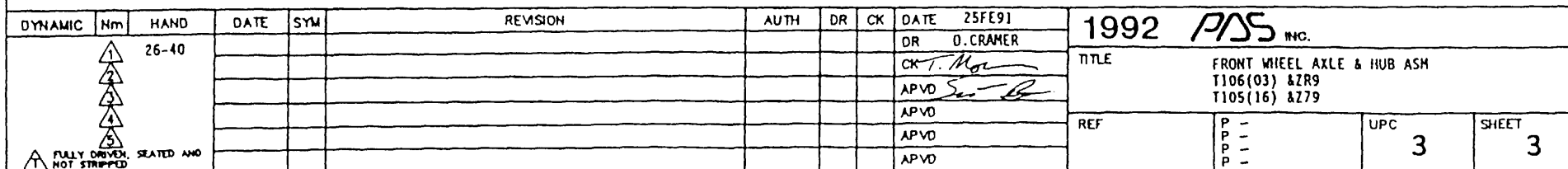
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
	1	9-11							DR	D. CRAMER	TITLE STEERING KNUCKLE & HUB ASM T106(03) & 789 T105(16) & 779			
95-120	2	70-95							CK	T. Mor				
75-90	3	95-130							APVD	S. R.	REF	P -	UPC	SHEET
	4	10-15							APVD			P -	3	2
	5								APVD			P -		
									APVD			P -		

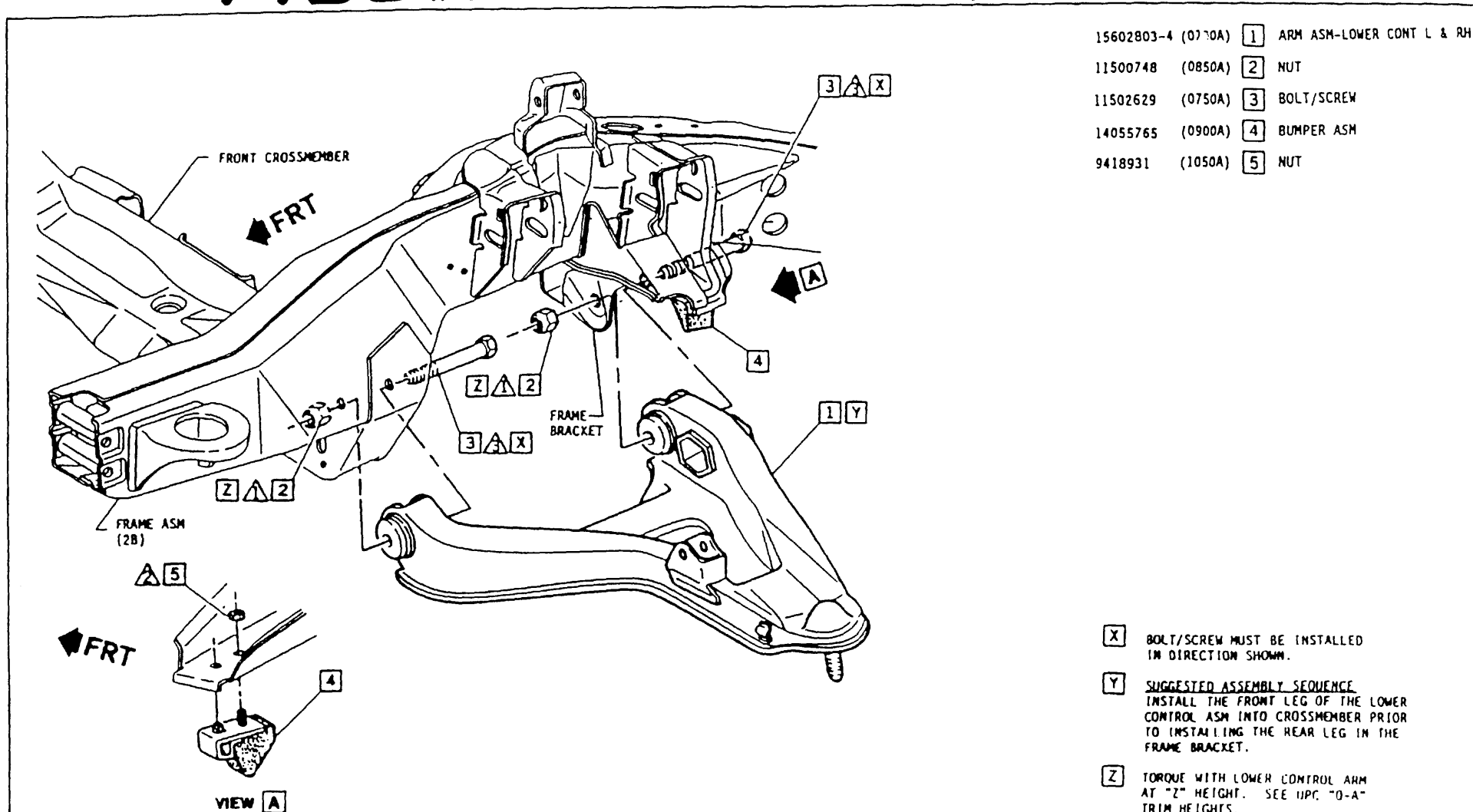
 FULLY DRIVEN, NOT STRIPPED
  SEATED AND



26022007 (0402A) 1 AXLE ASM

9985290 (3550A)  A LUBRICANT 1.20L (3A2)





- 15602803-4 (0710A) **1** ARM ASM-LOWER CONT L & RH
- 11500748 (0850A) **2** NUT
- 11502629 (0750A) **3** BOLT/SCREW
- 14055765 (0900A) **4** BUMPER ASM
- 9418931 (1050A) **5** NUT

X BOLT/SCREW MUST BE INSTALLED IN DIRECTION SHOWN.

Y SUGGESTED ASSEMBLY SEQUENCE
INSTALL THE FRONT LEG OF THE LOWER CONTROL ASM INTO CROSSMEMBER PRIOR TO INSTALLING THE REAR LEG IN THE FRAME BRACKET.

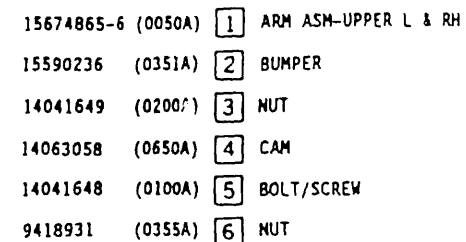
Z TORQUE WITH LOWER CONTROL ARM AT "Z" HEIGHT. SEE UPC "D-A" TRIM HEIGHTS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. M.	LOWER CONTROL ARM & BUMPER
									APVD	[Signature]	T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											3A
											SHEET
											1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



**2 BOLT/SCREW MUST BE
INSTALLED IN DIRECTION
SHOWN.**

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
		80-110							DR	D. CRAHER	TITLE UPPER CONTROL ARM & BUMPER T106(03) &ZR9 T105(16) &Z79					
		20-34							CK	T. Moore						
									APVD	[Signature]						
									APVD							
									APVD							
									APVD		REF	P - P - P -	UPC	3A	SHEET	2
									APVD							

1

2

3

4

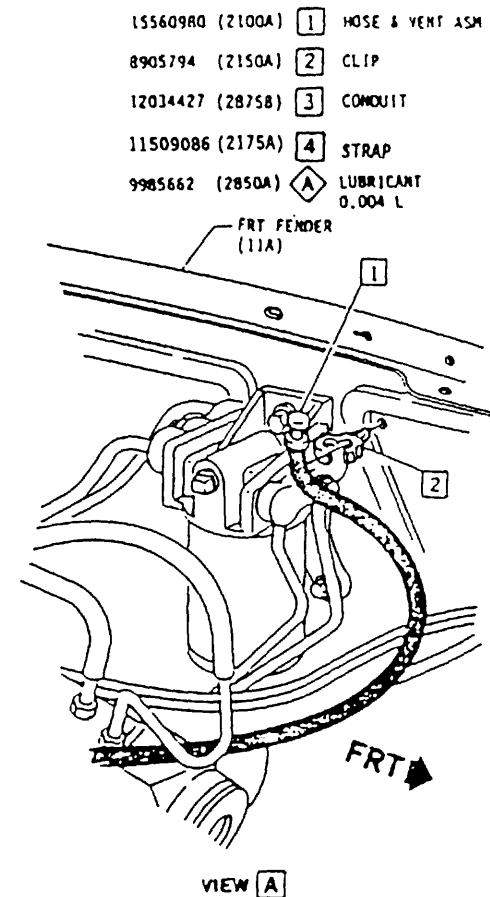
5

FULLY DRIVEN, NOT STRIPPED

SEATED AND



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

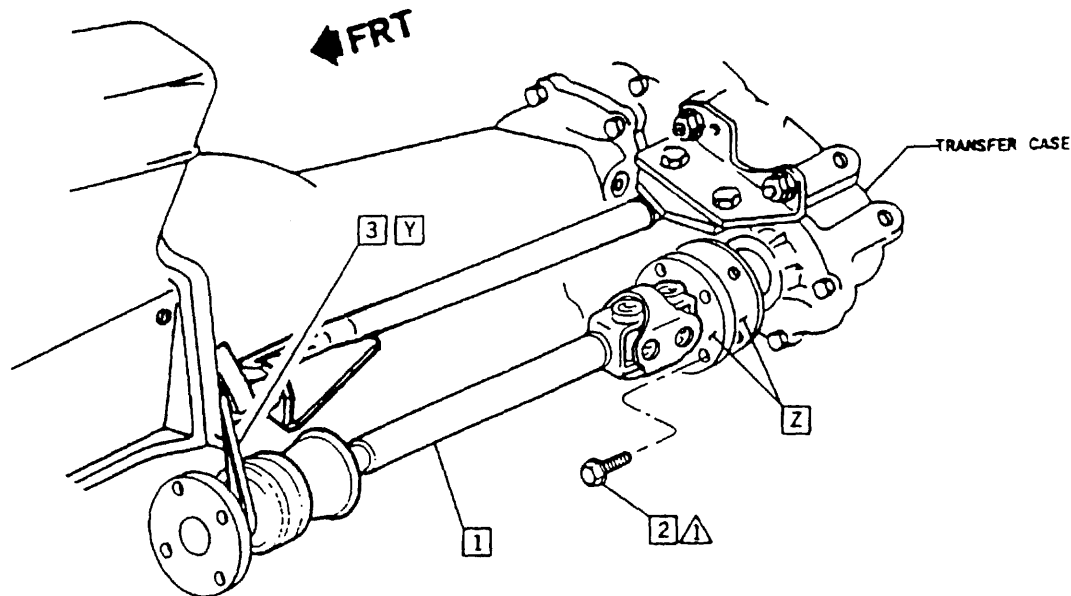


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
                          														

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

55482 (0050A) **1** SHAFT ASM
 15652530 (0100A) **2** BOLT/SCREW
 15591 (0050P) **3** STRAP (SLAVE)



Y ROUTE STRAP THROUGH OPENING BETWEEN TRANSMISSION CASE AND BRACE ALINEMENT TAB AS SHOWN.

Z MATCH MOUNT PROPSHAFT TO TRANSFER CASE ASM BY ROTATING TRANSFER CASE FLANGE (POA) AND PROP SHAFT TO ALIGN WHITE PAINT MARKS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. M...	FRONT PROP TO TRFER CASE
									APVD S...	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										3A4
										SHEET
										1

FULLY DRIVEN SEATED AND NOT STRIPPED



15652529 (0100A) 1 BOLT/SCREW FRT

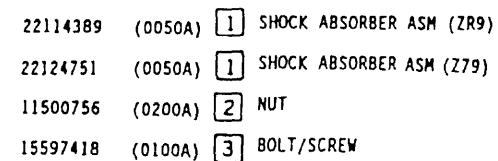


[Z] MATCH MOUNT PROPSHAFT TO AXLE ASM
BY ROTATING AXLE PINION FLANGE (POA)
AND PROPSHAFT TO ALIGN WHITE PAINT MARKS.

© 1991 PAS INC.



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



Y PLASTIC PAINT PROTECTOR COVERS MUST BE REMOVED FROM OPTIONS ZM6/Z70 SHOCK ABSORBERS AFTER CHASSIS PAINT

[Z] BOLT/SCREW MUST BE INSTALLED IN DIRECTION SHOWN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
	①	65-80							DR	D. CRAMER
	②								CK	T. Mon
	③								APVD	[Signature]
	④								APVD	
	⑤								APVD	
	⑥								APVD	

FULLY DRIVEN,
NOT STRIPPED

SEATED AND

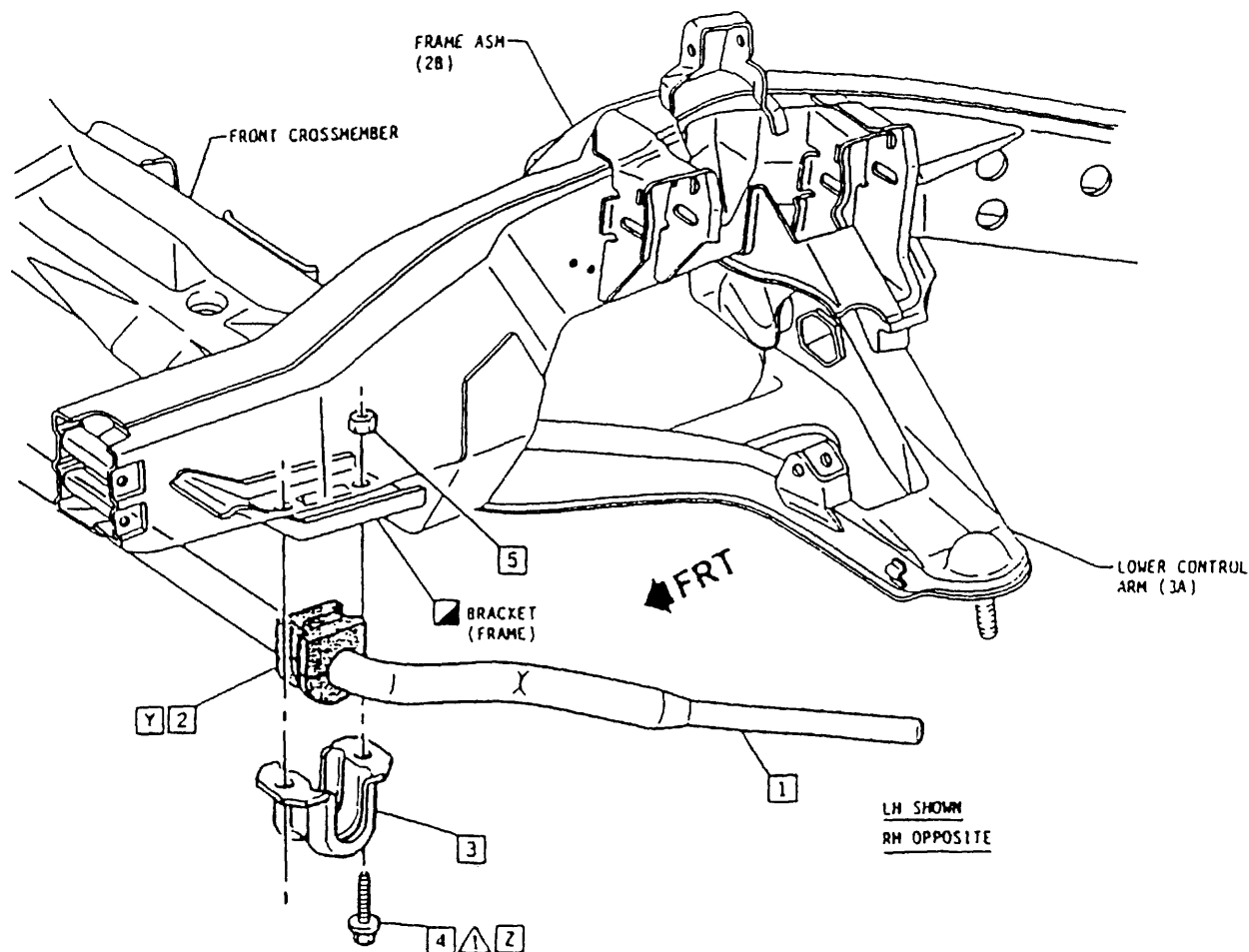
1992 PAS INC.

 TITLE FRONT SHOCK ABSORBERS
 T106(03) &ZR9
 T105(16) &Z79

 REF P -
 P -
 P -
 P -
 UPC 3F SHEET 1

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 15598512 (0100A) ☐ 1 SHAFT-FRT STAB
- 15623764 (0300A) ☐ 2 INSULATOR
- 15623835 (0510A) ☐ 3 CLAMP
- 11504516 (0150A) ☐ 4 BOLT/SCREW
- 11501033 (0250A) ☐ 5 NUT

- ☐ Y INSTALL INSULATOR WITH SLIT TOWARD FRONT OF VEHICLE.
- ☐ Z DIRECTION OF BOLT OPTIONAL.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
		40-55							DR	D. CRAMER	TITLE
									CK	T. Mc	FRONT STABILIZER SHAFT TO FRAME
									APVD	S. R.	T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		
									APVD		
									APVD		
									APVD		

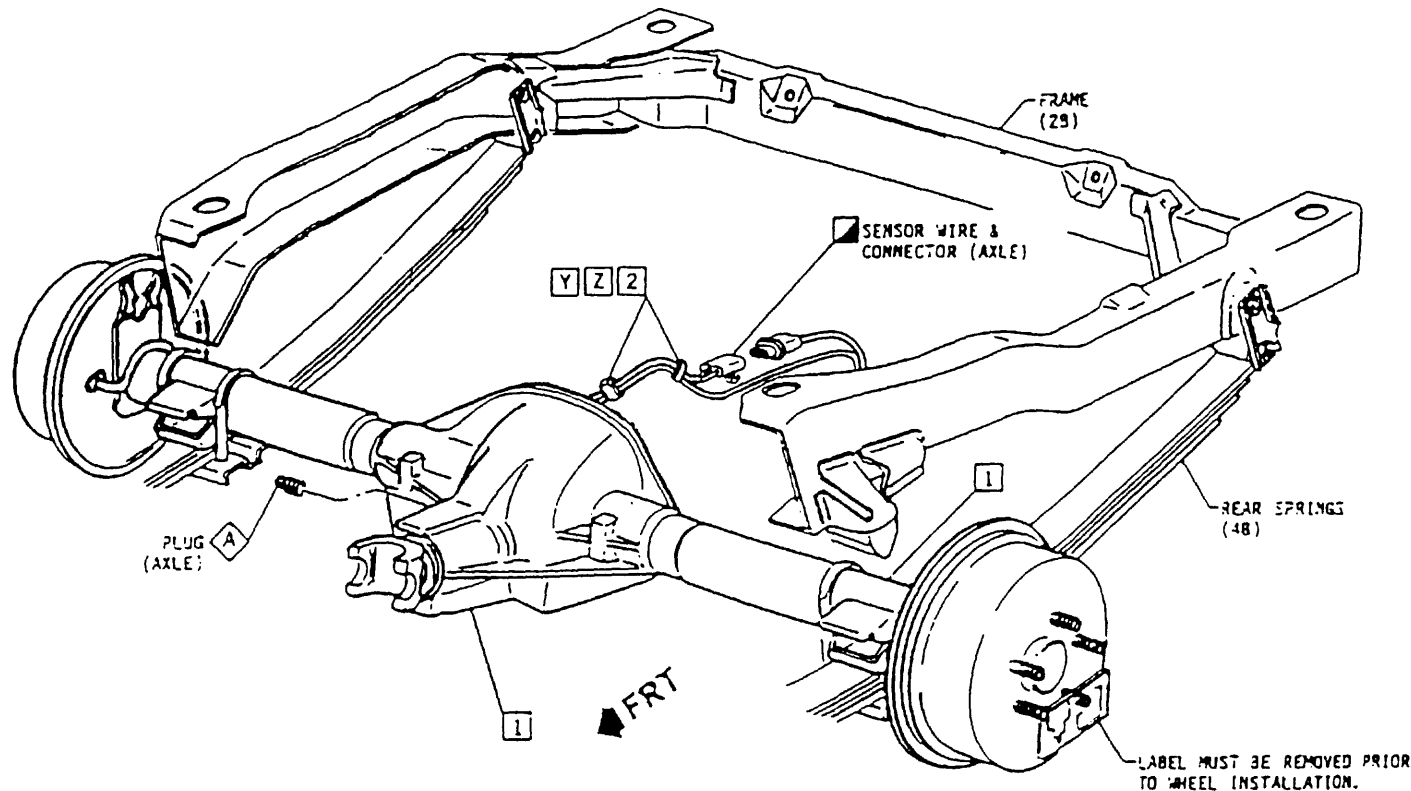
☐ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

26029273 (0800A) 1 AXLE ASM

11509086 (2833H) 2 STRAP (12H)



[Y] TRIM AS NECESSARY FOR APPERANCE.

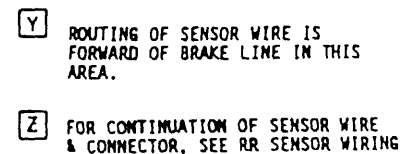
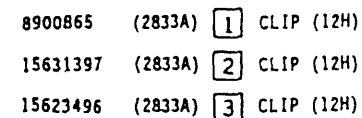
[Z] FOR CONT. NATION OF SENSOR WIRE &
CONNECTG... SEE 4-WAL WIRING S/MBR-REAR

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.		
	1								DR D. CRAMER	TITLE AXLE ASM - REAR T106(03) &ZR9		
	2								CK T. M. ...			
	3								APVD [Signature]	REF P - P - P - UPC 4 SHEET 1		
	4								APVD			
	5								APVD			
									APVD			

▲ FULLY DRIVEN SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

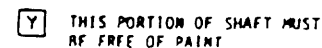
VIEW **A**

© 1991 PAS INC



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

- 26030510 (0050A) 1 PROP SHAFT ASM (ZR9)
26030512 (0050A) 1 PROP SHAFT ASM (Z79)
14018700 (1500A) 2 BOLT/SCREW
7846740 (1650A) 3 RETAINER



2 UNIVERSAL JOINT MUST BE SEATED IN YOKES PRIOR TO DRIVING RETAINING STRAP BOLTS/SCREWS. BOLT/SCREW TIGHTENING SPEED NOT TO EXCEED 1100 RPM.

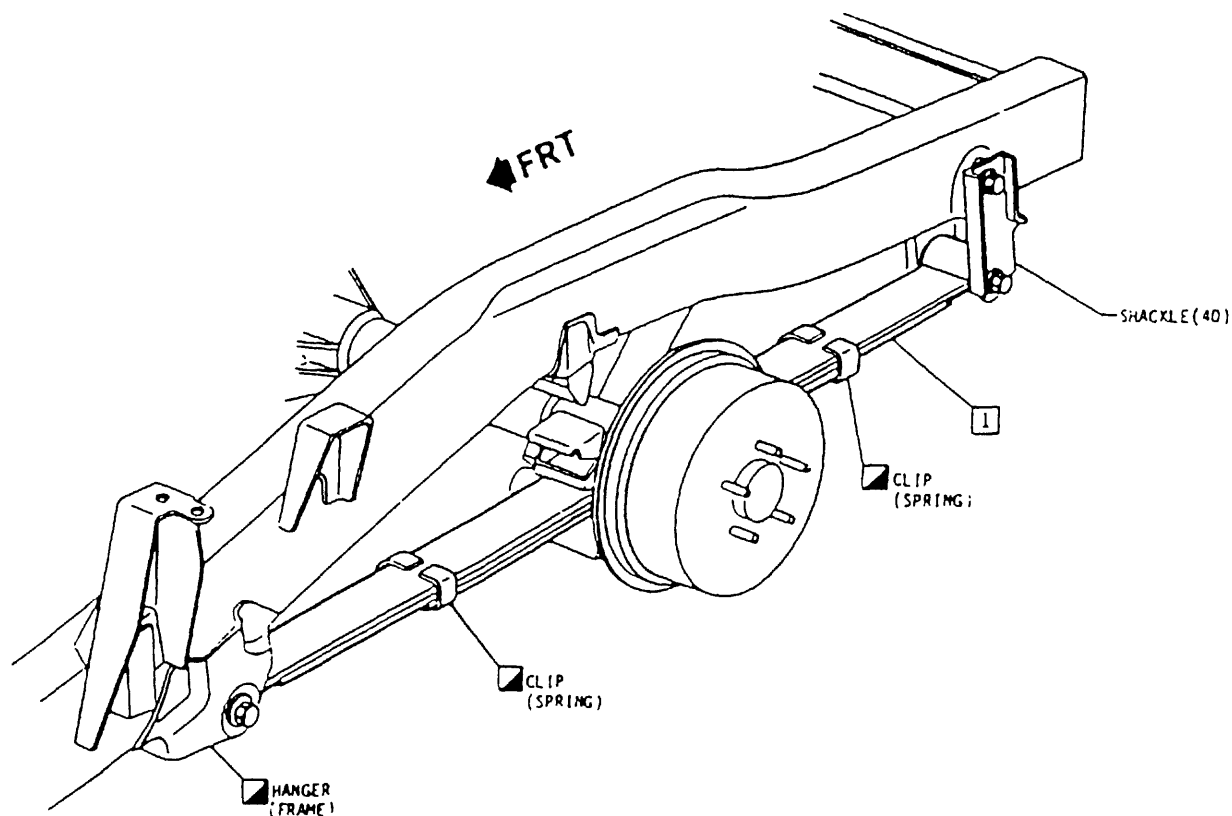
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED		16-23							DR	D. CRAMER	TITLE SHAFT ASM - REAR T106(03) &ZR9 T105(16) &Z79					
									CK	T. Mc						
										APVD	S. R.	REF		P - P - P - P -	UPC 4A4	SHEET 1
										APVD						
										APVD						
									APVD							

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

22077395 (0050A) ☒ 1 SPRING ASM (ZR9)

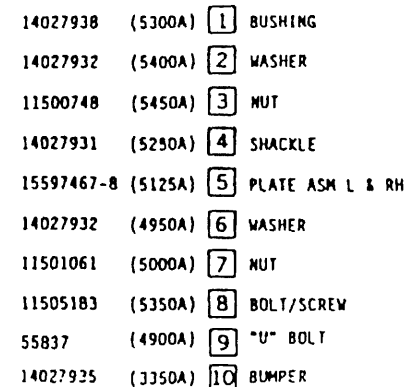
22077395 (0050A) ☒ 1 SPRING ASM (Z79)



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.									
1 2 3 4 5									DR	D. CRAMER	TITLE REAR SPRING T106(03) &ZR9 T105(16) &Z79									
									CK	<i>[Signature]</i>										
									APVD	<i>[Signature]</i>	REF P - P - P - UPC 4B SHEET 1									
									APVD											
									APVD											
△ FULLY DRIVEN, SEATED AND NOT STRIPPED																			APVD	



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



U SEE FASTENER TORQUE INSTRUCTIONS WITHIN THIS UPC.

V LEFT AND RIGHT SPRINGS MUST HAVE SAME
COLOR CODING WHEN INSTALLED ON VEHICLE.

W ANCHOR PLATES & SHACKLES MUST BE PAINTED BLACK AT ASSEMBLY. SPRINGS ARE NOT TO BE PAINTED. (ASM PLANT PAINT CODE KH) SEE UPC 15D.

NOTE OVERSPRAY ON SPRINGS IS PERMISSIBLE.

X STAKE SECURELY (EQUALLY SPACED) 3 PLACES OR FLANGE 360° AS SHOWN. A MINIMUM OF 5337.0(M) MUST BE REQUIRED TO PUSH OUT BUSHING AFTER STAKING OR FLANGING.

[Y] INSTALL SHACKLE WITH OPEN END TOWARD FRONT OF VEHICLE.

[Z] BOLT/SCREW MUST BE INSTALLED AS SHOWN.

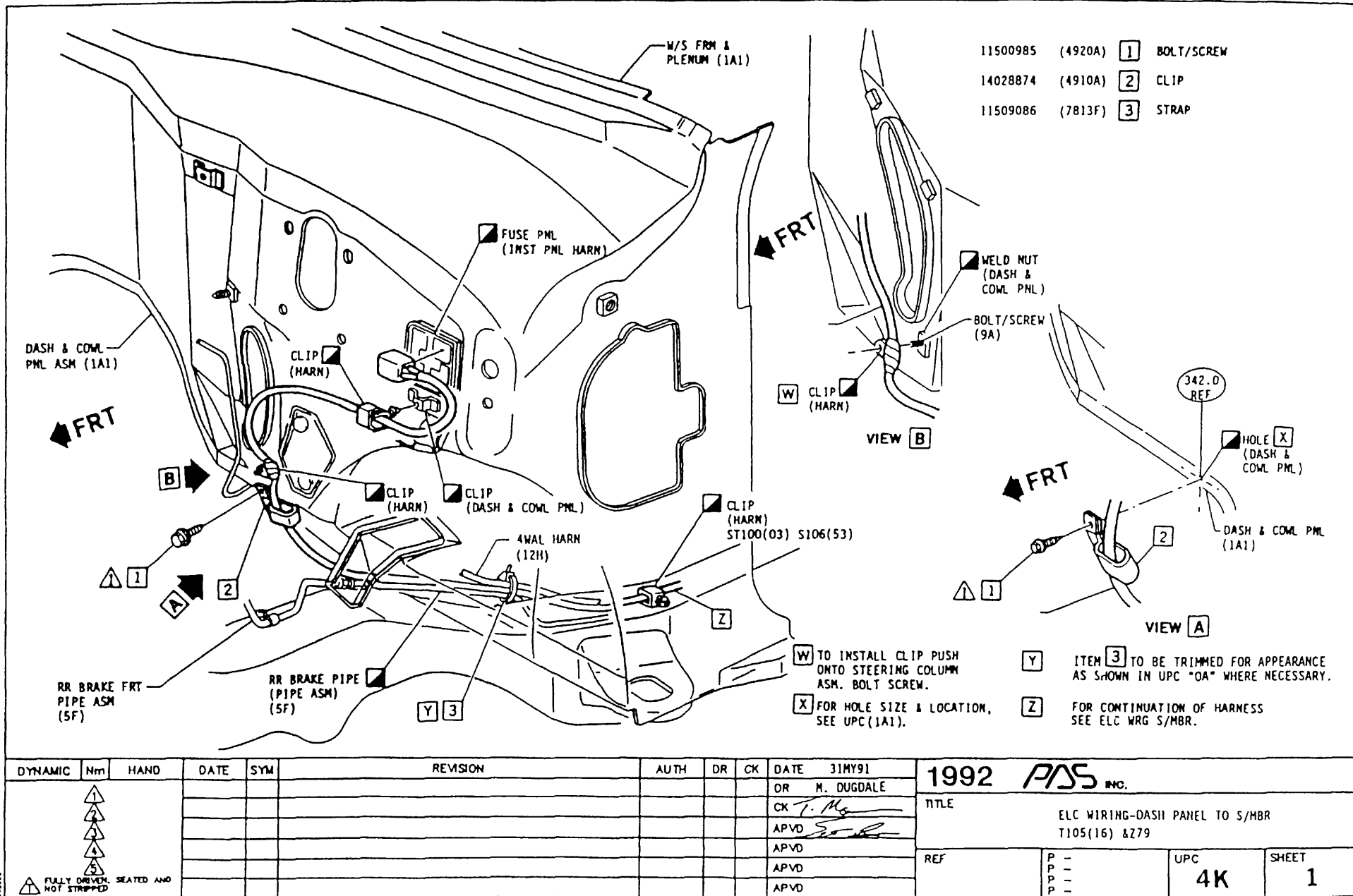
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	14JN91	1992 PAS INC.			
105-125	1	100-130							DR	M. DUGDALE	TITLE REAR SPRING ASM T105(16) 8279			
114-130	2	110-140							CK	T. Mo				
	3								APVD	S. R.	REF P P P P UPC 4D SHEET 1			
	4								APVD					
	5								APVD					
	6								APVD					

 FULLY DRIVEN, NOT STRIPPED SEATED AND

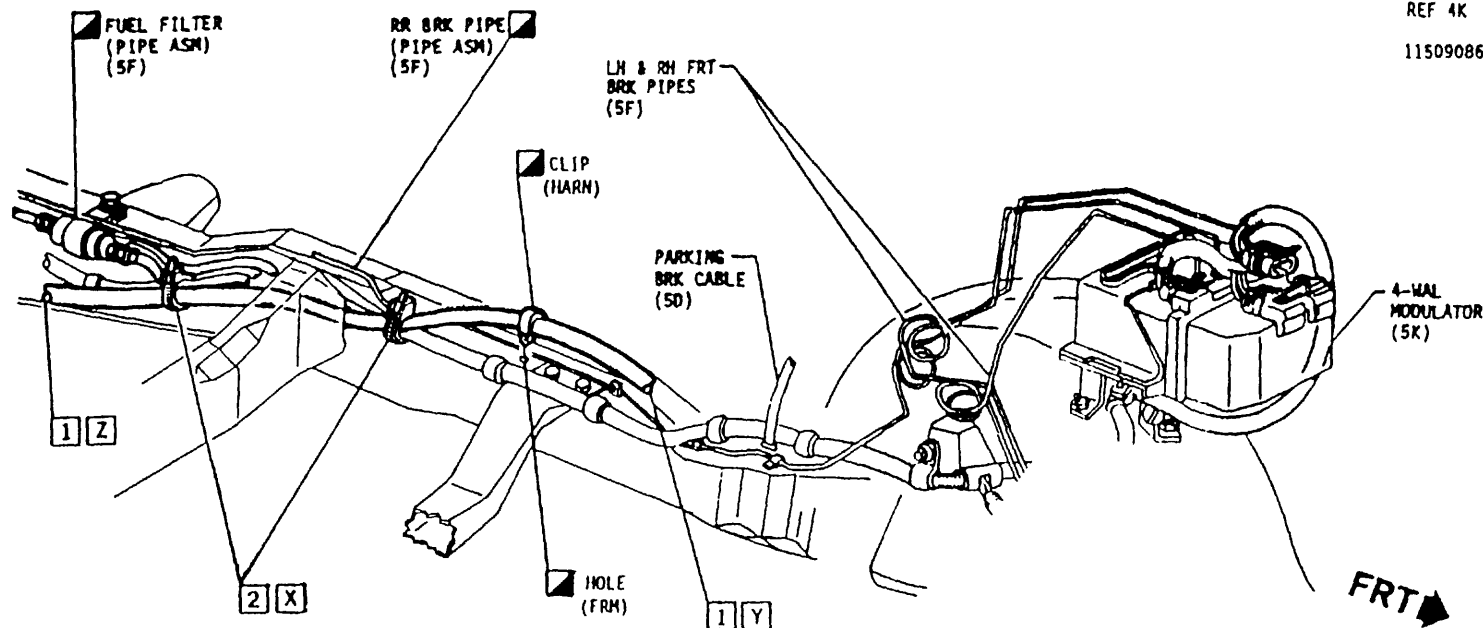


PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



REF 4K

1 HARN ASM

11509086 (+) 2 STRAP

X ITEM 2 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC "OA" WHERE NECESSARY.

Y FOR CONTINUATION OF HARNESS SEE ELC WIRING DSH PML TO S/MBR

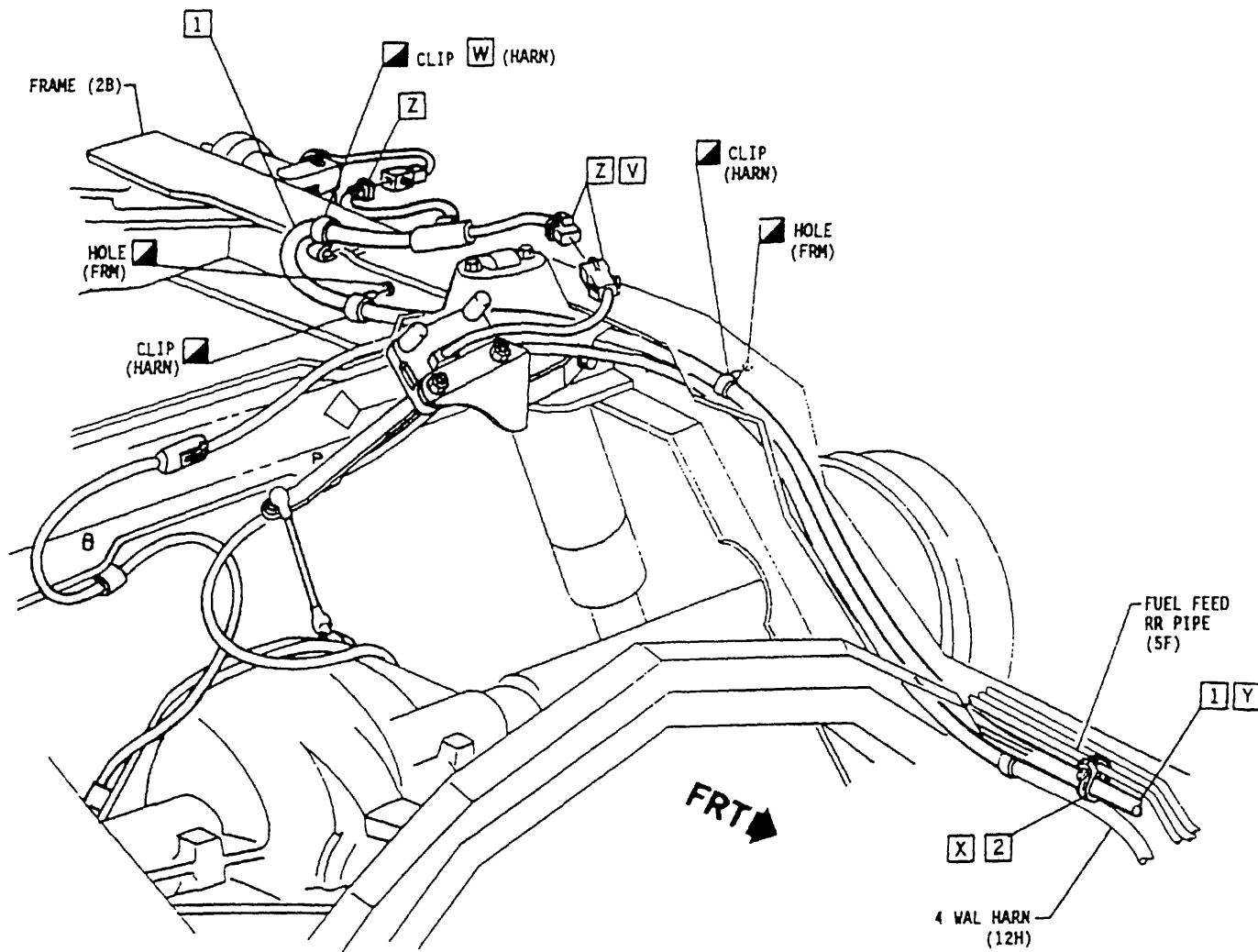
Z FOR CONTINUATION OF HARNESS SEE ELC WIRING-REAR

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91
			06AU91	1	DRAWING REVISED		DC	TH	DR	M. DUGDALE
									CKT	<i>[Signature]</i>
									APVD	<i>[Signature]</i>
									APVD	
									APVD	
									APVD	

1992 PAS INC.		TITLE	
		ELC WIRING-S/MBR T105(16) & Z79	
REF	P - P - P -	UPC 4K	SHEET 2

△ FULLY DRIVEN SEATED AND NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55731 (0050P) **1** HARNESS ASM
 11509086 (2833H) **2** STRAP

- V** ROUTE SENSOR WIRE UNDER FUEL LINE ASM.
- W** CLIP TO BE POSITIONED ALONG FRAME AS SHOWN
- X** ITEM 2 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC 0A WHERE NECESSARY
- Y** FOR CONTINUATION OF HARN SEE ELC HARN THIS UPC
- Z** SNAP CONNECTORS TOGETHER AS SHOWN

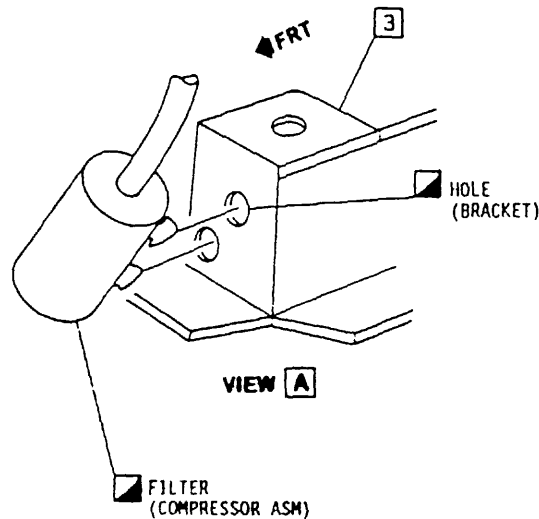
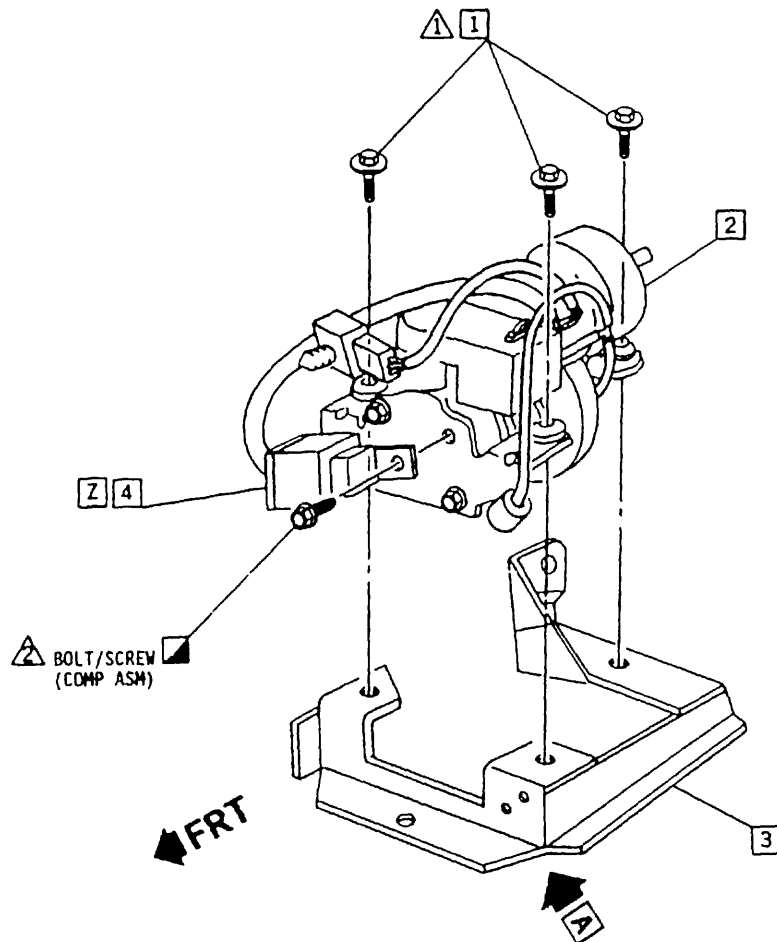
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JN91
			30AU91	1	REDRAWN AND REVISED		DC		DR	M. DUGDALE
									CK	<i>T.M.</i>
									APVD	<i>[Signature]</i>
									APVD	
									APVD	
									APVD	

1992 PAS INC.		TITLE	
		ELC WIRING-REAR T105(16) & Z79	
REF	P - P - P -	UPC	SHEET
		4K	3

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

- 22114920 (0450P) ☐ 1 BOLT/SCREW
 22065030 (1100P) ☐ 2 COMPRESSOR ASM
 55733 (0350P) ☐ 3 BRACKET
 22092162 (1150P) ☐ 4 RELAY



☐ INSTALL RELAY WITH EXISTING BOLT/SCREW AS SHOWN.

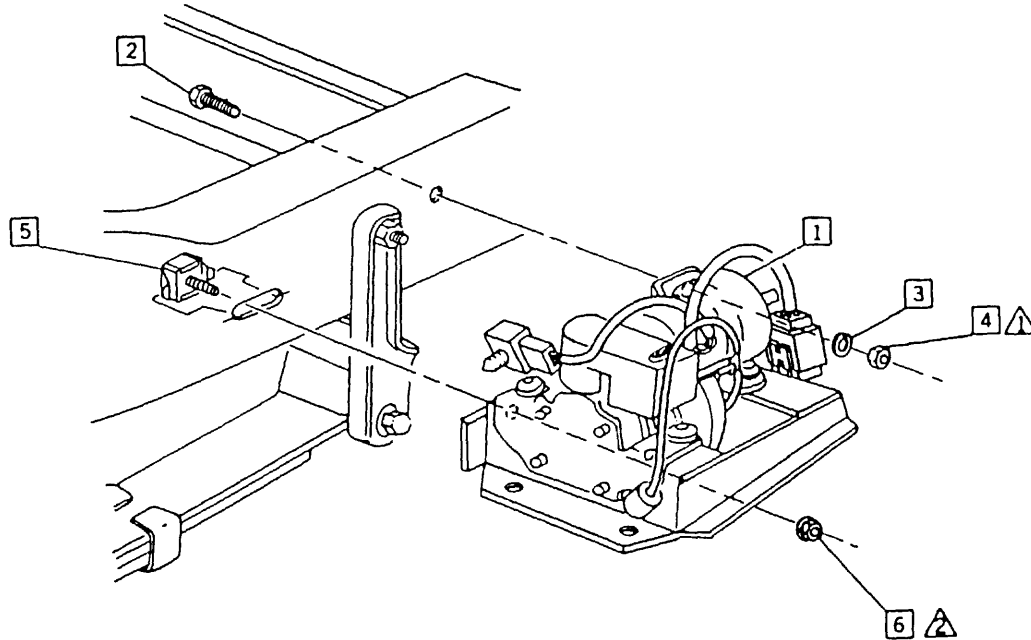
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
			19AU91	1	ITEM 5 REMOVED		DC		DR	M. DUGDALE	TITLE
									CK	T. M.	ELC COMPRESSOR-SUB ASM
									APVD	[Signature]	T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											4K
											SHEET
											4

☒ FULLY DRIVEN SEATED AND NOT STRIPPED



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



55793 (0300P) 1 COMPRESSOR ASM

11509377 (1050P) **2** BOLT/SCREW

11500223 (1050P) 3 WASHER

11509156 (1800A) 4 NUT

55798 (0400P) 5 STUD ASM

11501889 (1800P) 6 NUT

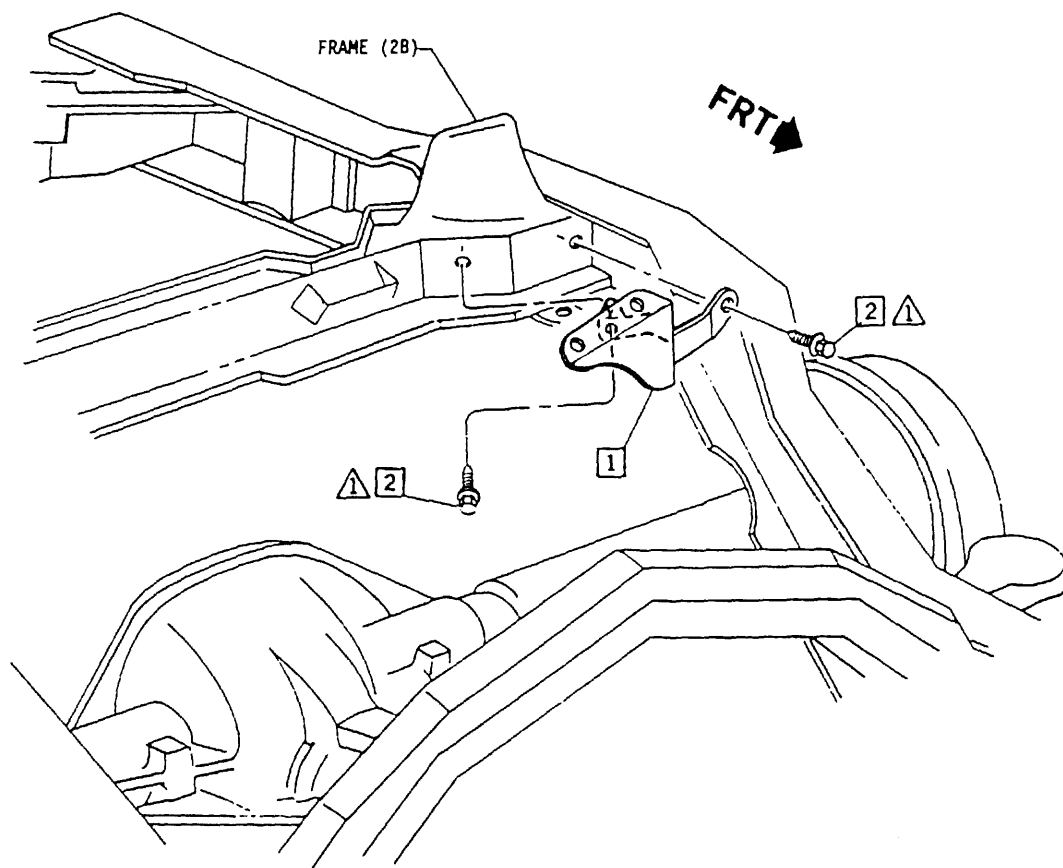
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25MAR91	1992 <i>PASS</i> INC.			
      FULLY DRIVEN, NOT STRIPPED		80-110							DR M. DUGDALE	TITLE ELC COMPRESSOR ASM T105(16) & 279			
		20-30							CK <i>T. M.</i>				
									APVO <i>S. J.</i>	REF	P -	UPC	SHEET
									APVO		P -	4K	5
									APVO		P -		
									APVO		P -		

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

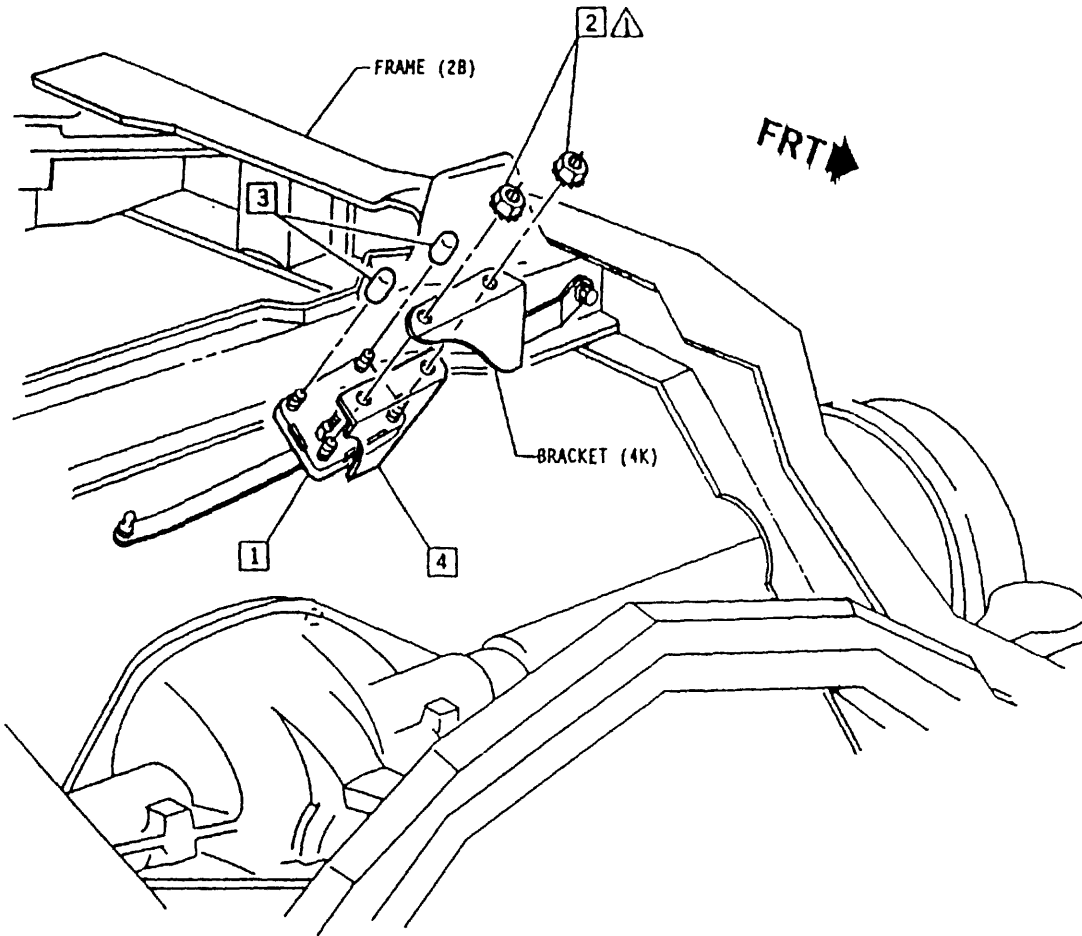
55732 (0100P) 1 BRACKET

11509126 (2833A) 2 BOLT/SCREW (12H)



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.				
14-20	1		19AU91	1	REDRAWN & REDESIGNED	91-0291	DC		DR	M.DUGDALE	TITLE ELC SENSOR BRACKET T105(16) & Z79			
	2								CK	<i>[Signature]</i>				
	3								APVD	<i>[Signature]</i>				
	4								APVD					
	5								APVD					
									APVD		REF	P - P - P - P -	UPC 4K	SHEET 6

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



55738	(0200P)	☒ 1	SENSOR ASM
55779	(0250P)	☒ 2	NUT
55867	(1550P)	☒ 3	CAP
☒ 2	56054	(+)	☒ 4 STOP

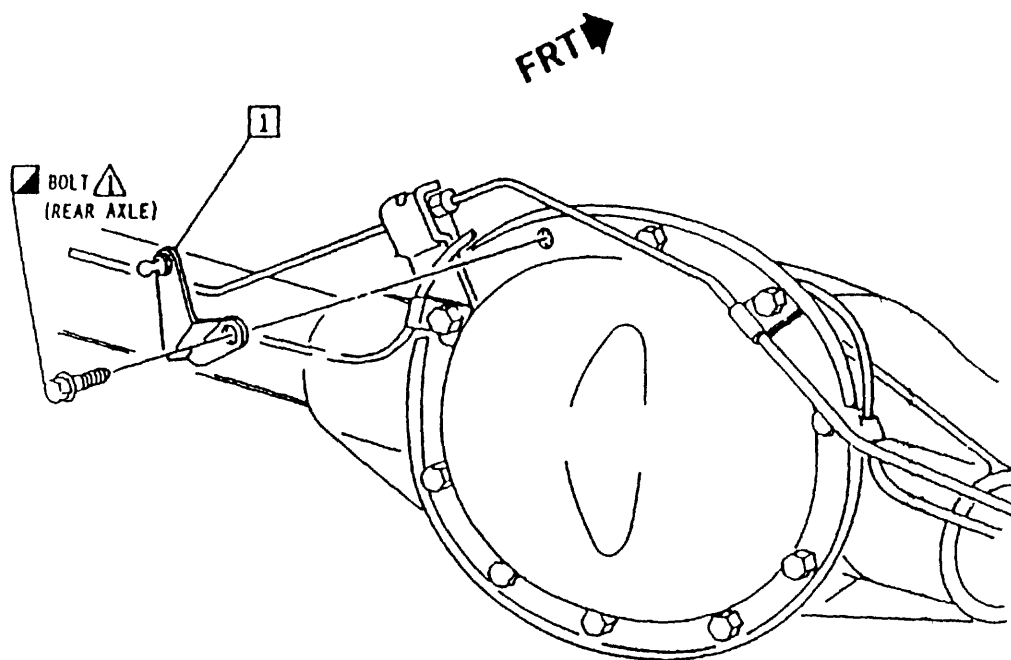
CANCELED
23NO91

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25MAR91	1992 PAS INC.
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED	☒ 2.0-5.0	19AU91	1	REDRAWN & REDESIGNED	91-0291	DC		DR	H. DUGDALE		TITLE
		18NO91	2	56054 STOP ADDED	91-0380	DC		CK	<i>Mo</i>		ELC SENSOR ASM
								APVD	<i>Si</i>		T015(16) & 279
								APVD			REF
								APVD			P -
									APVD		UPC
									APVD		4K
									APVD		SHEET
									APVD		7

55986

(1400P) **1** BRACKET

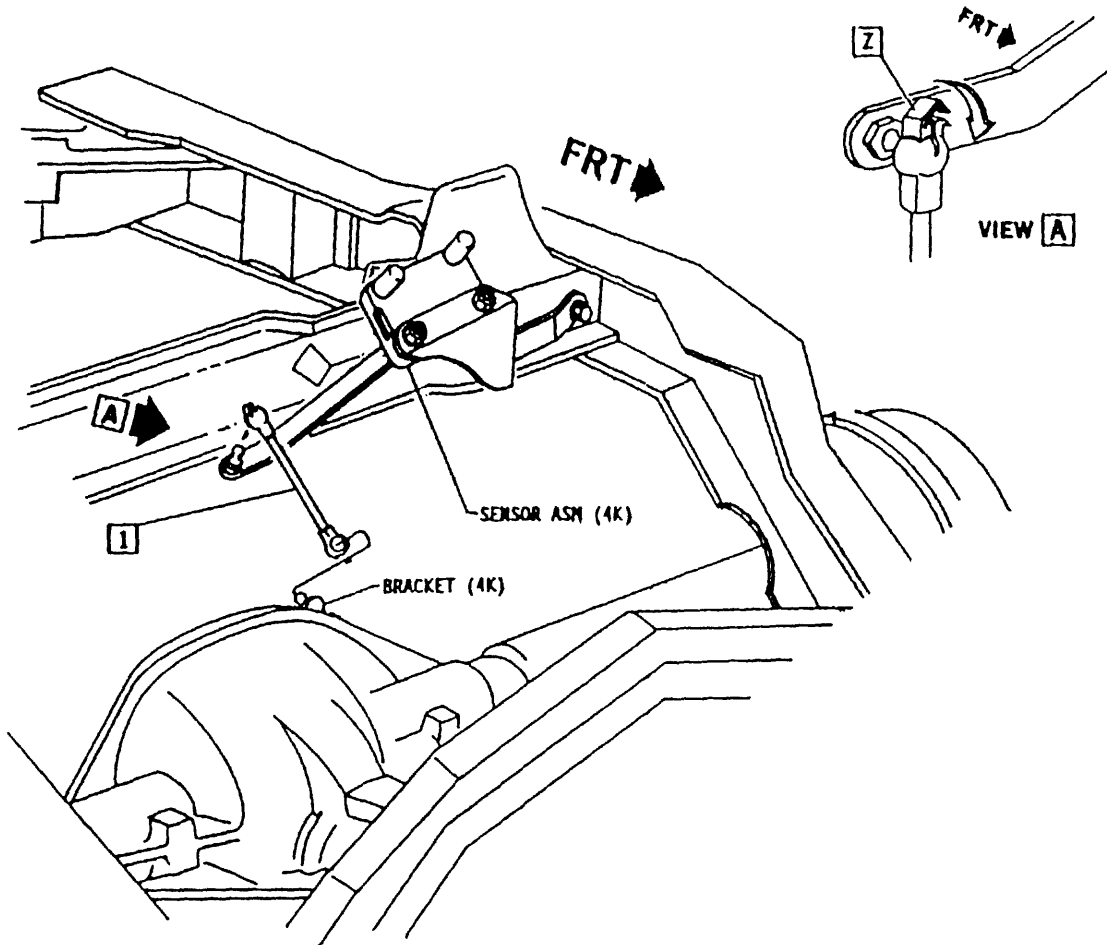
] BRACKET



CANCELED
23N091

DYNAMIC	Hm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25MAR91	1992 PAS NO.				
1 2 3 4 5 ⚠ FULLY DRIVEN NOT STRIPPED SEATED AND		18-24	19AU91	1	REDRAWN & REDESIGNED	91-0291	DC		DR M. DUGDALE	TITLE ELC SENSOR LINK BRACKET T105(16) & 279				
									CK T. H.					
										APVD <i>[Signature]</i>	REF P P P P UPC 4K SHEET 8			
										APVD				
										APVD				
										APVD				

55744 (0800P) **1** LINK



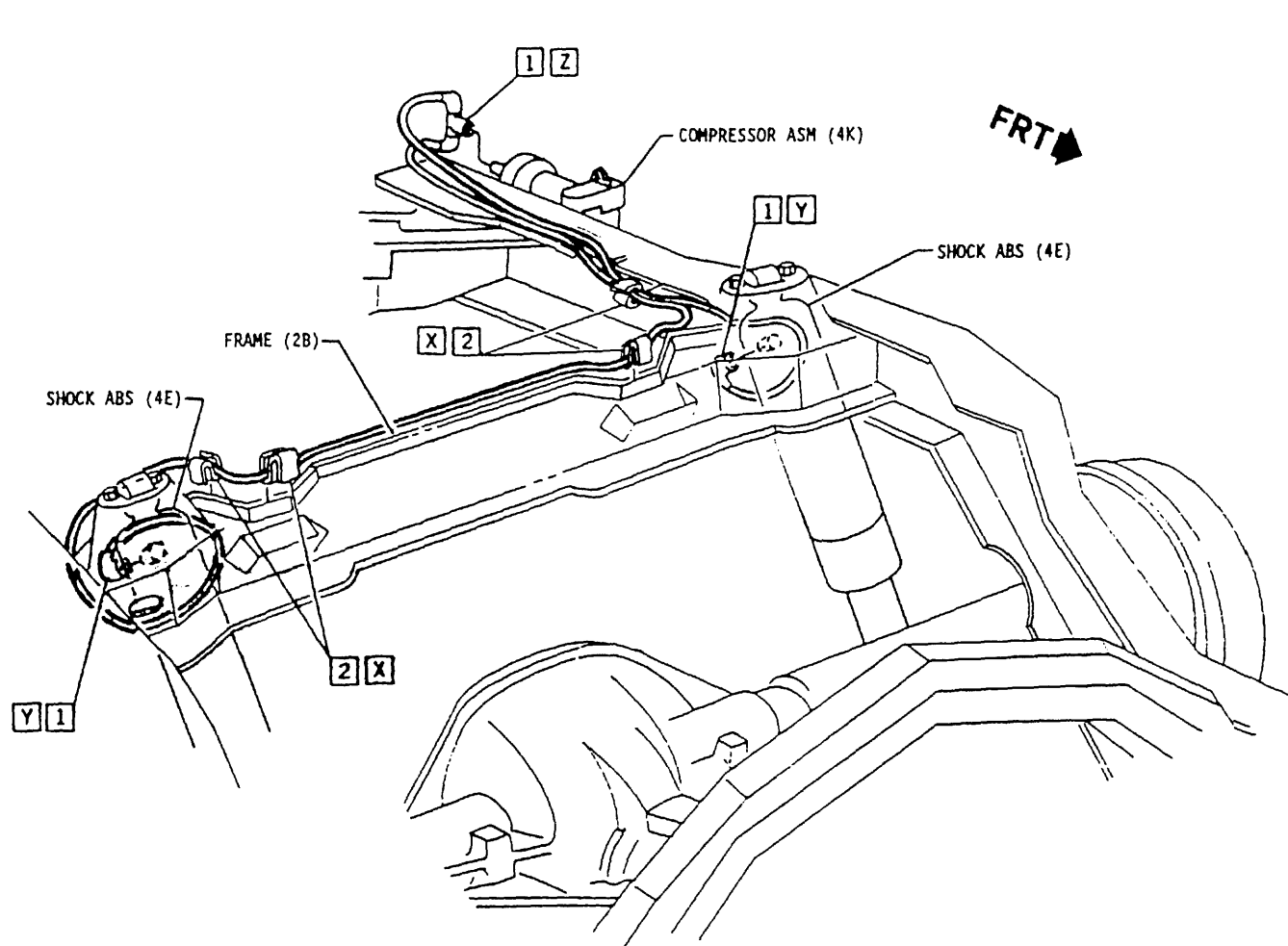
CANCELED
Z3001

Z SNAP-LINK HEADS SHUT AFTER INSTALLING ON STUDS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.
			30AU91	1	REDRAWN AND REVISED		DC		25MAR91	
									DR M. DUGDALE	
									CK T. NG	
									APVD <i>[Signature]</i>	
									APVD	
									APVD	
									APVD	
									APVD	

1 FULLY DRIVEN, SEATED AND NOT STRIPPED		TITLE ELC SENSOR LINK T105(16) & Z79	
REF	P - P - P - P -	UPC 4K	SHEET 9

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

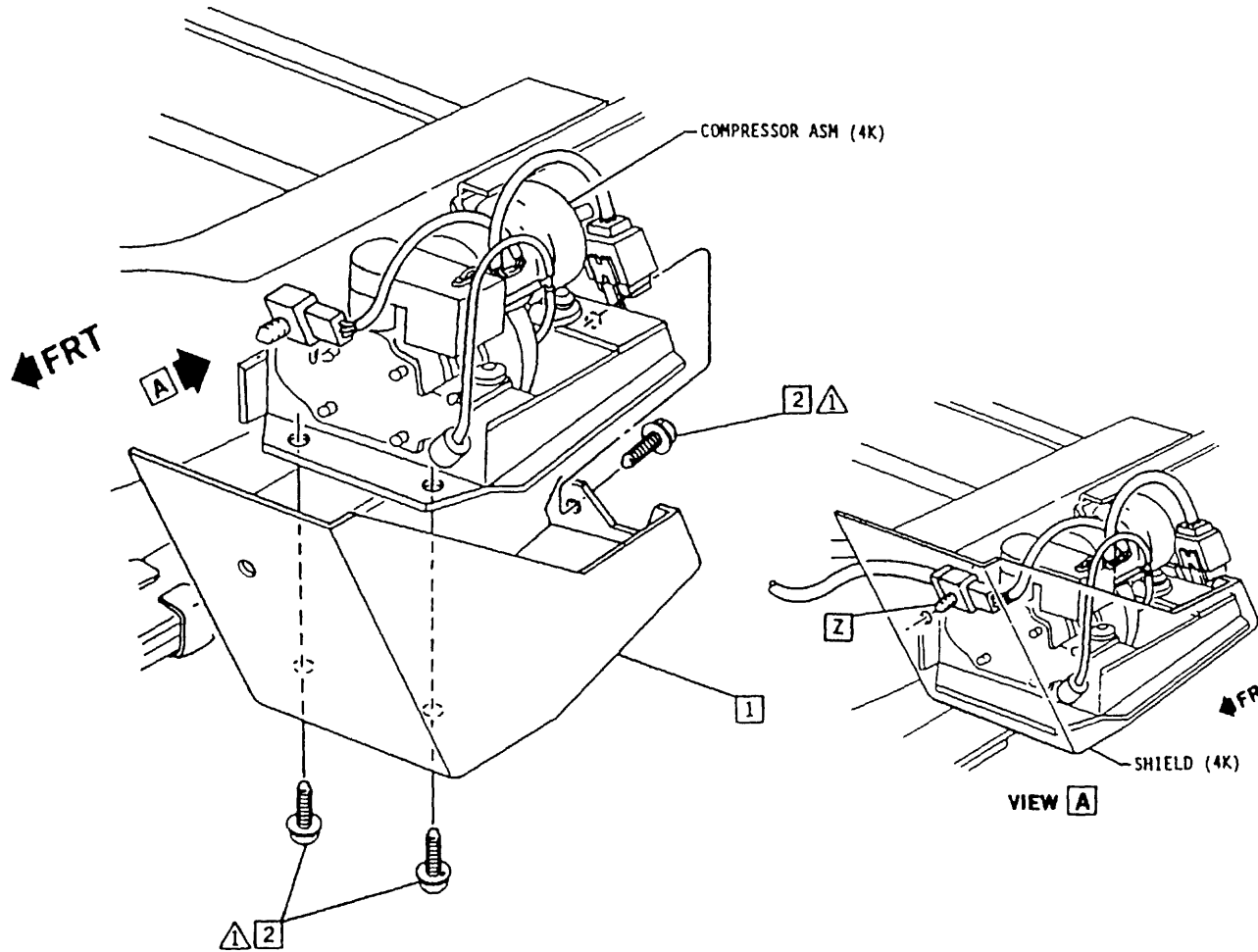


55742 (0550P) **1** TUBE ASM
 55781 (1550P) **2** CLIP

- X** CLIP TO BE POSITIONED ALONG FRAME AS SHOWN
- Y** CONNECT AIR LINE FITTING TO SHOCK ABS AS SHOWN
- Z** CONNECT "T" FITTING TO COMPRESSOR AS SHOWN

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JN91	1992 PAS INC.			
▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED			08AU91	1	WAS 55776 CLIP		DC	T	DR	T. STURGILL	TITLE ELC AIR LINE ROUTING T105(16) &279			
			30AU91	2	REDRAWN AND REVISED		DC		CK	T. Mc				
									APVD	[Signature]	REF P - P - P - P -		UPC 4K	SHEET 10
								APVD						
								APVD						
								APVD						

55734 (0600P) **1** SHIELD
 11509615 (2732A) **2** BOLT/SCREW (6H4)

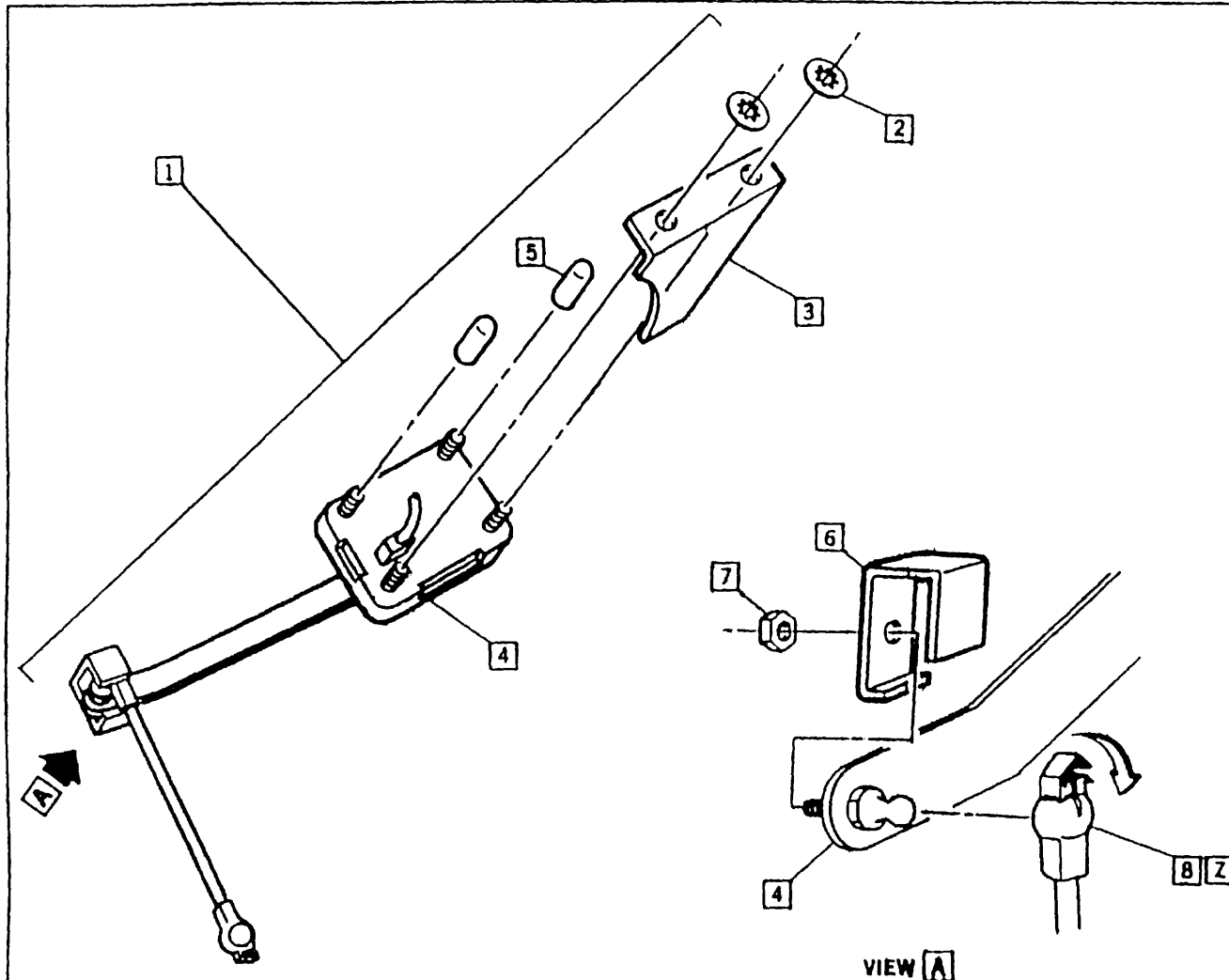


Z PLACE CONNECTOR LOCATOR IN HOLE IN SHIELD

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JH91	1992 PAS INC.
		8-11							DR	M. DUGDALE	TITLE
									CK	T. Ma	ELC COMPRESSOR SHIELD
									APVD	[Signature]	T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											4K
											SHEET
											11

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



56062	(0200P)	☒	1	SENSOR ASM
11508654	(1950P)	☒	2	RETAINER
56054	(2100P)	☒	3	STOP
56061	(0225P)	☒	4	SENSOR (W/MOD)
55867	(1550P)	☒	5	CAP
56060	(2250P)	☒	6	RETAINER
11503734	(2200P)	☒	7	NUT
55744	(0800P)	☒	8	LINK

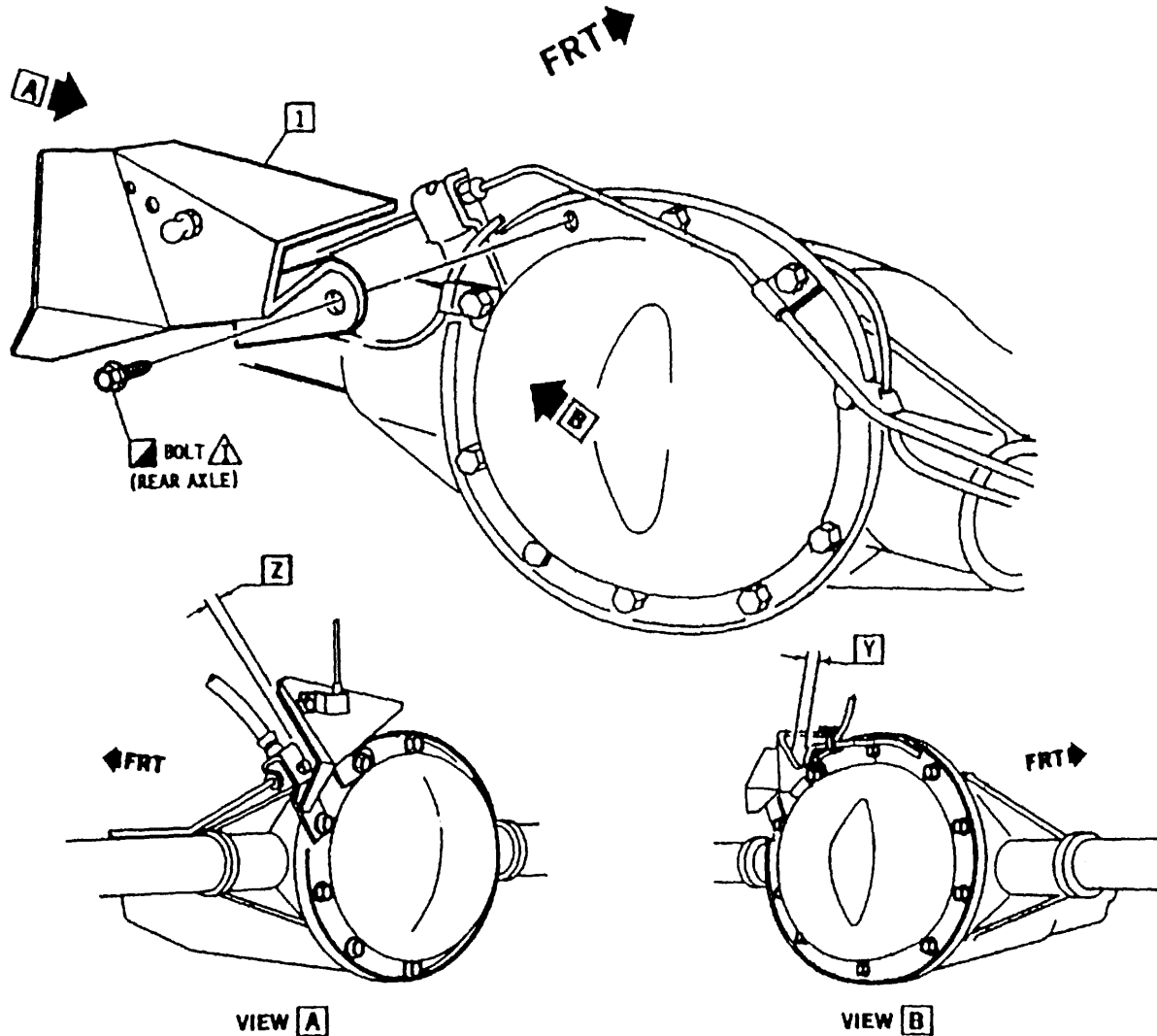
☒ SNAP LINK HEAD AFTER INSTALLING ON STUD.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	23NO91	1992 PAS INC.							
1 2 3 4 5 FULLY DRIVEN, SEALTED AND NOT STRIPPED									DR	D. CRAMER	TITLE ELC SENSOR ASSEMBLY (SUB ASM) T105(16) &Z79							
										CK								
											APVD	REF 91-0381						
											APVD				P - P - P -			
											APVD						UPC 4K	
											APVD							

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

56063

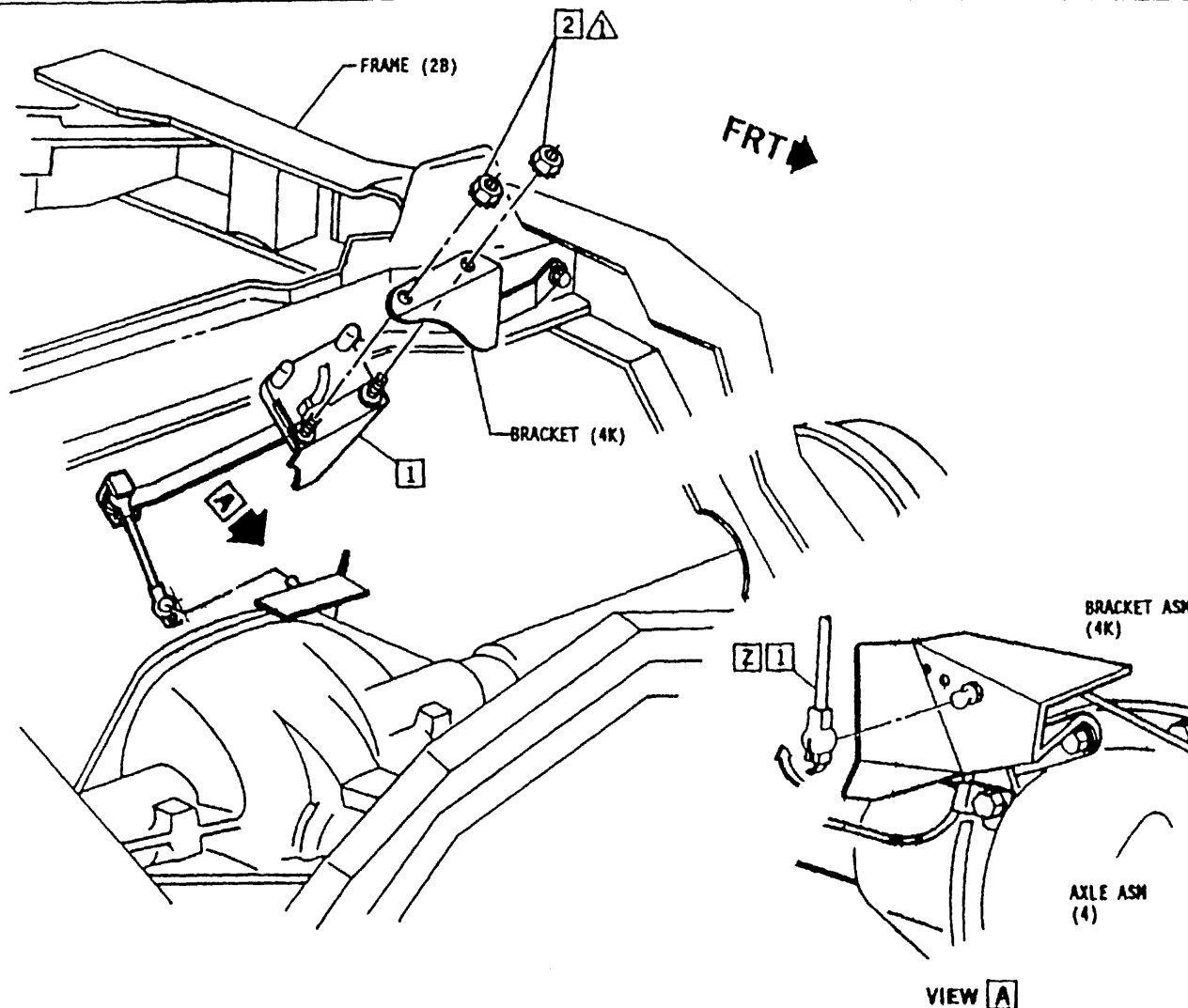
(1400P) **1** BRACKET ASM



- Y** MAINTAIN 5mm MIN CLEARANCE BETWEEN BRAKE PIPE AND BRACKET ASM.
Z MAINTAIN 13mm MIN CLEARANCE BETWEEN BRAKE FITTING/HOSE ASM AND BRACKET ASM.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 23NO91	1992 PAS INC.
		18-24							DR D. CRAMER	TITLE
									CK T. H.	ELC SENSOR LINK BRACKET
									APVD <i>[Signature]</i>	T105(16) A279
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
FULLY DRIVEN, HEATED AND NOT STRIPPED										UPC
										4K
										SHEET
										13

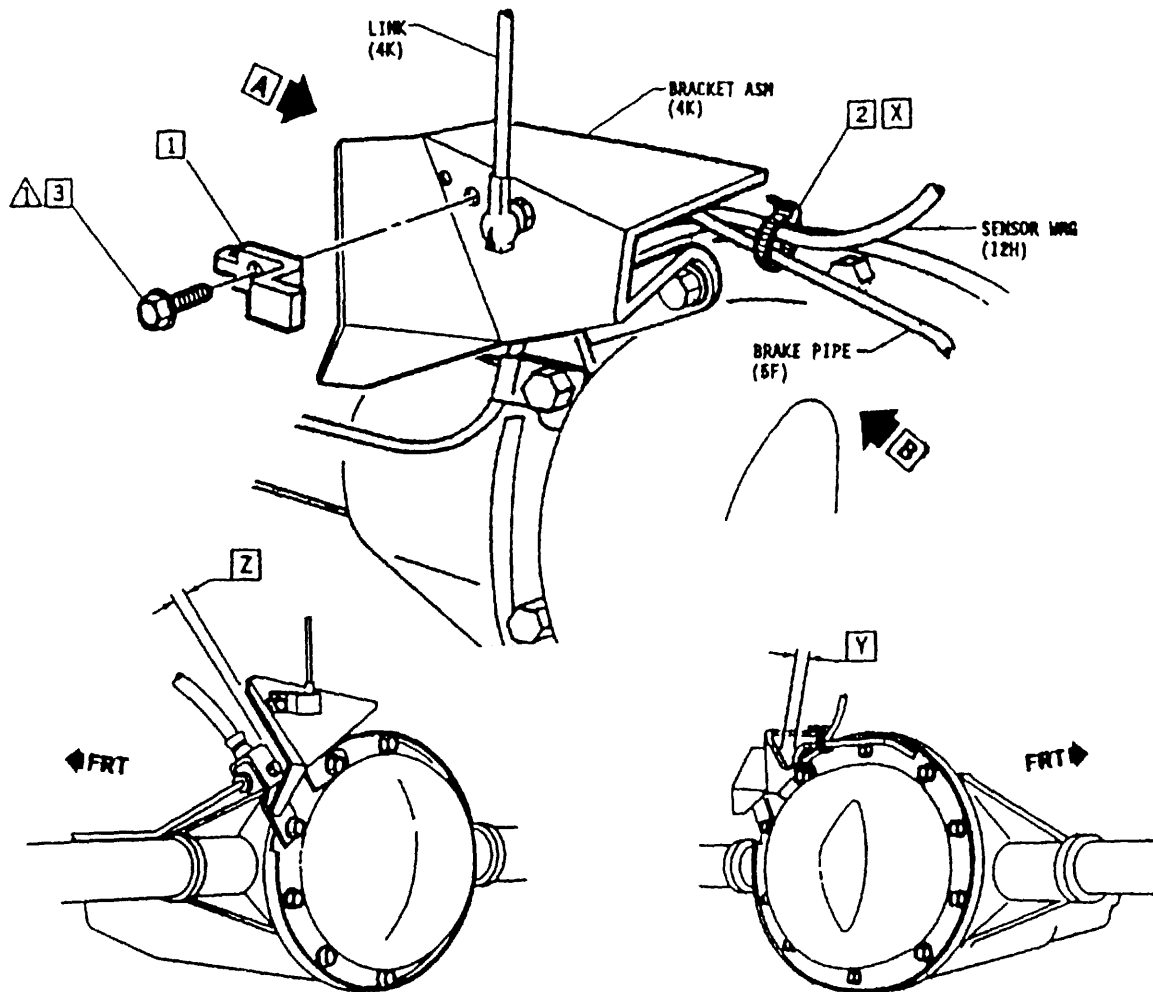
56062 (0200P) **1** SENSOR ASM
 55779 (0250P) **2** NUT



Z SNAP LINK HEAD AFTER INSTALLING ON STUD.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	23NO91	1992 PAS INC.								
▲ 2 3 4 5 FULLY DRIVEN NOT STRIPPED 2.0-5.0 SEATED AND								DR	D. CRAMER	TITLE ELC SENSOR ASSEMBLY T105(16) &Z79									
									CK										
										APVD	REF 91-0381			P - P - P -		UPC 4K		SHEET 14	
										APVD									
										APVD									
										APVD									

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



56058 (2150P) 1 RETAINER
 11509086 (+) 2 STRAP
 11513742 (2050P) 3 BOLT/SCREW

- X TIE STRAP SENSOR WIRE TO BRAKE PIPE CENTERED BETWEEN BRACKET MOUNTING BOLT AND NEXT BOLT CLOCKWISE ON AXLE COVER, AS SHOWN.
- Y MAINTAIN 5mm MIN CLEARANCE BETWEEN BRAKE PIPE AND BRACKET ASM.
- Z MAINTAIN 13mm MIN CLEARANCE BETWEEN BRAKE FITTING/HOSE ASM AND BRACKET ASM.

VIEW A

VIEW B

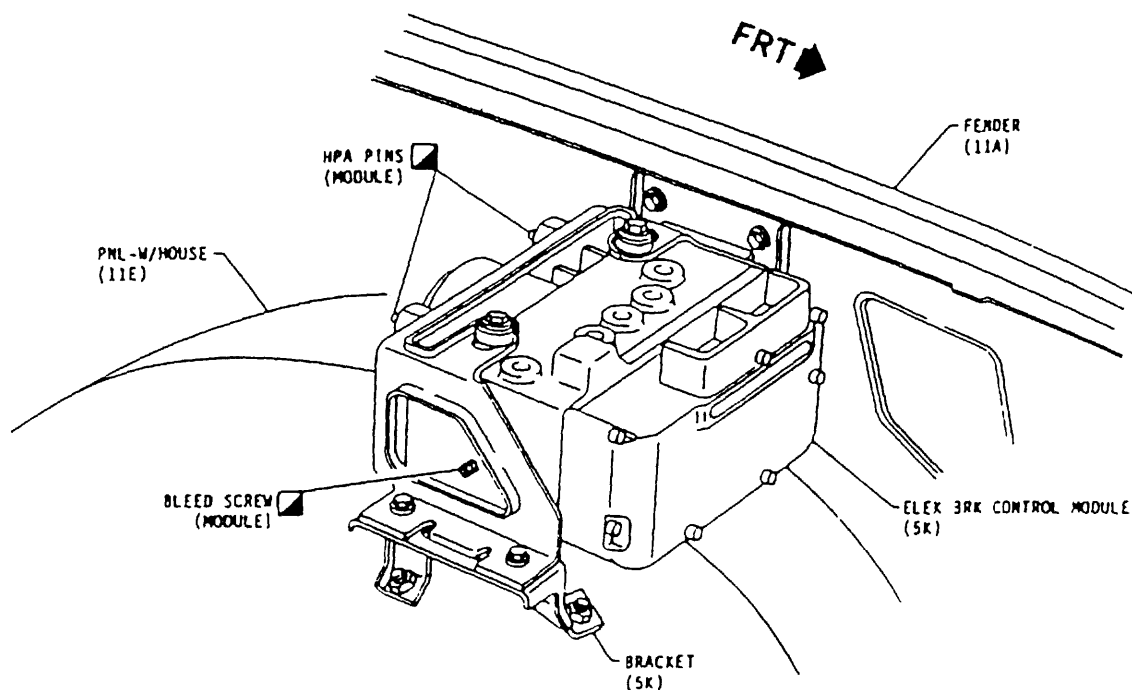
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	23M091	1992 PAS INC.			
↑ ↑ ↑ ↑ ↑ ↑ FULLY DRIVEN, SEATED AND NOT STRIPPED									DR	D. CRAMER	TITLE ELC SENSOR LINK LWR RETAINER T105(16) & Z79			
									CK					
									APVD		REF 91-0381 P - P - P - P - UPC 4K SHEET 15			
									APVD					
									APVD					
									APVD					

△ FULLY DRIVEN, SEATED AND NOT STOPPED

4-WAL BRAKE SYSTEM

THE HPA PINS ON THE ELEK BRK CONTROL MODULE ASM (UPC 5K) MUST BE DEPRESSED 0.5 mm DURING INITIAL EVACUATION & FILL OR BLEEDING OF BRAKE SYSTEM. AFTER SUCCESSFUL COMPLETION OF THESE OPERATIONS, THE DEPRESSING TOOL USED AT THE ASSEMBLY PLANT OR THE PLASTIC DEPRESSING CAP SUPPLIED ON SERVICE PARTS, MUST BE REMOVED AND THE INTERNAL BLEED SCREWS ON EITHER SIDE OF THE BRK MODULE ASM MUST BE TIGHTENED TO 6.8 - 9.5 N.m.

THE REMOVAL OF THE HPA PIN DEPRESSION TOOL AND THE TIGHTENING OF THE INTERNAL BLEED SCREWS MUST BE DONE PRIOR TO BRAKE SYSTEM LEAK TESTING.

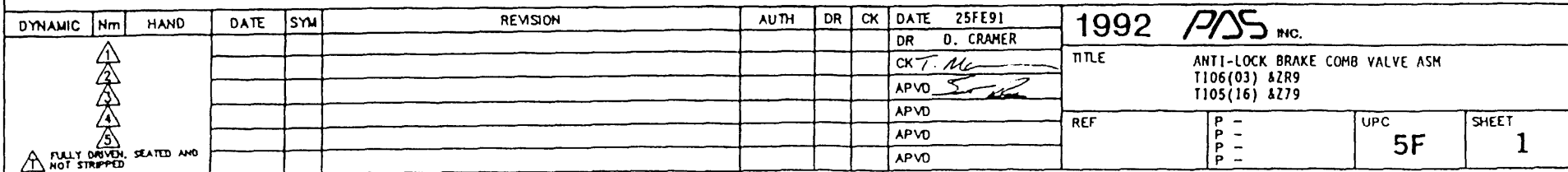


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25FE91	1992 PAS INC.		
	1								DR D. CRAMER	TITLE	BRAKE SYSTEM BLEED CHECK	
	2								CK T.Mg	T106(03) &ZR9		
	3								APVD [Signature]	T105(16) &Z79		
	4								APVO	REF	P -	UPC
	5								APVO	P -	5C	SHEET
	6								APVO	P -	1	

FULLY DRIVEN NOT STRIPPED SEATED AND

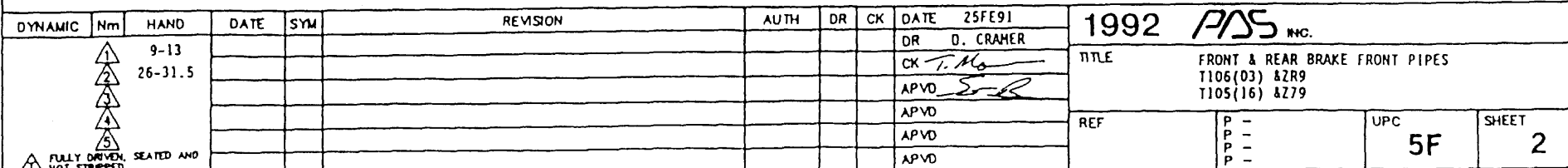


15654184	(0650A)	1	PIPE ASM-FRONT BRAKE
15654186	(1250A)	2	PIPE ASM-REAR BRAKE
15606198	(4100A)	3	VALVE ASM



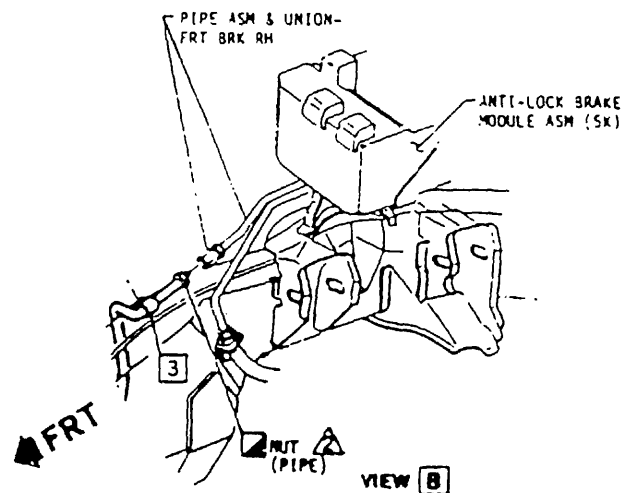


☐ ITEM REFERENCE ☒ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF





☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

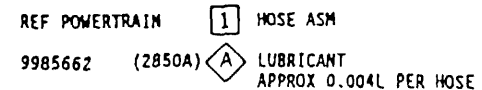


15561198 (0551A) [1] PIPE ASM-FRT BRK C/OVERRM
11509126 (0619A) [2] BOLT/SCREW
340815 (0601A) [3] CLIP

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25FE91	1992 PAS INC.			
 FULLY DRIVEN, NOT STRIPPED.	1	9-13							DR D. CRAHER	TITLE FRONT BRAKE C/OVER PIPE T106(03) &ZR9 T105(16) &Z79			
	2								CK <i>[Signature]</i>				
	3								APVD <i>[Signature]</i>	REF	P - P - P -	UPC 5F	SHEET 3
	4								APVD				
	5								APVD				
									APVD				



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



[Y] INSTALL HOSE ASM **[1]** WITH CLAMP ATTACHED TO VACUUM BOOSTER VALVE.

[Z] SEE UPC "QA" GENERAL INFORMATION HOSE CLAMPING INSTRUCTIONS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STOPPED									DR	O. CRAMER
										CKT. <i>[Signature]</i>
										APVD <i>[Signature]</i>
										APVD
										APVD
										APVD

1992 *PAS* INC.

TITLE VACUUM POWER BRAKE HOSE CONNECTION
T106(03) &ZR9
T105(16) &Z79

REF

P -

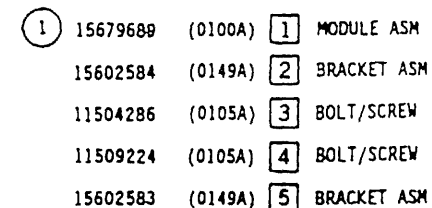
P -

P -

P -

UPC 5G

SHEET 1



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
	1	20-34	30AU91	1	WAS 15661069 MODULE ASM	91-0261	DC		DR	D. CRAMER	TITLE MODULE ASM-BRAKE CONTROL T106(03) &ZR9 T106(16) &Z79			
	2	20-27							CK	T. Mor				
	3	6.3-9.5							APVD	S. R	REF	P - P - P - P -	UPC 5K	SHEET 1
	4								APVD					
	5								APVD					
									APVD					

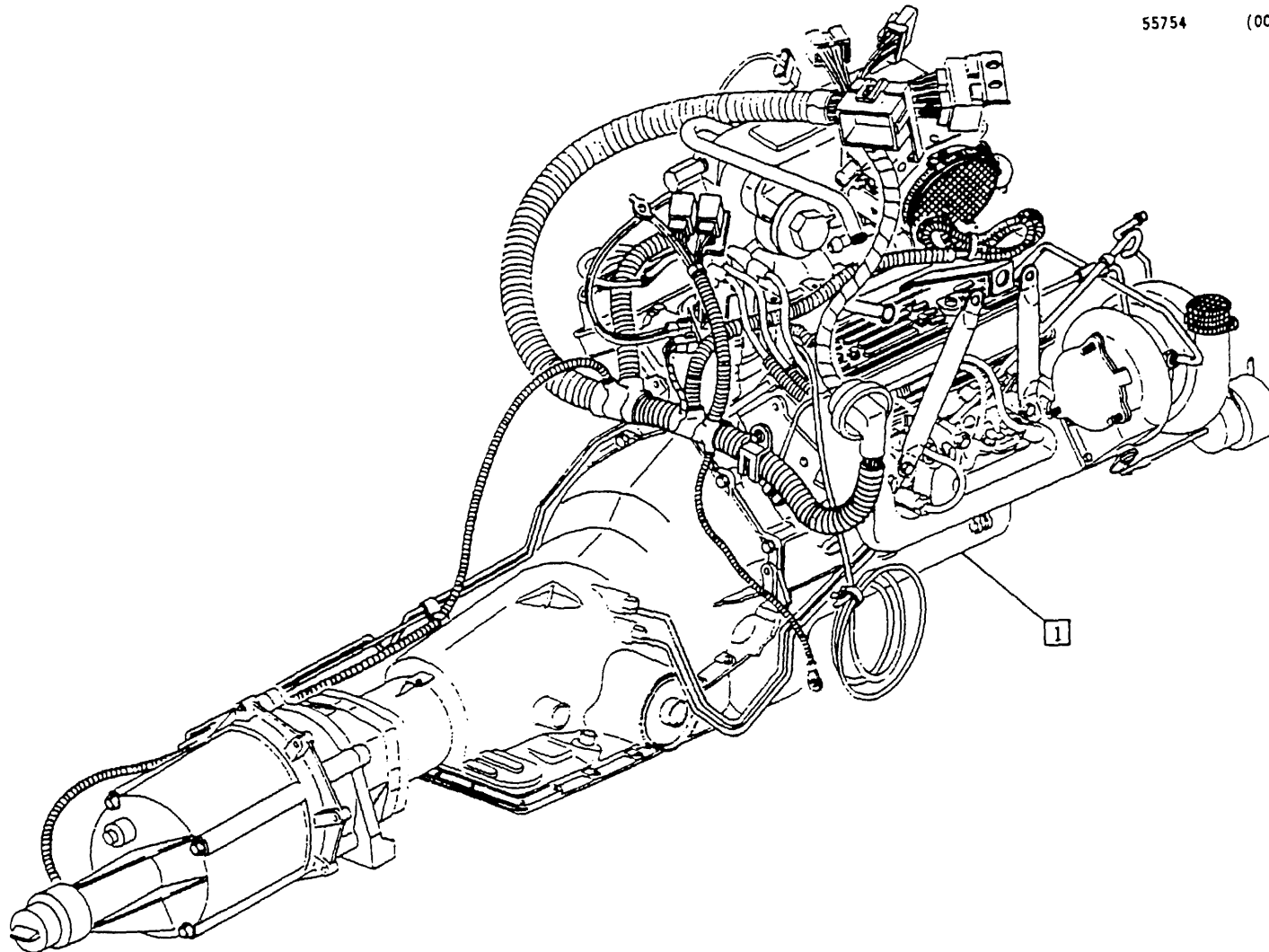
 FULLY DRIVEN, SEATED AND NOT STRIPPED

© 1991 PAS INC.

55754

(0050P)

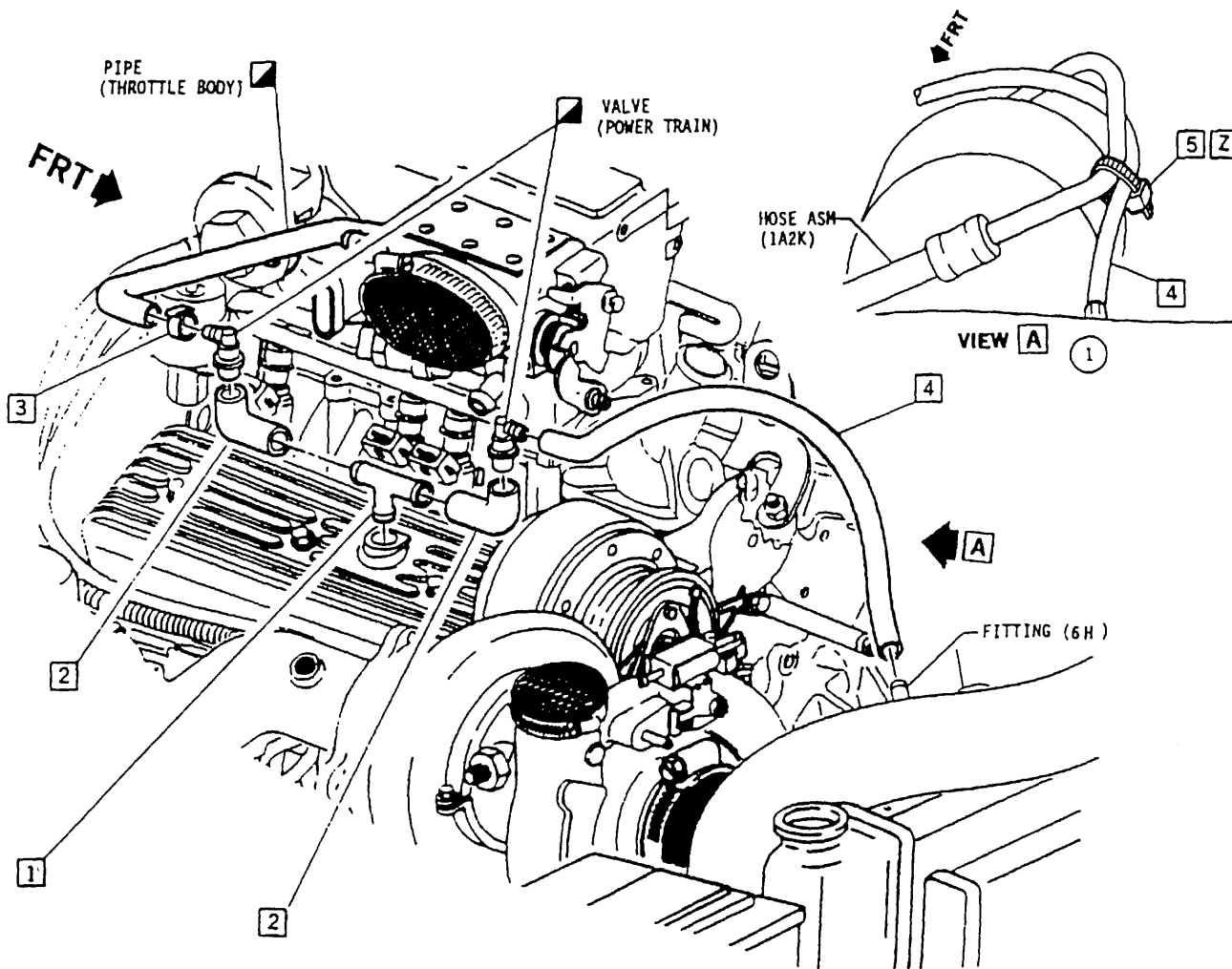
1 POWERTRAIN ASM



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.	
			30AU91	1	DRAWING REVISED		DC		DR	D. CRAMER	TITLE	
									CK	T. Mc	POWERTRAIN ASM	
									APVD	<i>[Signature]</i>	T106(03) &ZR9	
									APVD		T105(16) &Z79	
									APVD		REF	P -
									APVD			P -
									APVD			P -
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STOPPED											UPC	6
											SHEET	2

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 15488 (0200P) ☐ PIPE
- 15489 (0250P) ☐ ELBOW
- 15537 (0500P) ☐ CLAMP
- 15491 (0350P) ☐ HOSE
- 11509086 (+) ☐ STRAP

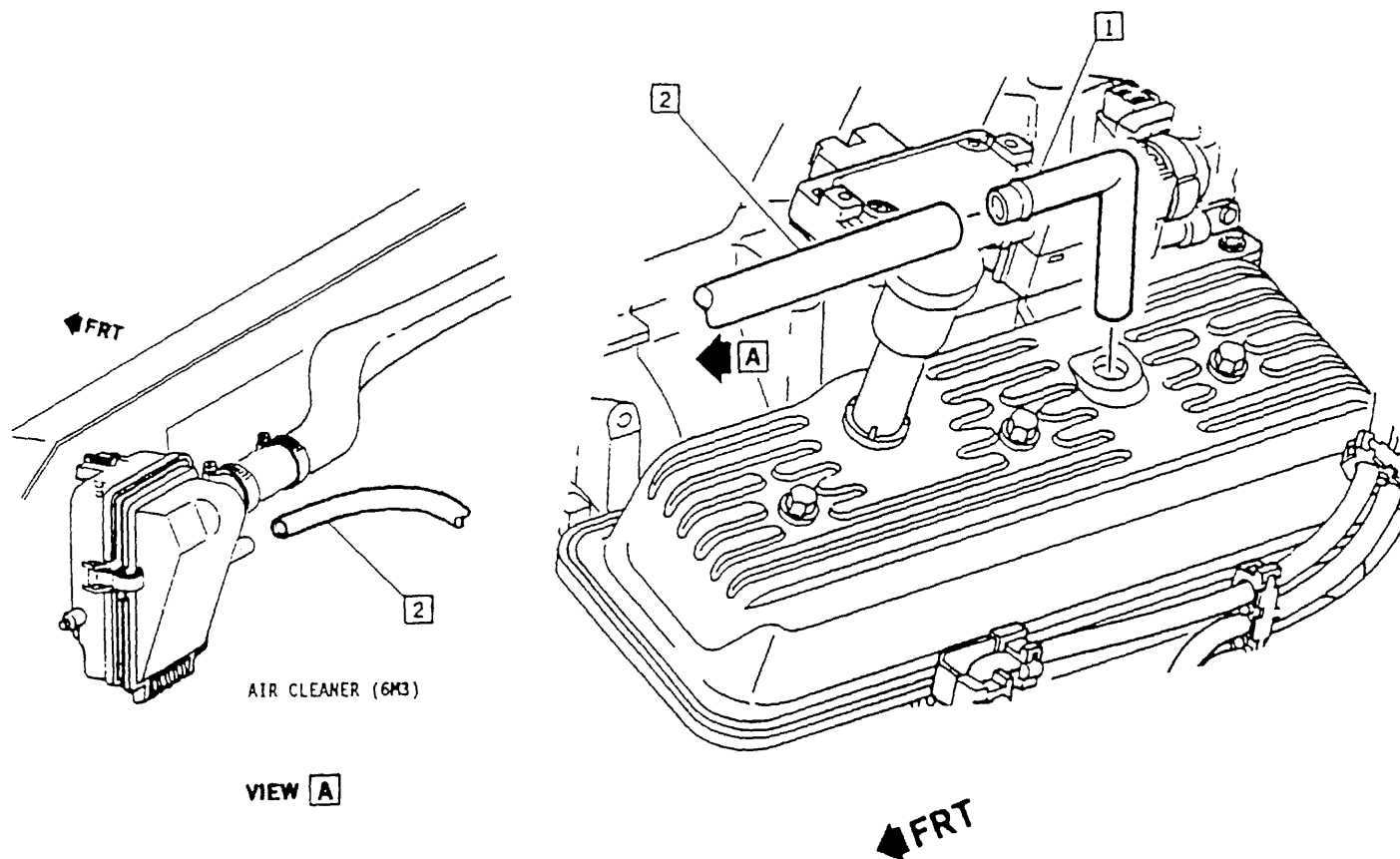
☐ ITEM ☐ TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC OR WHERE NECESSARY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			19AU91	I	VIEW "A" ADDED		DC		DR M. OUGDALE	TITLE
									CK T. M.	CRANK CASE VENT SYSTEM
									APVO	T106(03) &ZR9
									APVO	REF
									APVO	P -
									APVO	P -
									APVO	P -
										UPC
										6H
										SHEET
										1

☐ FULLY DRIVEN, SEATED AND NOT STRIPPED

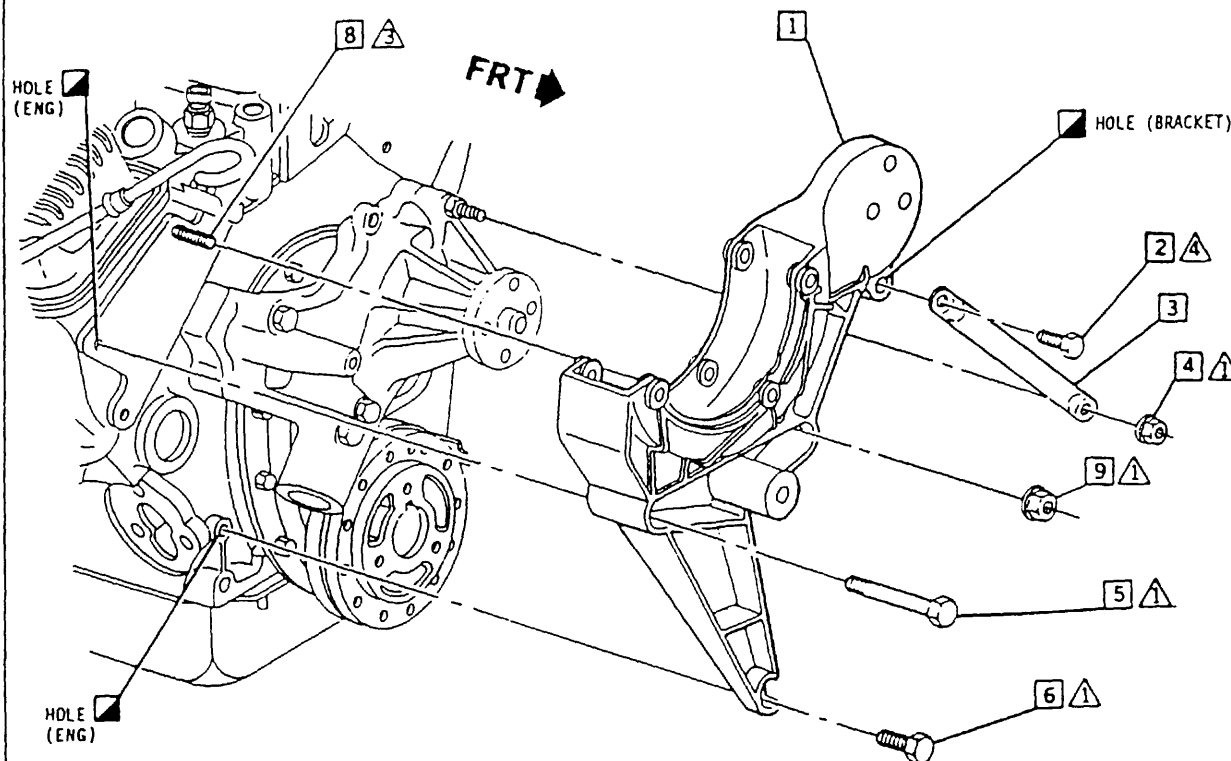
10077570 (0050P) **1** EXTENSION

15493 (0700A) **2** HOSE

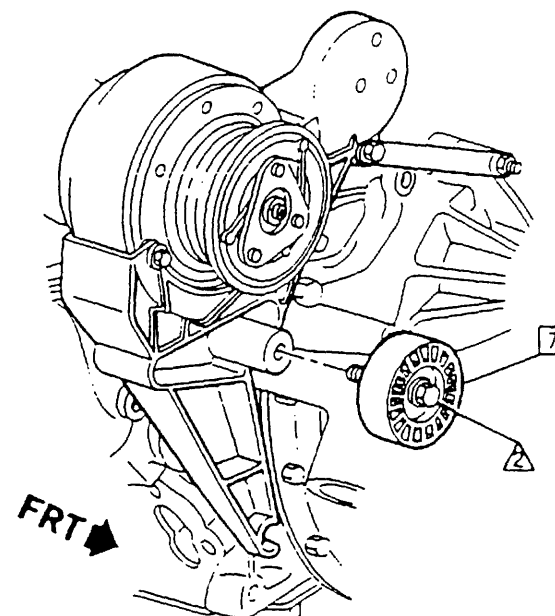


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK <i>T. M.</i>	C/CASE VENT HOSE
									APVD <i>[Signature]</i>	1106(03) 82R9
									APVD	1105(16) 8279
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										6H
										SHEET
										2

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



- 10118751 (3250A) **1** BRACKET ASM
- 11508252 (3206A) **2** BOLT/SCREW
- 10118747 (3205B) **3** BRACE
- 14057004 (3206C) **4** NUT
- 9441714 (3350A) **5** BOLT/SCREW
- 9440071 (3350A) **6** BOLT/SCREW
- 10069950 (1750A) **7** PULLEY ASM
- 10144058 (3451A) **8** STUD
- 14057004 (3450A) **9** NUT



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	O. CRAMER	TITLE
									CK	T. H.	IDLER PULLEY & BRACKET ASM
									APVD	[Signature]	T106(03) & 2R9
									APVD		T105(16) & Z79
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

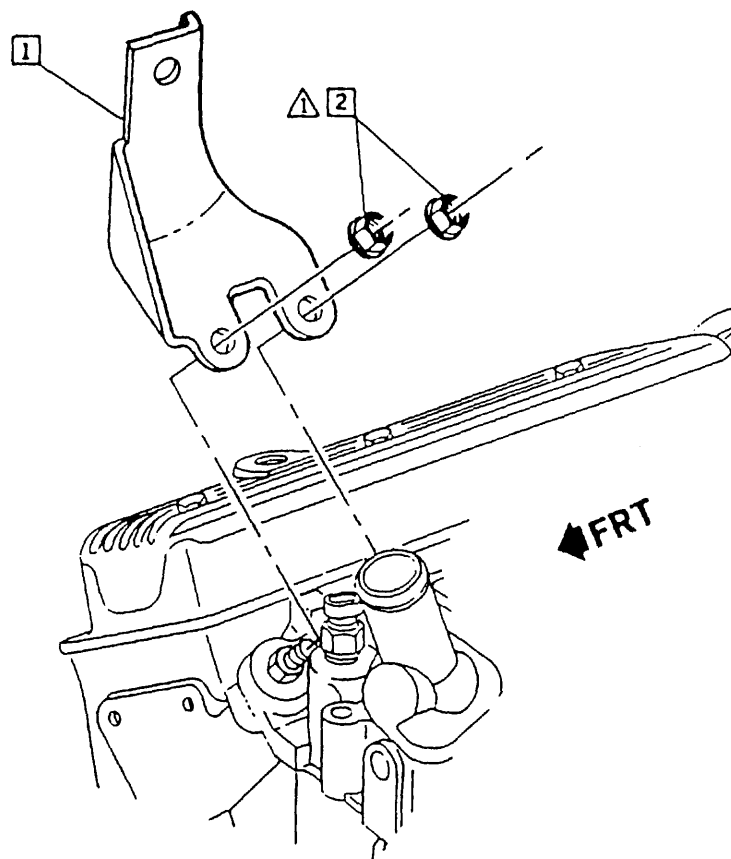
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

15049 0150P 1 SUPPORT

14057004 3206C 2 MUT

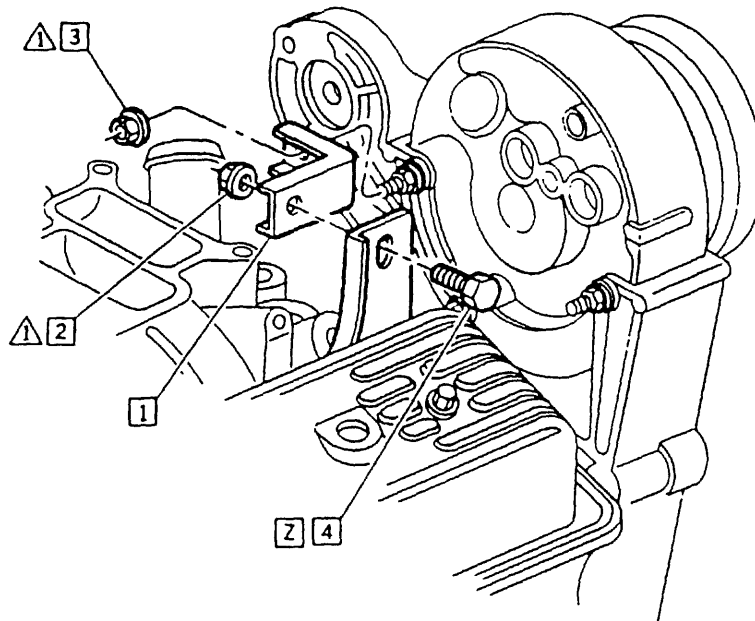


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.				
	40-50								DR H. DUGDALE	TITLE A/C SUPPORT-LOWER				
									CK T. Mc	T106(03) & ZR9				
										APVD 	T105(16) & Z79			
										APVD	REF	P - P - P - P -	UPC 6K1	SHEET 2
										APVD				
									APVD					
	FULLY DRIVEN NOT STRIPPED	SEALED AND												

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

15048 (0050P) ☐ SUPPORT
 14057004 (3450A) ☐ MUT
 14057004 (3206C) ☐ MUT
 REF 6K1 ☐ BOLT/SCREW



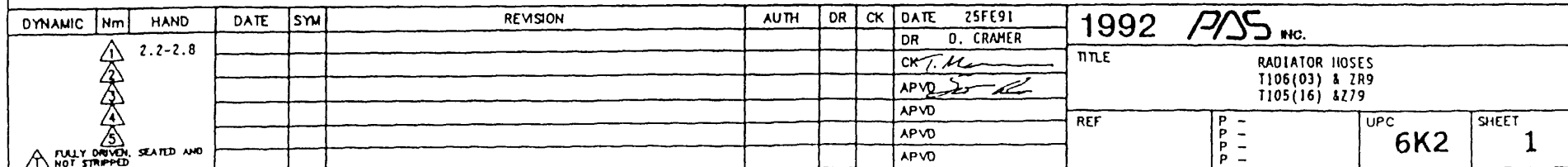
☒ REUSE BOLT FROM CAC SUPPORT SLAVE BRACKET

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CKT. M.	A/C COMPRESSOR SUPPORT-UPPER
									APVD <i>[Signature]</i>	T106(03) & 2R9
									APVD	T105(16) & 279
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										6K1
										SHEET
										3

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

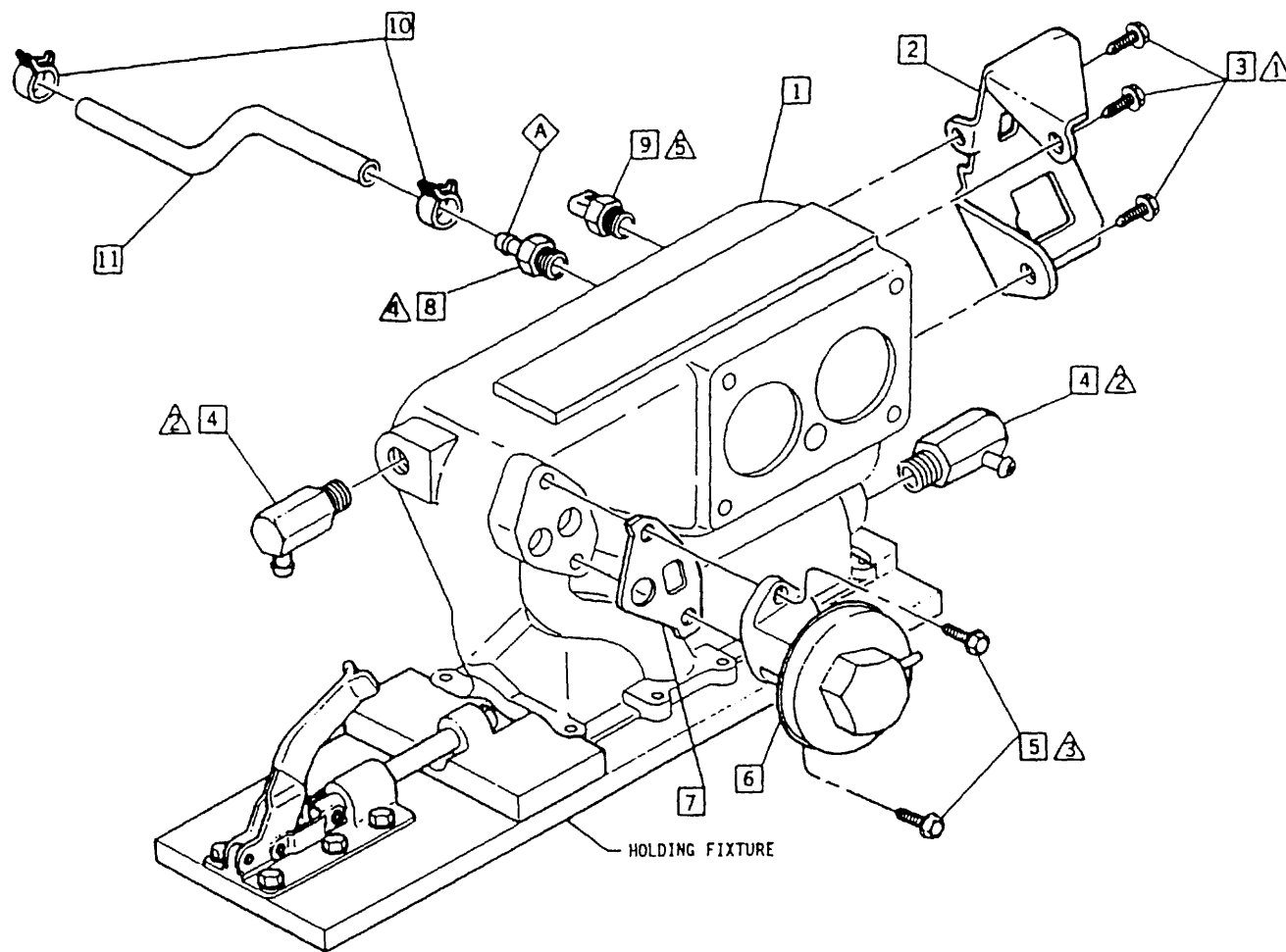


☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



15038	(0100P)	1	MANIFOLD
15618	(0050P)	2	BRACKET (6N2)
9440358	(0100P)	3	BOLT/SCREW (6N2)
10045288	(0150P)	4	FITTING
14007301	(0100P)	5	BOLT/SCREW (6L3)
17088109	(0050A)	6	VALVE ASM (6L3)
10129595	(0050P)	7	GASKET (6L3)
15225	(0100P)	8	FITTING (5G)
25036751	(5000A)	9	SENSOR (12F)
15326	(0050P)	10	CLAMP (5G)
15224	(2365A)	11	HOSE (5G)
15531	(2850A)	A	LUBRICANT .004L (5G)

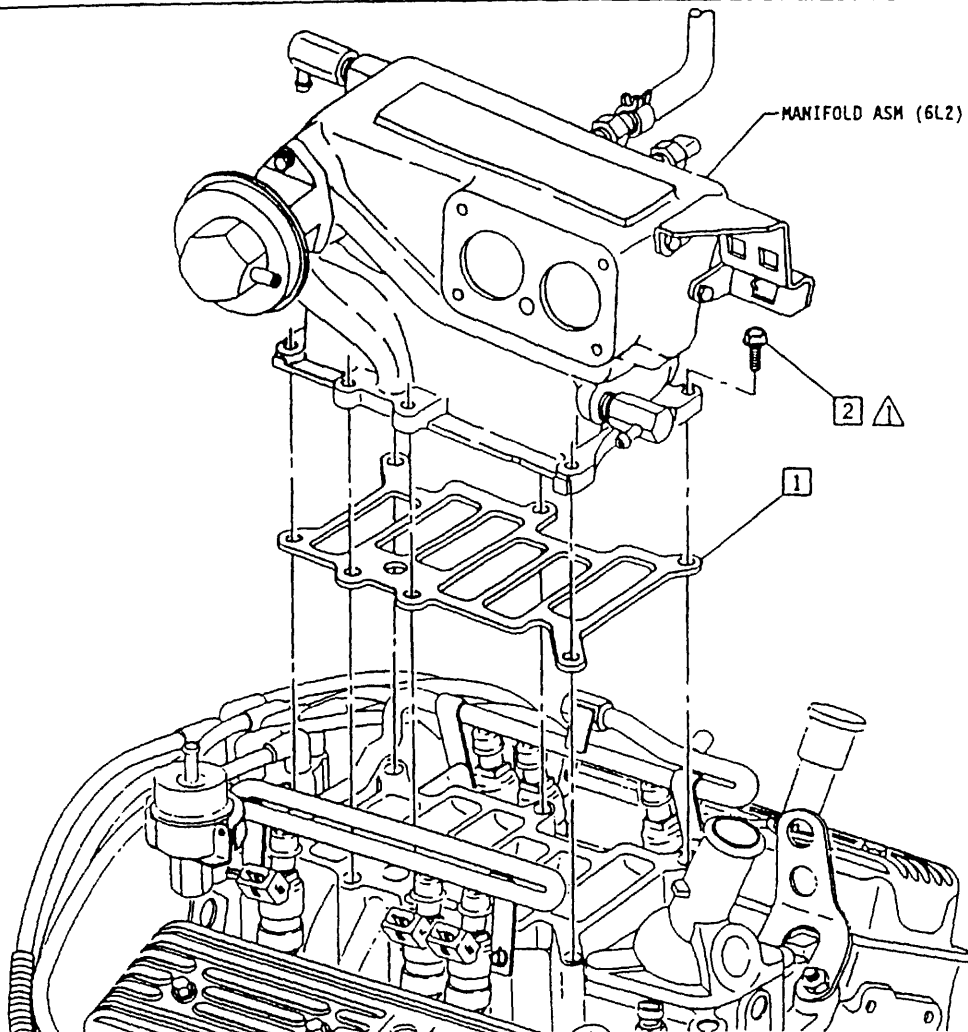
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE (2APR91)	1992 PAS INC.
1	6.0-7.0								DR M. DUGDALE	TITLE
2	40-50								CKT. Mgr	INTAKE MANIFOLD ASM-UPPER
3	16-18								APVD	T106(03) &ZR9
4	40-50								APVD	T105(16) &Z79
5	40-50								APVD	REF
6	40-50								APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	6L1
									APVD	SHEET
									APVD	1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

15087 (0200P) **1** GASKET
 9433220 (0250P) **2** BOLT/SCREW



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		20-25							DR M. DUGDALE	TITLE
									CKT. Mor	INTAKE MANIFOLD GASKET
									APVD	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										6L1
										SHEET
										2

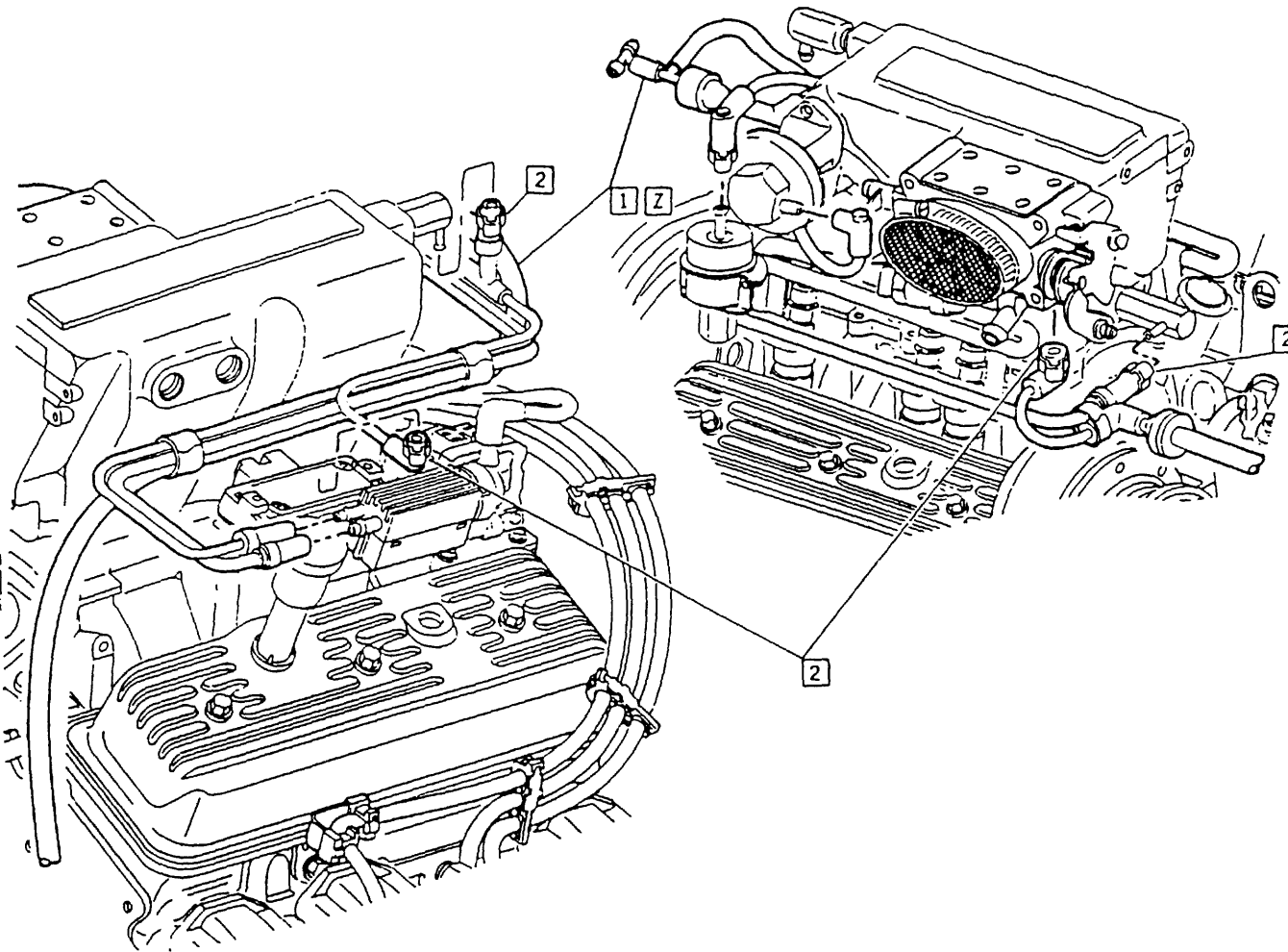
FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

15227 (0300P) **1** HARNESS ASM

15517 (0350P) **2** CLAMP



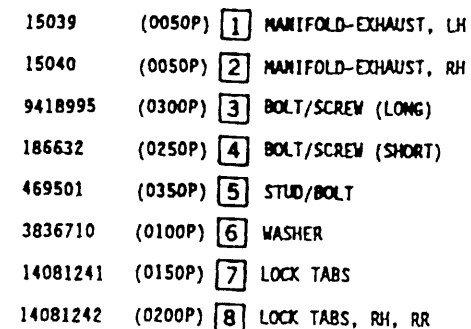
Z FOR CONTINUATION SEE "VACUUM HARNESS CONNECTION SHEET" IN 6H4.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE ENGINE VACUUM HARNESS
									CK T. Mc	T106(03) & ZR9
									APVD <i>[Signature]</i>	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 6L1
										SHEET 3

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



NOTE BEND (1) TAB
AS SHOWN

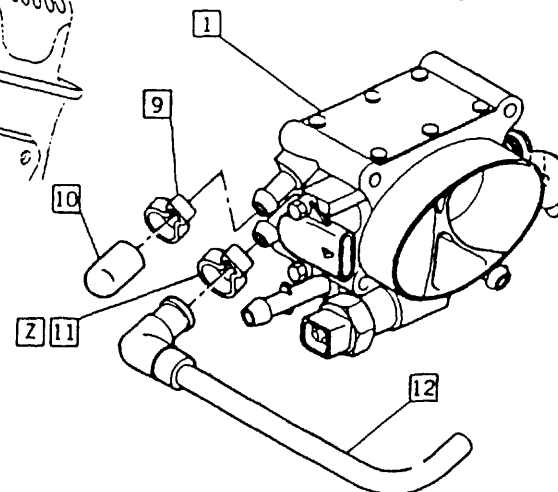
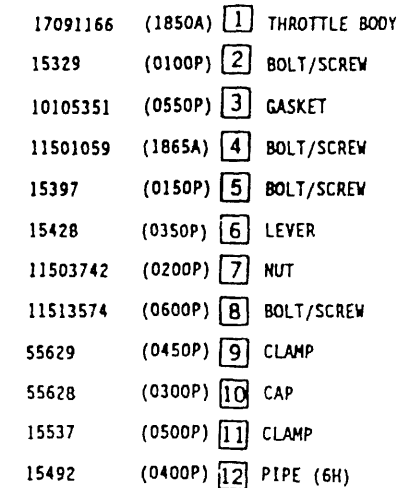
VIEW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
	1	40-50	15JL91	I	REDRAWN & REDESIGNED		DC	TK	DR H. DUGDALE	TITLE EXHAUST MANIFOLD			
	2	40-50							CK T. Mc	T106(03) & ZR9			
	3	40-50							APVD <i>[Signature]</i>	T105(16) & Z79			
	4								APVD	REF	P -	UPC	SHEET
	5								APVD		P -	6L2	1
									APVD		P -		
									APVD		P -		

 FULLY DRAWN NOT STRIPPED SEATED AND



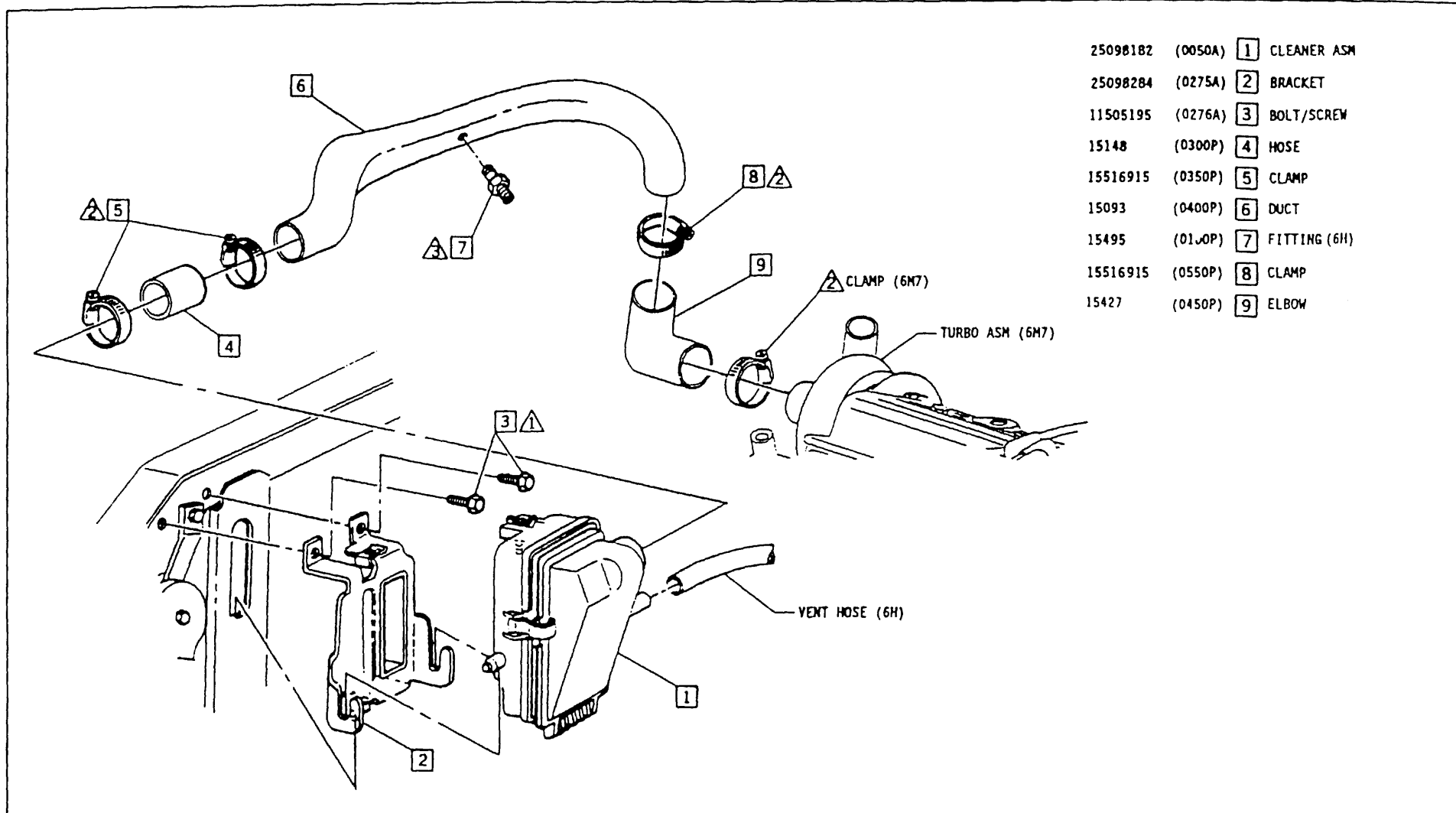
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

VIEW **A**

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.				
     		6.0-7.0							DR H. DUGDALE	TITLE THROTTLE BODY ASM T106(03) &ZR9 T105(16) &Z79				
		20-25							CK T. Mo					
										APVO <i>[Signature]</i>	REF	P - P - P - P -	UPC 6M1	SHEET 1
										APVO				
										APVO				
									APVO					

 FULLY DRIVEN
NOT STRIPPED

SEATED AND



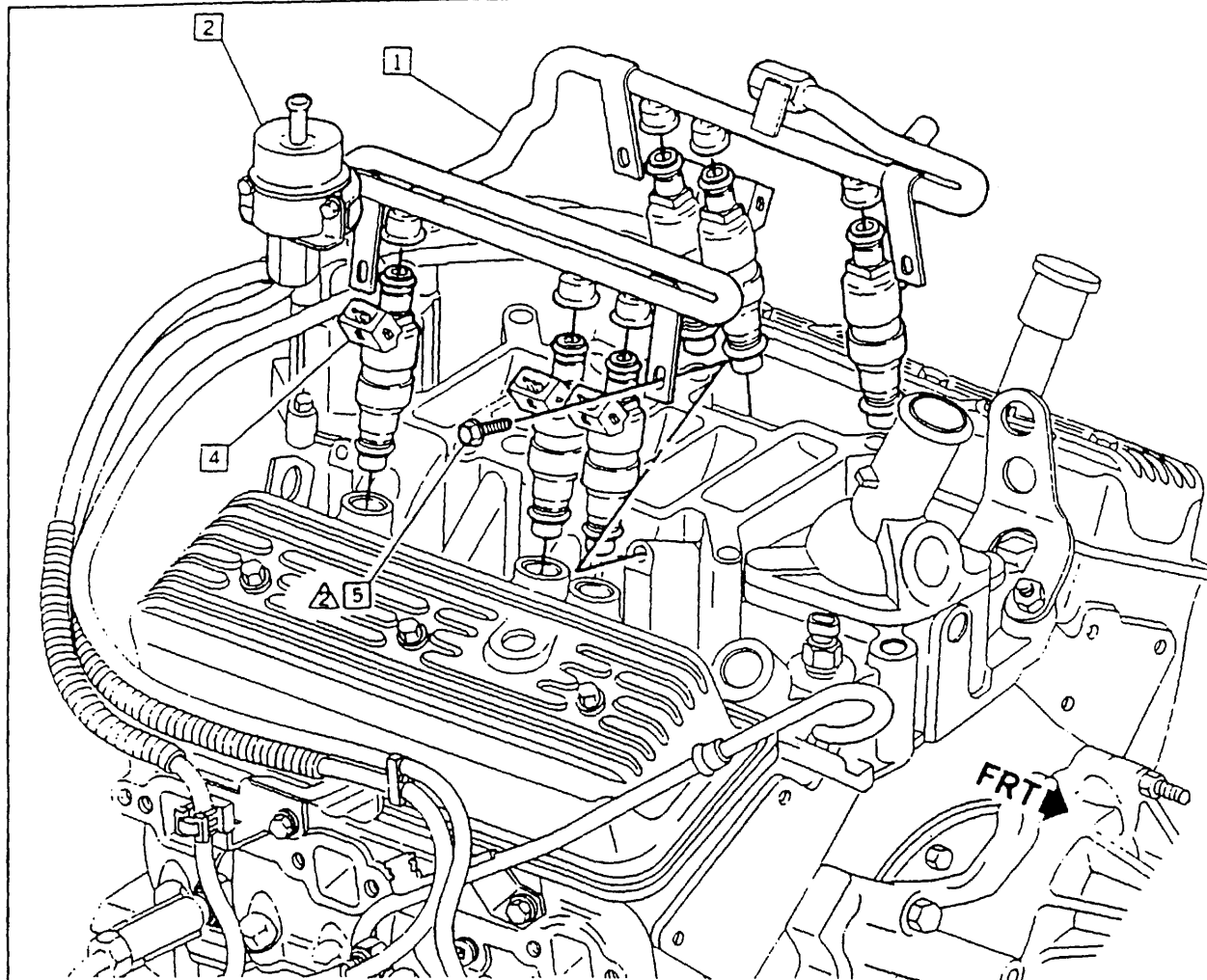
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE AIR CLEANER ASSEMBLY
									CK T. No	T106(03) &Z89
									APVD S-R	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 6M3
									APVD	SHEET 1

3-13862

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55833	(0050P)	1	RAIL ASM, FUEL
25523720	(0150P)	2	REGULATOR, FUEL
11503812	(0200P)	3	BOLT/SCREW, REGULATOR
15251	(0250P)	4	INJECTOR, FUEL
9440358	(0300P)	5	BOLT/SCREW, FUEL RAIL ASM

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE FUEL RAIL & INJECTORS
									CK T. AL	T106(03) & ZR9
									APVD <i>[Signature]</i>	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 6M4
										SHEET 1

PRODUCT DESCRIPTION MANUAL

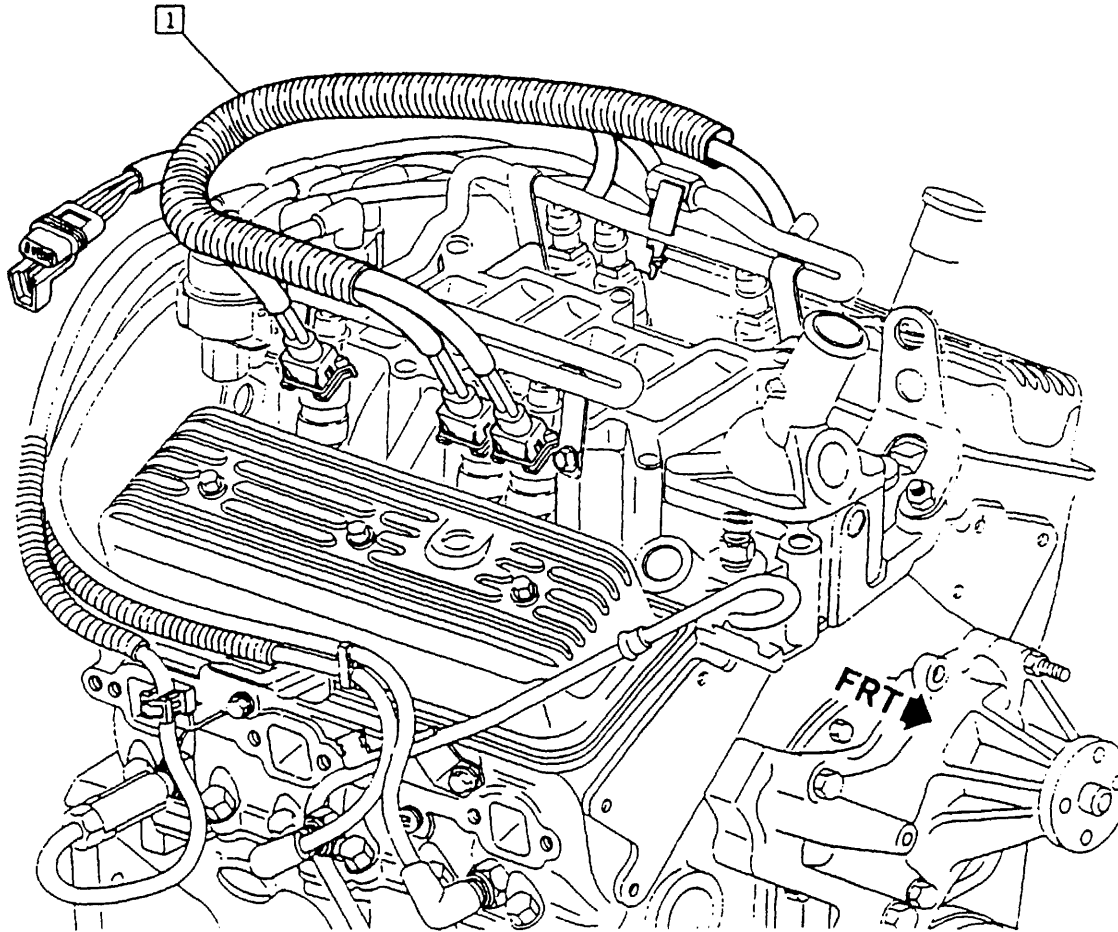
☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

55778

(0350P)

1

HARNESS ASM, INJECTOR SUB

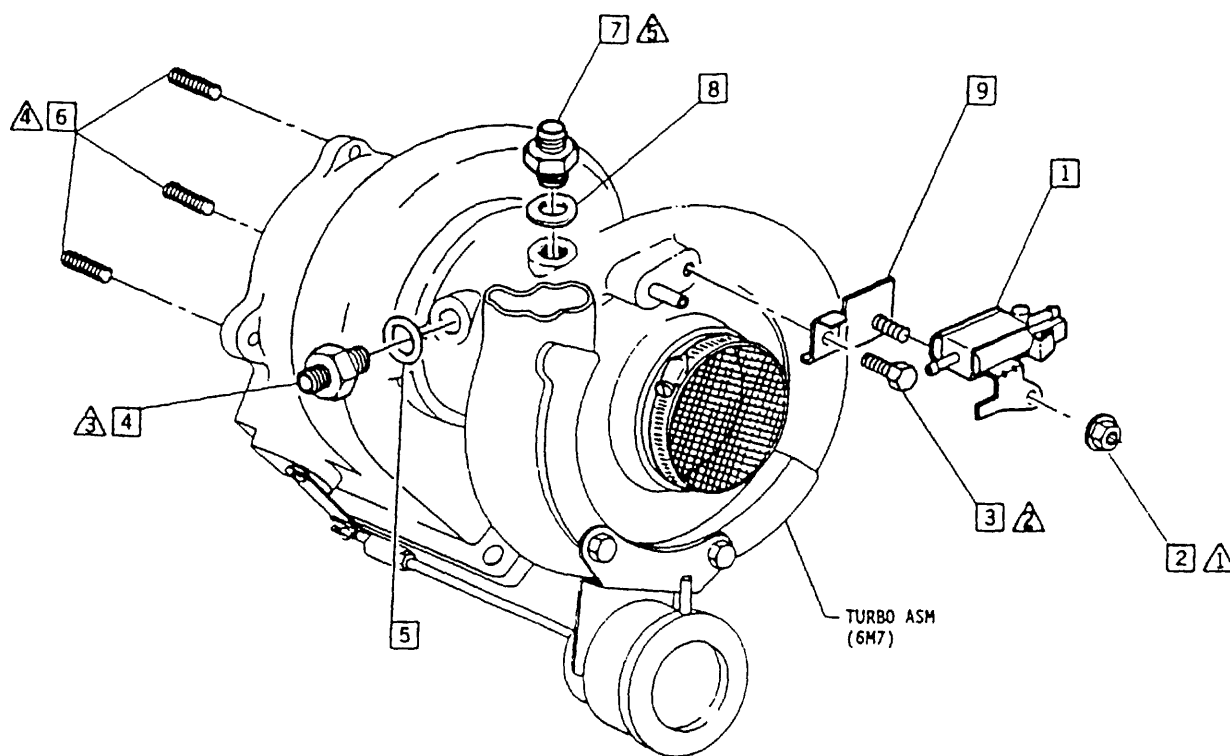


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE INJECTOR SUB HARNESS
									CK <i>T. H.</i>	T106(03) &ZR9
									APVD <i>[Signature]</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 6M4
										SHEET 2

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☐ EXISTING AS PART OF



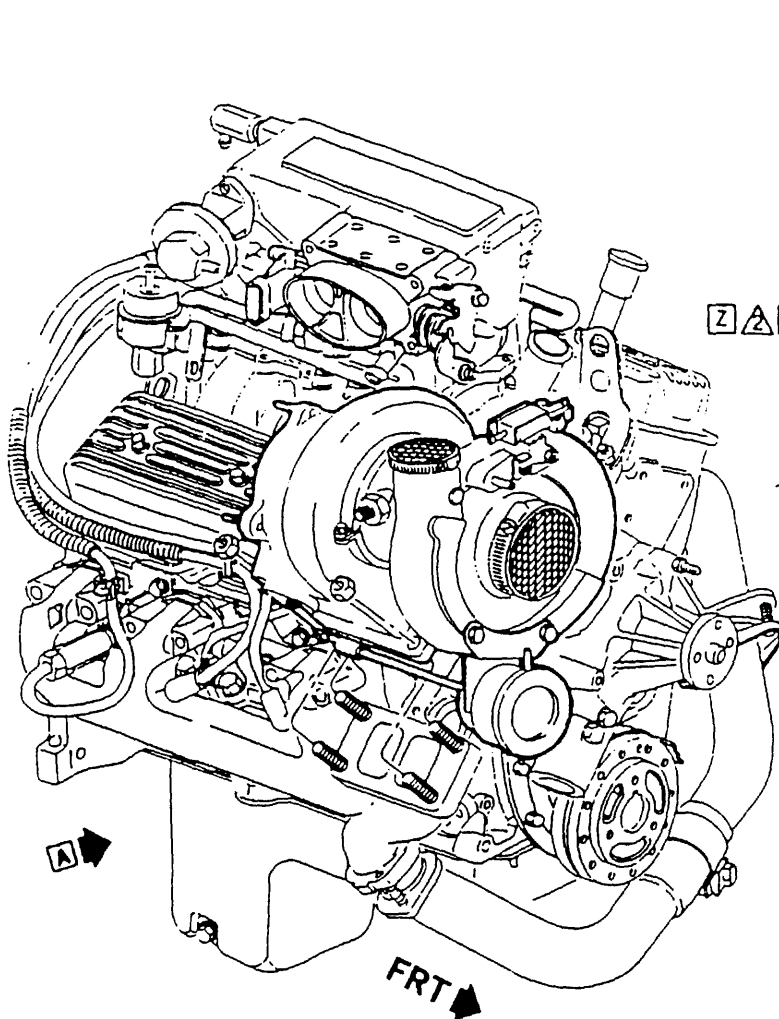
1997152	(0400P)	☐	SOLENOID
11501889	(0126C)	☐	NUT
11508885	(0350P)	☐	BOLT/SCREW
15172	(1600P)	☐	CONNECTOR
15176	(1650P)	☐	GASKET
15309	(0200P)	☐	STUD
15171	(1250P)	☐	CONNECTOR
15177	(1300P)	☐	GASKET
15379	(0250P)	☐	BRACKET

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE TURBO WASTE GATE SOLENOID
									CK T. M.	T106(03) & ZR9
									APVD [Signature]	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 6M7
										SHEET 1

1 12-15
 2 6.0-7.0
 3 30-35
 4 40-50
 5 15-20
 1 FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- | | | | |
|----------|---------|---------------------------------------|---------------------|
| 15253 | (0150P) | ☒ 1 | TURBO ASM |
| 15309 | (0500P) | ☒ 2 | STUD |
| 11509144 | (0126C) | ☒ 3 | NUT |
| 15320 | (0600P) | ☒ 4 | SCREEN |
| 15654496 | (0650P) | ☒ 5 | CLAMP |
| 15414 | (0700P) | ☒ 6 | SCREEN |
| 15599304 | (0750P) | ☒ 7 | CLAMP |
| 15195 | (0550P) | ☒ A | ANTI SIEZE COMPOUND |

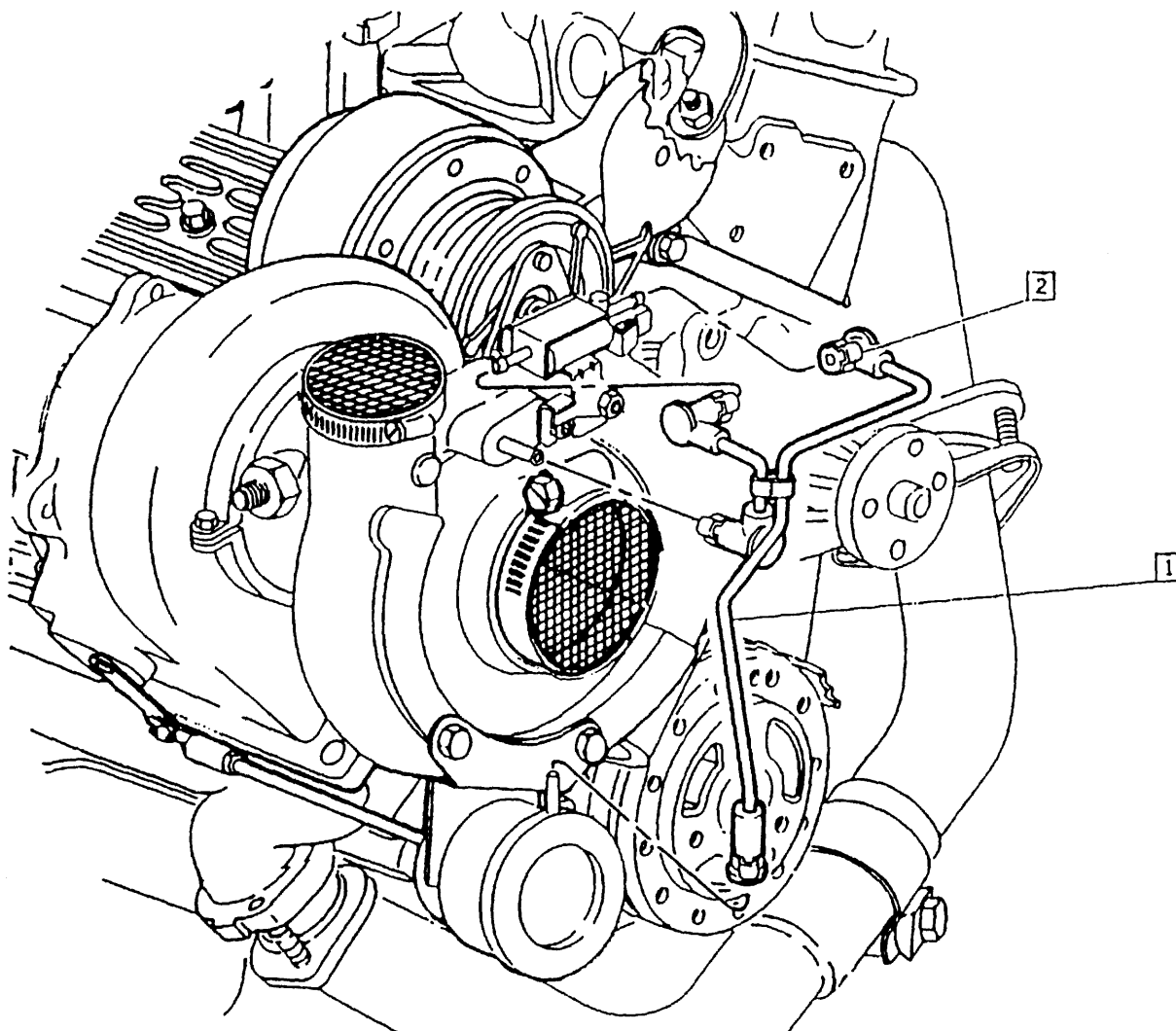
☒ SEE UPC "0" FOR HOSE CLAMPING INSTRUCTIONS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE TURBO ASM
									CK	T106(03) &ZR9
									APVD <i>[Signature]</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 6M7
										SHEET 2

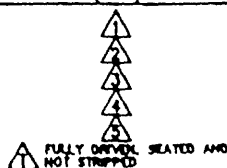
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

15433 (4550P) **1** HARNESS

15518 (4750P) **2** CLAMP

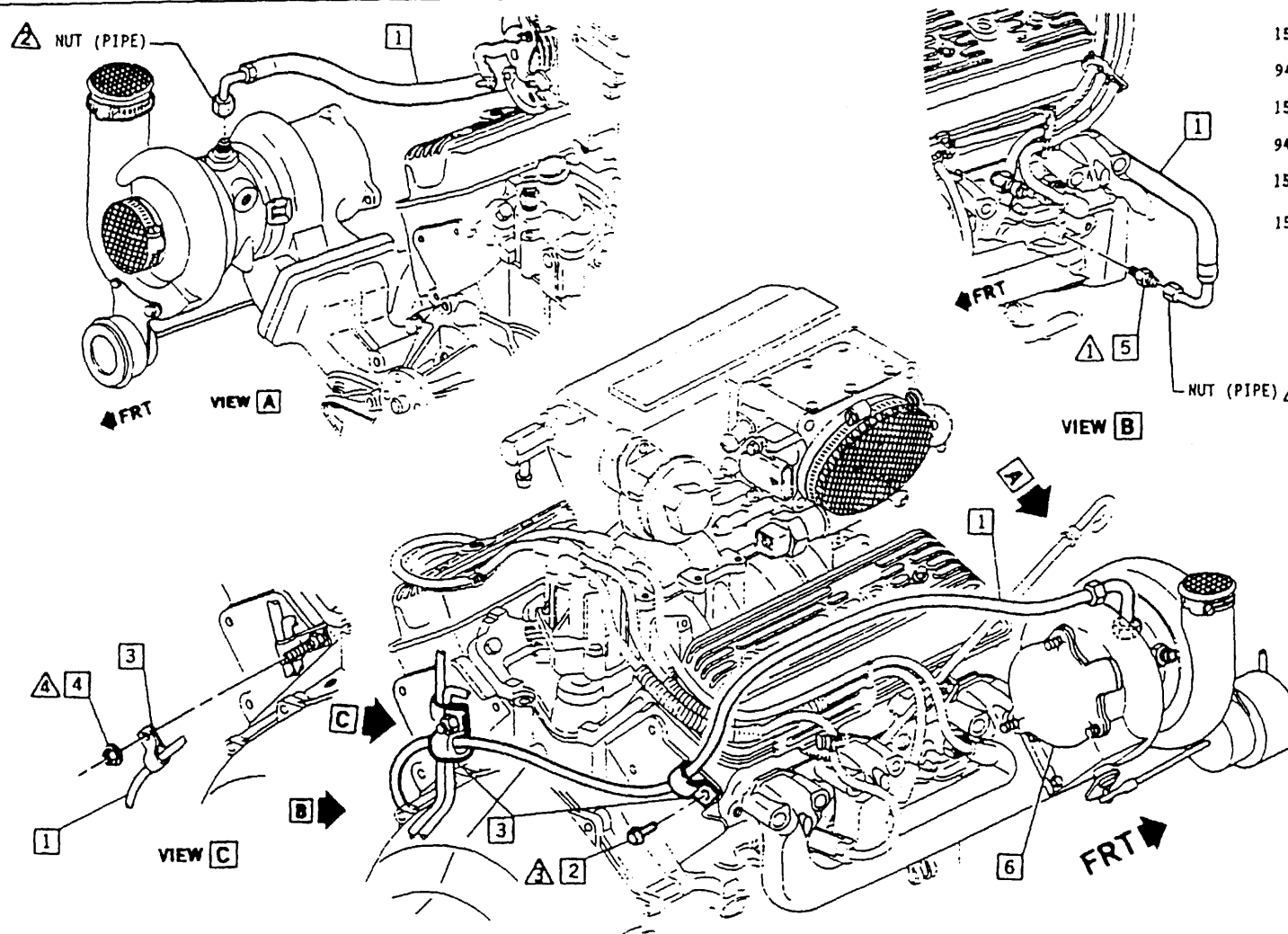


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			15JL91	1	"Z" NOTE REMOVED		DC	11-	DR H. HUGDALE	
									CKT: M	TITLE TURBO PRESSURE HARNESS
									APVD <i>[Signature]</i>	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 6M7
										SHEET 3



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



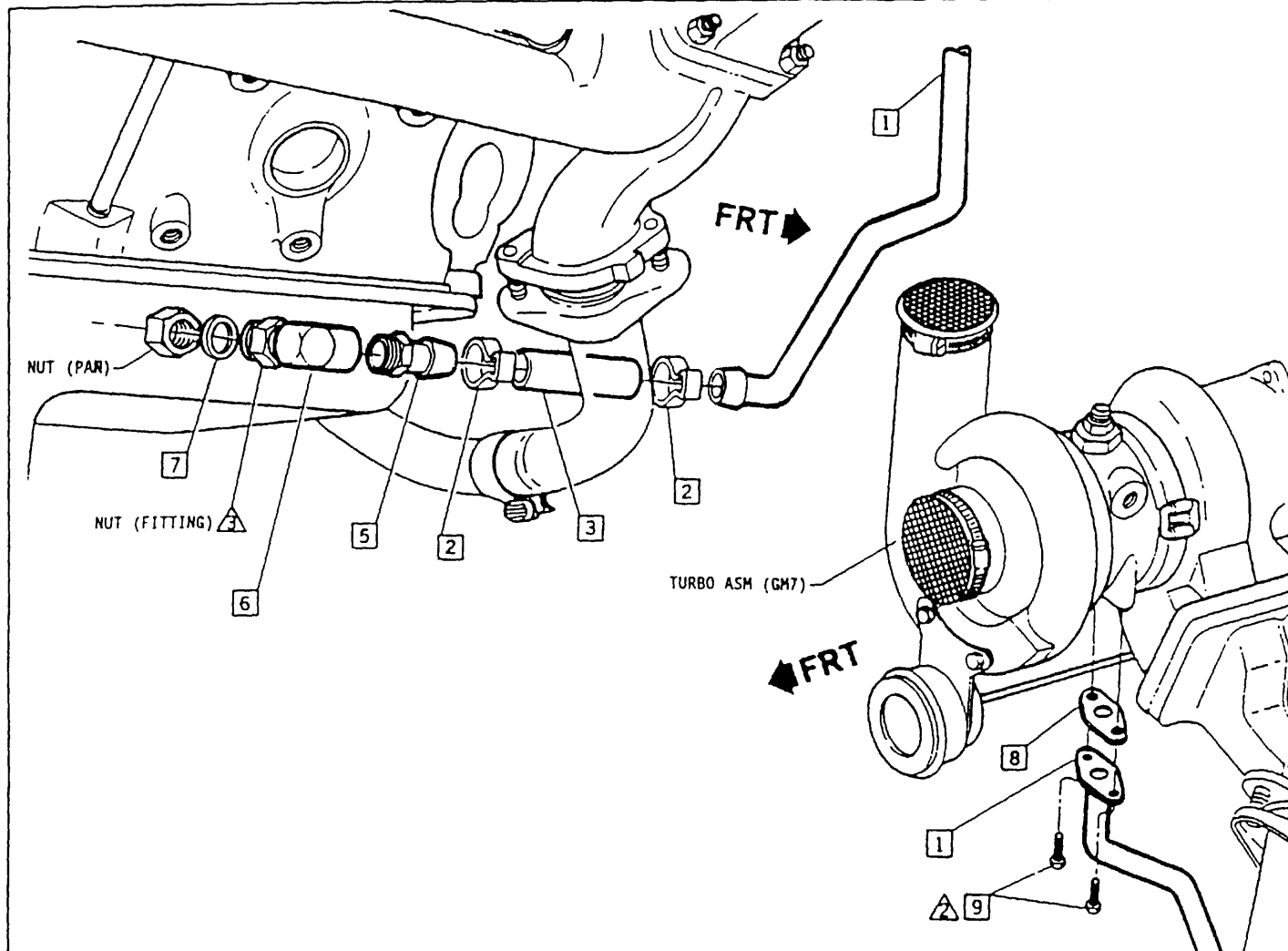
15383	(1100P)	1	HOSE ASM
9428638	(0126A)	2	BOLT/SCREW
15384	(1150P)	3	CLIP
9418931	(0825A)	4	NUT (88)
15169	(1200P)	5	CONNECTOR
15460	(0775P)	6	COVER (SLAVE)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									OR M. DUGDALE	TITLE
									CK T. No	TURBO OIL FEED HOSE ASM
									APVD	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										6M7
										SHEET
										4

FULLY DRIVEN SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



15160	(0800P)	1	PIPE
15497	(1075P)	2	CLAMP
15165	(1050P)	3	HOSE
354501	(1000P)	5	NIPPLE
15109	(0950P)	6	FITTING
15479	(0975P)	7	SEAL
15179	(0850P)	8	GASKET
11508885	(0900P)	9	BOLT/SCREW

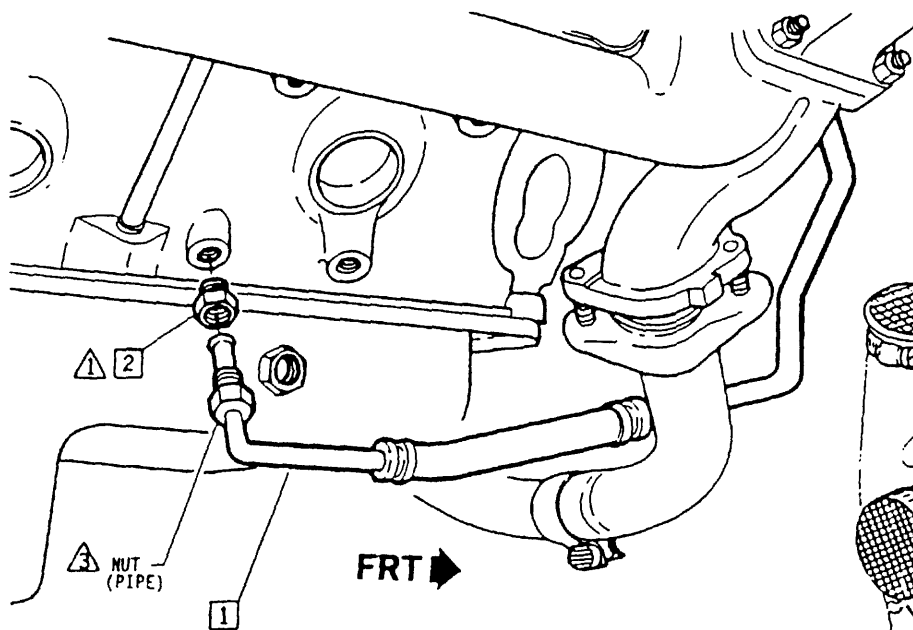
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.			
1 2 3 4 5		1.2-2.7							DR	TITLE	TURBO OIL RETURN PIPE T106(03) & ZR9 T105(16) & Z79		
		6.0-7.0							CKT. M				
		15-18							APVD S-L				
									APVD				
									APVD				
									APVD	REF	P - P - P - P -	UPC 6M7	SHEET 5
									APVD				

FULLY DRIVEN,
NOT STOPPED.

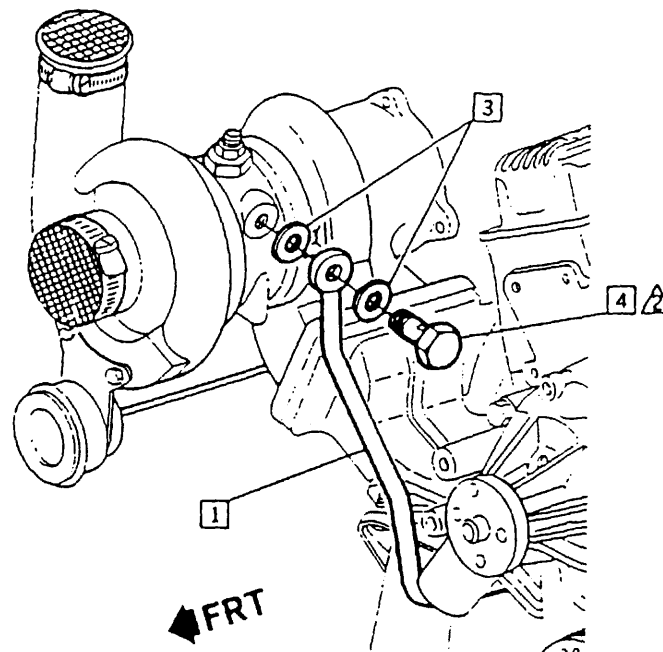
SEATED AND

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

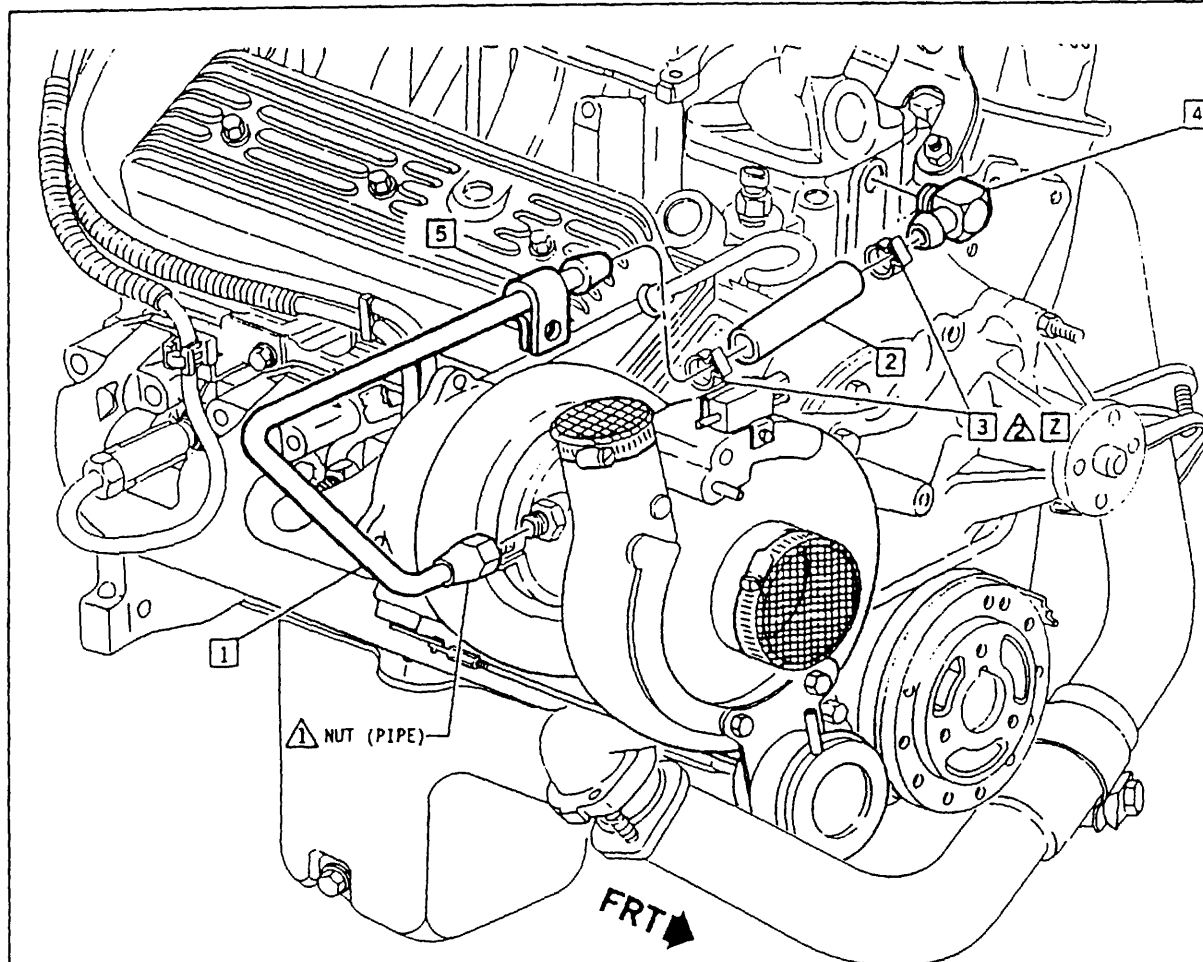


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|--------|---------|---------------------------------------|-----------|
| 15444 | (1350P) | ☒ 1 | PIPE ASM |
| 442364 | (1500P) | ☒ 2 | CONNECTOR |
| 15176 | (1450P) | ☒ 3 | GASKET |
| 15178 | (1400P) | ☒ 4 | BOLT |



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
									DR M. DUGDALE	TITLE TURBO WATER FEED PIPE			
									CKT. M.	T106(03) & ZR9			
									APVD S. R.	T105(16) & Z79			
									APVD	REF	P -	UPC 6M7	SHEET 6
									APVD		P -		
									APVD		P -		
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☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



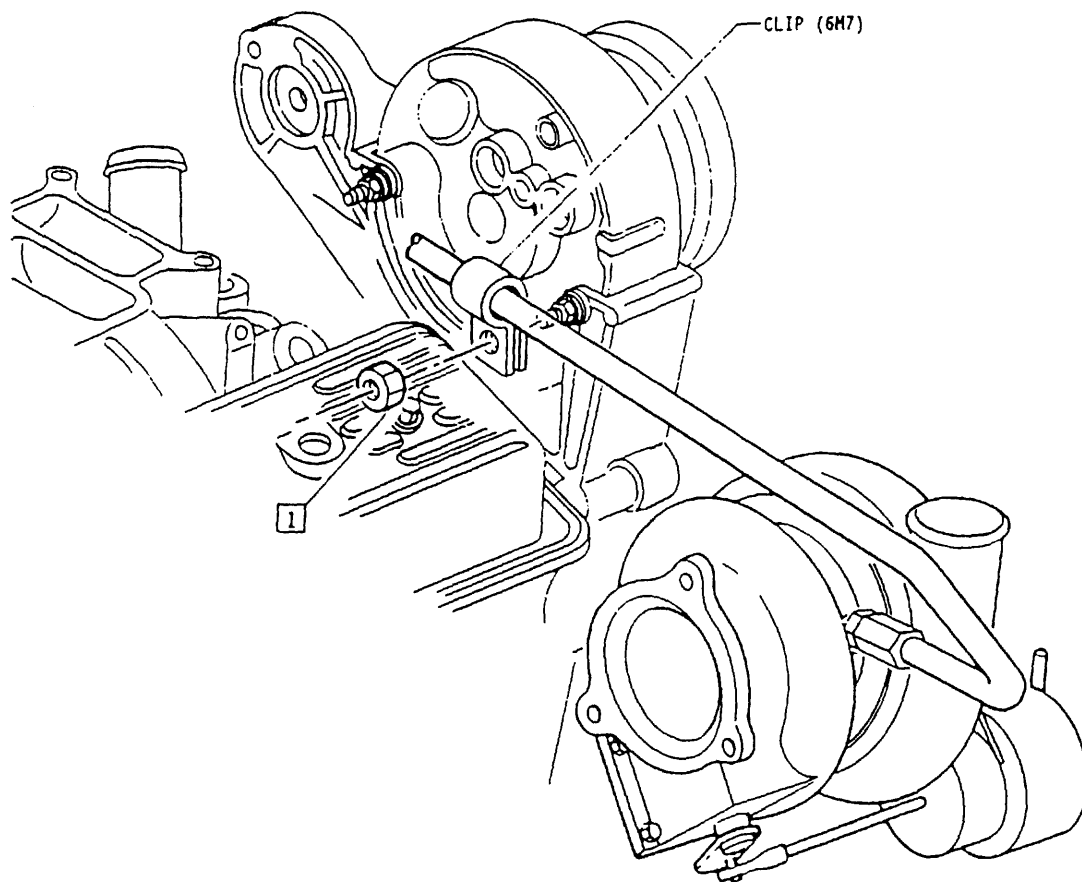
15163	(1550P)	☒ PIPE ASM
15167	(1700P)	☒ HOSE
15394	(1800P)	☒ CLAMP
15175	(1750P)	☒ ELBOW
15168	(0450P)	☒ CLIP

☒ SEE UPC "0" FOR HOSE CLAMPING INSTRUCTIONS

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. M.	TURBO WATER RETURN PIPE
									APVD <i>[Signature]</i>	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
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										P -
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										UPC
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										SHEET
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☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

14057004 (3206C) **1** NUT (6K1)



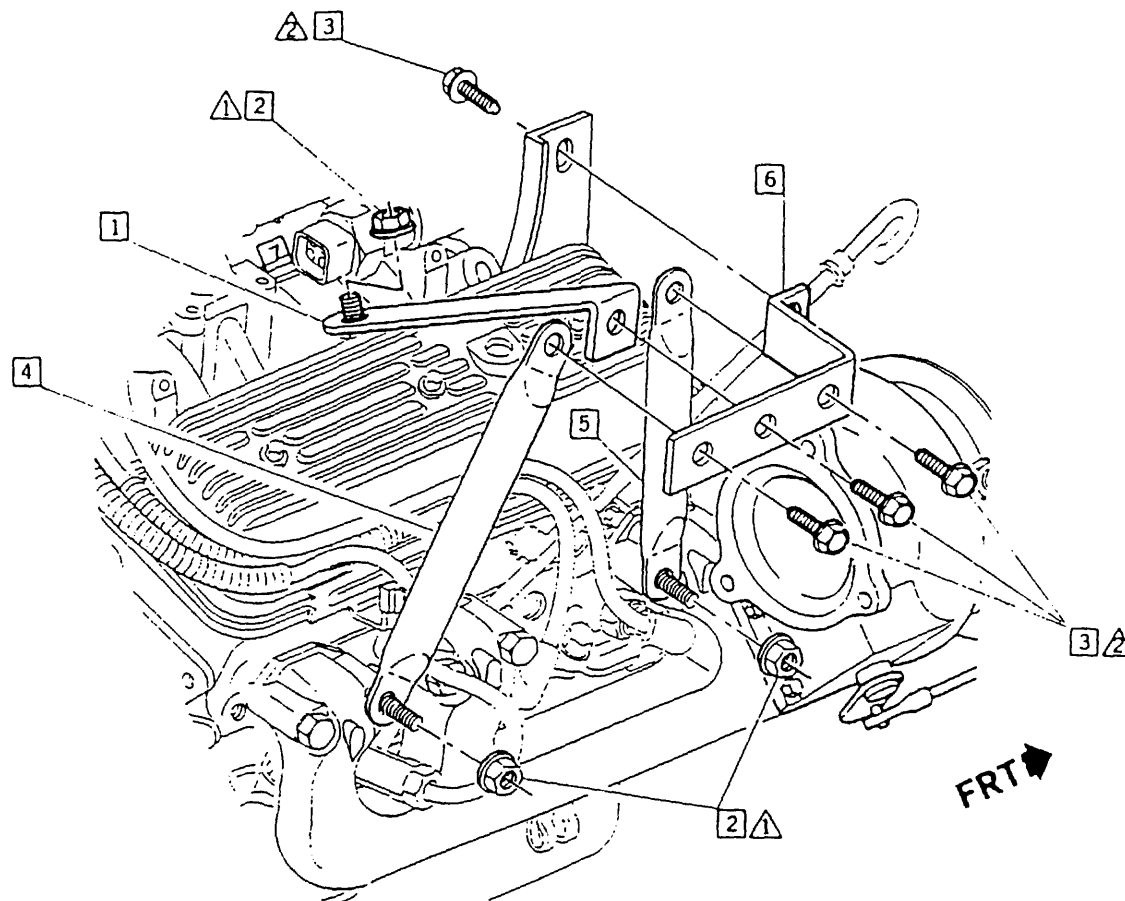
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CKT. M.	TURBO WATER PIPE CLAMP ATTACHMENT
									APVD. <i>[Signature]</i>	T106(03) LR9
									APVD	T105(16) & Z79
									APVD	REF
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PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

15333	(2300P)	☒ 1	SUPPORT - LATERAL
14057004	(0126C)	☒ 2	NUT
9440071	(0126A)	☒ 3	BOLT/SCREW
15092	(2200P)	☒ 4	SUPPORT-REAR
15254	(2100P)	☒ 5	SUPPORT-FRT
15545	(4800P)	☒ 6	BRACKET-SLAVE

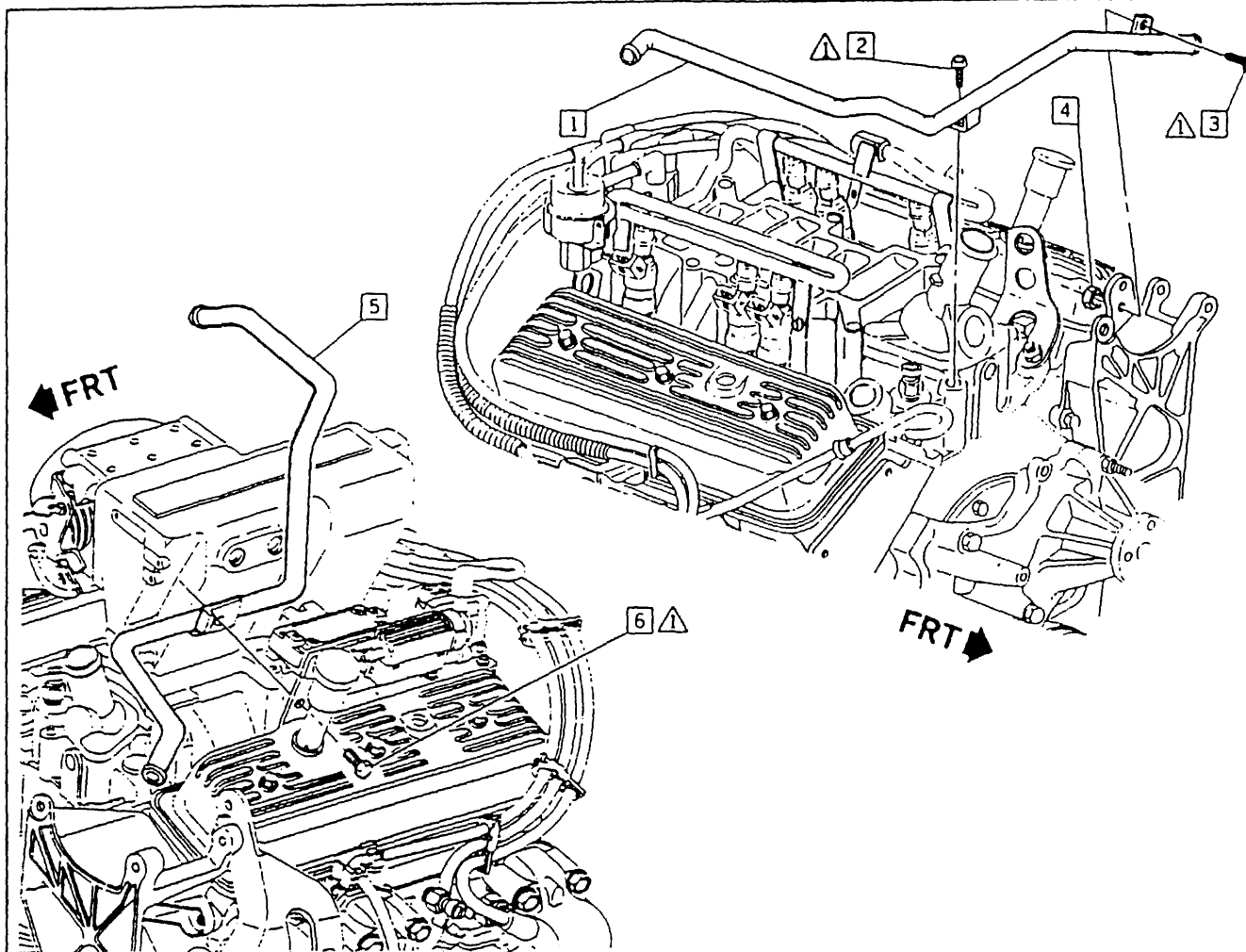


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE CAC SUPPORTS
									CK T. M.	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
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									APVD	P -
									APVD	UPC 6M7
									APVD	SHEET 9

☒ FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



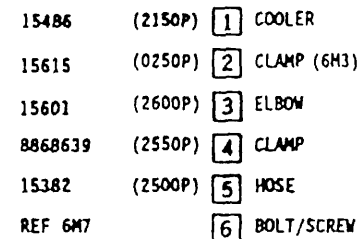
15334	(3100P)	1	PIPE ASM
9428638	(0126A)	2	BOLT/SCREW
11505823	(0126A)	3	BOLT/SCREW
11508274	(0126C)	4	NUT
15429	(3300P)	5	PIPE ASM
11513742	(0126A)	6	BOLT/SCREW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE CAC COOLER PIPES
									CKT. MC	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
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									APVD	UPC 6M7
									APVD	SHEET 10

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



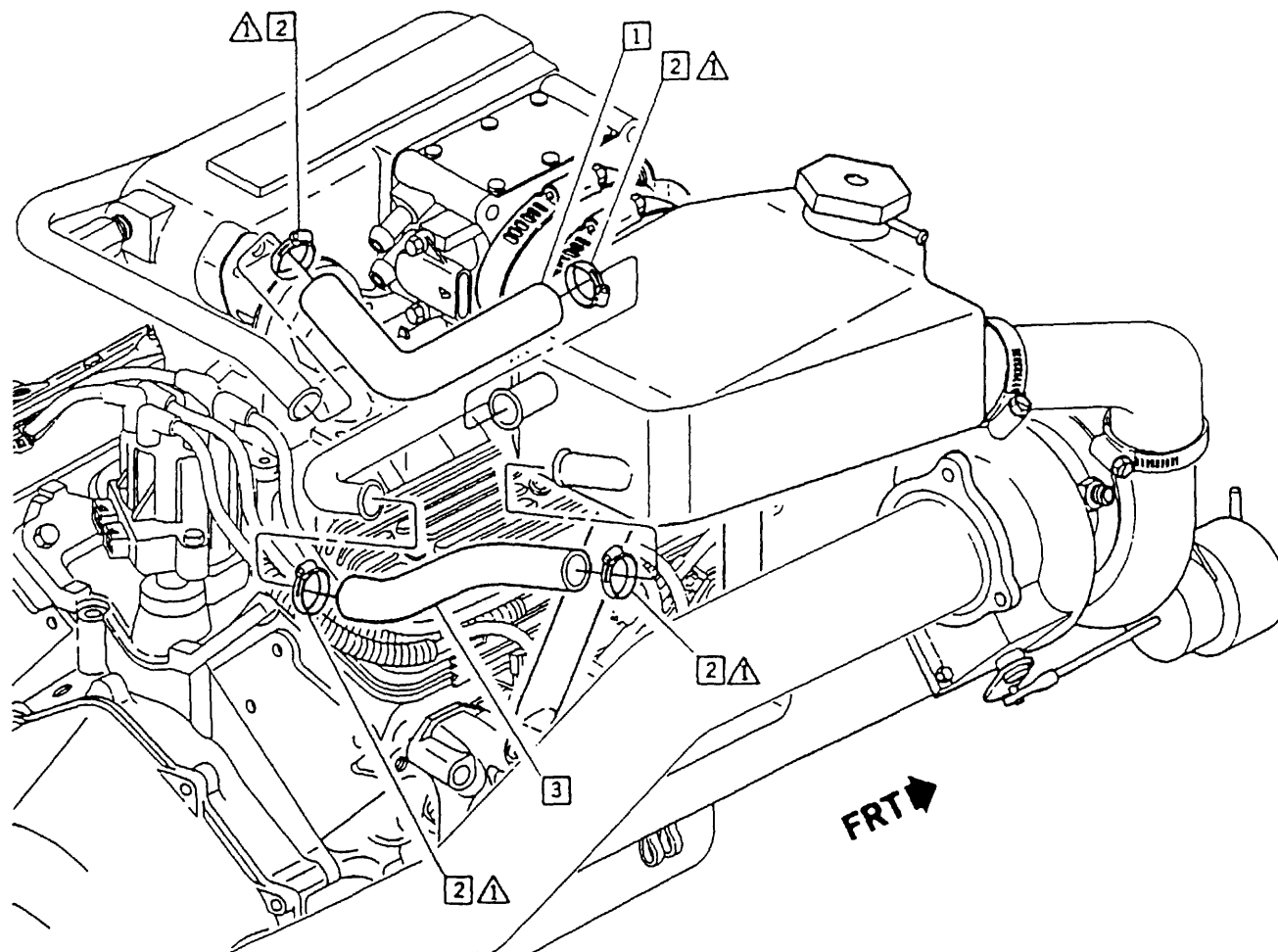
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



[Y] REUSE BOLTS FROM CAC SUPPORT SLAVE BRACKET

[Z] REUSE CLAMPS FROM TURBO SLAVE CAPS

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.				
    	2.2-2.6								DR M. DUGDALE	TITLE CHARGE AIR COOLER T106(03) & ZR9 T105(16) & Z79				
									CK <i>[Signature]</i>					
										APVD <i>[Signature]</i>	REF	P - P - P - P -	UPC 6M7	SHEET 11
									APVD					
									APVD					
 FULLY DRIVEN, NOT STRIPPED		SEALED AND							APVD					



- 15339 (1950P) **1** HOSE - INLET
 549589 (5501J) **2** CLAMP (6M3)
 15338 (1850P) **3** HOSE - OUTLET

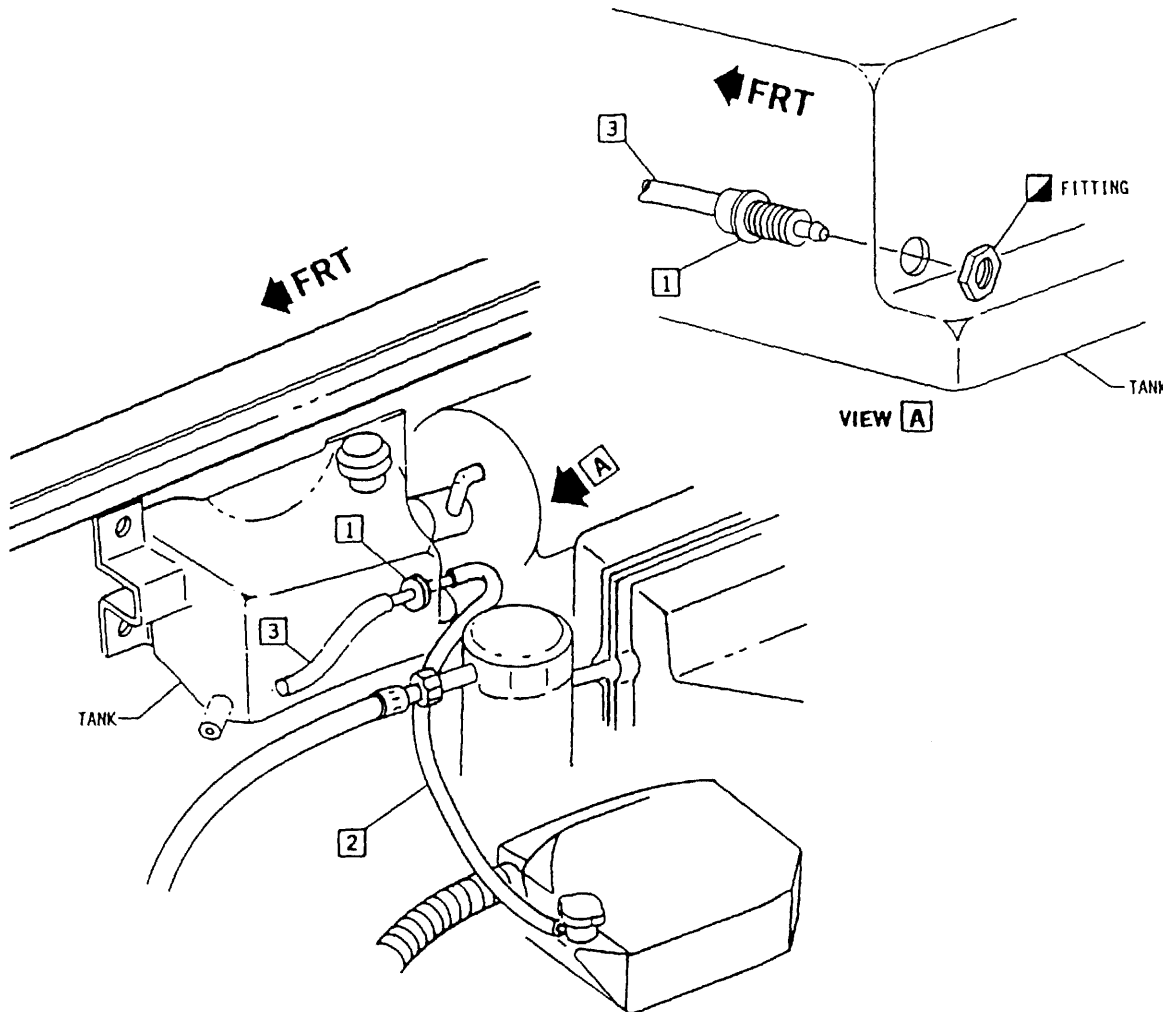
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE CAC COOLER HOSES-UPPER
									CK T. M.	T106(03) &Z89
									APVD <i>Seba</i>	T105(16) &Z79
									APVD	REF
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									APVD	UPC 6M7
										SHEET 12

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

15213 (2750P) ☒ FITTING ASM
 15212 (2700P) ☒ HOSE
 15208 (0050P) ☒ HOSE (13A)

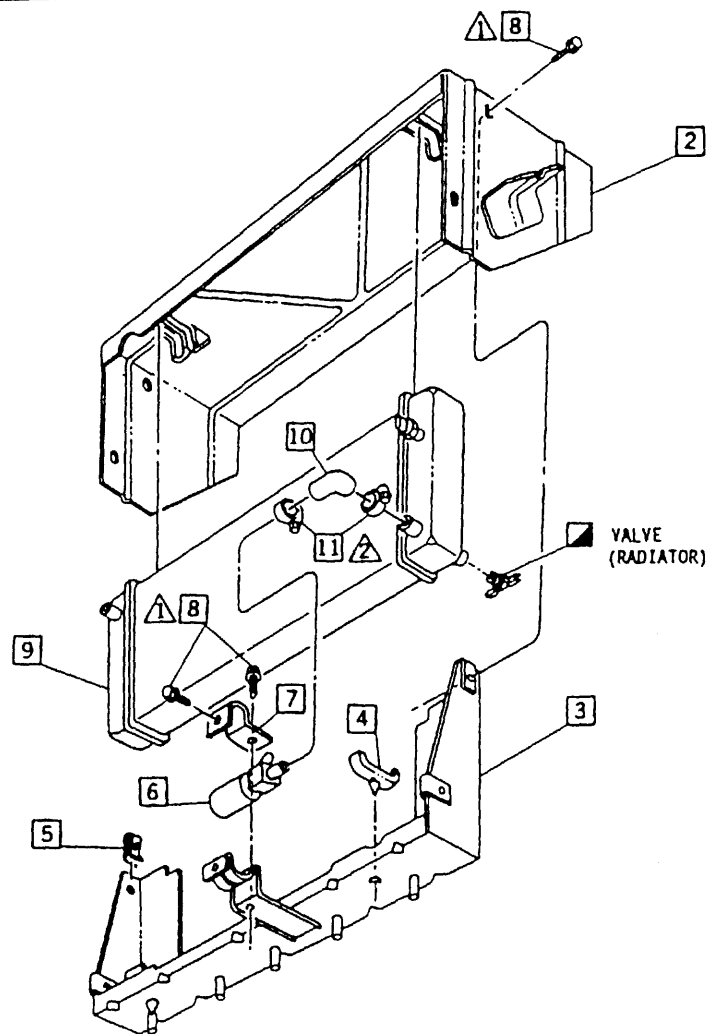


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JN91	1992 PAS INC.
									DR	T. STURGILL	TITLE
									CK	T. M.	CAC OVERFLOW HOSE
									APVD	[Signature]	T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
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 FULLY DRIVEN, SEATED AND NOT STRIPPED

REF P - UPC 6M7 SHEET 13

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF

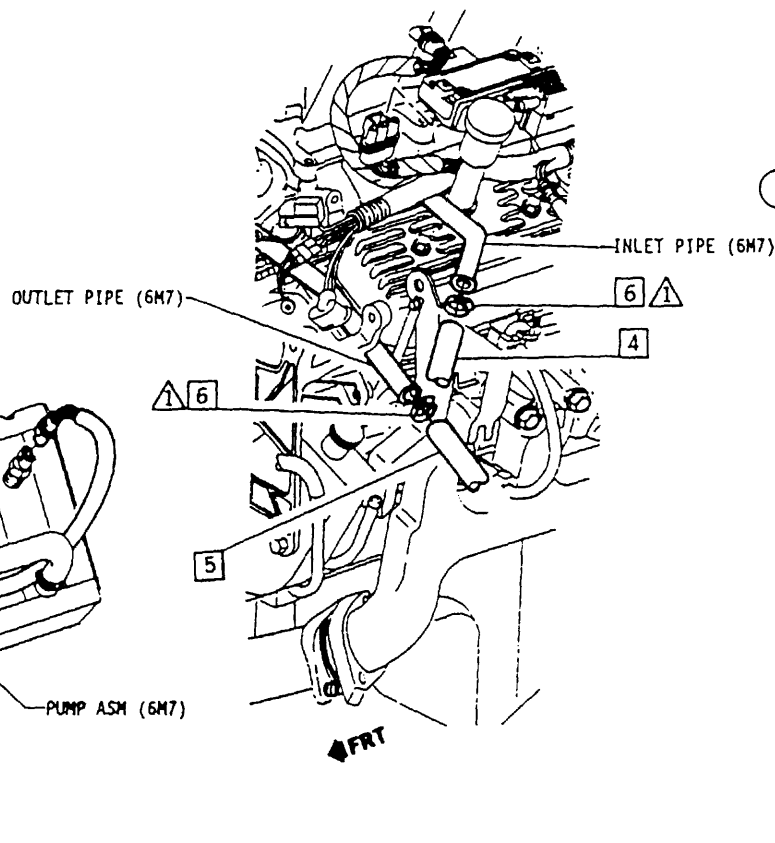
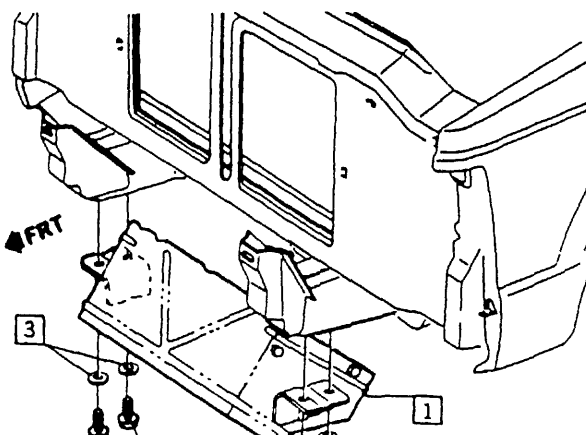


20001	(3450P)	1	RADIATOR ASM
15506	(3600P)	2	UPPER SUPPORT
15100	(3800P)	3	LOWER SUPPORT
14066041	(01288)	4	INSULATOR
9431530	(4000P)	5	NUT
15367	(4050P)	6	PUMP ASM
15103	(4300P)	7	BRACKET
11503395	(0126A)	8	BOLT/SCREW
15095	(3500P)	9	RADIATOR
15285	(4350P)	10	HOSE
549589	(5501J)	11	CLAMP (6M3)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE CAC RADIATOR ASM
									CK T. Mo	T106(03) &ZR9
									APVD [Signature]	T105(16) &Z79
									APVD	REF
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									APVD	P -
									APVD	P -
										UPC 6M7
										SHEET 14

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



- 20001 (3450P) 1 RADIATOR ASM
- 11509154 (0126A) 2 BOLT/SCREW
- 11502474 (0126B) 3 WASHER
- 15146 (1900P) 4 HOSE - OUTLET
- 15145 (2000P) 5 HOSE - INLET
- 549589 (5501J) 6 CLAMP (6M3)
- 55625 (4950P) 7 CONDUIT
- 1 11509086 (+) 8 STRAP

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992	PAS INC.
		2.2-2.6	30AU91	1	ADDED ITEM 8		DC		DR M. DUGDALE	TITLE	CAC RADIATOR AND LOWER HOSES
									CK-T. ME		T106(03) &ZR9
									APVD	REF	T105(16) &Z79
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

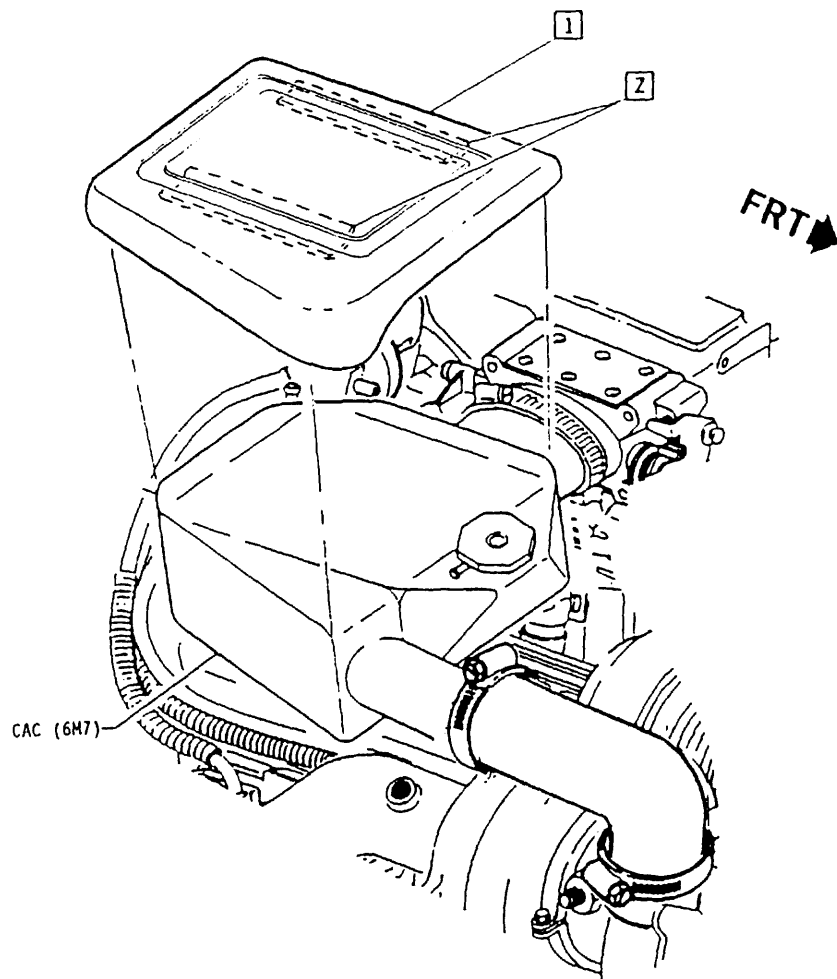
UPC
6M7

SHEET
15

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

55797 (5050P) **1** COVER ASM



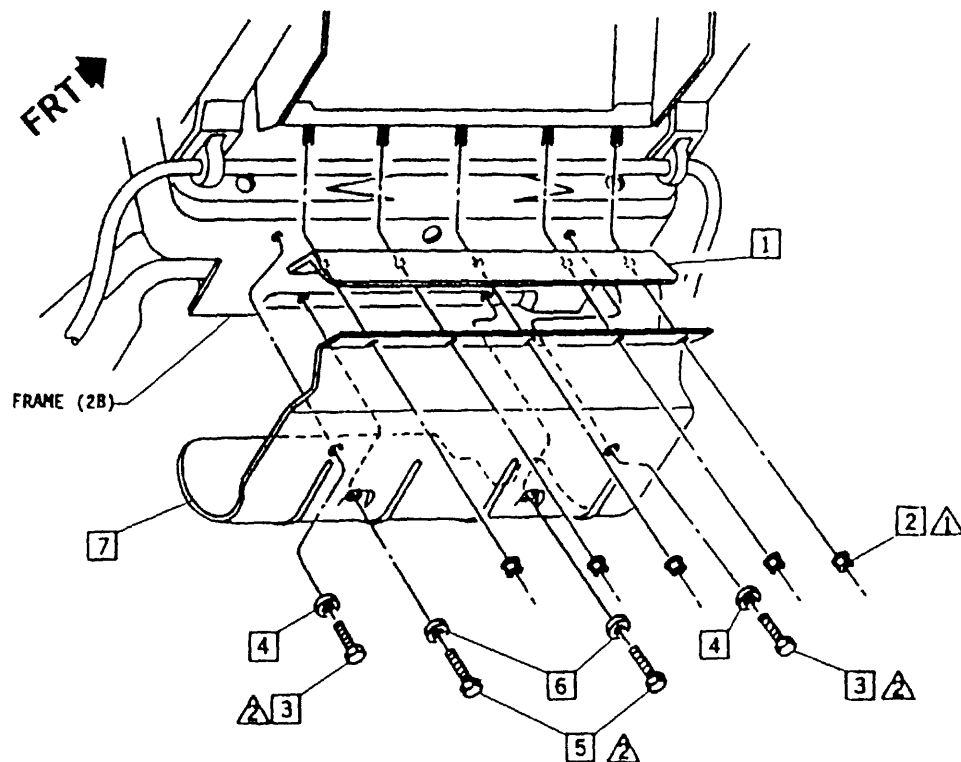
2 PEEL OFF PROTECTIVE BACKING FROM TAPE PRIOR TO INSTALLATION

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.
									DR	
									CKT: M	TITLE CAC COVER ASM
									APVD	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	6M7
									APVD	SHEET
									APVD	16

1
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4
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 FULLY DRIVEN, SEATED AND NOT STRIPPED

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

- 15380 (4600P) ☐ 1 DEFLECTOR
- 11503745 (0126C) ☐ 2 NUT
- 11509154 (0126A) ☐ 3 BOLT/SCREW
- 11500273 (0126B) ☐ 4 WASHER
- 11513929 (0126A) ☐ 5 BOLT/SCREW
- ☐ 1 2041085 (0126B) ☐ 6 WASHER
- 15498 (4700P) ☐ 7 DEFLECTOR



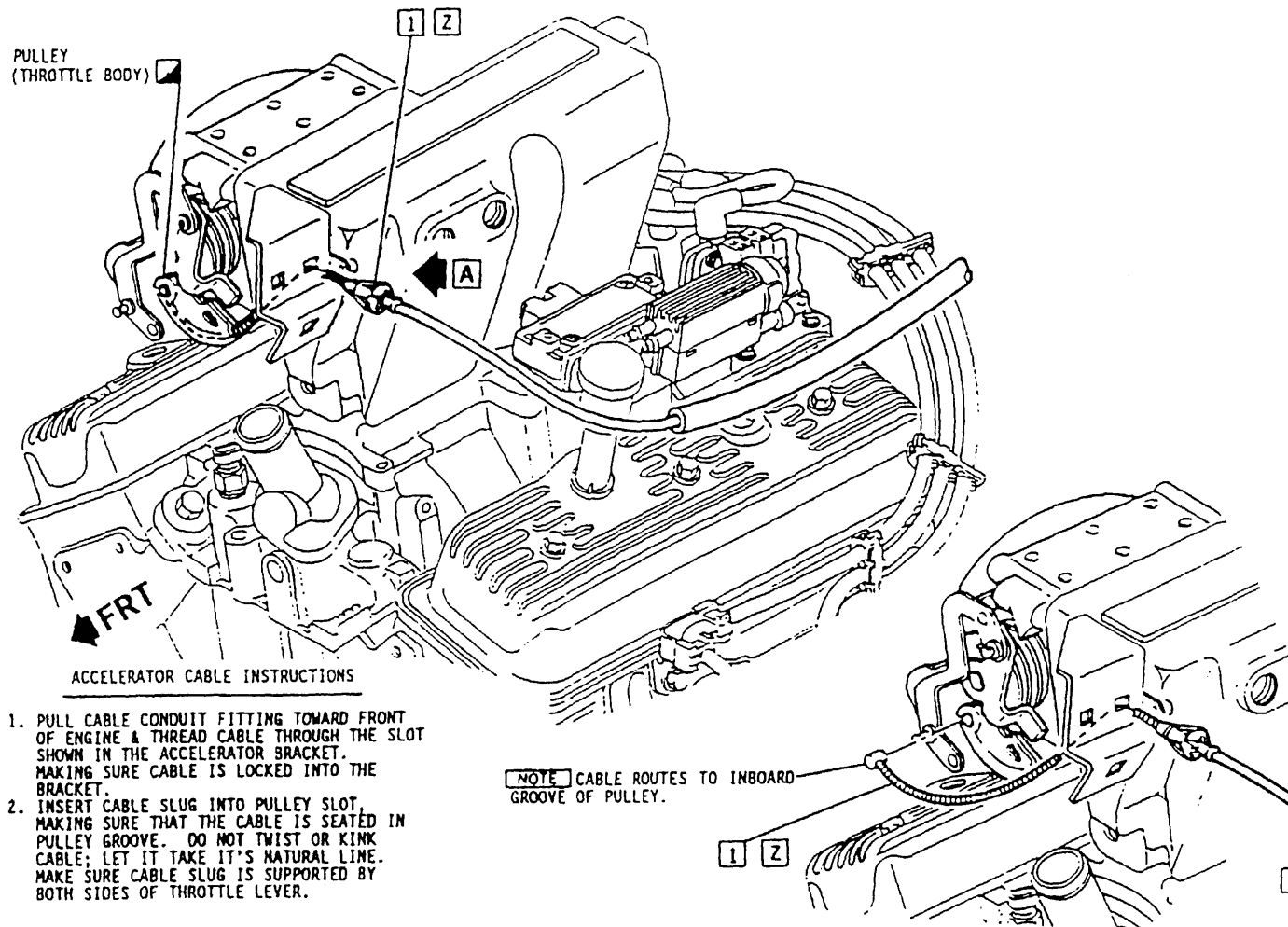
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			15JL91	1	WAS 11505463 WASHER	91-0234	DC	7/1	DR M. DUGDALE	
									CKT. M.	TITLE CAC AIR DEFLECTOR
									APVD	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -

☐ FULLY OPEN, SEATED AND NOT STOPPED

UPC 6M7

SHEET 17

55044 (1500A) **1** CABLE ASM



ACCELERATOR CABLE INSTRUCTIONS

1. PULL CABLE CONDUIT FITTING TOWARD FRONT OF ENGINE & THREAD CABLE THROUGH THE SLOT SHOWN IN THE ACCELERATOR BRACKET. MAKING SURE CABLE IS LOCKED INTO THE BRACKET.
2. INSERT CABLE SLUG INTO PULLEY SLOT. MAKING SURE THAT THE CABLE IS SEATED IN PULLEY GROOVE. DO NOT TWIST OR KINK CABLE; LET IT TAKE IT'S NATURAL LINE. MAKE SURE CABLE SLUG IS SUPPORTED BY BOTH SIDES OF THROTTLE LEVER.

NOTE CABLE ROUTES TO INBOARD GROOVE OF PULLEY.

NOTE SEE ACCELERATOR CONTROLS SHEET WITHIN THIS UPC FOR CONTINUATION OF CABLE ROUTING.

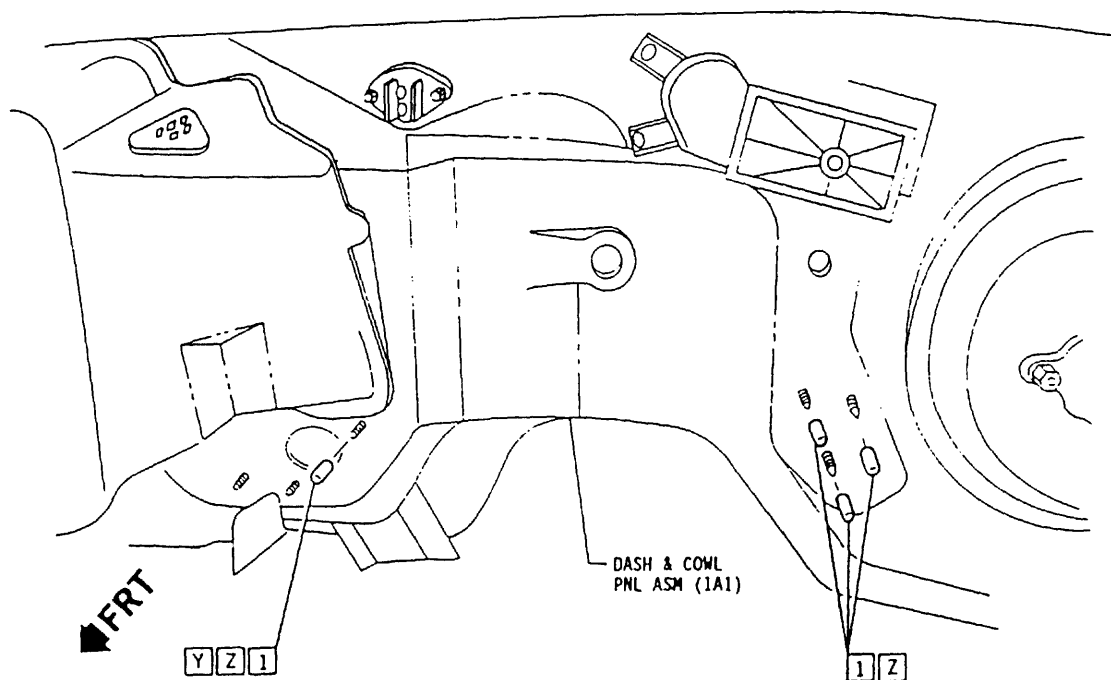
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAHER	TITLE
									CK	T. M.	ACCELERATOR CABLE ROUTING-ENGINE
									APVD	[Signature]	T106(03) & 2R9
									APVD		T105(16) 6279
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											6N2
											SHEET
											1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

55756 (0150P) 1 CAP



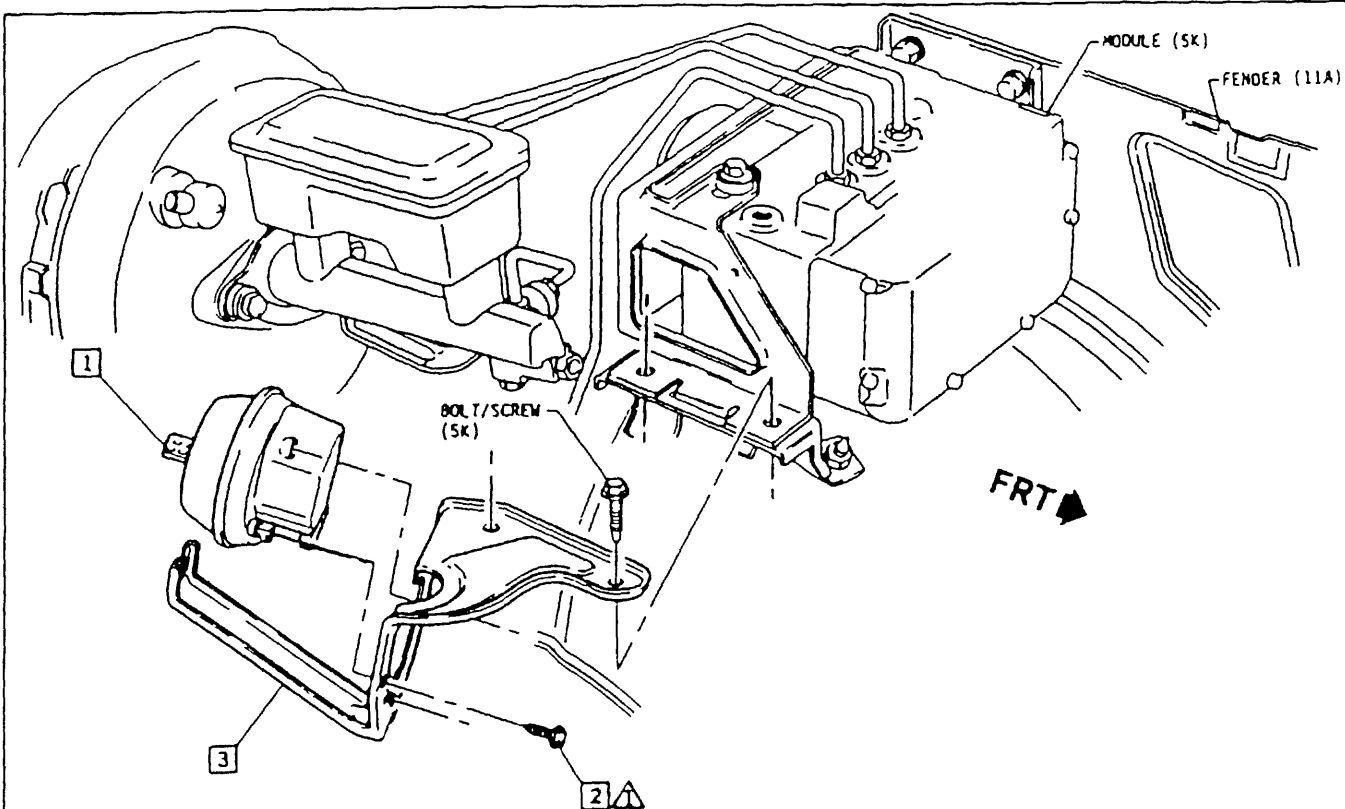
- [Y] INSTALL CAP PRIOR TO MOUNTING HVAC TO FRONT OF DASH.
- [Z] PLACE RUBBER SAFETY CAPS ON HVAC AND ACCELERATOR MOUNTING STUDS AS SHOWN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 <i>PASS</i> INC.			
▲ 2 3 4 5 ▲ FULLY DRIVEN, NOT STOPPED									DR	D. CRAMER	TITLE SAFETY CAPS T105(16) & Z79			
									CK	<i>T. Mo</i>				
									APVD	<i>S. Baker</i>	REF P P P P UPC 6N2 SHEET 2			
									APVD					
									APVD					
								APVD						



PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

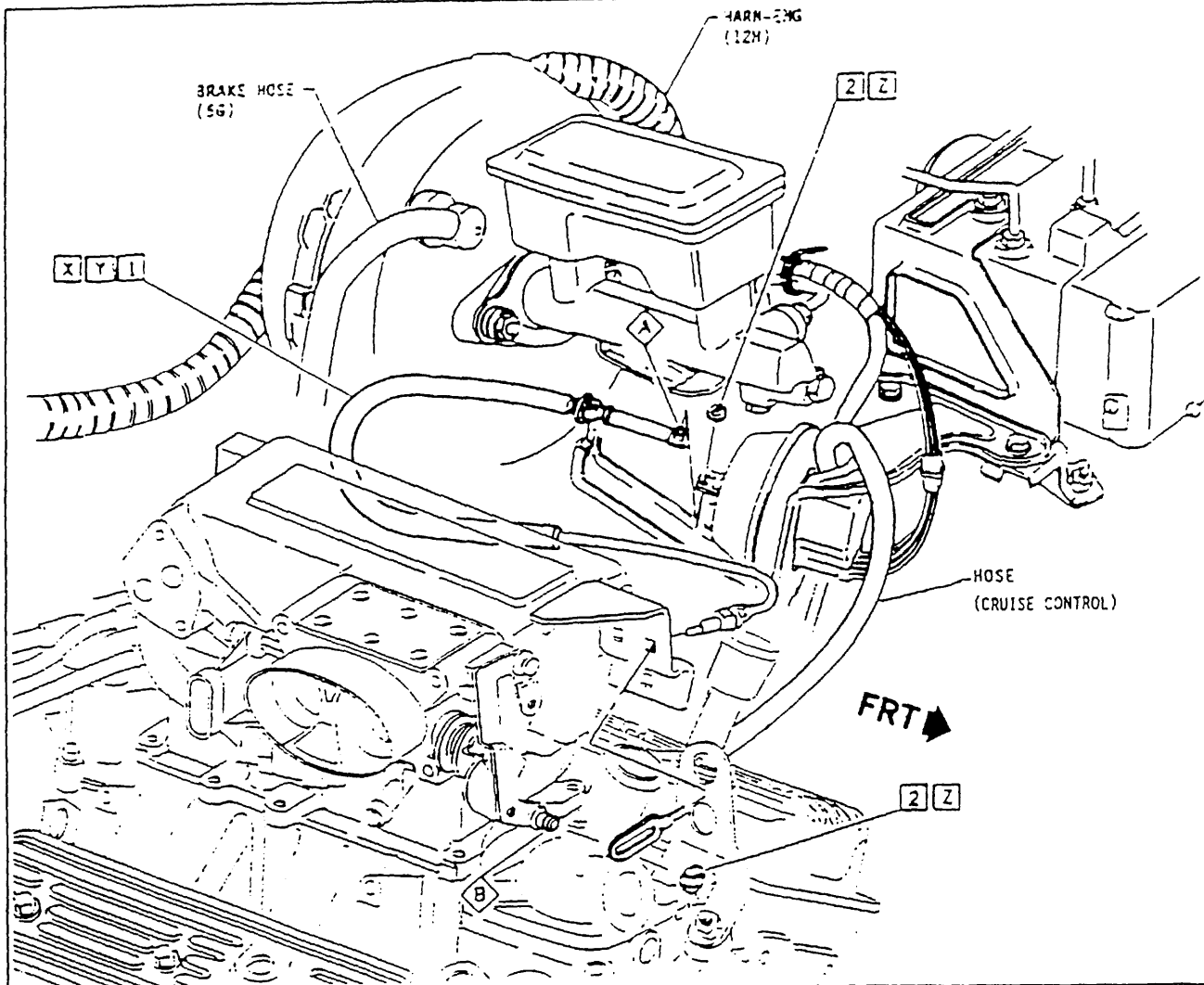


25110834	(1100A)	1	SERVO ASM
11504005	(1150A)	2	BOLT/SCREW
15608617	(1550A)	3	BRACKET

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 25FE91	1992 PAS INC.					
 FULLY DRIVEN, NOT STRIPPED	    	1.6-2.2							OR O. CRAMER	TITLE CRUISE CONTROL SERVO MOUNTING T106(03) & ZR9 T105(15) & Z79					
														CK T.M.	
											APVD 	REF	P - P - P - P -	UPC 6N4	SHEET 1
											APVD				
											APVD				

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55045	(3750A)	☐ 1	CABLE ASM
1247872	(3800A)	☐ 2	RETAINER
9985276	(4150A)	☐ A	LUBE 0.001 Kg
9985276	(3752A)	☐ B	LUBE 0.001 Kg

- ☒ **CAUTION** DO NOT STRETCH CABLE SO AS TO MAKE A PARTICULAR TAB HOLE CONNECTION. TO DO SO WILL PREVENT ENGINE FROM RETURNING TO IDLE POSITION.
- ☐ FOR PROPER ADJUSTMENT OF CABLE ASM SEE CABLE ADJUSTMENT SHEET WITHIN THIS UPC.
- ☐ SEE UPC ON RETAINER INSTRUCTIONS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CK	T. K...	
									APVD	S. B...	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

☐ FULLY DRIVEN, SEATED AND NOT STRIPPED

TITLE CRUISE CONTROL CABLE ASM
 T106(03) &Z9
 T105(15) &Z79

REF P -
 P -
 P -
 P -
 P -

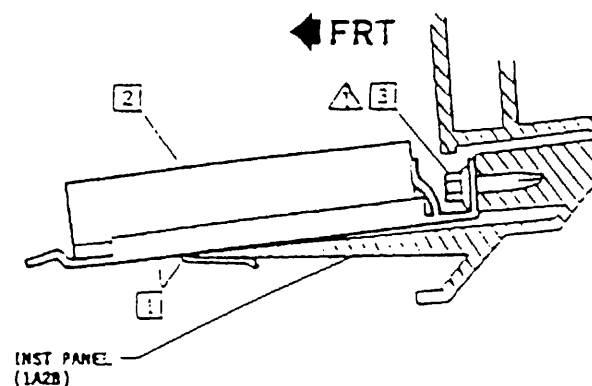
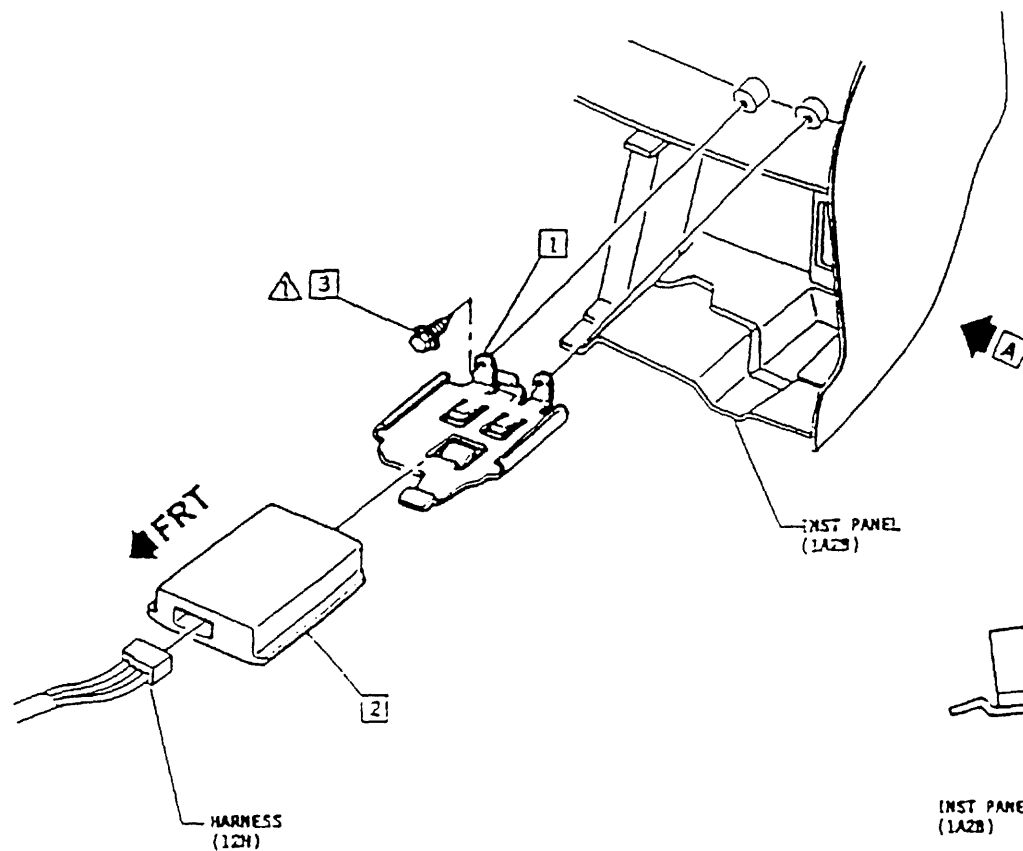
UPC 6N4

SHEET 2

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

15528704 (0800A) **1** BRACKET
 25110884 (0700A) **2** MODULE
 11509255 (0850A) **3** BOLT/SCREW



VIEW **A**

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
		1.2-1.8							DR	D. CRAMER	
									CKT. No		
									APVD	<i>S. D. [Signature]</i>	
									APVD		
									APVD		
									APVD		
									APVD		
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED											
										TITLE CRUISE CONTROL-ELECTRONIC MODULE T106(03) &ZR9 T105(15) &Z79	REF P - P - P - P -
										UPC 6N4	SHEET 3



TO VAC TANK

HVAC VACUUM HOSE (1A2B)

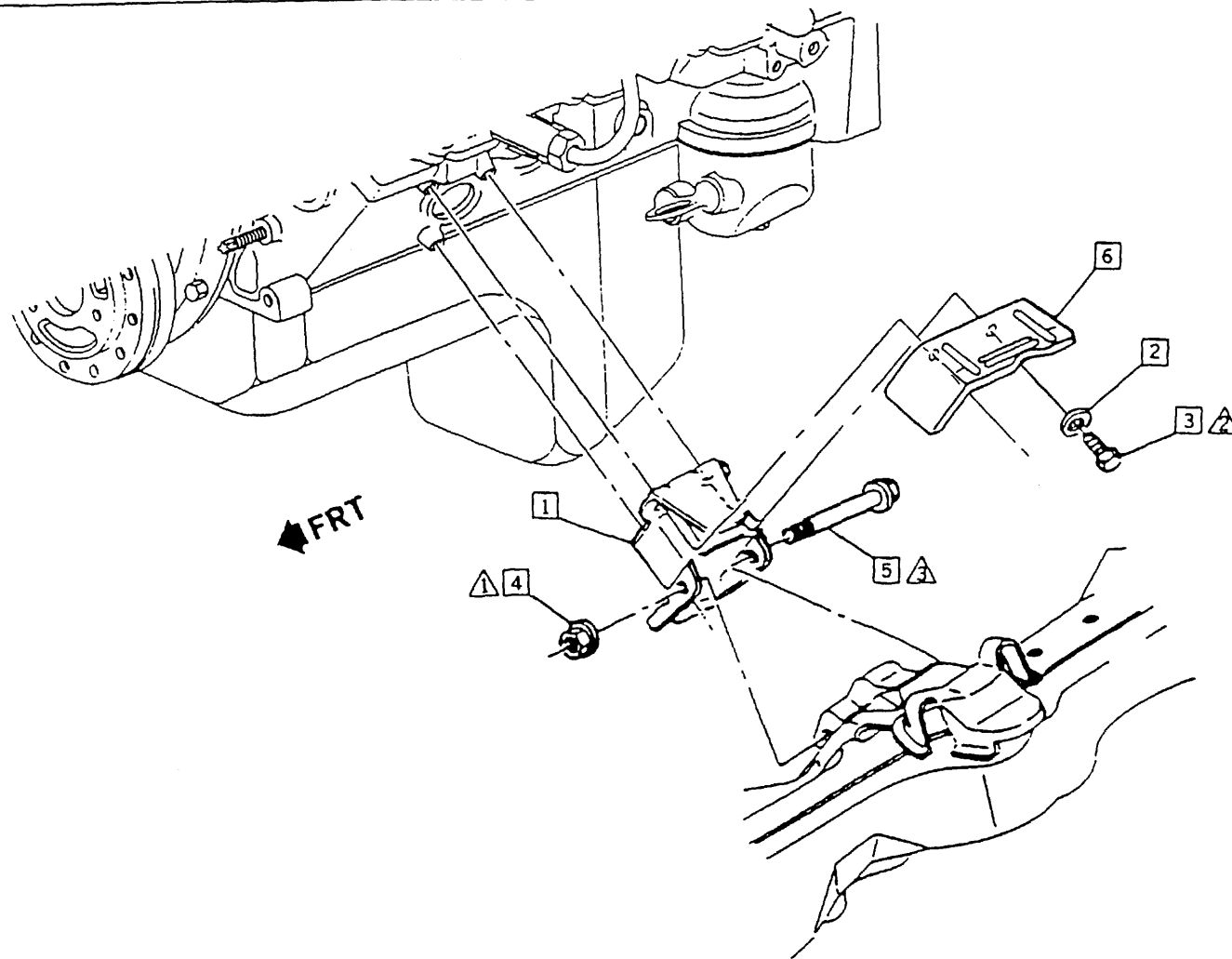
TO VAPOR CANISTER (8C)

TO CRUISE CONTROL SERVO (6N4)

FROM VAC HARNESS

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
 FULLY DRIVEN NOT STRIPPED	1		06AU91	1	REDRAWN & REDESIGNED		DC	TJA	DR	O. CRAMER
	2								CK	T. Mc
	3								APVD	[Signature]
	4								APVD	
	5								APVD	
	6								APVD	

1992 PAS INC.
 TITLE VACUUM HARNESS CONNECTIONS
 T106(03) &ZR9
 T105(15) &Z79
 REF P -
 P -
 P -
 P -
 P -
 UPC 6N4 SHEET 4



17999442	(0050A)	☒ 1	MOUNT ASM
15531204	(0150A)	☒ 2	WASHER
9442119	(0100A)	☒ 3	BOLT/SCREW
6262212	(0200A)	☒ 4	NUT
15602794	(0100A)	☒ 5	BOLT/SCREW
15458	(1200A)	☒ 6	SHIELD

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	O. CRAMER	
									CK	J. M.	
									APVD	S. R.	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

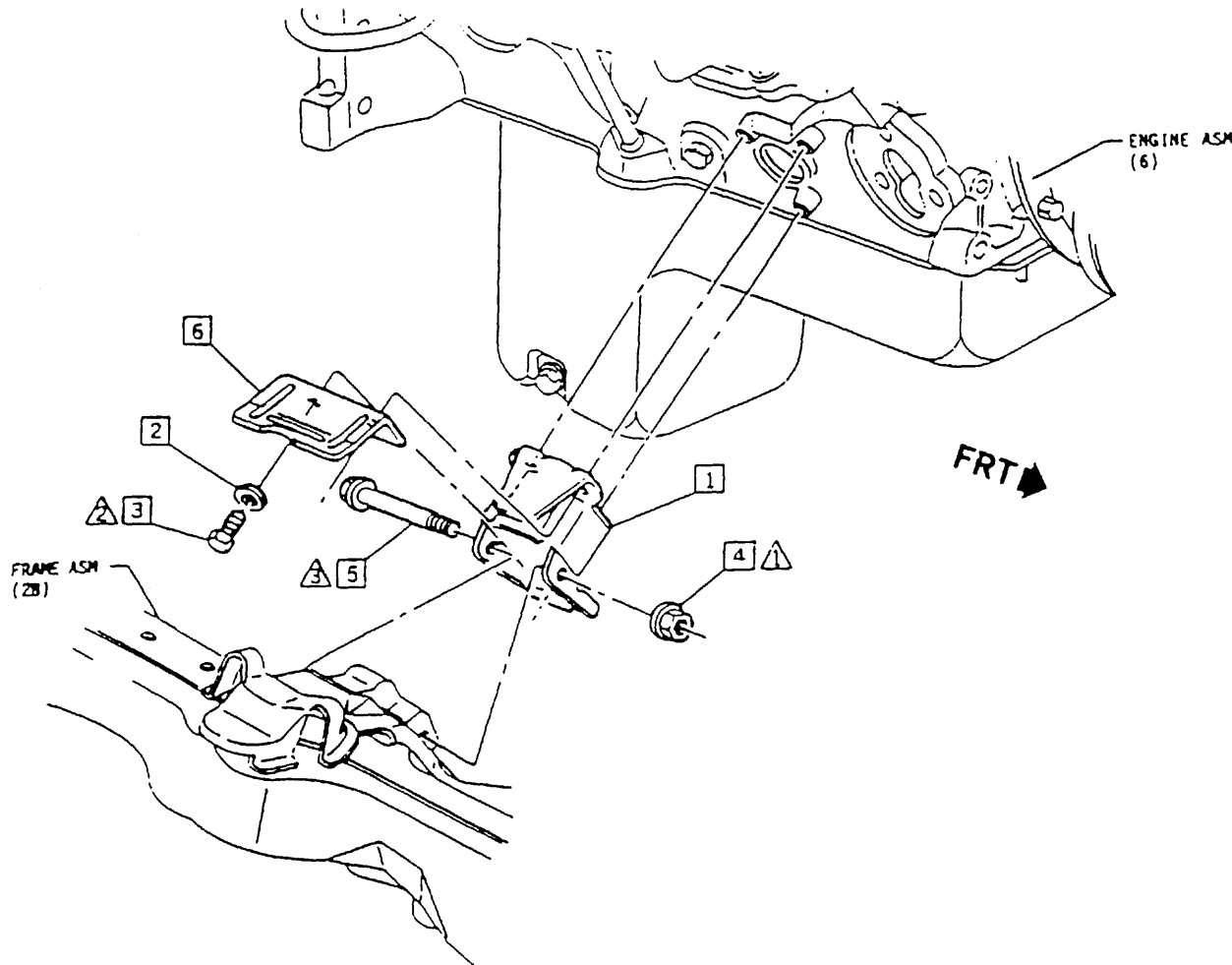
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

TITLE ENGINE MOUNTING LH
 7106(03) &ZR9
 7105(15) &Z79

REF P -
 P -
 P -
 P -
 UPC 6Q
 SHEET 1

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



17999442	(0050A)	☒ 1	MOUNT ASM
15531204	(0150A)	☒ 2	WASHER
9442119	(0100A)	☒ 3	BOLT/SCREW
6262212	(0200A)	☒ 4	NUT
15602794	(0100A)	☒ 5	BOLT/SCREW
15675041	(1200A)	☒ 6	SHIELD

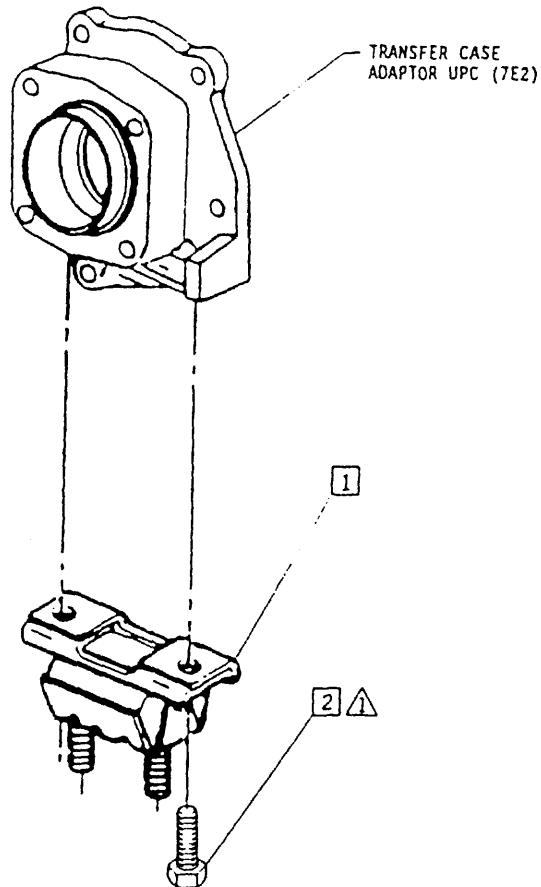
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CK	<i>[Signature]</i>	
									APVD	<i>[Signature]</i>	
									APVD		
									APVD		
									APVD		
									APVD		

TITLE	ENGINE MOUNTING RH	REF	P -	UPC	6Q	SHEET	2
	T106(03) & ZR9		P -				
	T105(15) & Z79		P -				

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

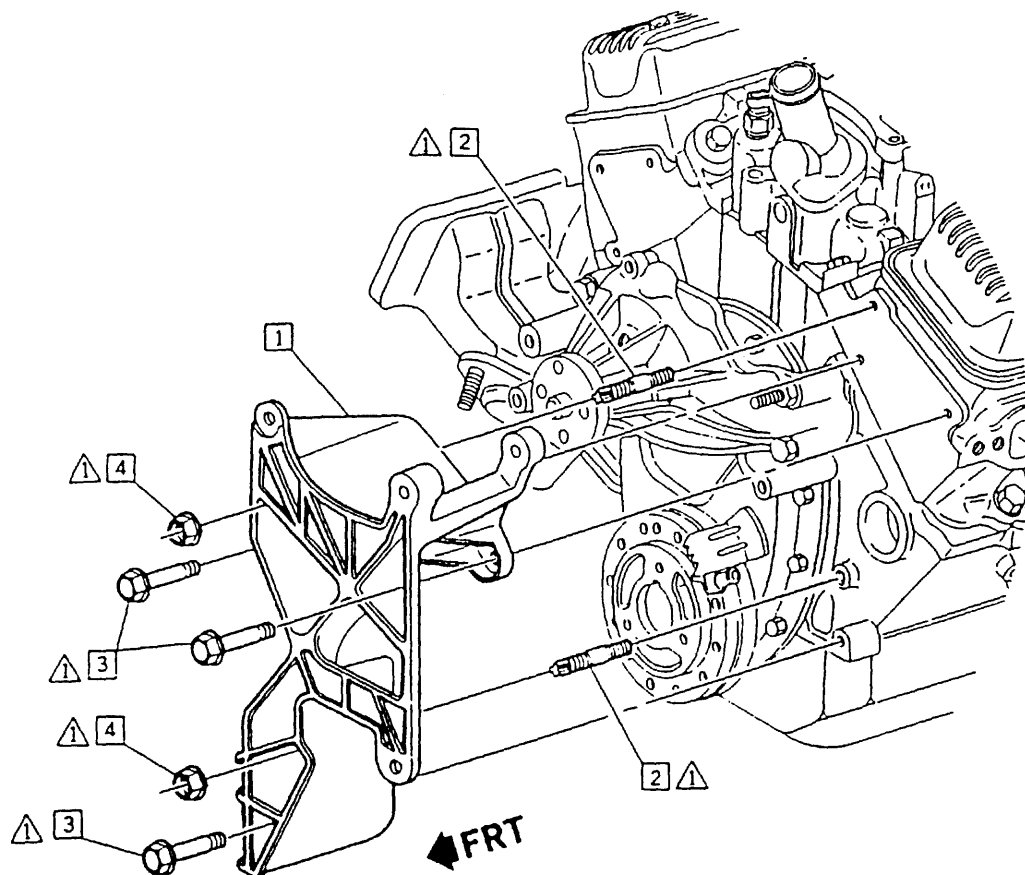


15602881 (2300A) ☐ 1 MOUNT ASM

11500831 (2350A) ☐ 2 BOLT/SCREW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 21JN91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. M.	TRANSMISSION MOUNTING
									APVD <i>[Signature]</i>	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	6Q
									APVD	SHEET
									APVD	3

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 FULLY DRIVEN, SEATED AND NOT STRIPPED



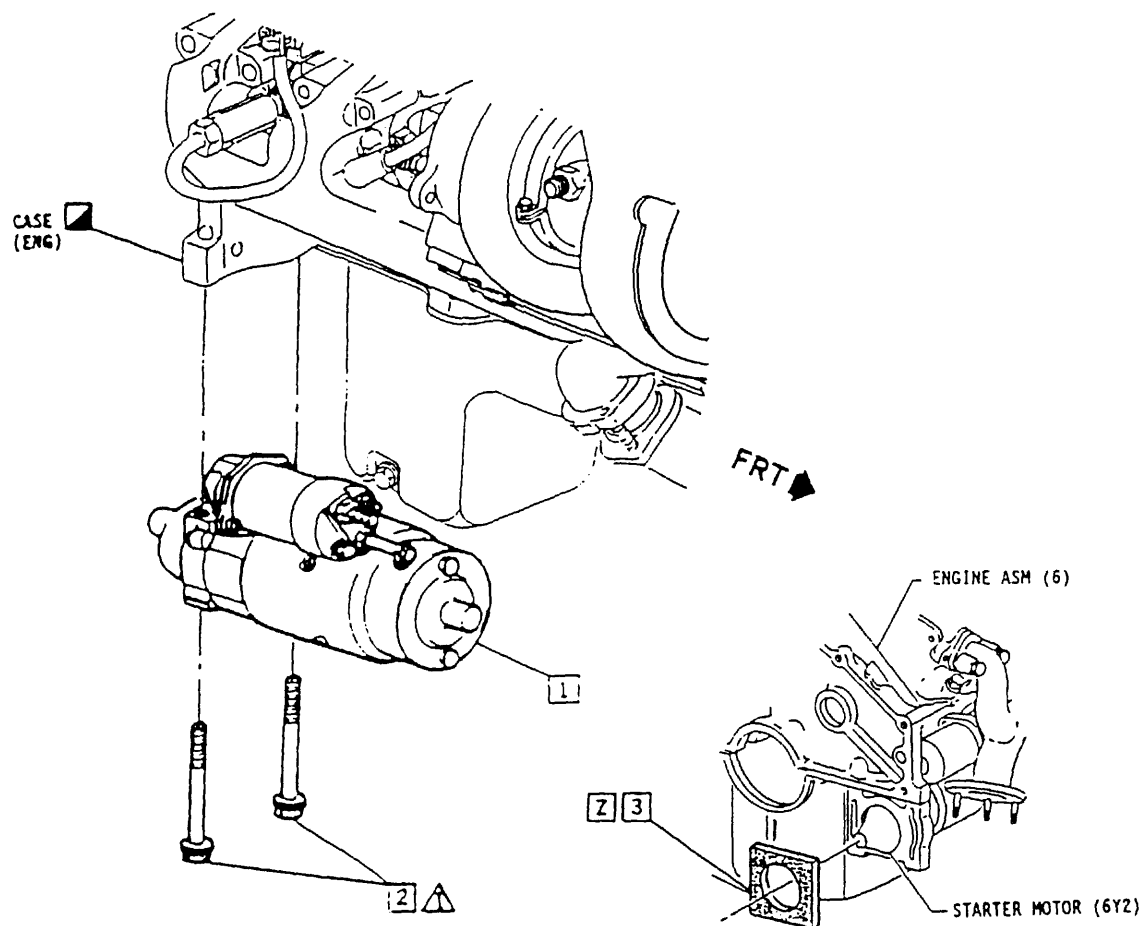
10118701	(4300A)	☐ 1	BRACKET ASM
10055884	(4305D)	☐ 2	STUD
9440071	(4305A)	☐ 3	BOLT/SCREW
14057004	(4305C)	☐ 4	NUT

MANDATORY ASM SEQUENCE FOR ITEM

1. INSTALL STUD ☐ 2 UPR. & LWR.
2. SLIDE BRACKET ☐ 1 OVER STUD ☐ 2
3. INSTALL NUT ☐ 4 UPF R, BOLT/SCREW ☐ 3 AND BOLT/SCREW ☐ 3 OUTER.
4. INSTALL BOLT/SCREW ☐ 3 AND NUT ☐ 4 LOWER.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE
									CKT. <i>[Signature]</i>	GENERATOR MOUNTING BRACKET & BRACE
									APVD <i>[Signature]</i>	T106(03) & 2R9
									APVD	T105(16) & 279
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										6Y1
										SHEET
										1

☐ FULLY DRIVEN, SEATED AND
 NOT STRIPPED



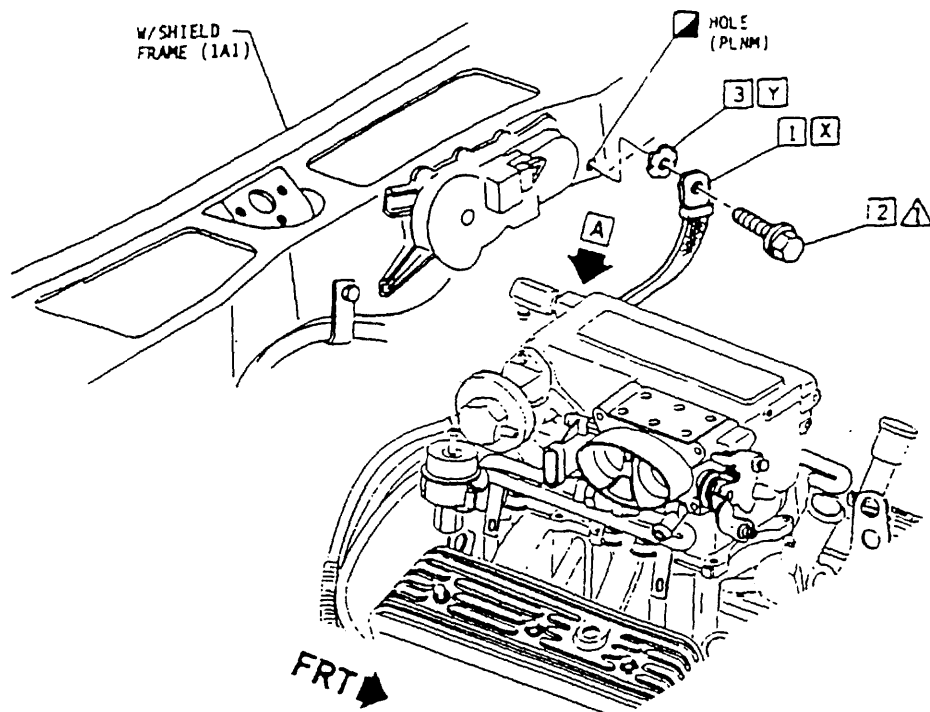
- 10455013 (0050A) **1** MOTOR ASM-STARTER
 14037732 (0100A) **2** BOLT/SCREW
 15552803 (050..A) **3** SEAL (7B3A)

2 SEAL TO BE INSTALLED ON STARTER NOSE PRIOR TO ASSEMBLY & TO BE SQUARE WITH THE MOUNTING SURFACE OF STARTER HOUSING TO ENGINE

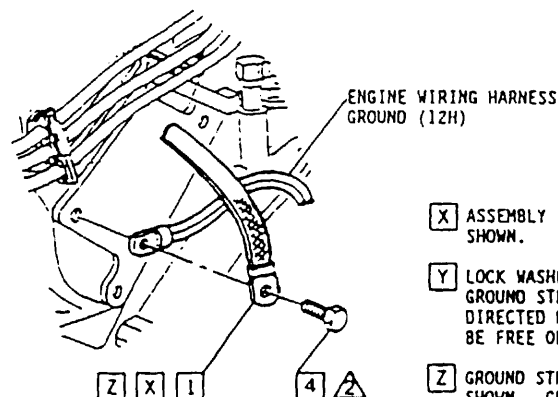
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
		40-50							DR	D. CRAMER	TITLE
									CK	T. M.	STARTER MOTOR
									APVD	[Signature]	T106(03) &ZR9
									APVD		T105(15) &Z79
									APVD		REF
									APVD		P -
											P -
											P -
											P -

FULLY DRIVEN, SEATED AND NOT STRIPPED

UPC 6Y2 SHEET 1



- 8916578 (1950A) **1** STRAP/ASM
- 11502704 (2000A) **2** BOLT/SCREW
- 11503663 (2050A) **3** WASHER
- 9428638 (2000A) **4** BOLT/SCREW



VIEW A

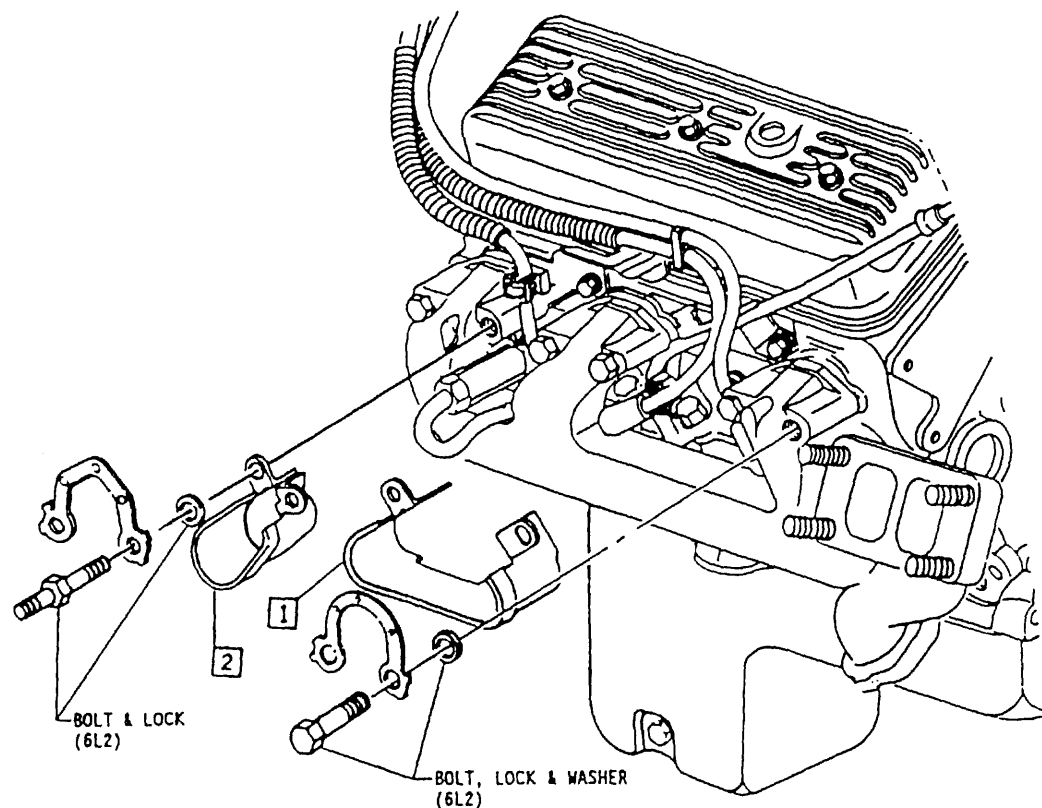
- X** ASSEMBLY SEQUENCE MUST BE MAINTAINED AS SHOWN.
- Y** LOCK WASHER MUST BE BETWEEN TERMINAL GROUND STRAP & W/FRAME. TERMINAL MUST BE DIRECTED DOWN AS SHOWN. THIS AREA MUST BE FREE OF SEALER TO INSURE GOOD GROUND.
- Z** GROUND STRAP MUST BE DIRECTED UP AS SHOWN. GROUND STRAP MUST BE ROUTED BETWEEN MAIN HARNESS AND FRONT OF DASH.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. H.	ENGINE GROUND STRAP
									APVD	S. B.	T106(03) & ZR9
									APVD		T105(15) & Z79
									APVD		REF
									APVD		P -
											P -
											P -
											P -
											UPC
											6Y4
											SHEET
											1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

10054854 (0200P) **1** SHIELD

10105861 (0150P) **2** SHIELD



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK <i>T. M.</i>	SPARK PLUG HEAT SHIELD RH
									APVD <i>S. R.</i>	T106(03) &Z99
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										6Y4
										SHEET
										2

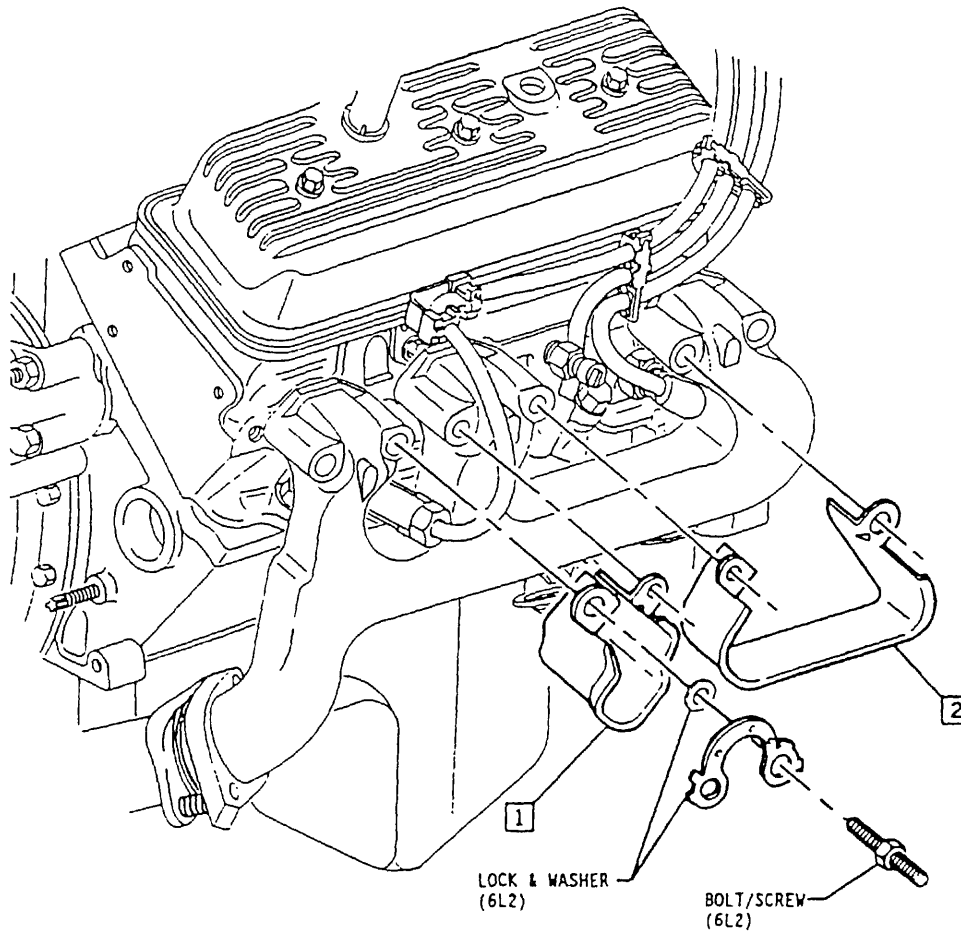
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

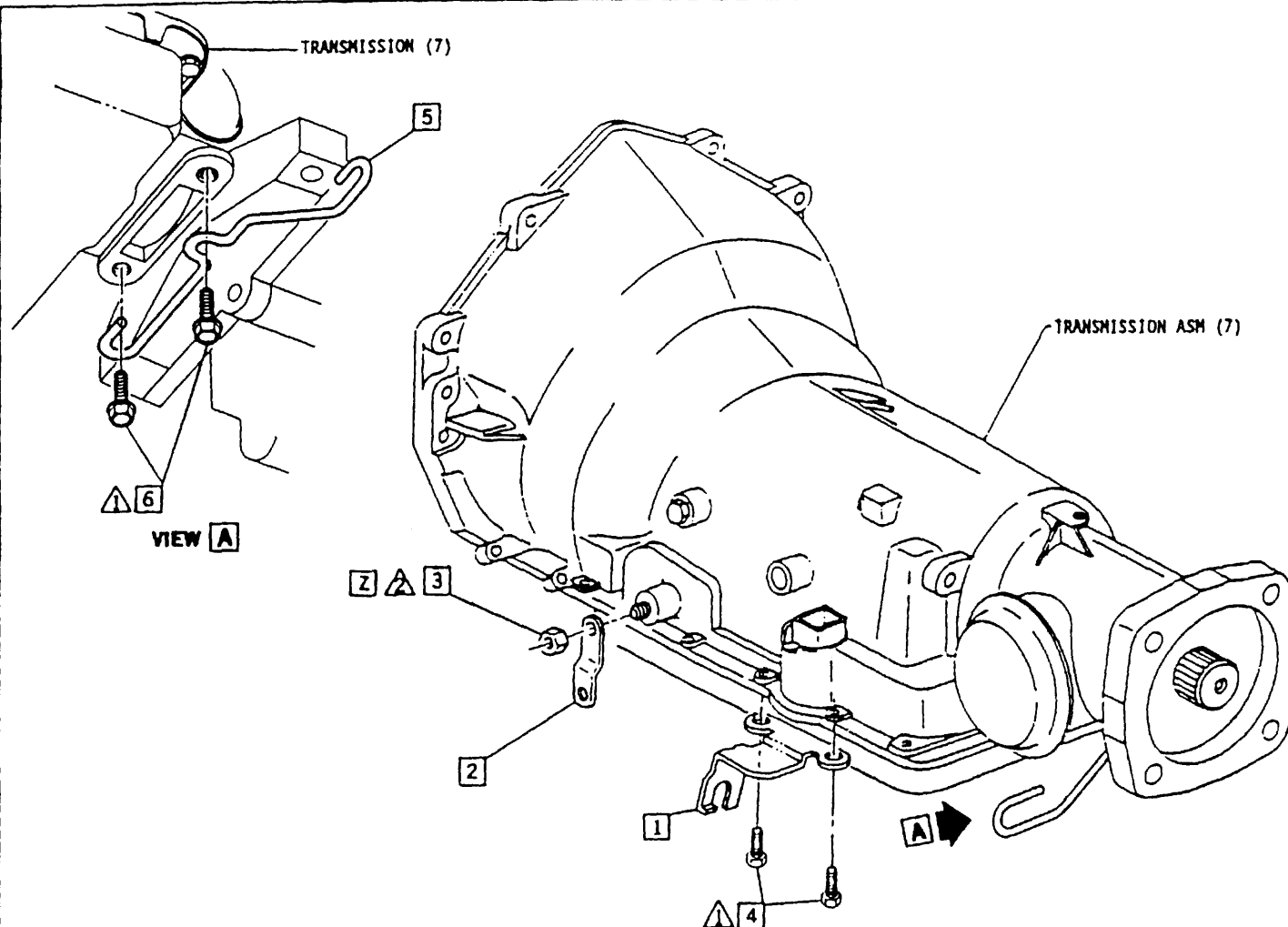
14091685 (0100P) **1** SHIELD LH FRT

15214 (0050P) **2** SHIELD LH RR



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	
									CK T. MOORE	
									APVD [Signature]	
									APVD	
									APVD	
									APVD	
									APVD	
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED										TITLE SPARK PLUG HEAT SHIELD LH T106(03) & ZR9 T105(16) & Z79
REF										P - P - P - P -
										UPC 6Y4
										SHEET 3

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55534	(7050A)	☒ 1	BRACKET
55535	(7725A)	☒ 2	LEVER
11500424	(7775A)	☒ 3	NUT
11501939	(7075A)	☒ 4	BOLT/SCREW
15543	(0400P)	☒ 5	GUIDE (ZR9/Z79)
11508250	(7075A)	☒ 6	BOLT/SCREW (ZR9/Z79)

☒ LEVER ☒ MUST BE HELD OUT OF "PARK" WHEN TORQUING NUT ☒. IMPACT TOOL MUST NOT BE USED.

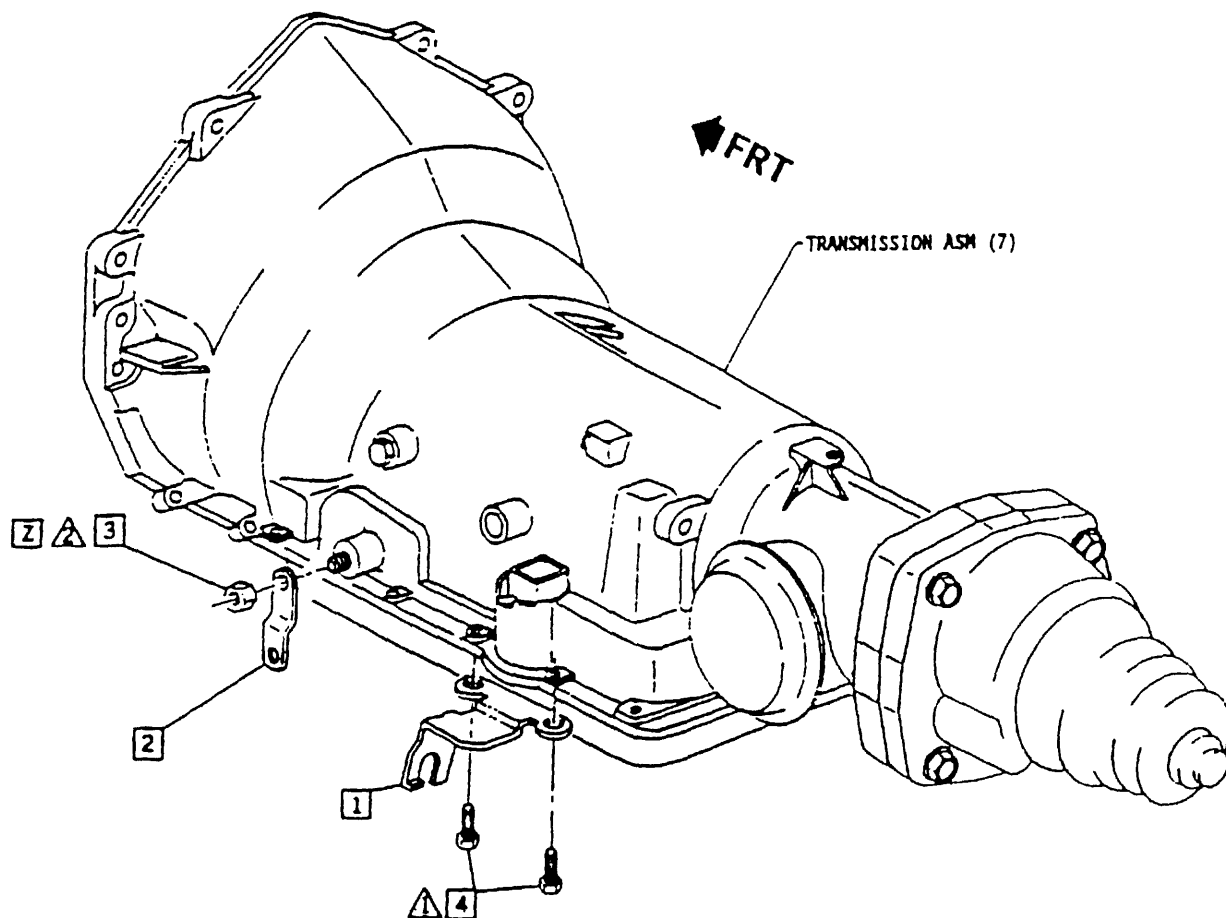
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
1	10-12	10-12	090C91	1	TORQUE CHANGED		DC	TR	DR H. DUGDALE	TITLE
	20-34	20-34							CK T. MC	SHIFT CABLE BRACKET & LEVER
									APVD [Signature]	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	7A
									APVD	SHEET
									APVD	1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

- 55534 (7050A) **1** BRACKET
55535 (7725A) **2** LEVER
11500424 (7775A) **3** NUT
11501939 (7075A) **4** BOLT/SCREW

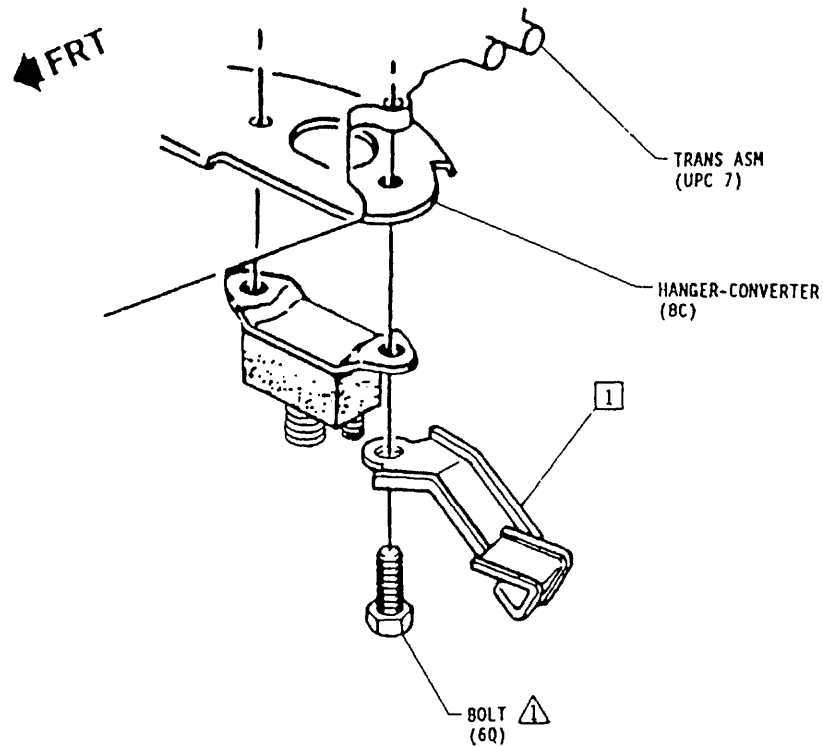


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JUN91	1992 PAS INC.			
	1	10-12	090C91	1	TORQUE CHANGED		DC	TM	DR	T. STURGILL	TITLE SHIFT CABLE BRACKET & LEVER S106(03) & Z74			
	2	20-34							CK	<i>T. Sturgill</i>				
	3								APVD	<i>S. J. ...</i>	REF	P -	UPC	SHEET
	4								APVD		P -		7A	1.1
	5								APVD		P -			
	6								APVD		P -			

 FULLY DRIVEN SEATED AND NOT STRIPPED

55869

(0400P) **1** BRACKET



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JN91	1992 PAS INC.
45-60	1 2 3 4 5								DR T. STARGAZER		TITLE TRANSMISSION SHIFT CABLE BRACKET S106(03) &Z74
									CK T. Me		
									APVD <i>[Signature]</i>		
									APVD		
									APVD		
									APVD		REF
									APVD		P - P - P - P - UPC 7A SHEET 1.2

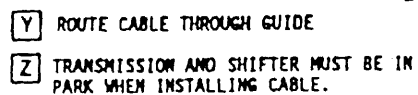
FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

55475 (7400A) 1 CLIP

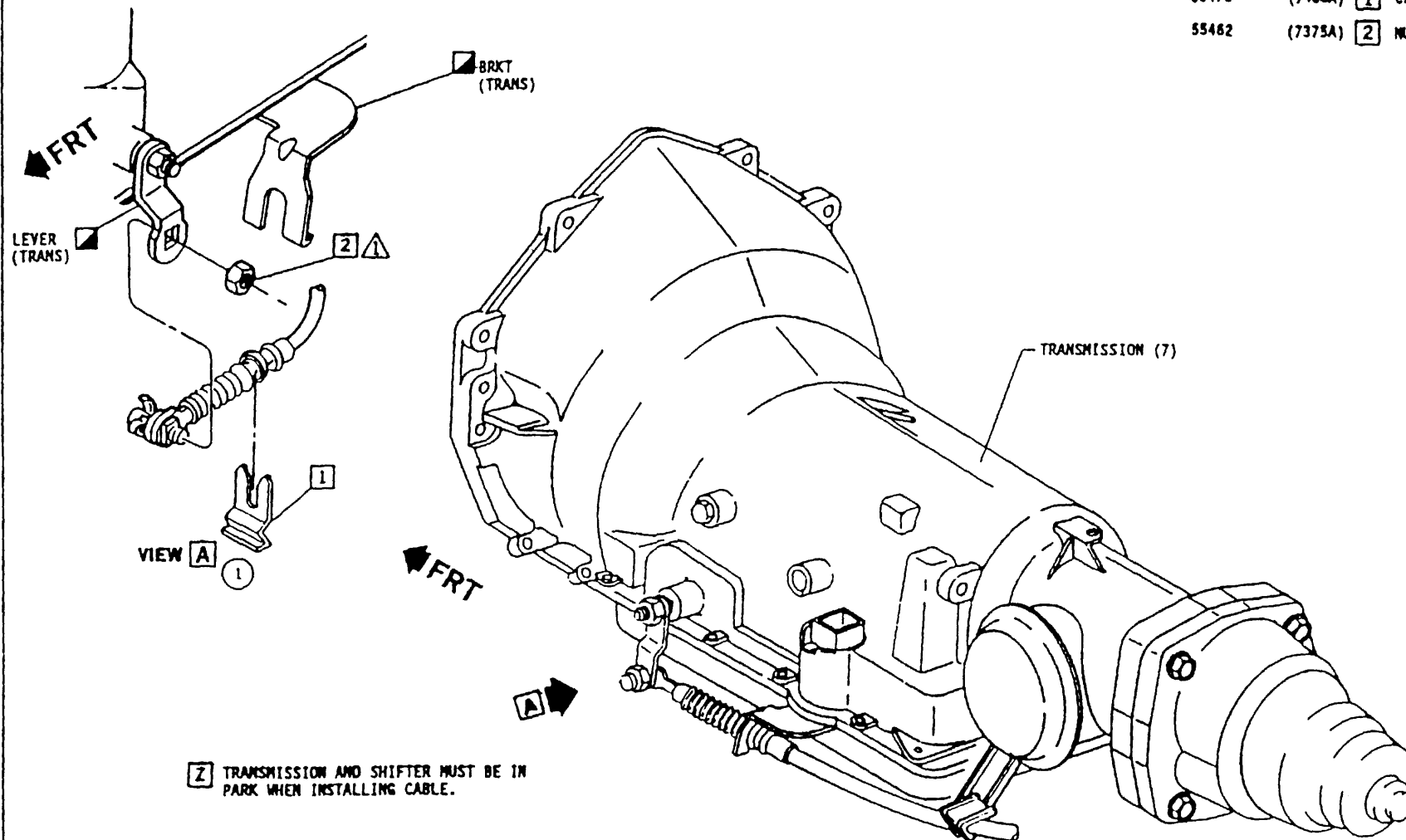
55462 (7375A) 2 NUT



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
	1	25-30	30SE91	1	VIEW "A" REVISED		UC	DR	D. CRAMER		TITLE TRANS SHIFT CABLE TO TRANS ST106(03) &ZR9 T105(15) &Z79			
	2							CK	T. Mc		REF P - P - P - P - UPC 7A SHEET 2			
	3							APVD	S. R.					
	4							APVD						
	5							APVD						
FULLY COVERED, NOT STRIPPED														

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

55475 (7400A) **1** CLIP
 55462 (7375A) **2** NUT



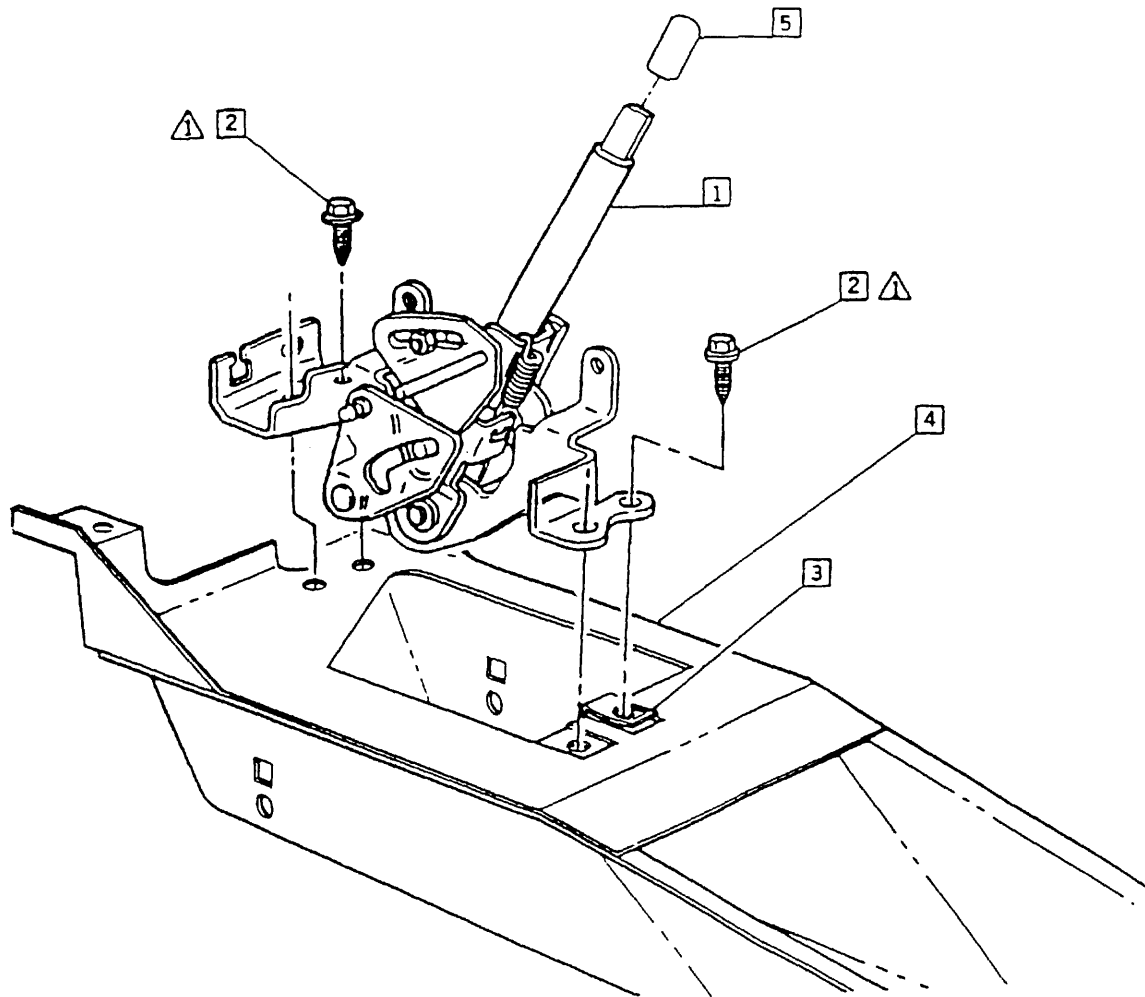
2 TRANSMISSION AND SHIFTER MUST BE IN PARK WHEN INSTALLING CABLE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25JW91	1992 PAS INC.
		25-30	30SE91	1	VIEW "A" REVISED		UC	TM	DR	T. STURGILL	TITLE
									CK	T. St.	TRANS SHIFT CABLE TO TRANS
									APVD	SEB	S106(03) & 274
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											7A
											SHEET
											2.1

FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



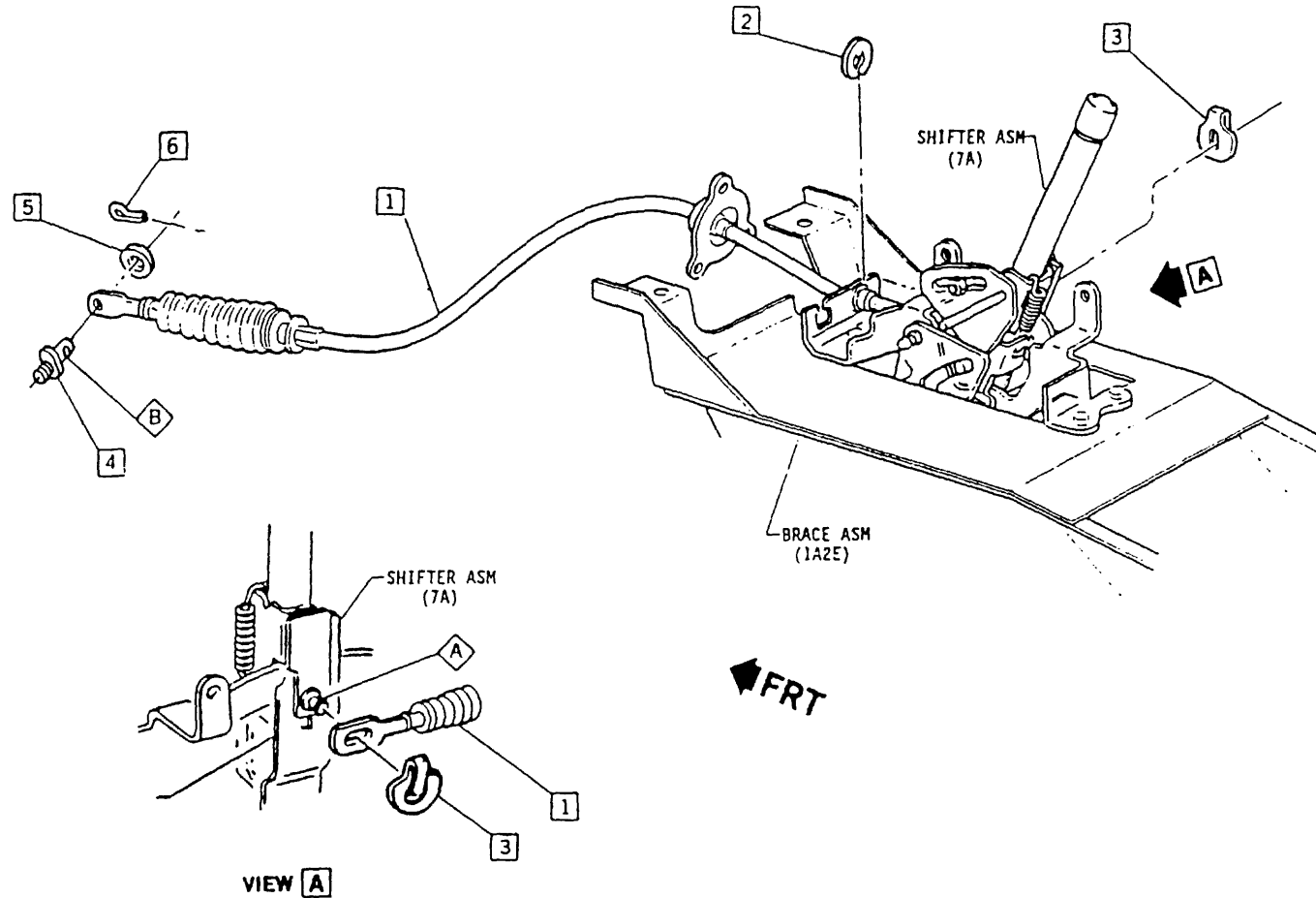
10204489	(5000A)	☒ 1	SHIFTER
11509313	(5661A)	☒ 2	BOLT/SCREW
11503715	(5661C)	☒ 3	NUT
15232	(0100P)	☒ 4	BRACE ASM (1A2E)
15194	(0300P)	☒ 5	CAP (SLAVE)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. OUGDALE	TITLE
									CKT. M...	CONSOLE BRACE & SHIFTER ASM
									APVD S...	ST106(03) &Z9/274
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	7A
									APVD	SHEET
									APVD	3

1 8.0-11
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 3
 4
 5
 FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

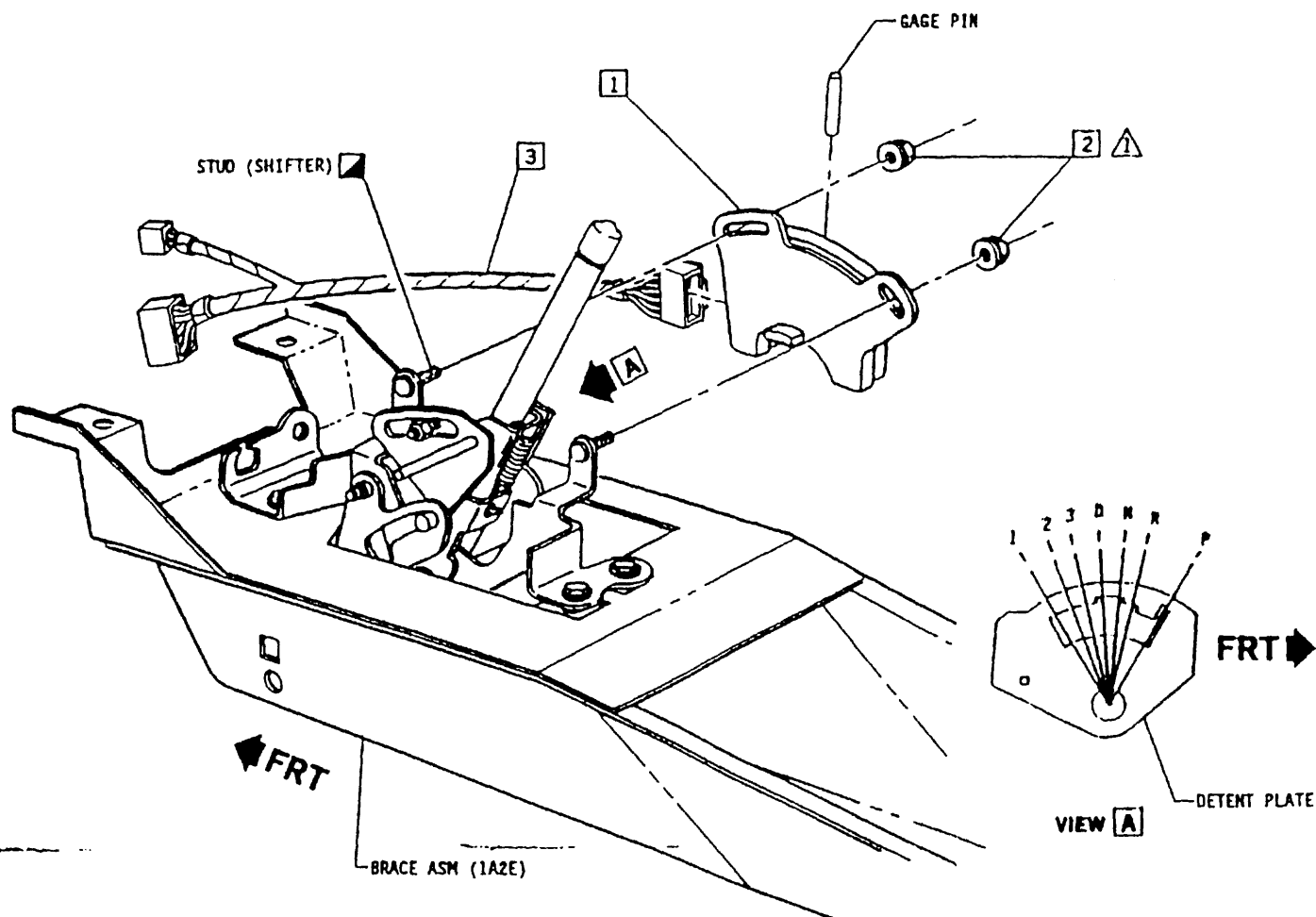


15536	(7000A)	☒ 1	CABLE
3974730	(7400A)	☒ 2	RETAINER
55476	(7400A)	☒ 3	CLIP
15089	(7325A)	☒ 4	PIN
14050020	(7425A)	☒ 5	WASHER
103372	(7324A)	☒ 6	PIN
15196	(7650A)	☒ A	LUBRICANT .013 Kg
9985164	(7650A)	☒ B	LUBRICANT .013 Kg

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. Mc	TRANS SHIFT CABLE
									APVDS	ST106(03) &ZR9/274
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										7A
										SHEET
										4

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

1994242 (9125A) **1** SWITCH
 14003578 (9175A) **2** NUT
 55719 (0100P) **3** HARNESS (12H)



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		2.8-4.0	06AU91	1	REDRAWN & REDESIGNED		DC	17-1	DR H. DUGDALE	TITLE
									CK T. K.	NEUTRAL START & BACK UP LAMP SWITCH
									APVD	ST106(03) 42R9/274
									APVD	T105(16) 4279
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	7A
									APVD	SHEET
									APVD	5

FULLY DRIVEN
 NOT STRIPPED

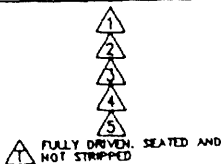
INSTALLATION PROCEDURE:

1. POSITION TRANSMISSION CONTROL SHIFTER ASM IN THE "NEUTRAL" NOTCH IN DETENT PLATE.
2. ASSEMBLE SWITCH ASM 1994242 TO THE SHIFTER ASM BY INSERTING CARRIER TANG INTO HOLE IN THE SHIFTER ASM.
3. TIGHTEN NUTS 14003578.
4. MOVE SHIFTER ASM OUT OF "NEUTRAL"-POSITION. THIS WILL SHEAR SWITCH INTERNAL PLASTIC PIN.

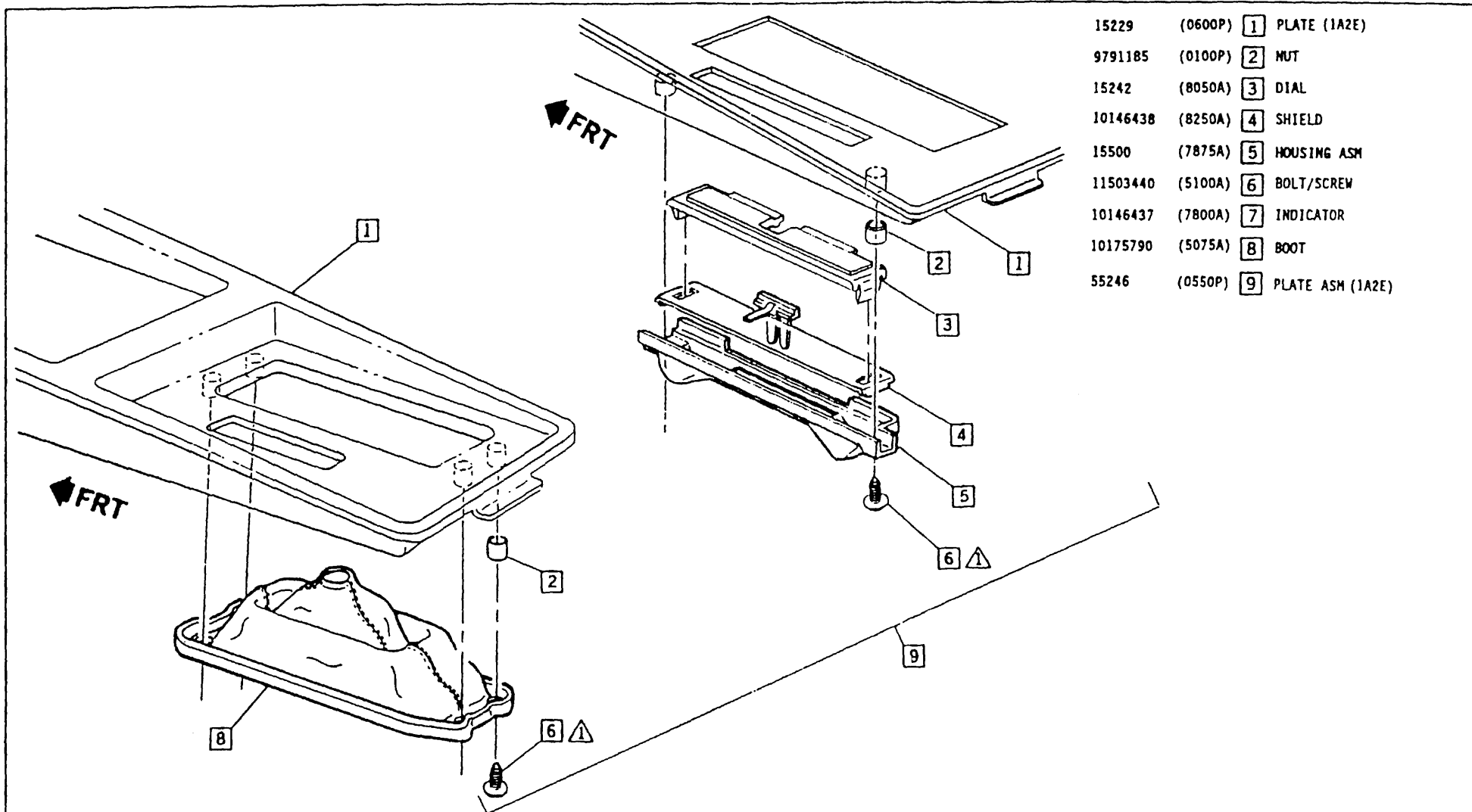
RESET INSTALLATION PROCEDURE:

1. POSITION TRANSMISSION CONTROL SHIFTER ASM IN THE "NEUTRAL" NOTCH IN DETENT PLATE.
2. LOOSEN NUTS 14003578.
3. ROTATE SWITCH 1994242 ON SHIFTER ASM TO ALIGN SERVICE ADJUSTMENT HOLE WITH CARRIER TANG HOLE. INSERT 2.3 DIA. GAGE PIN TO A DEPTH OF 15.0.
4. TIGHTEN NUTS 14003578.
5. REMOVE GAGE PIN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
									DR M. DUGDALE	TITLE NEUTRAL START SWITCH INSTALLATION ST106(03) &ZR9/Z74 T105(16) &Z79			
									CKT. M. DUGDALE				
									APVD <i>[Signature]</i>	REF	P -	UPC	SHEET
									APVD		P -	7A	6
									APVD		P -		
									APVD		P -		
									APVD		P -		



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



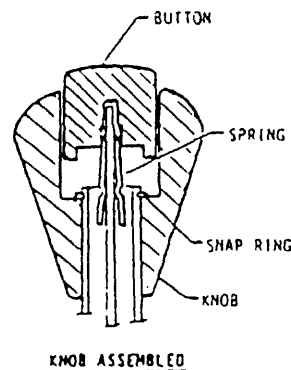
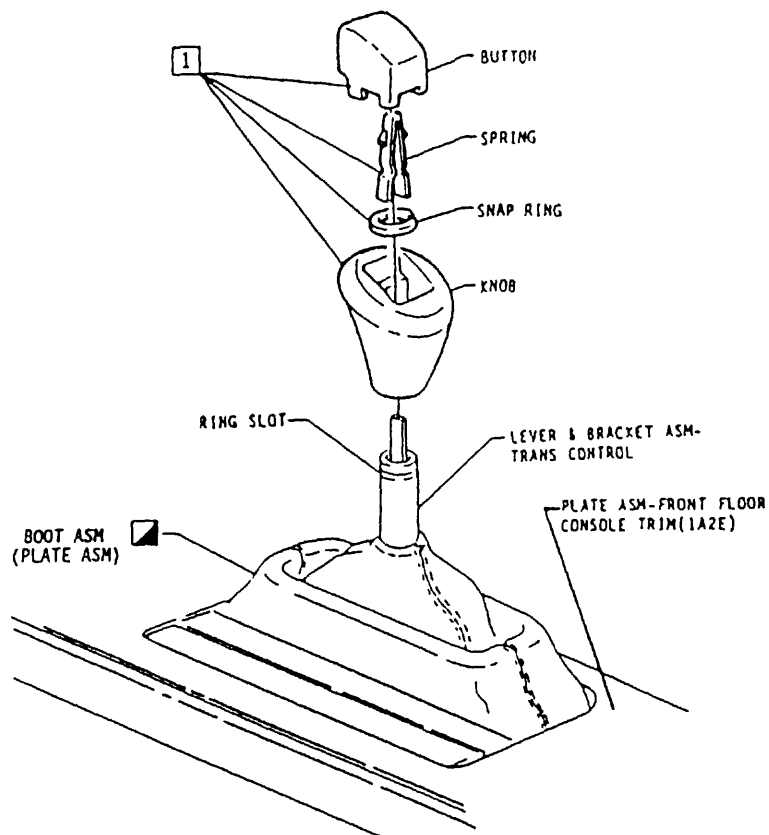
15229	(0600P)	☒ 1	PLATE (1A2E)
9791185	(0100P)	☒ 2	NUT
15242	(8050A)	☒ 3	DIAL
10146438	(8250A)	☒ 4	SHIELD
15500	(7875A)	☒ 5	HOUSING ASM
11503440	(5100A)	☒ 6	BOLT/SCREW
10146437	(7800A)	☒ 7	INDICATOR
10175790	(5075A)	☒ 8	BOOT
55246	(0550P)	☒ 9	PLATE ASM (1A2E)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		1.2-2.7							DR H. KRODALE	TITLE
									CK T. KRODALE	CONSOLE TRIM PLATE
									APVD [Signature]	ST106(03) &ZR9/274
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										7A
										SHEET
										7

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

55466

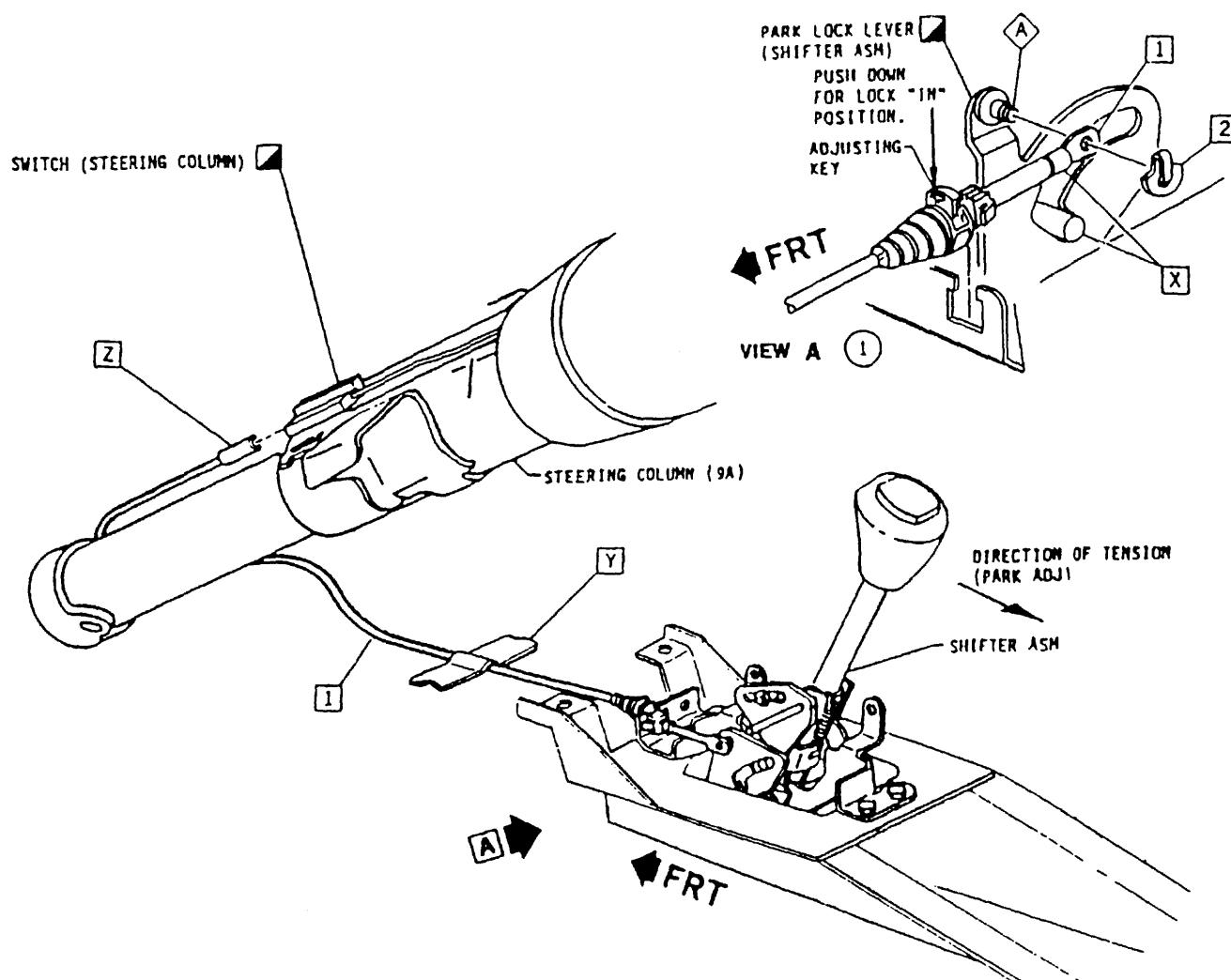
(5370A) **1** KNOB PKG



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	
									CK	T. K...	
									APVD	S...	
									APVD		
									APVD		
									APVD		
									APVD		
▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED											
										TITLE KNOB ASM-SHIFT LEVER ST106(03) &Z89/Z74 T105(15) &Z79	
										REF P - P - P -	SHEET 7A 8

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55132 (8400A) ☒ 1 CABLE ASM
 55476 (8425A) ☒ 2 CLIP
 9985164 (+) ☒ A LUBE

- ☒ 1. ASSURE SHIFT LEVER AND PAWL ARE FULLY ENGAGED IN THE PARK POSITION.
- 2. INNER CABLE MUST CONTACT OUTER CABLE NOSE PIECE.
- 3. BOTH OF THE ABOVE CONDITIONS MUST EXIST BEFORE SETTING ADJUST KEY.
- ☒ Y TAPE CABLE TO FLOOR AS SHOWN
- ☒ Z REMOVE COVER FROM CABLE END AND SNAP CONNECTOR INTO SWITCH

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
			08AU91	1	VIEW A REVISED		DC	TJH	DR	D. CRAMER
									CK-T/K	
									APVD	
									APVD	
									APVD	
									APVD	
									APVD	

1992 PAS INC.

TITLE CABLE ASM-SHIFT INTER LOCK
ST106(03) &ZR9/274
T105(15) &Z79

REF	P -	UPC	SHEET
	P -	7A	9
	P -		
	P -		

FULLY DRIVEN, SEATED AND NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

BRACKET (ENG) ☒

1 Y Z

55413 (8625A) 1 CABLE ASM

25518260 (8675C) 2 SEAL

11509024 (8650A) 3 BOLT/SCREW

TRANS ASM UPC (7)

1 Y

FRT

Y1

X2

3 A

☒ LINK (TRANS)

-TRANS ASM UPC (7)

VIEW A

▲ FRT

NOTE SEE INFORMATION WITHIN THIS UPC. FOR
DETENT DETENT CABLE ADJUSTMENT AND READJUSTMENT
PROCEDURE.

☒ INSTALL SEAL INTO TRANSMISSION BEFORE
INSTALLATION OF CABLE.

Y CABLE IS NOT TO BE KINKED OR DAMAGED DURING ASSEMBLY OPERATION.

[Z] BOTH LOCKING TANGS MUST BE EXPANDED AND LOCKED IN BRACKET ATTACHING HOLE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PSS INC.					
                            	7.0-10.0								DR	D. CRAMER	TITLE TRANS THROTTLE VALVE CABLE T106(03) &ZR9 T105(15) &Z79					
										CK				T. Mo		
											APVD	S. S.	REF	P - P - P - P -	UPC 7A	SHEET 10
											APVD					
											APVD					
									APVD							

 FULLY DRIVEN
NOT STOPPED

SEATED AND

MANDATORY THROTTLE VALVE CABLE ADJUSTMENT & RE-ADJUSTMENT PROCEDURE

ADJUSTMENT PROCEDURE

1. T.V. CABLE MUST BE IN FINAL ROUTED POSITION WHEN T.V. CABLE ADJUSTMENT IS PERFORMED.
2. AFTER THE INSTALLATION OF CABLE TO TRANSMISSION, ENGINE BRACKET, AND THROTTLE LEVER. CHECK TO ASSURE THAT THE CABLE SLIDER IS IN THE ZERO OR FULLY RE-ADJUSTED POSITION (IF NOT, REFER TO RE-ADJUSTMENT PROCEDURE).
3. ROTATE THE THROTTLE LEVER TO THE "NOT STOP" POSITION USING SPECIFIED TOOL UNTIL IT REACHES TORQUE LIMIT. DURING ADJUSTMENT THE OPERATOR SHOULD HEAR SEVERAL CLICKS OF THE CABLE ADJUSTOR.

CAUTION DO NOT USE ACCELERATOR PEDAL TO ADJUST T.V. CABLE: IMPROPER ADJUSTMENT MAY OCCUR.

*TORQUE TOOL SHOULD BE CALIBRATED TO "CLICK" WHEN EFFECTIVE TORQUE AT THROTTLE SHAFT IS $7.5 \pm 0.6 \text{ N m}$.

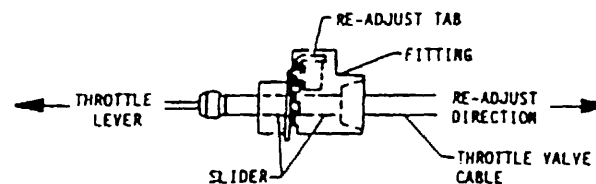
RE-ADJUSTMENT PROCEDURE

IN CASE RE-ADJUSTMENT IS NECESSARY DUE TO ADJUSTMENT BEFORE OR DURING ASSEMBLY OR FOR RE-PROCESSING, PERFORM THE FOLLOWING:

1. DEPRESS AND HOLD METAL RE-ADJUST TAB.
2. MOVE SLIDER BACK THROUGH FITTING IN DIRECTION AWAY FROM THROTTLE LEVER UNTIL SLIDER STOPS AGAINST FITTING.
3. RELEASE METAL RE-ADJUST TAB.
4. REPEAT STEP 3 OF ADJUSTMENT PROCEDURE.

CORRECT ADJUSTMENT

FOR AUDIT PURPOSES THE DIFFERENCE BETWEEN THE "AS FOUND" SLIDER POSITION AND THE SLIDER POSITION OBTAINED USING THE RE-ADJUSTMENT PROCEDURE MUST BE WITHIN ± 1.0 .

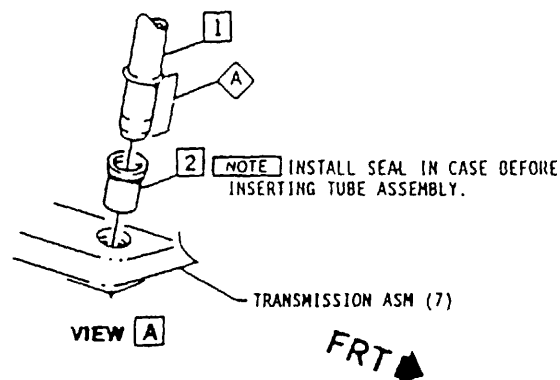
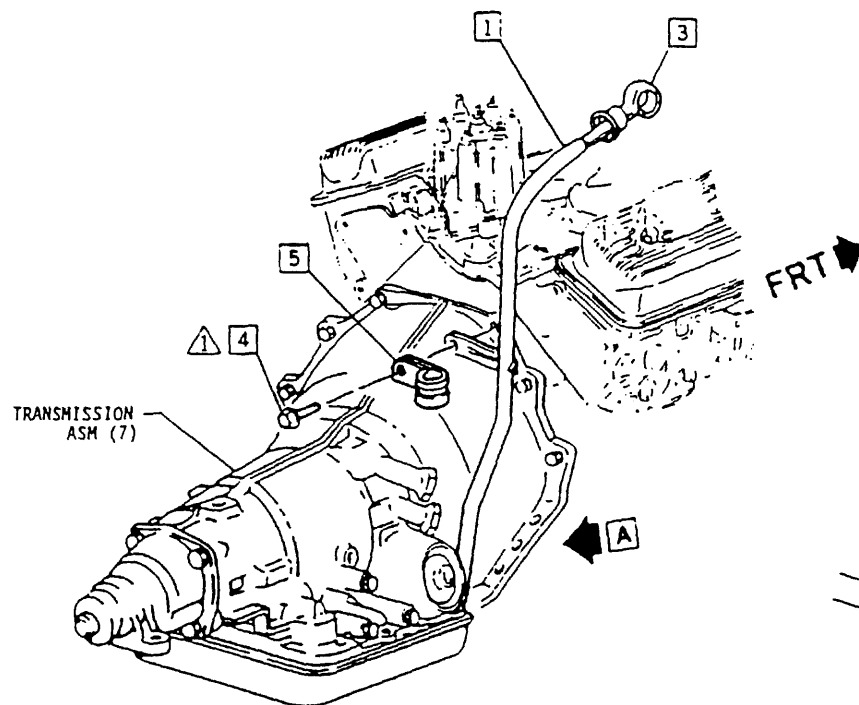


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE TRANS THROTTLE VALVE CABLE ADJ PROCEDURE
									CKT. M.	T106(03) &ZR9
									APVD <i>[Signature]</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 7A
										SHEET 11

1 FULLY DRIVEN, SEATED AND NOT STRIPPED
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PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



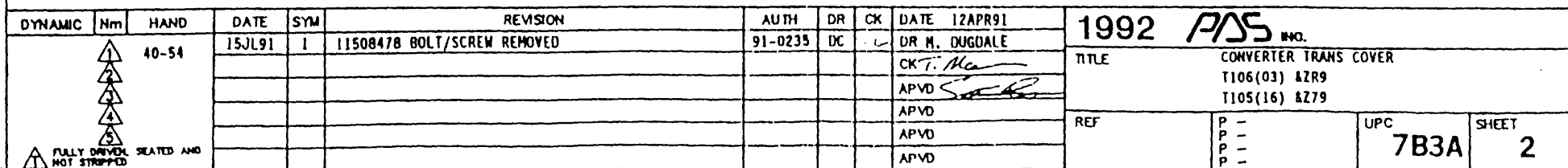
- | | | | |
|----------|---------|---|-------------------|
| 15564803 | (0050- | 1 | TUBE |
| 1259475 | (0100B) | 2 | SEAL |
| 15531900 | (0300A) | 3 | INDICATOR |
| 179842 | (0150A) | 4 | BOLT/SCREW (7) |
| 14062947 | (2300A) | 5 | CLIP (3A2) |
| 9985701 | (0150B) | A | LUBRICANT .500 ML |

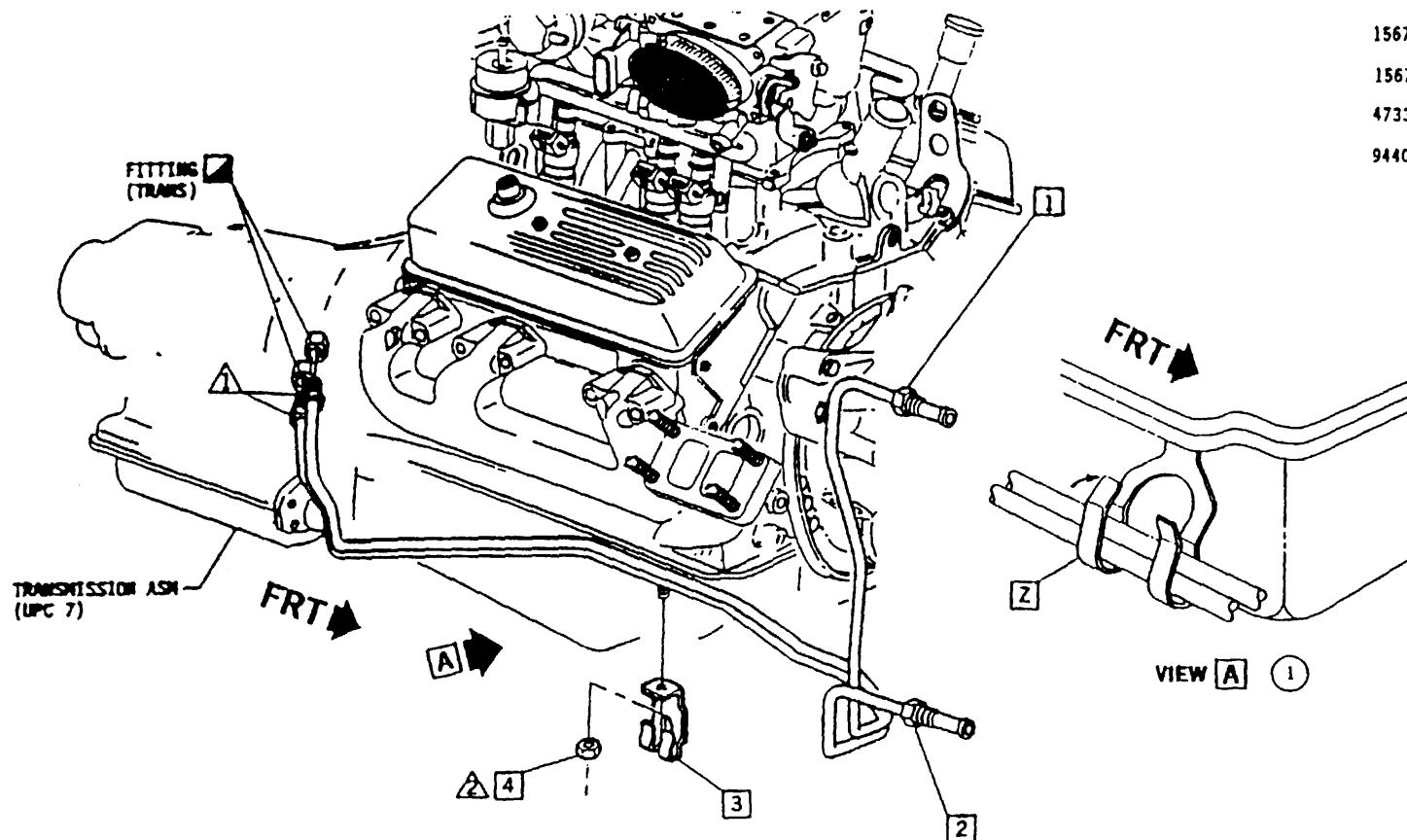
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.						
▲ ▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, NOT STOPPED	40-54								DR	D. CRAMER	TITLE	TRANS OIL FILL TUBE & INDICATOR ASM T106(03) &ZR9 T105(15) &Z79					
										CK						<i>T.M.</i>	
																APVD	<i>[Signature]</i>
																APVD	
																APVD	
										APVD	REF	P -		UPC	SHEET		
										APVD		P -		7B3A	1		
										APVD		P -					
										APVD		P -					



15644627 (0350A) 1 COVER

15677667 (0550A) **2** BOLT/SCREW





- 15675135 (0260A) ☐ 1 PIPE ASM-UPR
- 15675136 (0265A) ☐ 2 PIPE ASM-LWR
- 473359 (0350A) ☐ 3 CLIP
- 9440960 (0500A) ☐ 4 NUT

☒ BEND REAR TAB UPWARD AS SHOWN TO SECURE PIPE ASM IN CLIP.

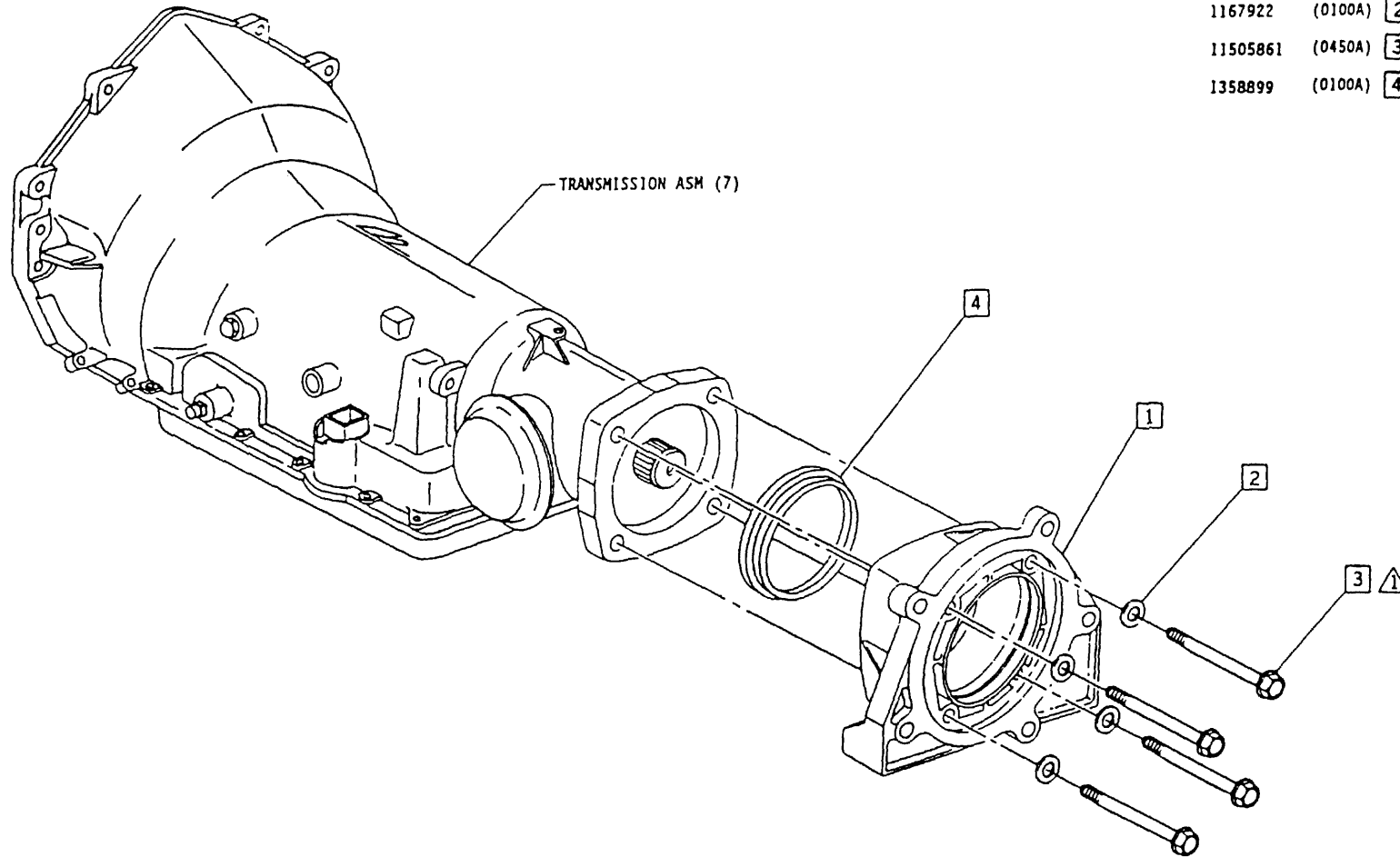
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			08AU91	1	ADDED VIEW "A"	91-0254	UC	TVL	DR M. DUGDALE	TITLE
									CKT. M.	TRANS OIL COOLER PIPES
									APVO	T106(03) &Z99
									APVO	T105(16) &Z79
									APVO	REF
									APVO	P -
										P -
										P -
										P -
										UPC
										7B6
										SHEET
										1

☒ FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

- | | | | |
|----------|---------|----------|------------|
| 15661062 | (0300A) | 1 | ADAPTOR |
| 1167922 | (0100A) | 2 | SEAL |
| 11505861 | (0450A) | 3 | BOLT/SCREW |
| 1358899 | (0100A) | 4 | SEAL |

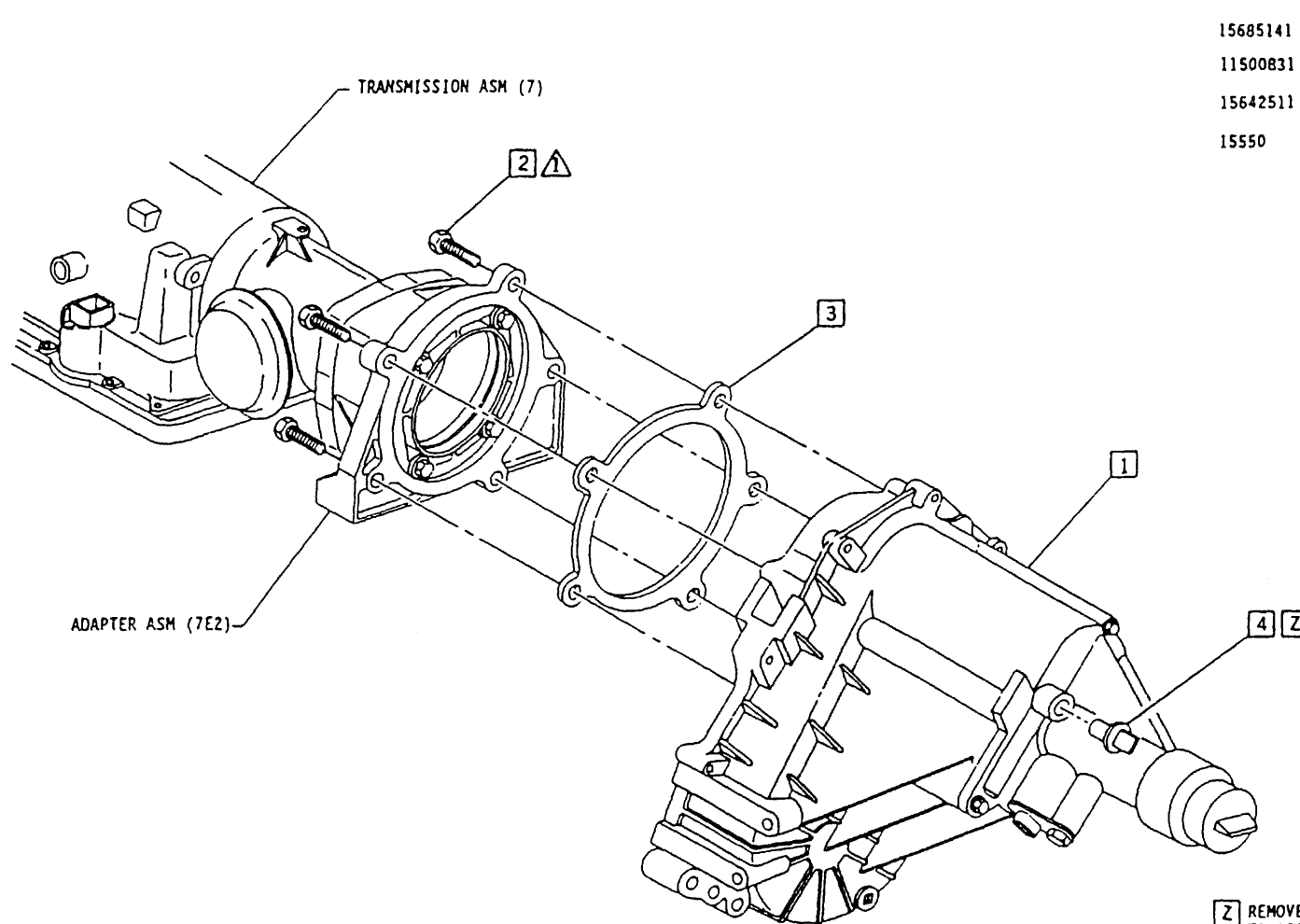


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE ADAPTER ASM
									CK T. Mo	T106(03) & 2R9
									APVD S. R.	T105(16) & 279
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 7E2
										SHEET 1

1 FULLY DRIVEN, SEATED AND NOT STRIPPED
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 3
 4
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PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

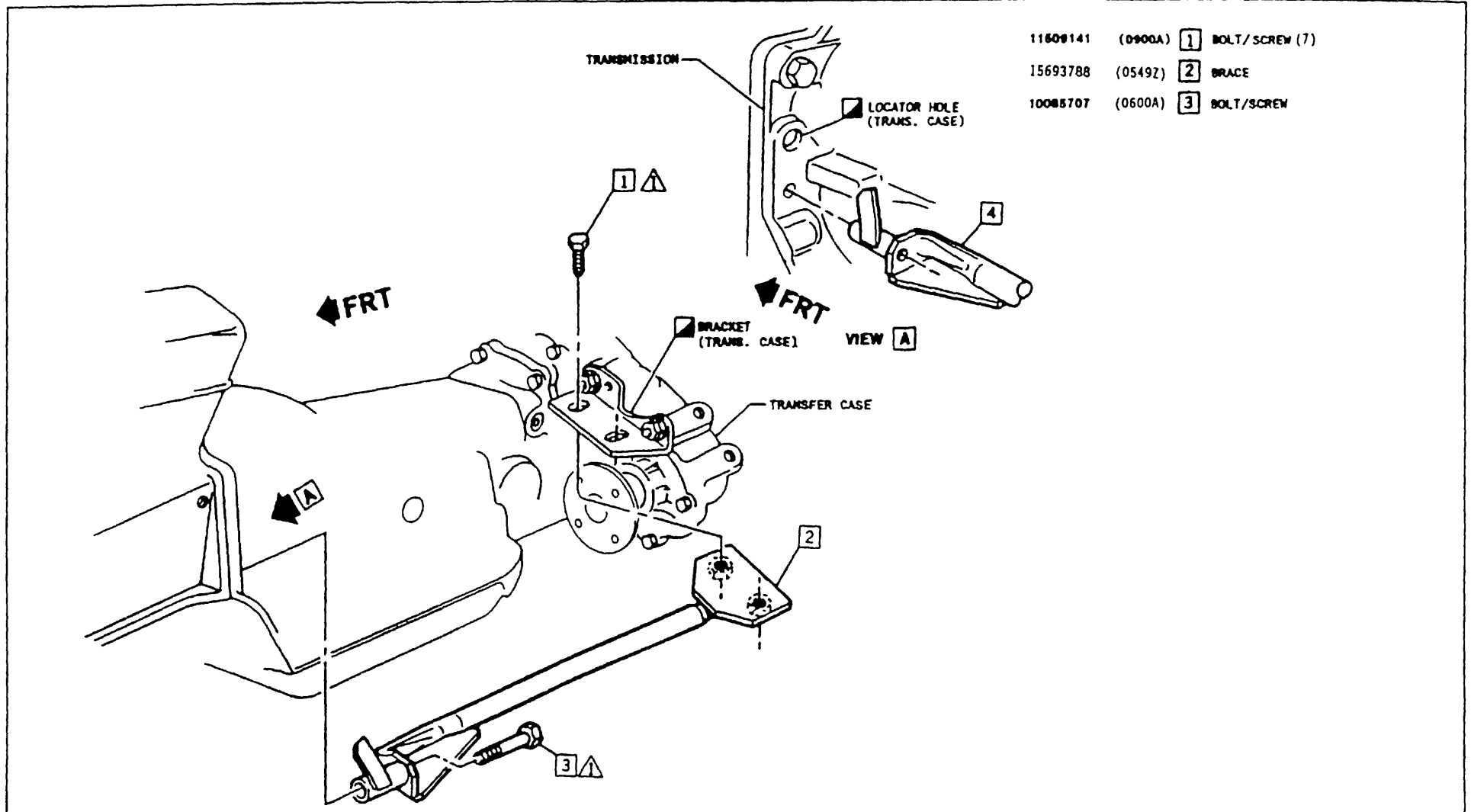


- 15685141 (0050A) **1** CASE ASM
- 11500831 (0450A) **2** BOLT/SCREW
- 15642511 (0350A) **3** GASKET
- 15550 (0050P) **4** CAP (SLAVE)

Z REMOVE FITTING AND SAVE FOR SHIPPING TO ASSEMBLY FOR REINSTALLATION

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
40-50	1								DR H. DUGDALE	TITLE
	2								CK T. Mc	TRANSFER CASE
	3								APVD <i>[Signature]</i>	T106(03) & ZR9
	4								APVD	T105(16) & Z79
	5								APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										7E2
										SHEET
										2

1 FULLY DRIVEN, SEATED AND NOT STRIPPED



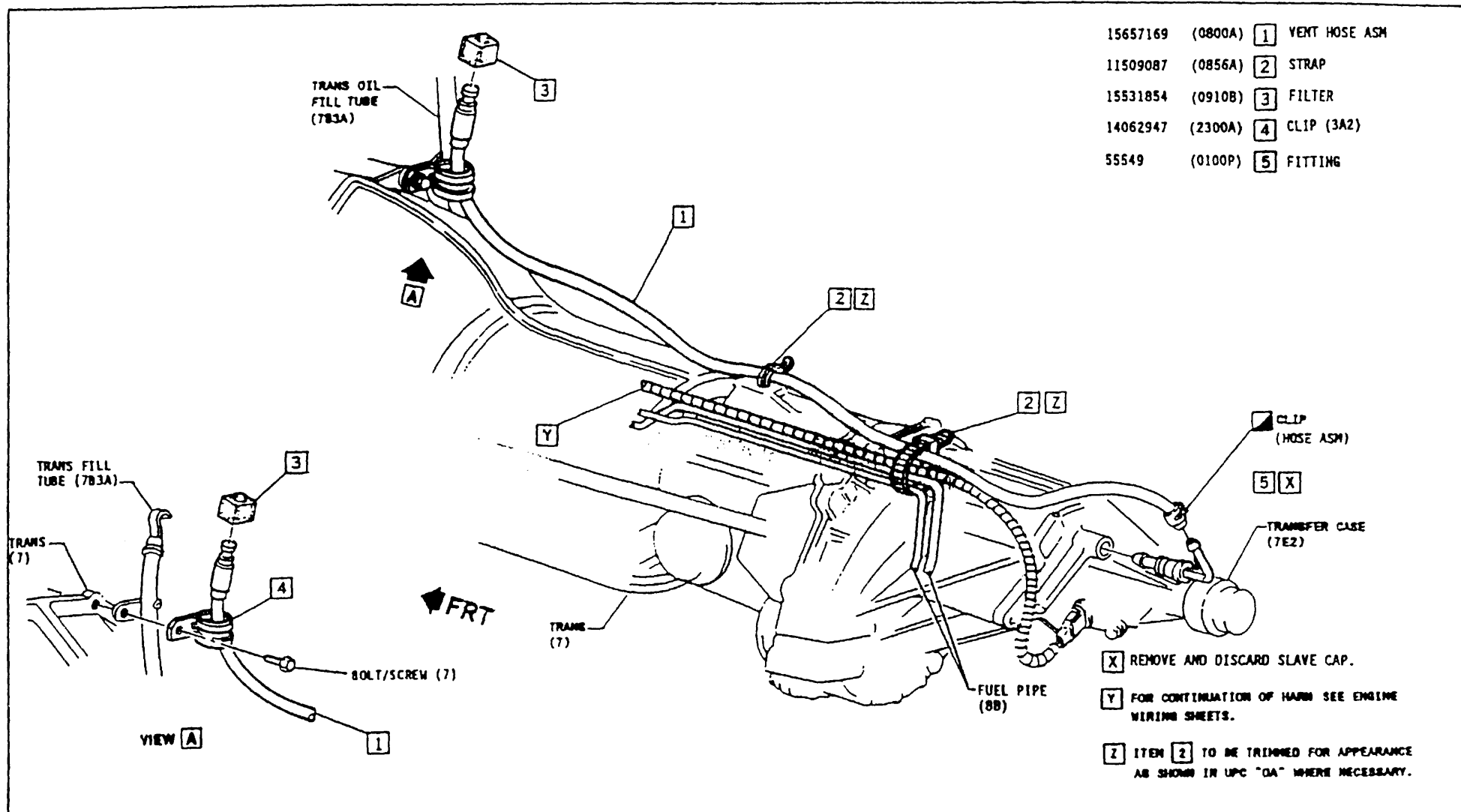
11509141	(0900A)	☒ 1	BOLT/SCREW (7)
15693788	(0549Z)	☒ 2	BRACE
10085707	(0600A)	☒ 3	BOLT/SCREW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		40-54							DR M. DUGDALE	TITLE
									CKT. <i>[Signature]</i>	BRACE ASH-TRANS CASE
									APVD <i>[Signature]</i>	1106(03) &Z89
									APVD	1105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										7E2
										SHEET
										3

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



- 15657169 (0800A) [1] VENT HOSE ASM
- 11509087 (0856A) [2] STRAP
- 15531854 (0910B) [3] FILTER
- 14062947 (2300A) [4] CLIP (3A2)
- 55549 (0100P) [5] FITTING

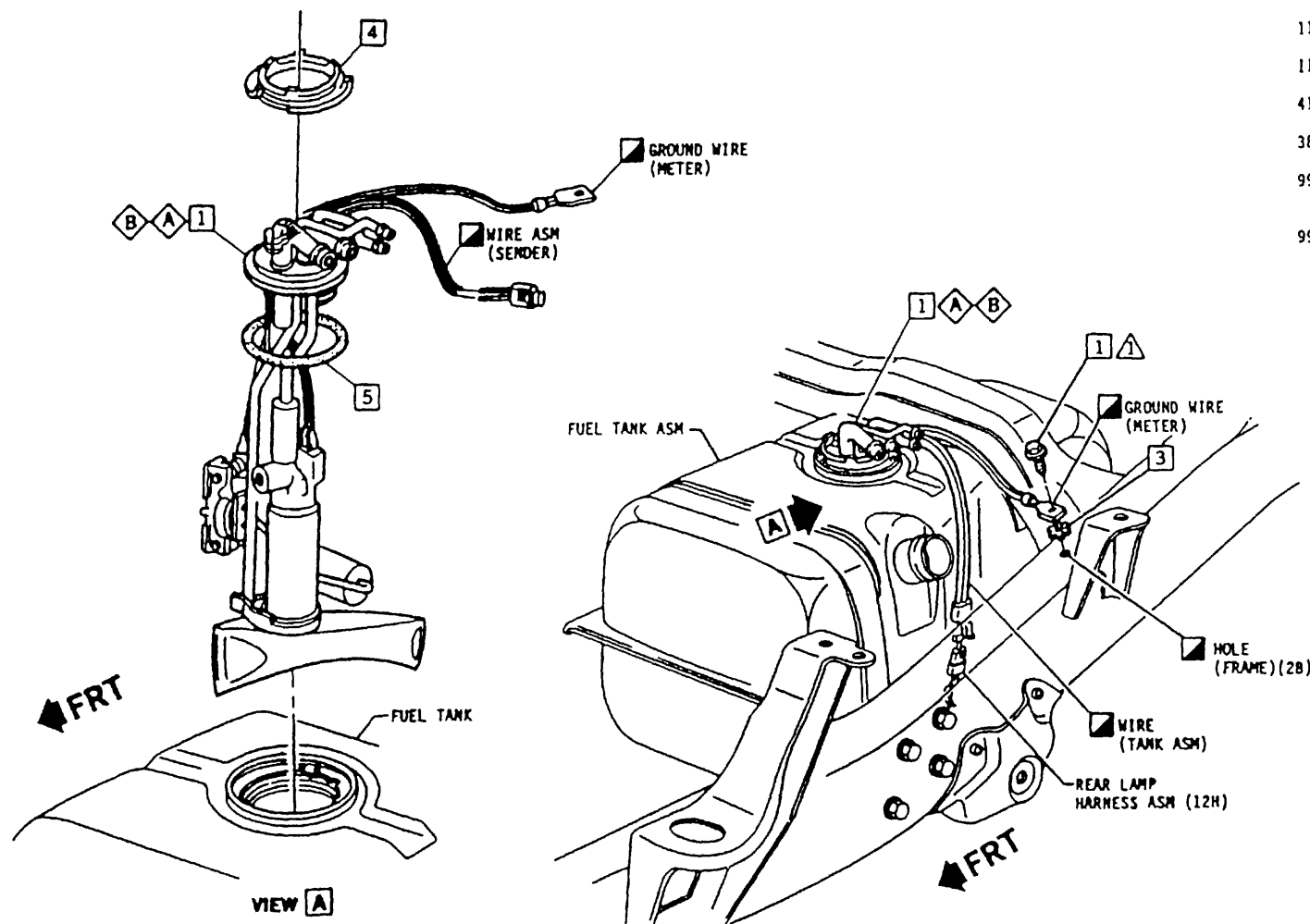
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
			06AU91	1	REDRAWN & REDESIGNED		DC	TH	DR	D. CRAMER
										CHT. <i>[Signature]</i>
										APVO <i>[Signature]</i>
										APVO
										APVO
										APVO

1992 PAS INC. #NO.	
TITLE	VENT HOSE ASM-TRFER CASE T106(03) 4Z99 T105(15) 8Z79
REF	P - P - P - P -
UPC	7E2
SHEET	4

△ FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



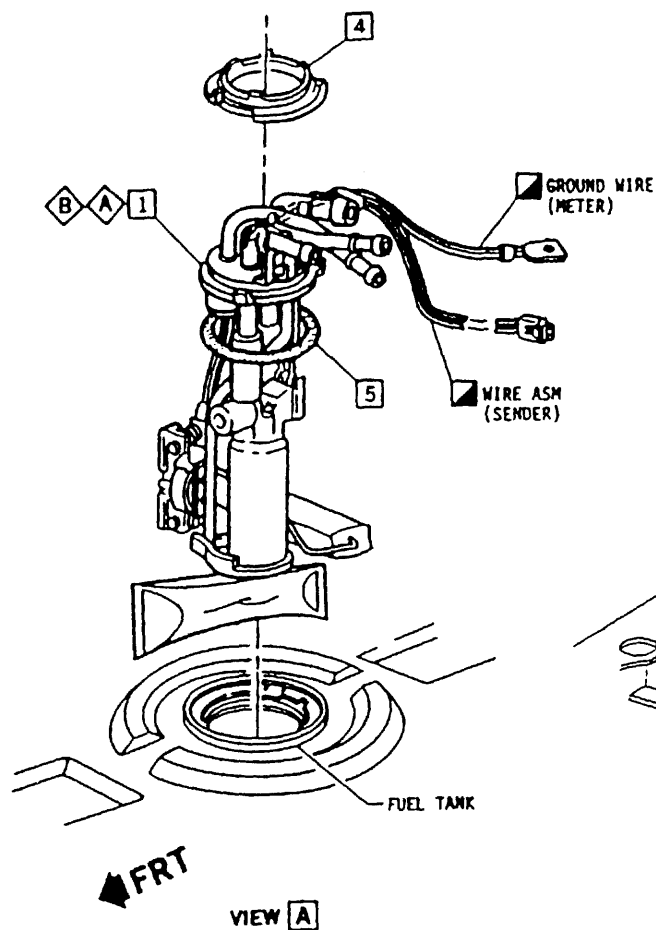
25026837	(1224A)	1	SENDER ASM
11504585	(1350A)	2	BOLT/SCREW
11501869	(1400A)	3	WASHER
413899	(1300A)	4	CAM
3893116	(1280A)	5	SEAL
9985529	(1475A)	A	COATING (HOT MELT UNDER COAT)
9985470		B	OPTIONAL (H2O BASE UNDER COAT)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.			
									DR H. DUGDALE	TITLE FUEL TANK SENDER T105(03) & ZR9			
									CK T. H.				
									APVD [Signature]	REF			
									APVD				
									APVD	P - P - P - P -			
									APVD				
									APVD	UPC 8A			
										SHEET 1			

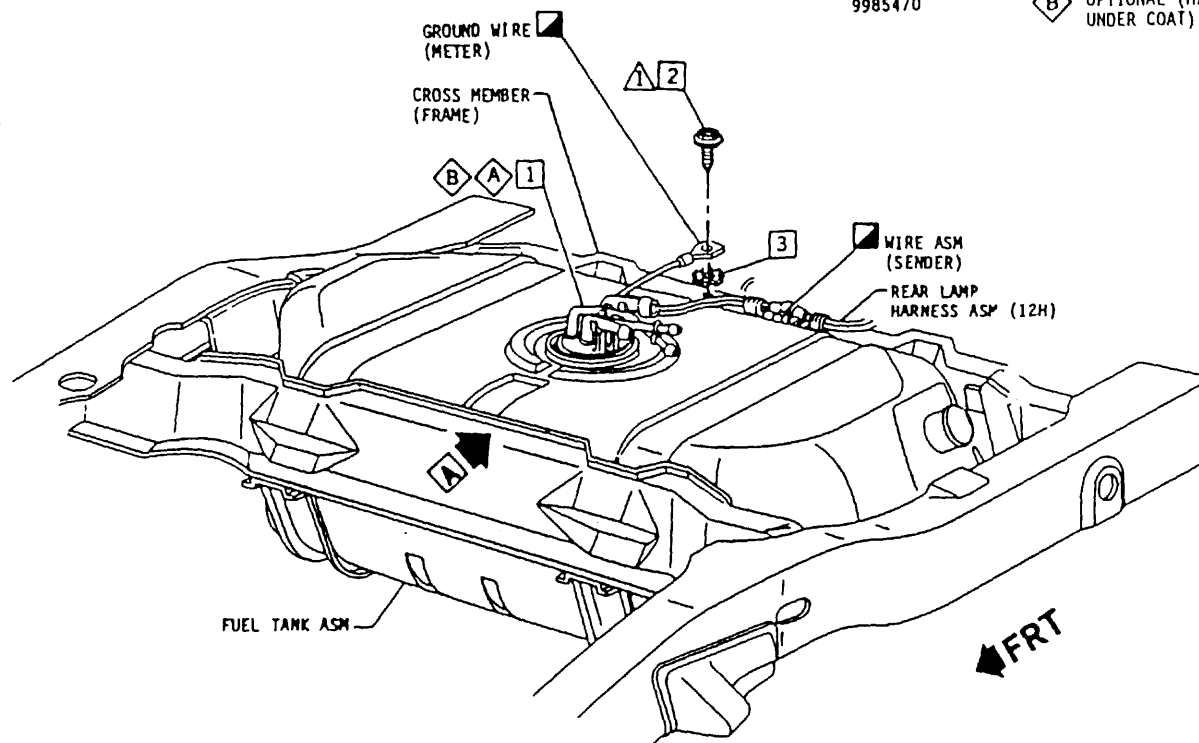
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



- 25026838 (1224A) ☒ 1 SENDER ASM
- 11504585 (1350A) ☒ 2 BOLT/SCREW
- 11501869 (1400A) ☒ 3 WASHER
- 413899 (1300A) ☒ 4 CAM
- 3893116 (1280A) ☒ 5 SEAL
- 9985529 (145A) ☒ A COATING (HOT MELT UNDER COAT)
- 9985470 ☒ B OPTIONAL (H2O BASE UNDER COAT)

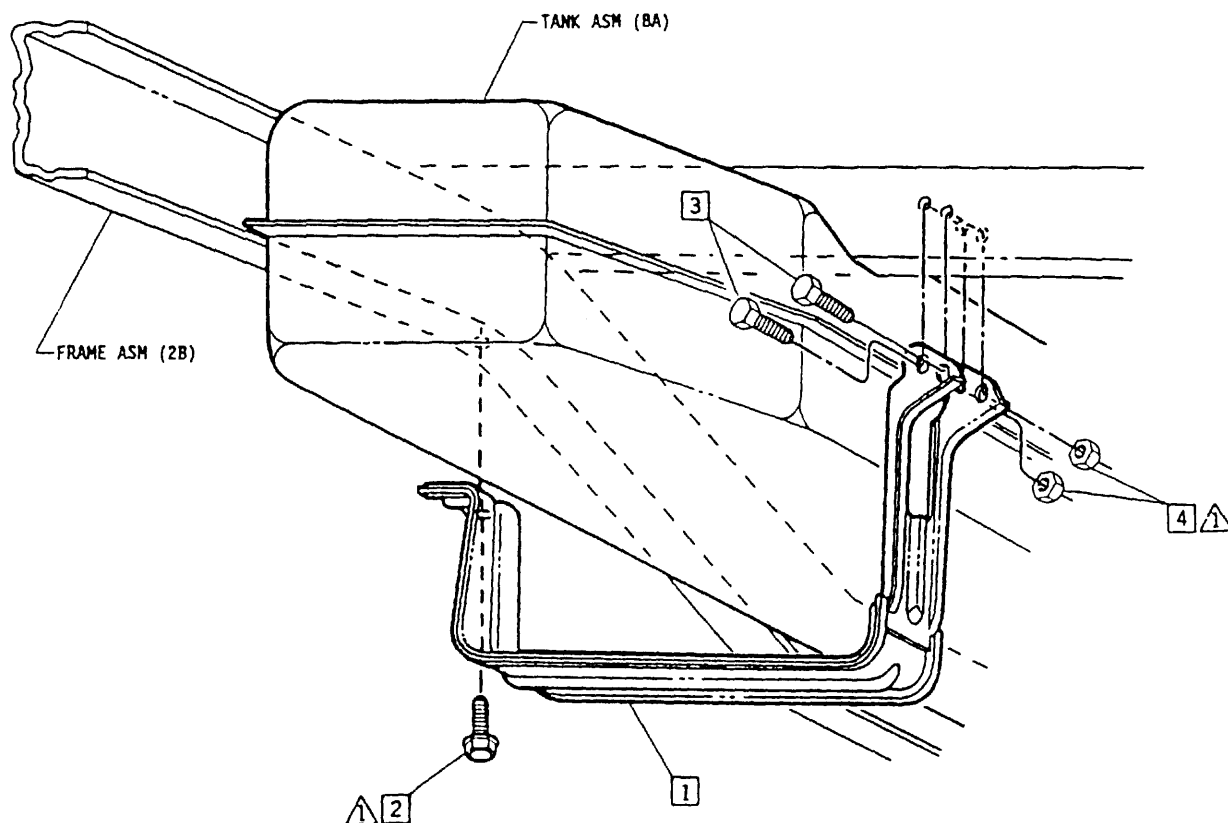


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	18MAR91	1992 PAS INC.
		14-20							DR	M. DUGDALE	TITLE
									CK	T. M.	FUEL TANK SENDER
									APVD	S. H.	T105(16) & 279
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											8A
											SHEET
											2

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

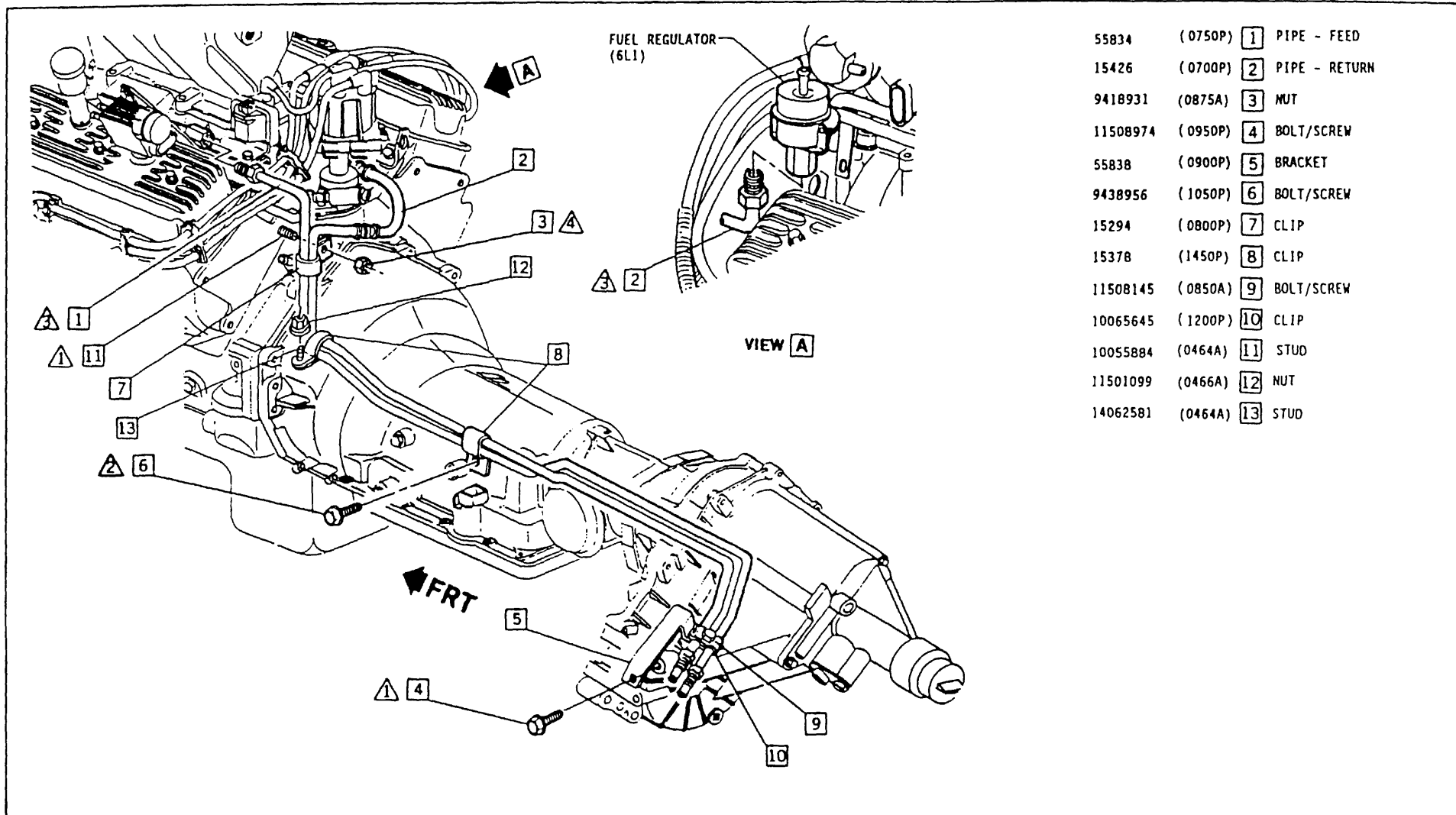
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



15481	(1100P)	☒ 1	SHIELD ASM
11501807	(3725A)	☒ 2	BOLT/SCREW
11500826	(3725A)	☒ 3	BOLT/SCREW
11501038	(3775A)	☒ 4	NUT

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		14-20							DR M. DUGDALE	TITLE
									CK T. Mc...	FUEL TANK SHIELD ASM
									APVD <i>Se...</i>	T106(03) & ZR9
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										8A
										SHEET
										3

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE FUEL LINES-FRONT
									CKT. No	T106(03) & 2R9
									APVD	T105(16) -279
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 88
										SHEET 1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

- 15106 (0050P) ☒ PIPE ASM
- 15611 (0130A) ☒ STUD
- 11501038 (0060A) ☒ NUT
- 15195 (0350P) ☒ ANTI SIEZE COMPOUND

FLANGE
(PIPE)

☒ ☒ ☒

☒

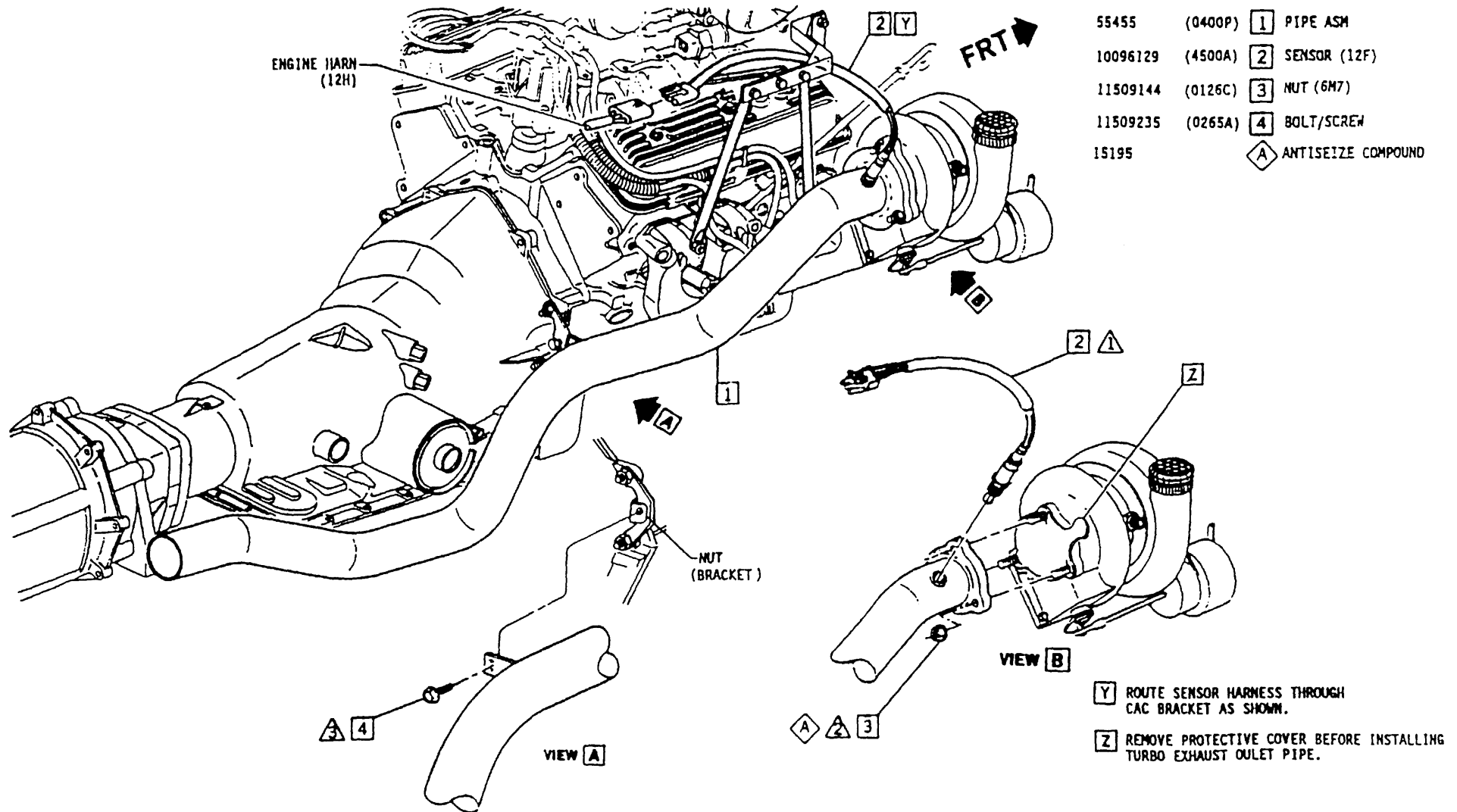
☒ ☒ ☒

☒

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE EXHAUST CROSSOVER PIPE
									CK <i>T. Mo</i>	T106(03) &ZR9
									APVD <i>See Above</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 8C
									APVD	SHEET 1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

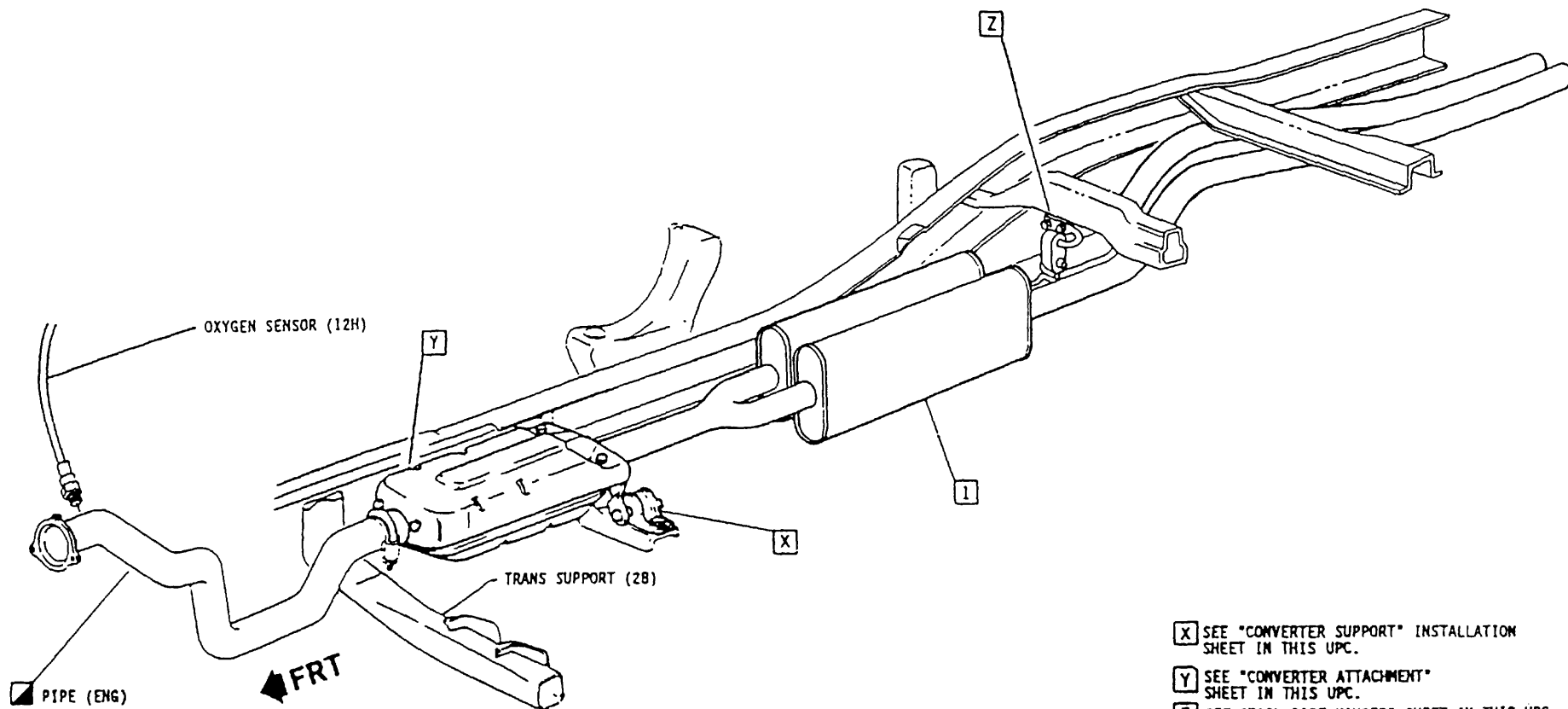
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
1	38-46		150C91	1	REDRAWN & REDESIGNED		DC	TH	DR	D. CRAMER	TITLE
2	50-60								CK	T. Mc	TURBO OUTLET PIPE ASM
3	25-35								APVD	---	T106(03) &ZR9
4									APVD		T105(15) &Z79
5									APVD		REF
6									APVD		P -
											P -
											P -
											UPC
											8C
											SHEET
											2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

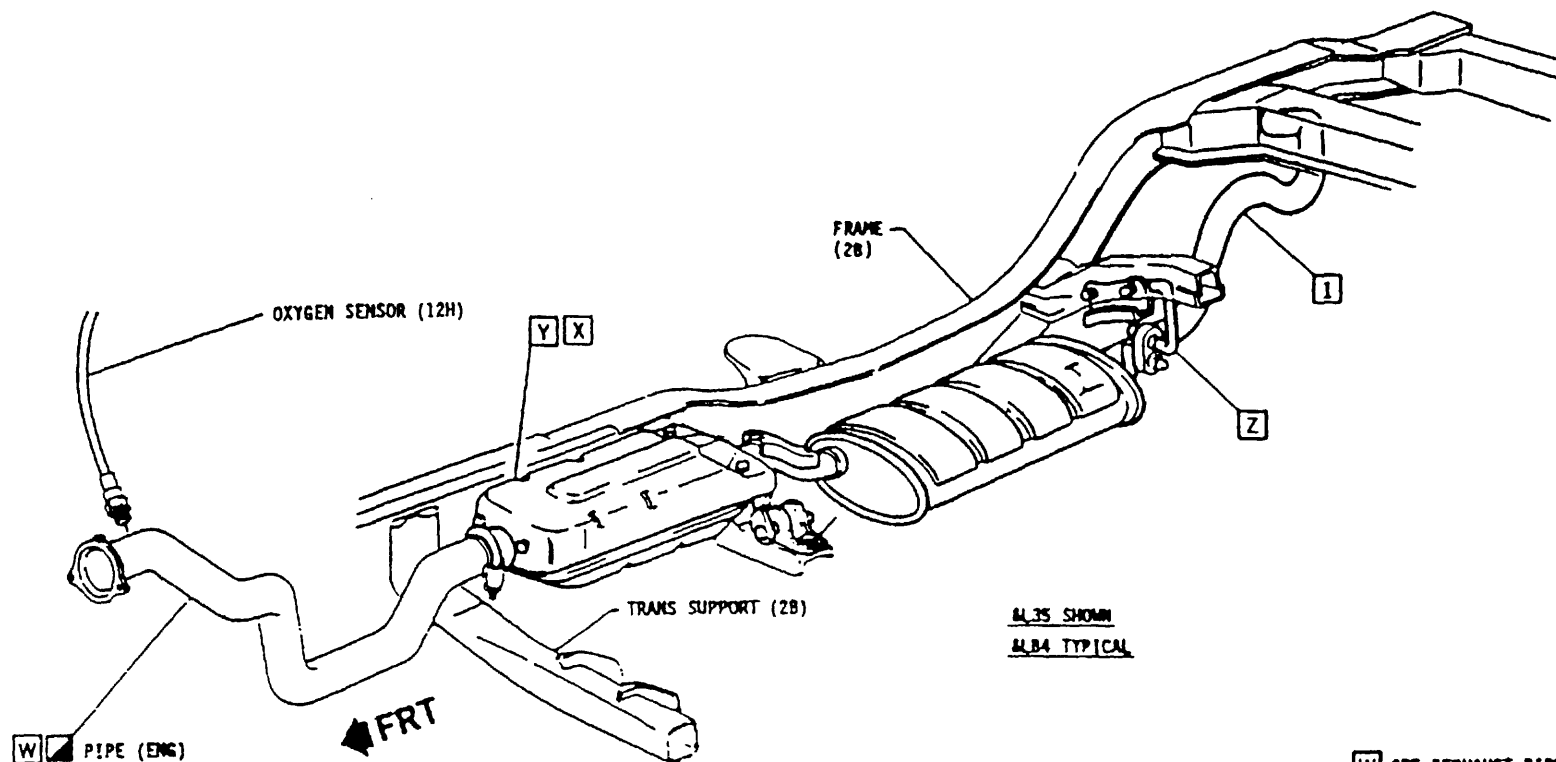
55722 (1760A) **I** PIPE ASM - EXHAUST



- X** SEE "CONVERTER SUPPORT" INSTALLATION SHEET IN THIS UPC.
Y SEE "CONVERTER ATTACHMENT" SHEET IN THIS UPC.
Z SEE "TAIL PIPE HANGER" SHEET IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
1 2 3 4 5 △ FULLY DRIVEN, SEATED AND NOT STRIPPED									DR	D. CRAMER	TITLE EXHAUST SYSTEM T106(03) &ZR9
									CK	T. M...	
									APVD	[Signature]	REF P - P - P - P - UPC 8C SHEET 3
									APVD		
									APVD		
									APVD		

56011 (1760A) **1** MUFFLER & TAIL PIPE ASM



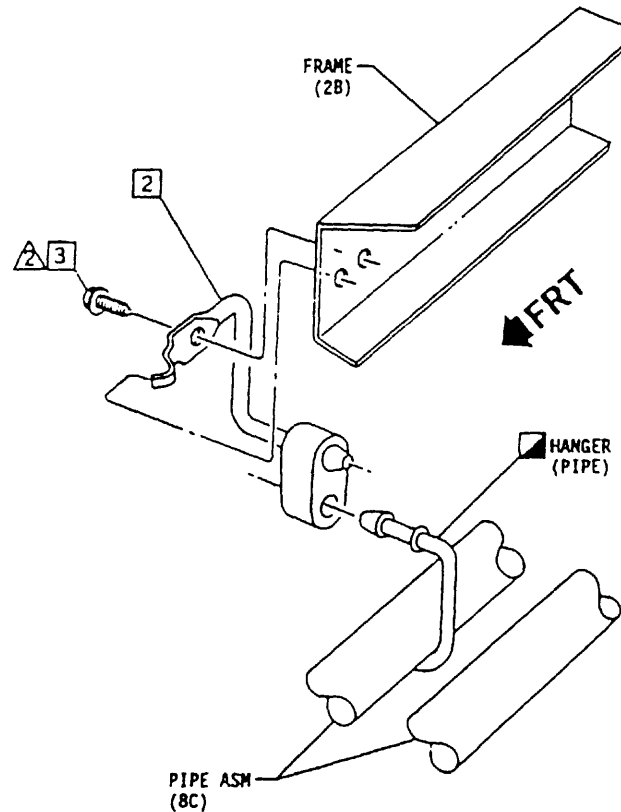
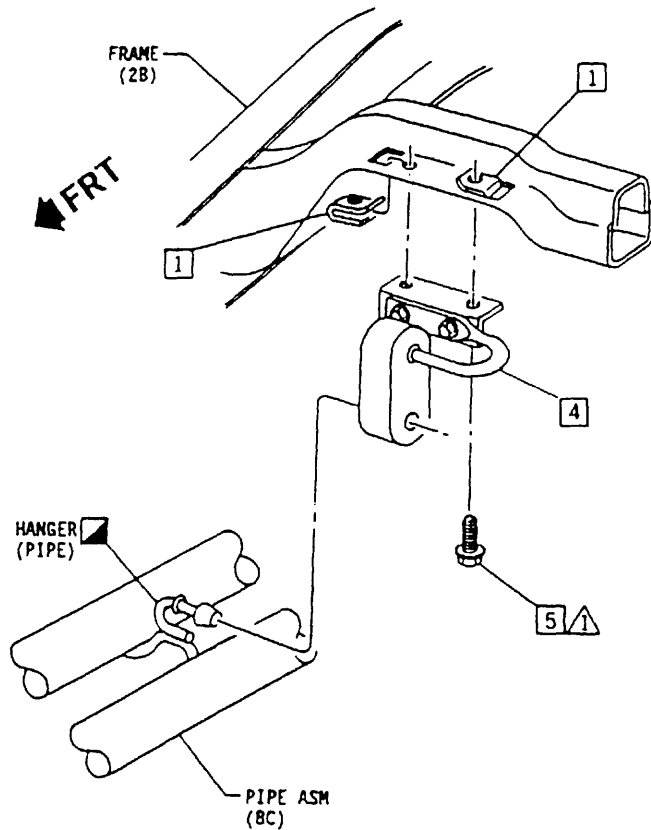
- W** SEE "EXHAUST PIPE TO ENGINE" INSTALLATION SHEET IN THIS UPC.
X SEE "CONVERTER HANGER & HEAT SHIELD" INSTALLATION IN THIS UPC.
Y SEE "CONVERTER ATTACHMENT" IN THIS UPC.
Z SEE "TAIL PIPE HANGER" SHEET IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
			020C91	1	WAS 55678 MUFFLER & TAIL PIPE ASM	91-0299	DC	TM	DR O. CRAMER	
									CK T. Mc	TITLE EXHAUST SYSTEM T105(16) & 279
									APVD <i>[Signature]</i>	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 8C
										SHEET 4

1
2
3
4
5
 FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF

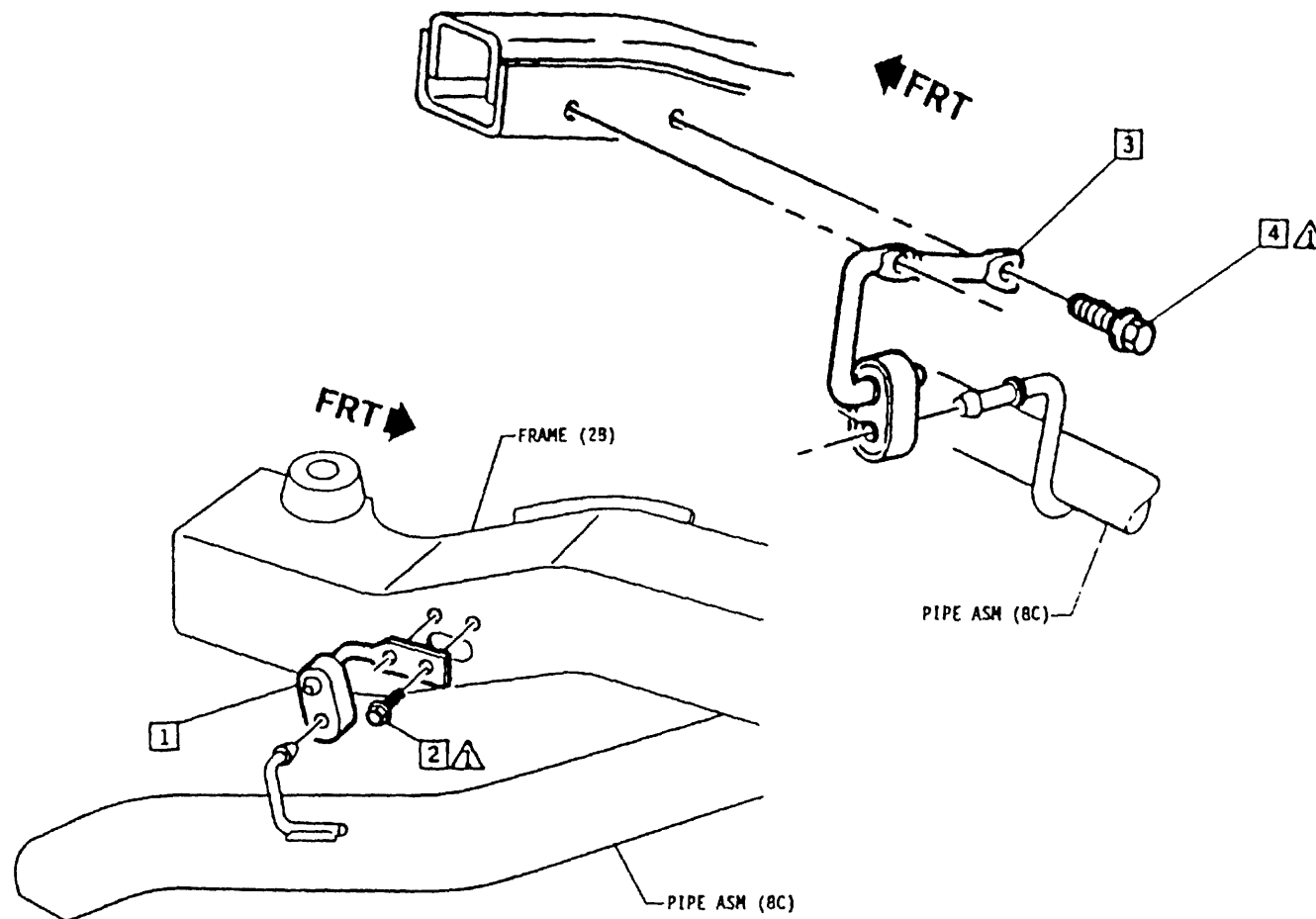


- 11509588 (2340A) 1 NUT
- 55724 (0950P) 2 BRACKET ASM
- 11515216 (2650C) 3 BOLT/SCREW
- 55771 (2070P) 4 BRACKET ASM
- 11509843 (2250A) 5 BOLT/SCREW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	31MY91	1992 PAS INC.
14-20	△	14-20							DR	D. CRAMER	TITLE
	△								CK	T. Mc	TAIL PIPE HANGER
	△								APVD	S. R.	T106(03) & ZR9
	△								APVD		REF
	△								APVD		P -
	△								APVD		P -
	△								APVD		P -
	△								APVD		UPC
	△								APVD		8C
	△								APVD		SHEET
	△								APVD		6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- | | | | |
|----------|---------|----------------------------|-------------|
| 56000 | (2630A) | ☐ 1 | BRACKET ASM |
| 11515216 | (2650A) | ☐ 2 | BOLT/SCREW |
| 15654095 | (2200A) | ☐ 3 | BRACKET ASM |
| 11503675 | (2250A) | ☐ 4 | BOLT/SCREW |



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.
14-20	☒		020C91	1	REDRAWN & REDESIGNED	91-0299	DC	T.M.	21JH91	
	☒								DR T. STURGILL	
	☒								CK T. Sturgill	
	☒								APVD <i>[Signature]</i>	
	☒								APVD	
	☒								APVD	
	☒								APVD	
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED										TITLE TAIL PIPE HANGERS T105(16) & Z79
										REF P - P - P -
										UPC 8C
										SHEET 7

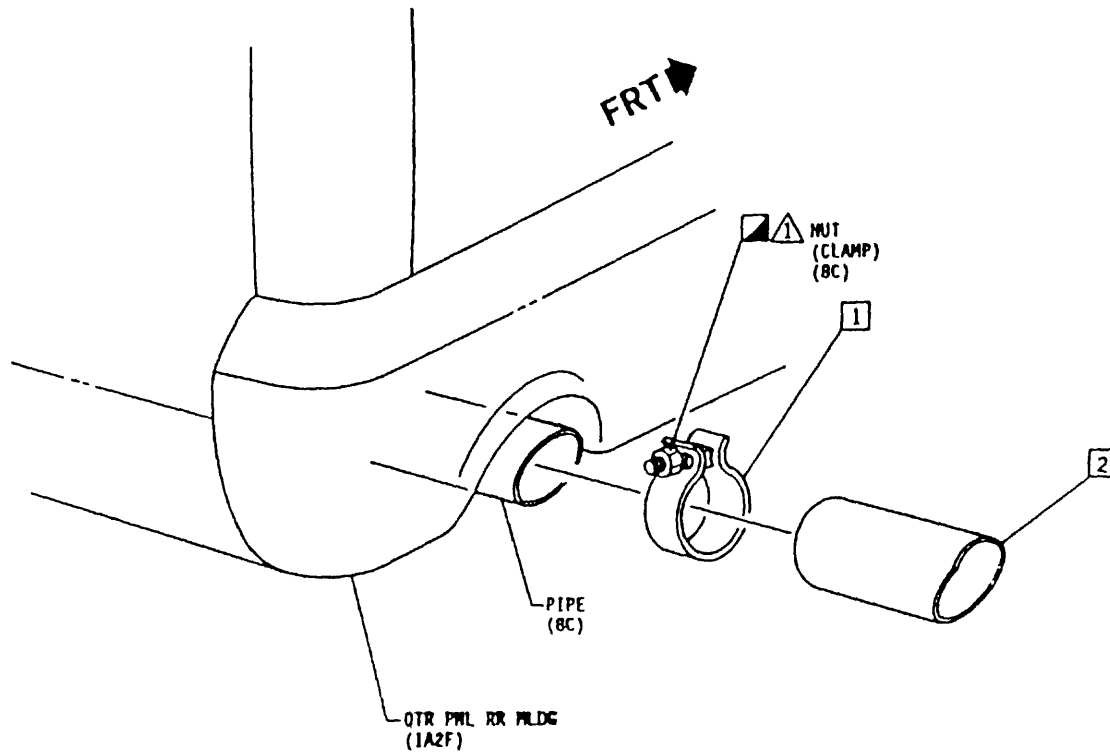


PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

55847 (1700P) 1 CLAMP

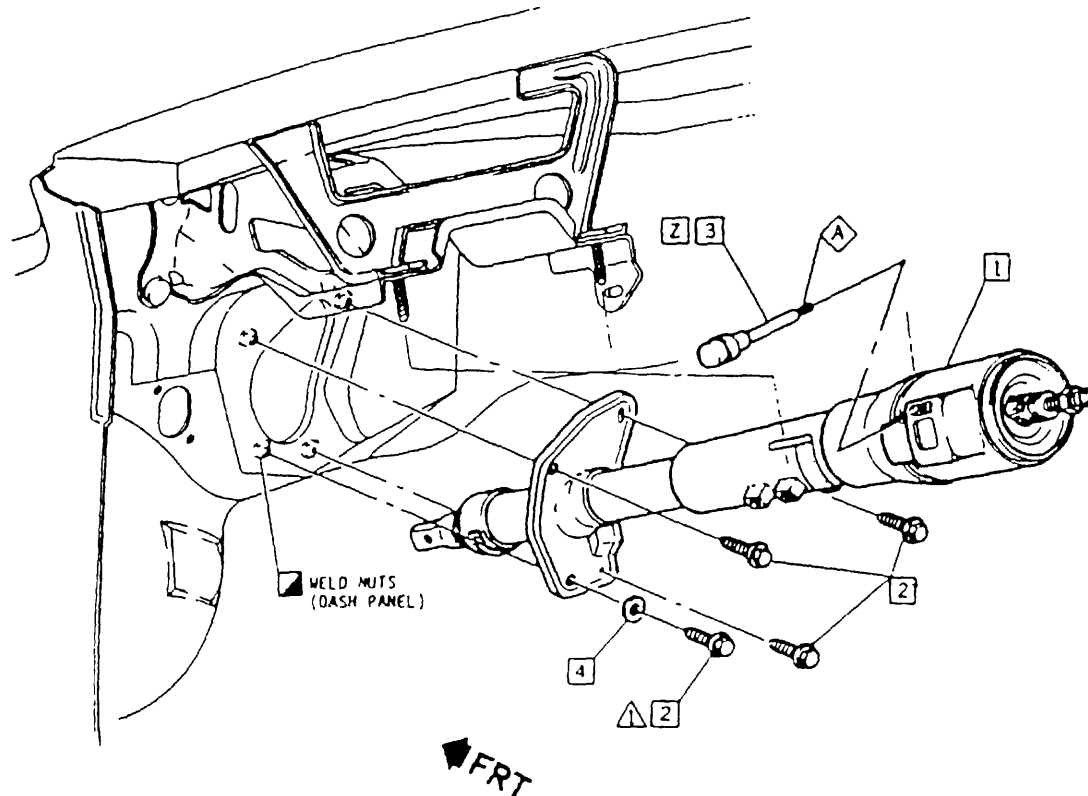
55846 (2000P) 2 PIPE



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 010C91	1992 PAS INC.				
1 2 3 4 5 FULLY DRIVEN, NOT STOPPED SEATED AND		45 - 60							DR D. CRAHER	TITLE TAIL PIPE EXTENSION S106(03) &Z74				
									CK T. Mc					
										APVD	REF	P - P - P -	UPC 8C	SHEET 8
										APVD				
										APVD				
										APVD				

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 26029772 (2500A) ☐ 1 COLUMN ASM-STRG
- 11513739 (5000A) ☐ 2 BOLT/SCREW
- 14056846 (5150A) ☐ 3 LEVER ASM-TILT WHEEL &ZM7
- 11503969 (2600A) ☐ 4 WASHER
- 9985283 (5250A) ☒ A ADHESIVE (APPLY TO THREADS)
APPROX 0.001 L PER JOB.

NOTE: FOR STEERING COLUMN
REPROCESS PROCEDURES, SEE UPC 15R.

☒ LEVER TO BE FULLY SEATED (BOTTOM
OUT THREAD)

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
		12-15							DR	O. CRAMER	
									CK	T. MC	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

☒ FULLY DRIVEN, SEATED AND
NOT STRIPPED

TITLE STEERING COLUMN TO DASH
 ST106(03) &ZR9/Z74
 T105(1)' &Z79

REF P -
 P -
 P -
 P -
 UPC 9A SHEET 1

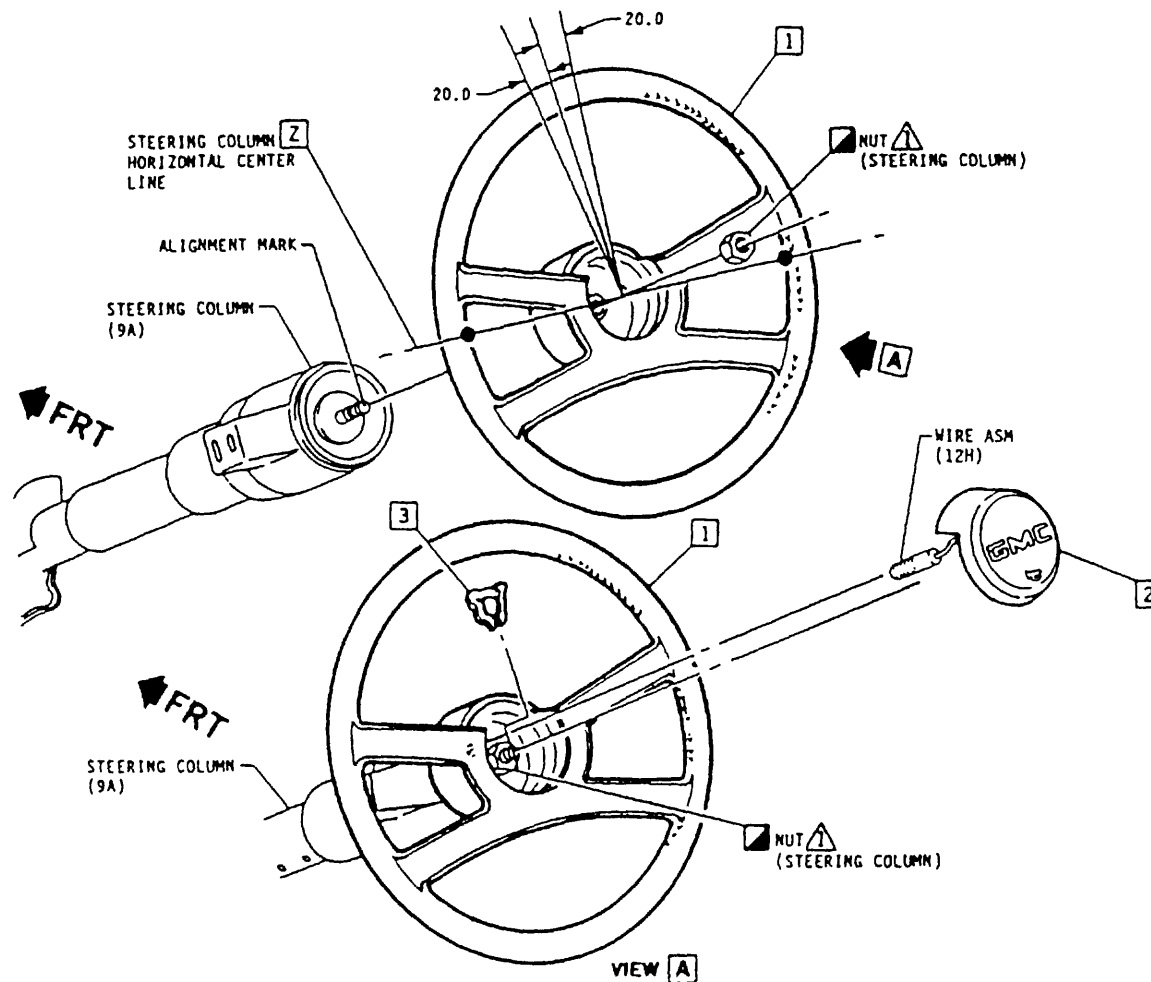


© 1991 PAS INC

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

55679 (0050A) **1** WHEEL ASM
 55680 (0800A) **2** CAP ASM
 419454 (0150A) **3** RETAINER

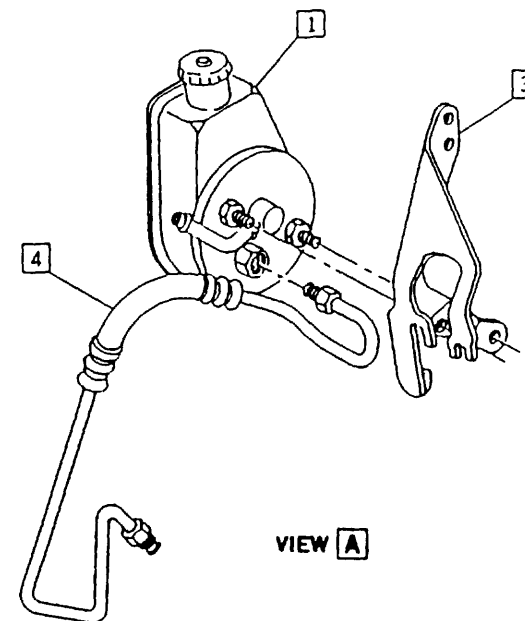
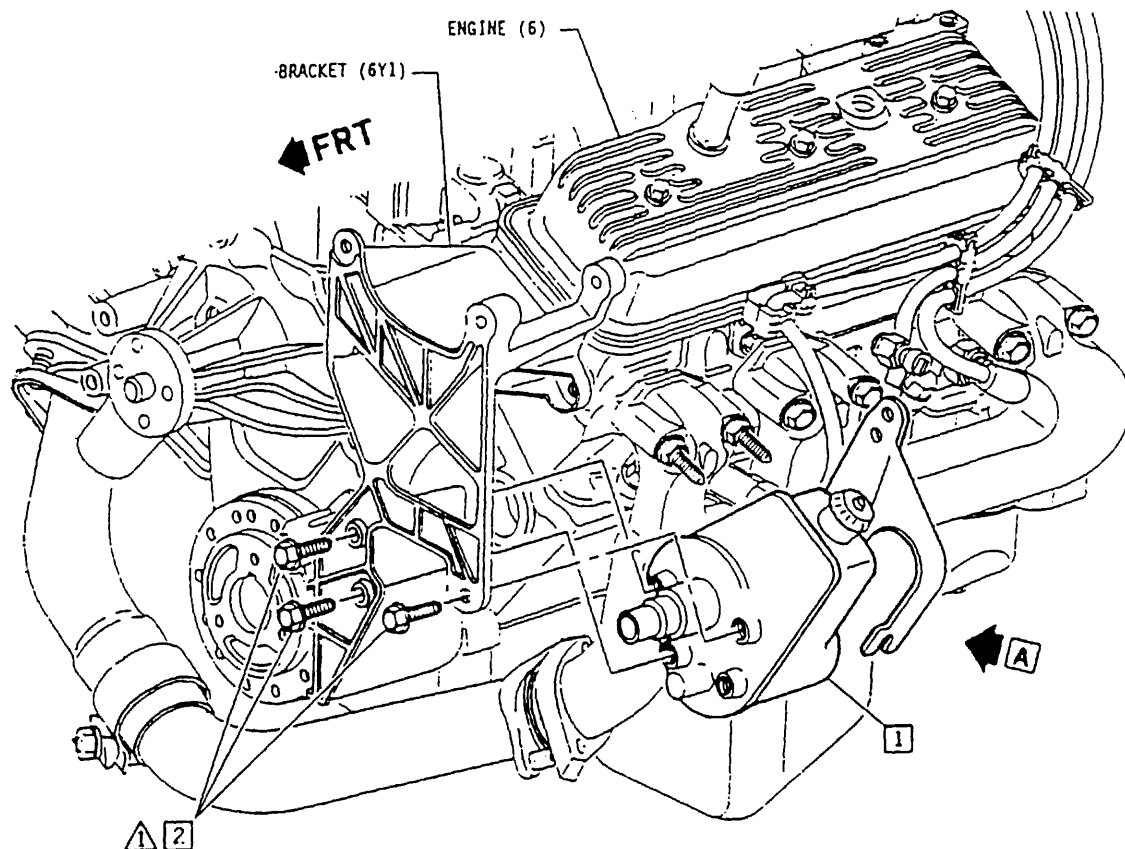


2 POSITION FRONT WHEELS & SHAFT
 ALIGNMENT MA. STRAIGHT AHEAD.
 ASSEMBLE STEERING WHEEL TO SHAFT
 WITH SPOKES HORIZONTAL WITHIN
 TOLERANCES SHOWN. SHROUD
 ATTITUDE MUST BE WITHIN LIMITS
 SHOWN AT OUTER RIM OF WHEEL.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
									DR M. OUGDALE	TITLE STEERING WHEEL
									CKT. <i>[Signature]</i>	ST106(03) &ZR9/Z74
									APVD <i>[Signature]</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC 9B
									APVD	SHEET 1

FULLY DRIVEN, SEATED AND
 HOT STRIPPED

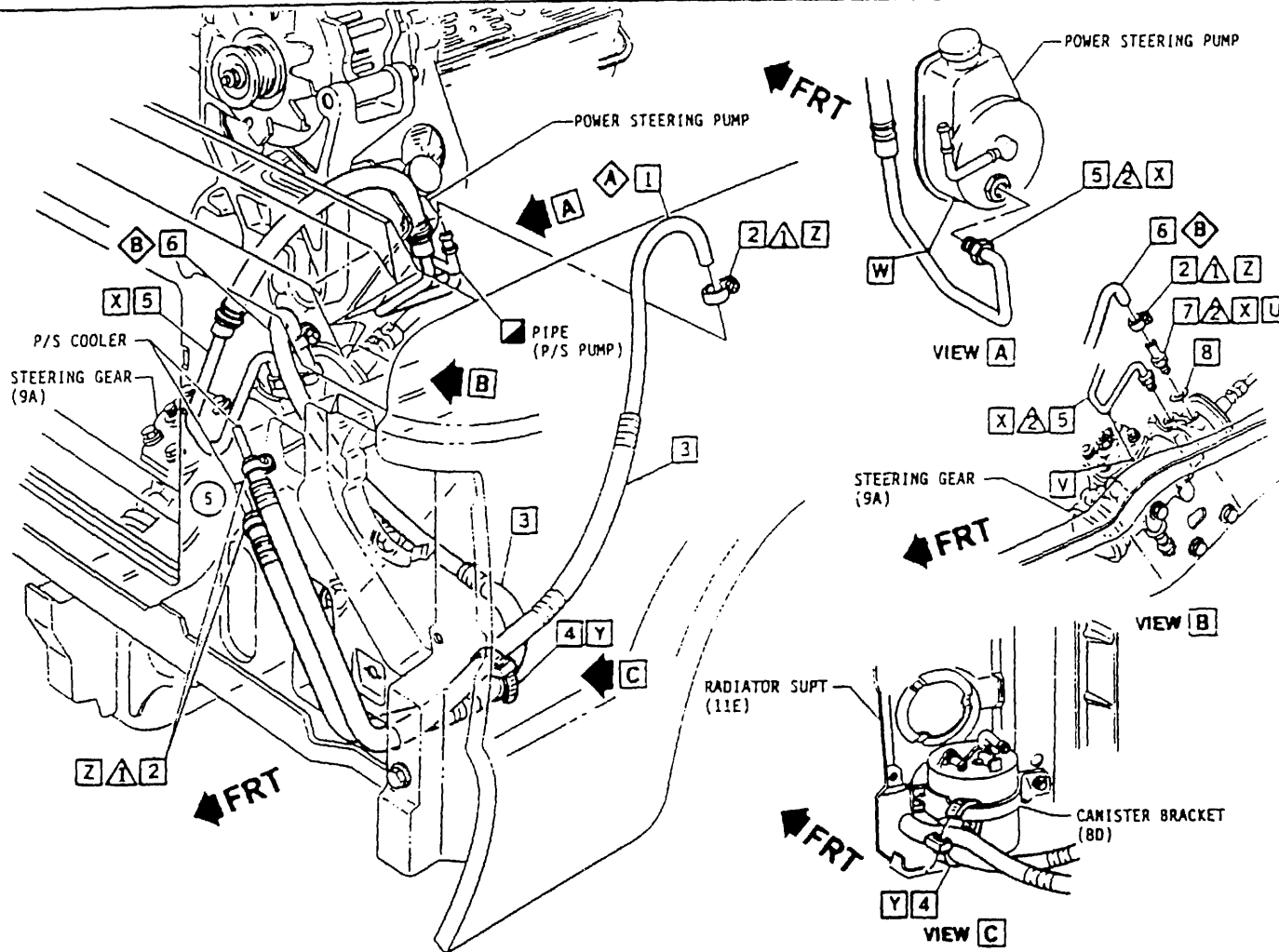
- | | | | |
|----------|---------|---------------------------------------|----------------|
| 26004786 | (0050A) | ☒ 1 | PUMP ASM |
| 11508252 | (0100A) | ☒ 2 | BOLT/SCREW |
| 10118750 | (4301A) | ☒ 3 | BRACKET (6Y1) |
| 26004780 | (4650A) | ☒ 4 | HOSE ASM-INLET |



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE
									CK T. Mc	POWER STEERING PUMP ASM
									APVD	T106(03, &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										9E
										SHEET
										1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



- 26017169 (4490A) 1 HOSE-OUTLET
- 22514443 (4491A) 2 CLAMP
- 26003171 (5470A) 3 PROTECTOR
- 11509086 (4492S) 4 STRAP
- 26004780 (4650A) 5 HOSE ASM-INLET
- 26006655 (4900A) 6 HOSE
- 22514738 (5500A) 7 PIPE ASM-OUTLET
- 7829923 (5650B) 8 SEAL-"O"-RING
- 9985662 (4490C) A LUBRICANT-APPROX. 3.800 ML PER HOSE
- 9985662 (5050A) B LUBRICANT-APPROX. 3.800 ML PER HOSE

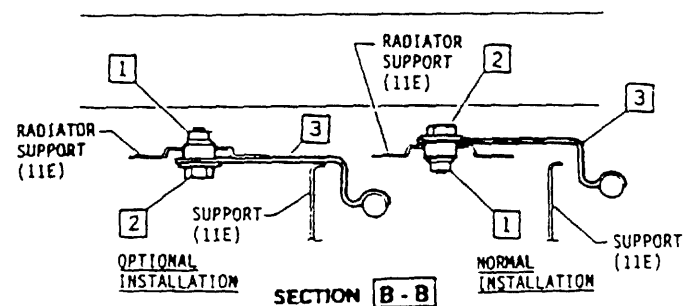
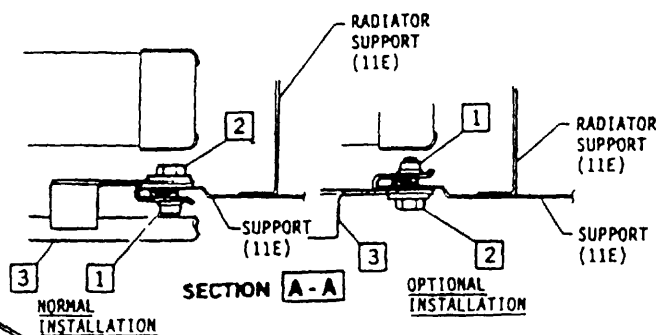
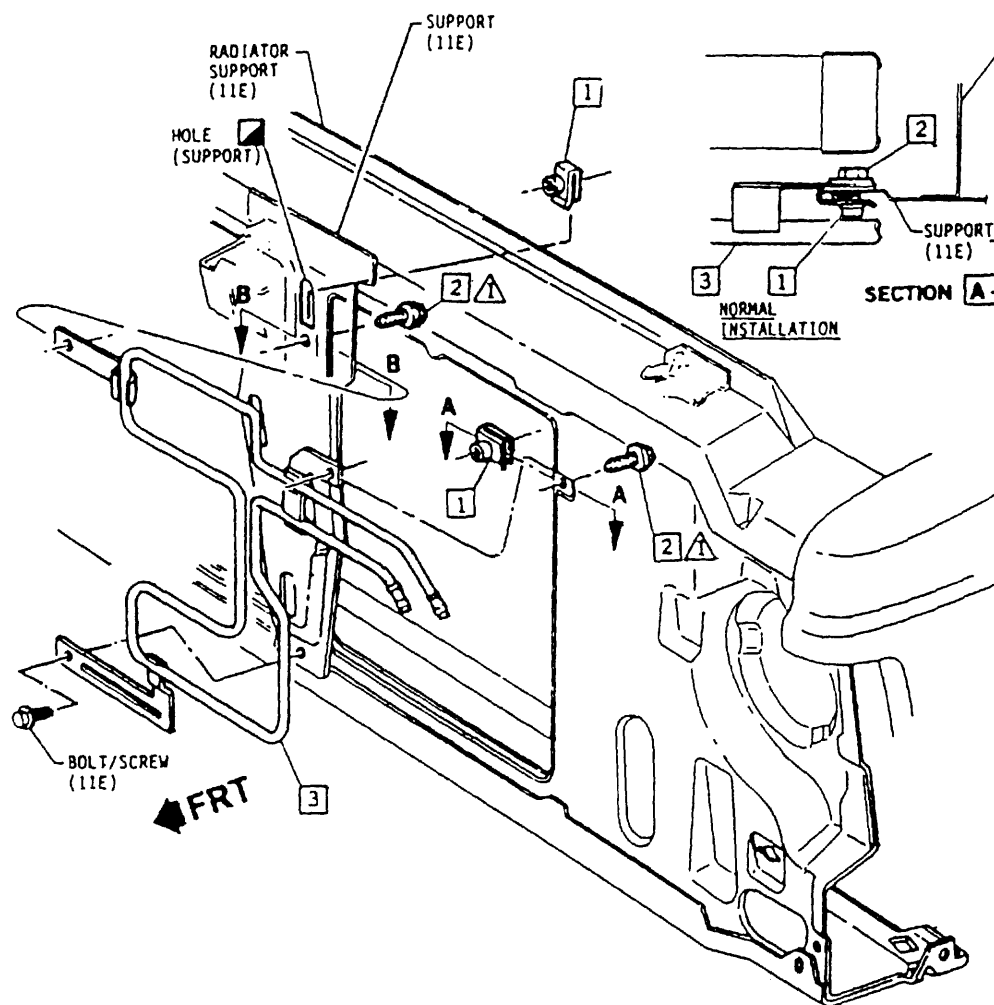
- U FOR LEAK REPAIR UNSCREW NUT & REPLACE "O"-RING SEAL. REINSTALL & TIGHTEN NUT TO SPECIFIED TORQUE. DO NOT OVERTIGHTEN NUT TO REPAIR LEAK.
- V INLET HOSE 5 MUST BE INSTALLED AGAINST STEERING GEAR ASM.
- W INLET HOSE 5 MUST BE INSTALLED AGAINST SIDE OF POWER STEERING PUMP.
- X DO NOT BEND OR DISTORT PIPES TO FACILITATE INSTALLATION.
- Y ITEM 4 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC "0A" WHERE NECESSARY.
- Z SEE UPC "0A" GENERAL INFORMATION FOR HOSE CLAMPING INSTRUCTIONS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	14JN91	1992 PAS INC.
			11SE91	I	REDRAWN & REDESIGNED		DC		DR	T. MORRISON	TITLE
									CK	T. Morrison	POWER STEERING HOSES
									APVD	SEK	T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
									APVD		9E
									APVD		SHEET
									APVD		2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



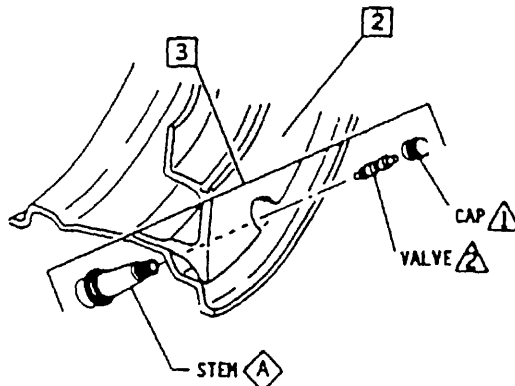
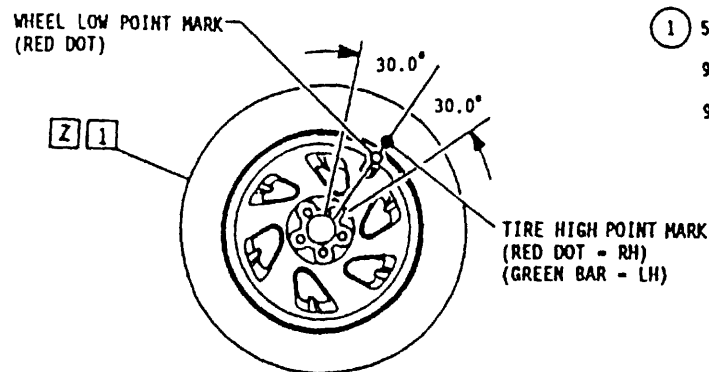
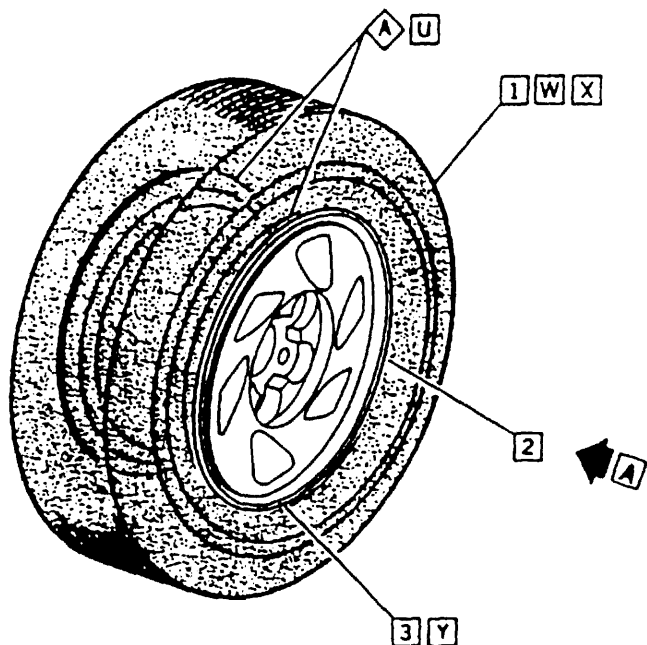
- 15602767 (4481C) 1 NUT
11508930 (4481A) 2 BOLT/SCREW
1 15693787 (4480A) 3 COOLER ASM -P/S FLUID

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	1992 PAS INC.			
	1		30AU91	1	WAS 15661056 COOLER ASM	91-0260	DC		DR T. STURGILL	TITLE POWER STEERING FLUID COOLER PIPE ASM T106(03) &ZR9 T105(16) &Z79			
	2								CK T. Mc				
	3								APVD <i>[Signature]</i>	REF P - P - P - P - UPC 9E SHEET 3			
	4								APVD				
	5								APVD				
	6								APVD				

FULLY DRIVEN, NOT STRAPPED SEATED AND

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



VIEW B

- 55304 (1751A) 1 TIRE
 1 55942-3 (3600A) 2 WHEEL ASM-FRT & RR
 9439864 (4150A) 3 STEM ASM-TIRE VALVE
 9985709 (4250A) A LUBRICANT 0.05 L USED TO ASSEMBLE TIRE & VALVE STEM WHEEL ASM (MUST BE DILUTED WITH WATER ON ONE-TO-ONE RATIO PRIOR TO APPLICATION)

- U APPLY LUBRICANT TO BOTH TIRE BEADS FOR FULL CIRCUMFERENCE.
 W MAXIMUM TEMPERATURE OF TIRES TO 82 DEGREE C DURING RESHAPING PROCESS AT ASSEMBLY PLANTS REGARDLESS OF THE LENGTH OF TIME IN OVEN.
 X TIRES HAVING DIRECTIONAL TREAD MUST BE ASSEMBLED AS INDICATED ON SIDEWALL.
 Y INFLATE FULL SIZE TIRES TO 35 PSI +/- 5 PSI IMMEDIATELY FOLLOWING THE BALANCE AUDIT PROCESS.
 Z ASSEMBLE TIRE TO WHEEL SO THAT WHEEL LOW POINT MARK IS IN LINE WITH THE TIRE HIGH POINT MARK WITHIN +/- 30.0 PERIPHERAL DISTANCE @ RIM.

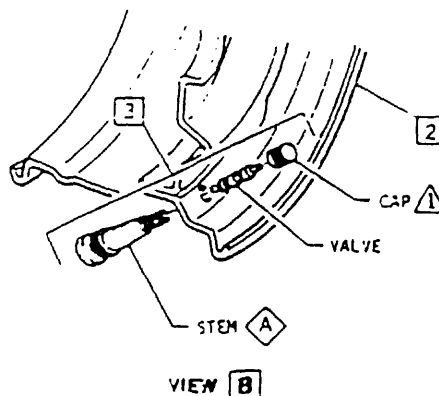
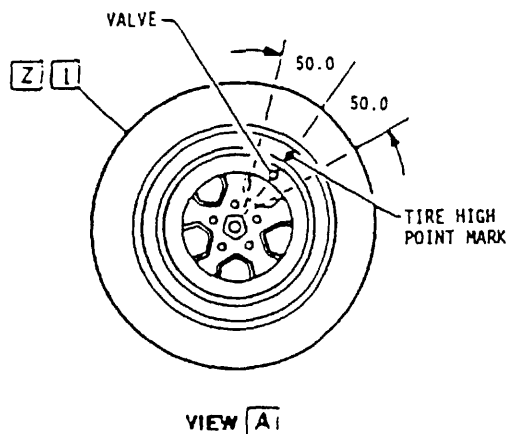
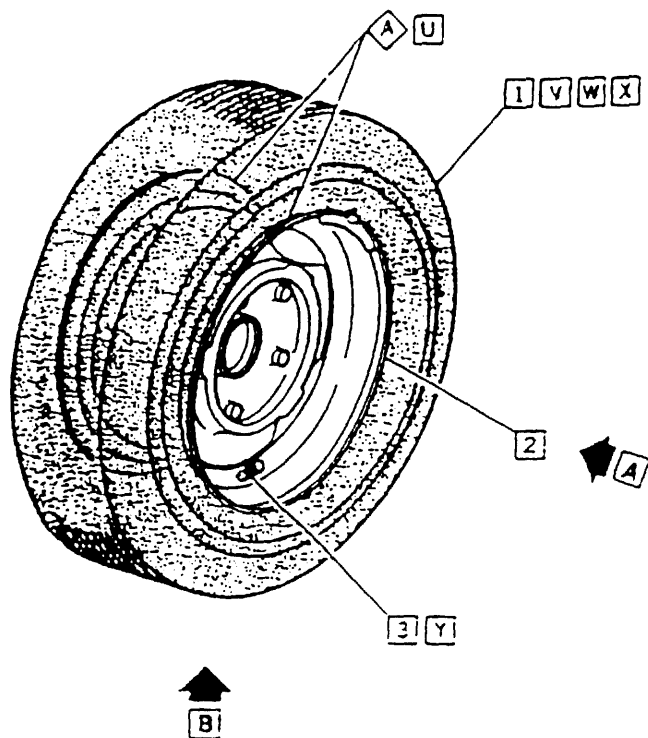
* MINIMUM

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
△		*0.2	150C91	1	WAS 55158-9 WHEEL ASM	91-0262	IX	TM	DR	D. CRAHER	TITLE
△		5.0-6.2							CK	T. Mo	WHEEL, TIRE & VALVE STEM
△									APVD	Se	T106(03) & ZR9
△									APVD		T105(15) & Z79
△									APVD		REF
△									APVD		P -
△									APVD		P -
△									APVD		P -
△									APVD		P -
△									APVD		UPC
△									APVD		10B
△									APVD		SHEET
△									APVD		1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- 55465 (0200P) ☐ 1 TIRE - SPARE
- 55464 (0250P) ☐ 2 WHEEL ASM - SPARE
- 9439864 (4150A) ☐ 3 STEM ASM - TIRE VALVE
- 9985709 (4250A) ☒ A LUBRICANT 0.05 L USED TO ASSEMBLE TIRE & VALVE STEM TO WHEEL ASM (MUST BE DILUTED WITH WATER ON A ONE-TO-ONE RATIO PRIOR TO APPLICATION).

- ☐ U APPLY LUBRICANT TO BOTH TIRE BEADS FULL CIRCUMFERENCE.
- ☐ W MAXIMUM TEMPERATURE OF TIRES TO BE 32 DEGREES C F. RING RESHAPING PROCESS AT ASSEMBLY PLANTS REGARDLESS OF THE LENGTH OF TIME IN OVEN.
- ☐ X TIRE HAVING DIRECTIONAL TREAD MUST BE ASSEMBLED AS INDICATED ON SIDEWALL.
- ☐ Y COMPACT SPARE TIRE MUST BE INFLATED TO OBTAIN 60 PSI TO 70 PSI WHEN MEASURED IMMEDIATELY FOLLOWING THE BALANCE AUDIT PROCESS.
- ☐ Z ASSEMBLE TIRE TO WHEEL SO THAT VALVE HOLE IS IN LINE WITH TIRE HIGH POINT MARK WITHIN +/- 50.0 PERIPHERAL DISTANCE @ RIM.

MINIMUM

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
	1	*0.2							DR	D. CRAMER	TITLE
	2	5.0-6.2							CK	T. M...	SPARE WHEEL, TIRE & VALVE STEM
	3								APVD	S...	T106(03) &ZR9
	4								APVD		T105(15) &Z79
	5								APVD		REF
									APVD		P -
											P -
											P -
											UPC
											10B
											SHEET
											2

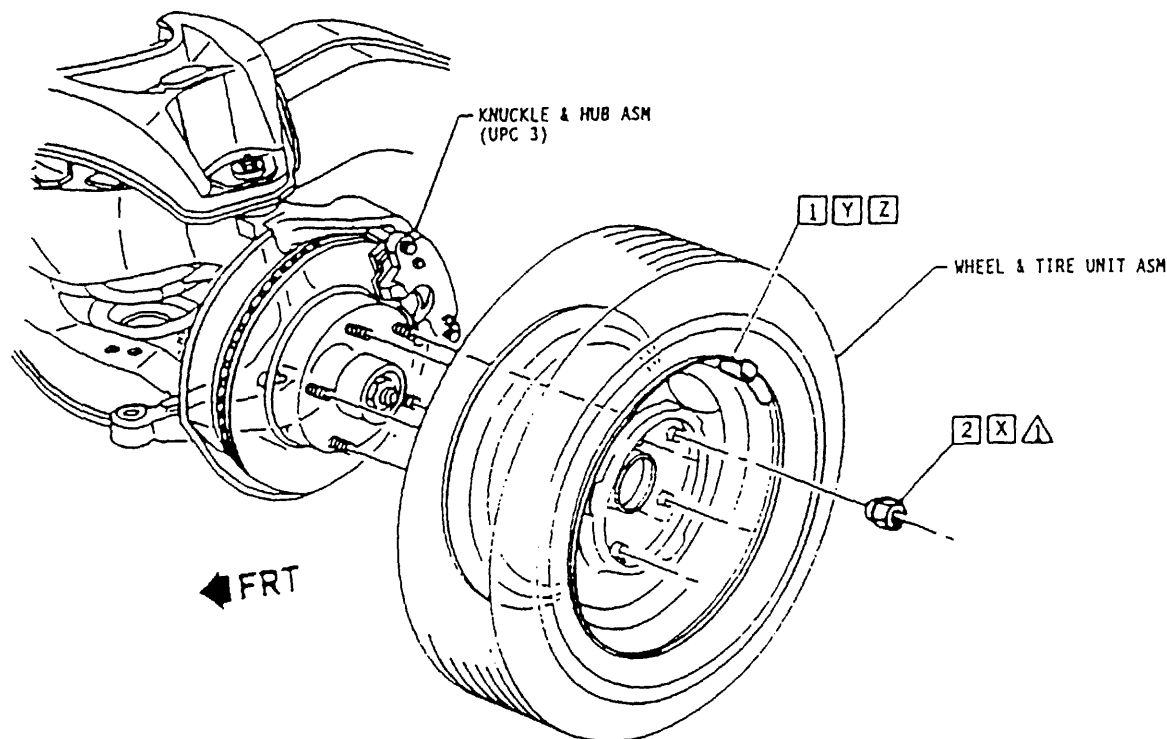
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

9591670 (4350A) **1** WEIGHT-WHL BALANCE APPROX
 1 PER WHEEL AS REQ'D
 (TYPICAL) FOR SPECIFIC
 RELEASING AND ADDITIONAL
 PART & FNA NUMBRES, SEE
 PARTS LIST.

10028615 (4725A) **2** NUT



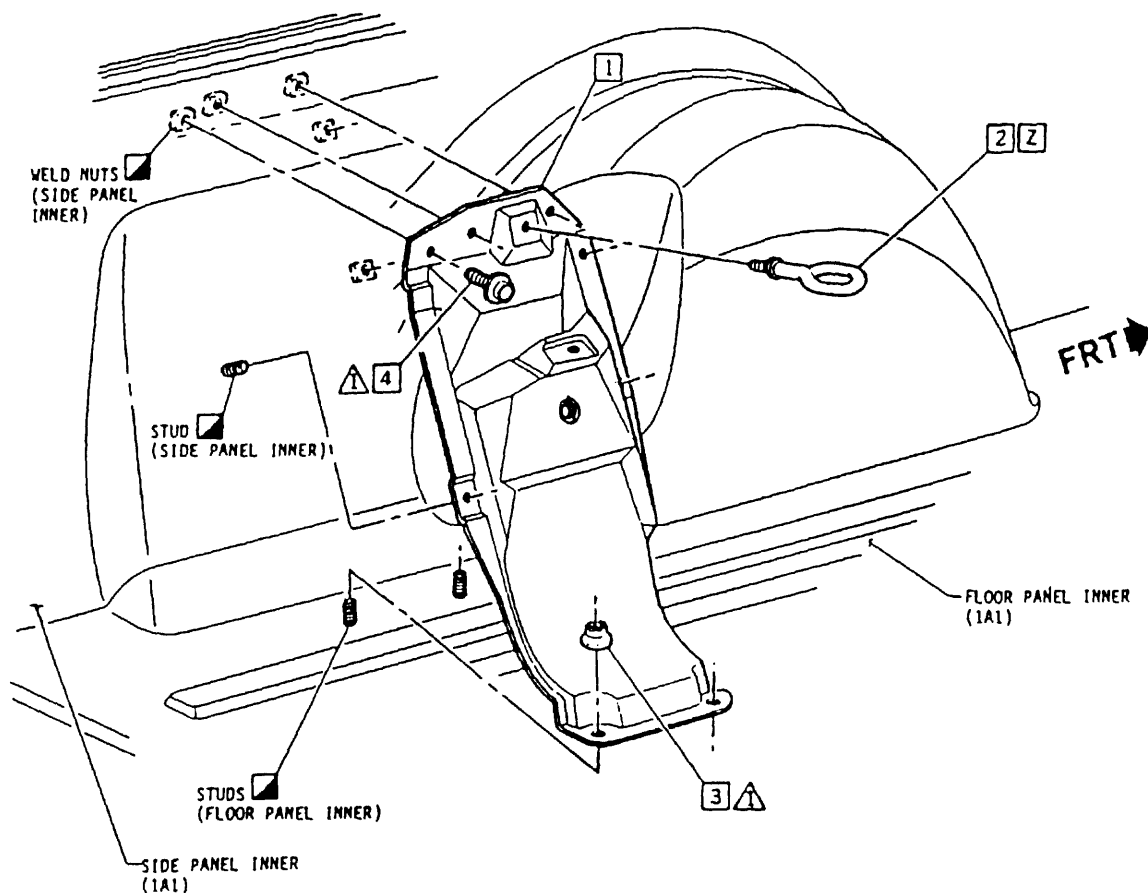
X PERMISSABLE FOR WHEEL STUD TO BE 1.0 BELOW
 SURFACE OF WHEEL NUT AFTER ASSEMBLY.

Y WEIGHTS MUST BE ADDED TO INSIDE OF WHEEL
 AT RIM EDGE ONLY.

Z BALANCE:
 TIRE AND WHEEL ASSEMBLY TO BE STATICALLY
 BALANCED TO WITHIN 14.2 g (.50 OZ) WHEN
 MEASURED AT THE WHEEL FLANGE. WHEN STATIC
 BALANCE CORRECTION EXCEEDS 85.0 g (3.00 OZ),
 SPLITTING OF WEIGHTS MAY BE DONE IF DESIRED.
 WHEN TIRE AND WHEEL ASSEMBLY REQUIRES OVER
 142.0 g (5.00 OZ) OF WEIGHT, EITHER THE TIRE
 OR WHEEL IS OUT OF BALANCE AND THE ASSEMBLY
 SHOULD BE REJECTED. COMPACT SPARE NOT TO BE
 BALANCED.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	OR	CK	DATE	25FE91	1992 PAS INC.
110-130	1	110-140							DR	D. CRAHER	TITLE
	2								CK	T. M...	WHEEL WEIGHTS & NUTS
	3								APVD	S...	T106(03) & ZR9
	4								APVD		T105(15) & Z79
	5								APVD		REF
	6								APVD		P -
	7								APVD		P -
	8								APVD		P -
	9								APVD		UPC
	10								APVD		10B
	11								APVD		SHEET
	12								APVD		3

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



- 15557069 (0300A) ☐ 1 CARRIER ASM
- 15675013 (2750A) ☐ 2 BOLT/SCREW
- 11505214 (0500A) ☐ 3 NUT
- 11506118 (0400A) ☐ 4 BOLT/SCREW

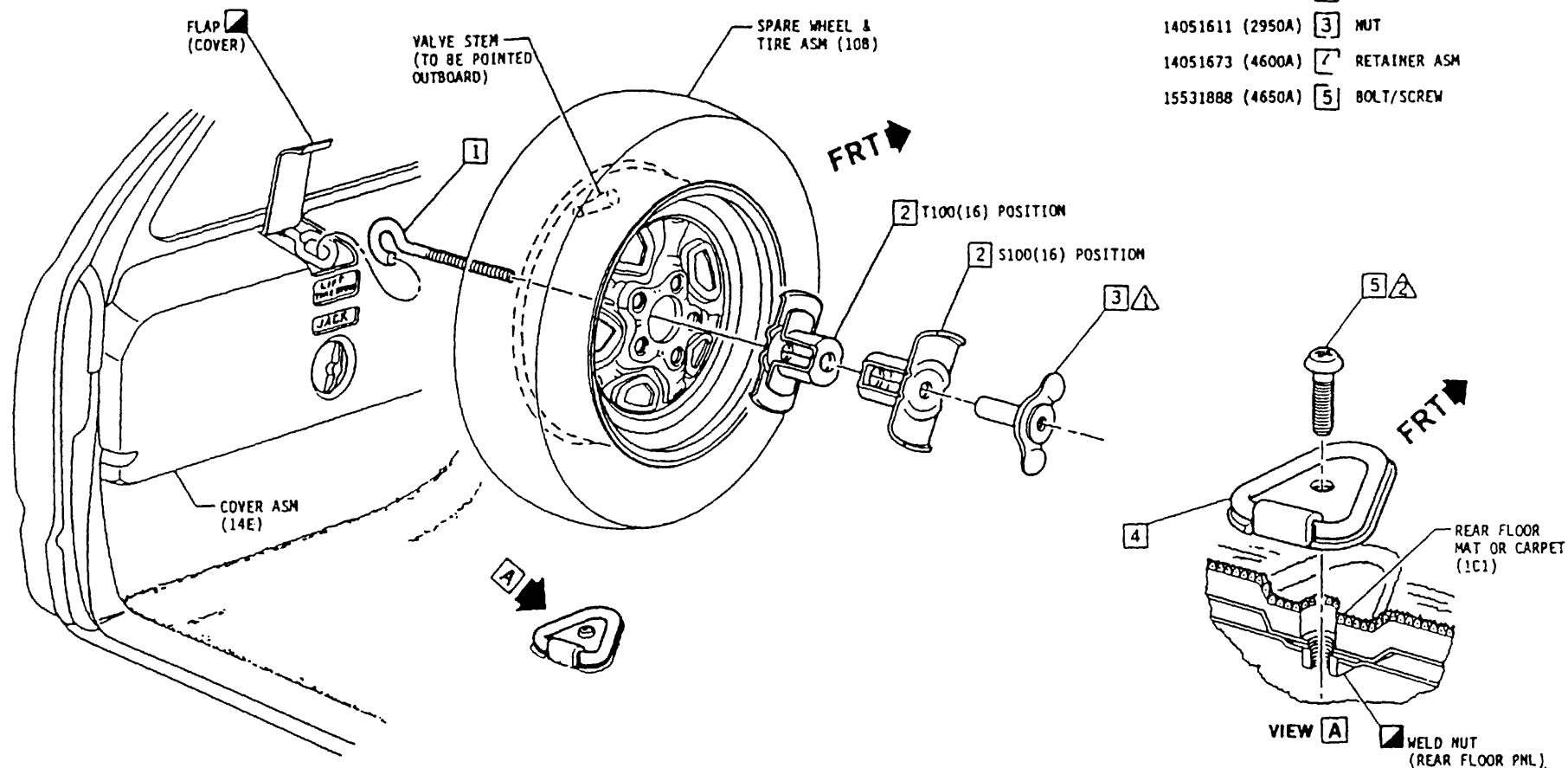
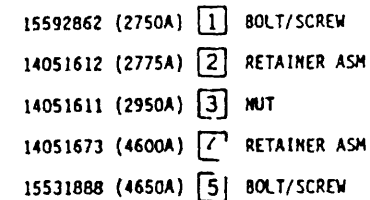
☒ TIGHTEN UNTIL SHOULDER BOTTOMS OUT ON CARRIER ASM. BACK OUT LESS THAN 1/2 TURN UNTIL THE EYE IS WITHIN 10° OF HORIZONTAL.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
	1	7.0-10							DR H. OUGDALE	TITLE
	2								CK T. M.	SPARE WHEEL & TIRE CARRIER
	3								APVD <i>[Signature]</i>	T105(16) & Z79
	4								APVD	REF
	5								APVD	P -
									APVD	P -
									APVD	P -
										UPC
										10E
										SHEET
										1

☒ FULLY DRIVEN, SEATED AND NOT STOPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



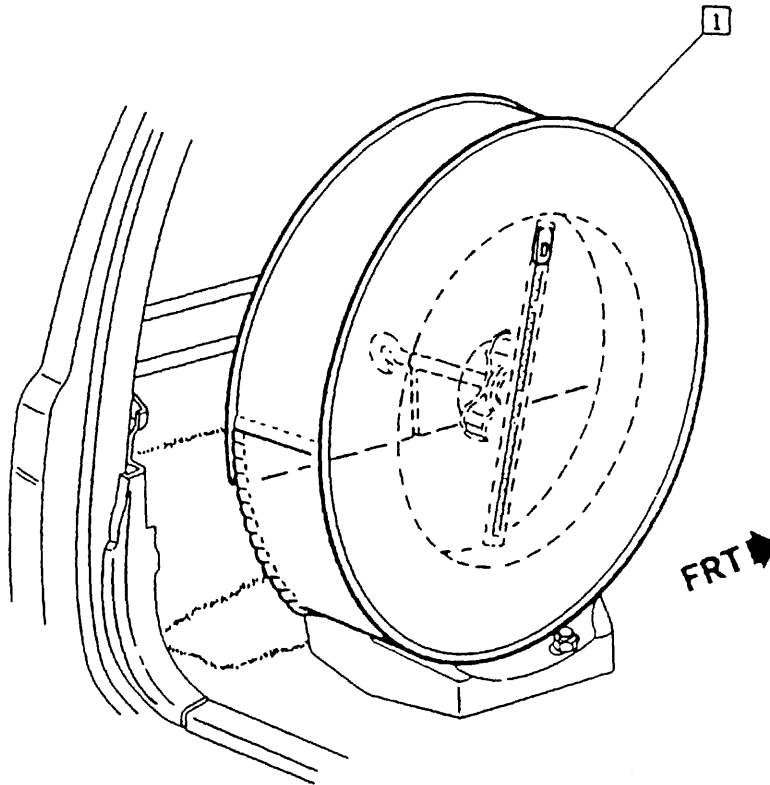
- * RESIDUAL TORQUE OF 10 N·m MINIMUM MUST BE ATTAINED.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.			
	1	7.0-10 30 MAX							DR M. DUGDALE	TITLE SPARE WHEEL & TIRE INSTALLATION T105(16) & Z79			
	2								CK T. M.				
	3								APVD [Signature]	REF P - P - P - P - UPC 10E SHEET 2			
	4								APVD				
	5								APVD				
									APVD				

 FULLY DRIVEN,
NOT STRIPPED

 SEATED AND

55702 (4500A) **1** COVER ASM



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
									DR H. DUGDALE	TITLE
									CK T. Ma	SPARE WHEEL & TIRE COVER
									APVD <i>[Signature]</i>	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC
										10E
										SHEET
										3

1
 2
 3
 4
 5
 FULLY DRIVEN, SEATED AND
 NOT STRIPPED

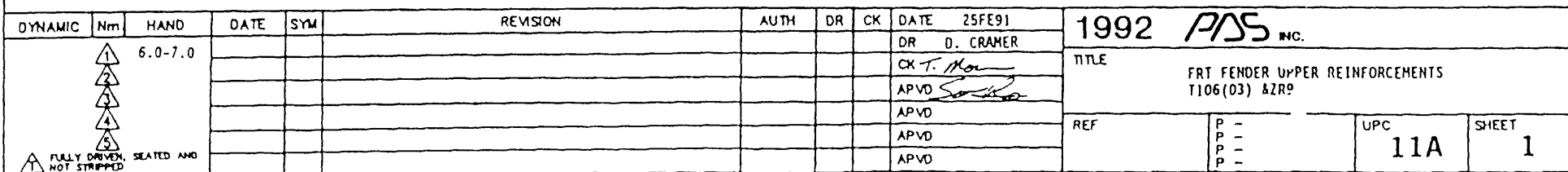


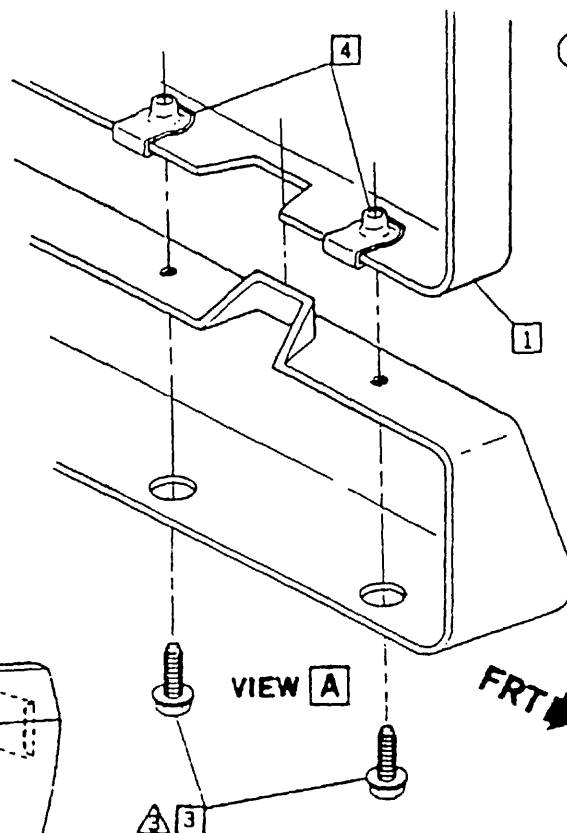
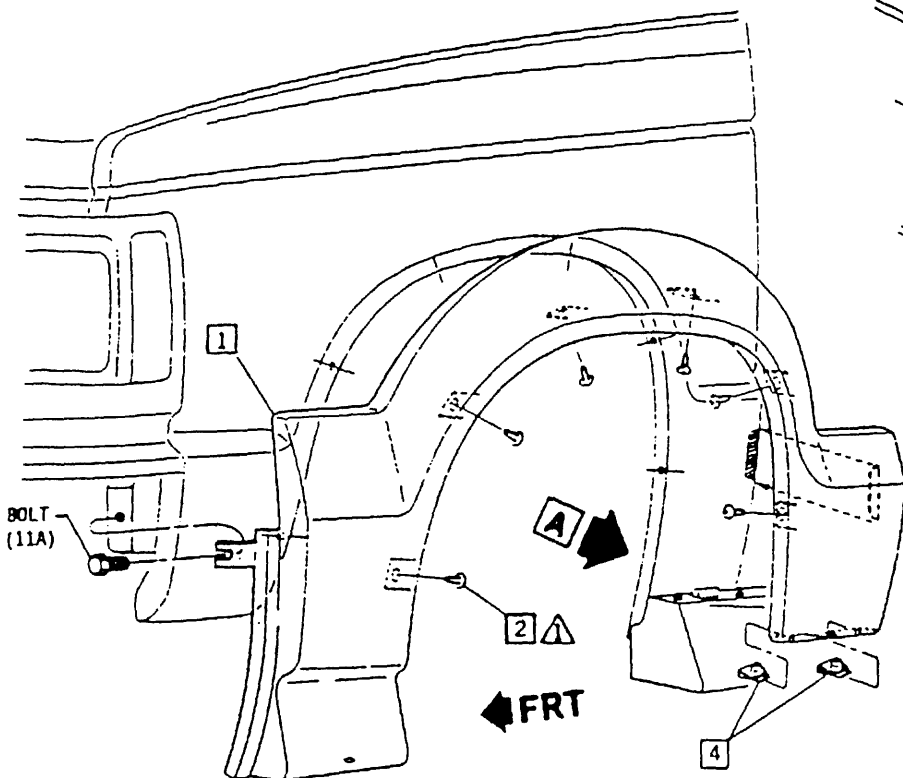
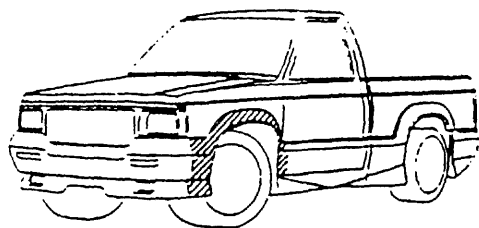
☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

15659187 (2025A) 1 RE:HF ASM

REF 5K 2 BOLT/SCREW

11509313 (0150A) 3 BOLT/SCREW



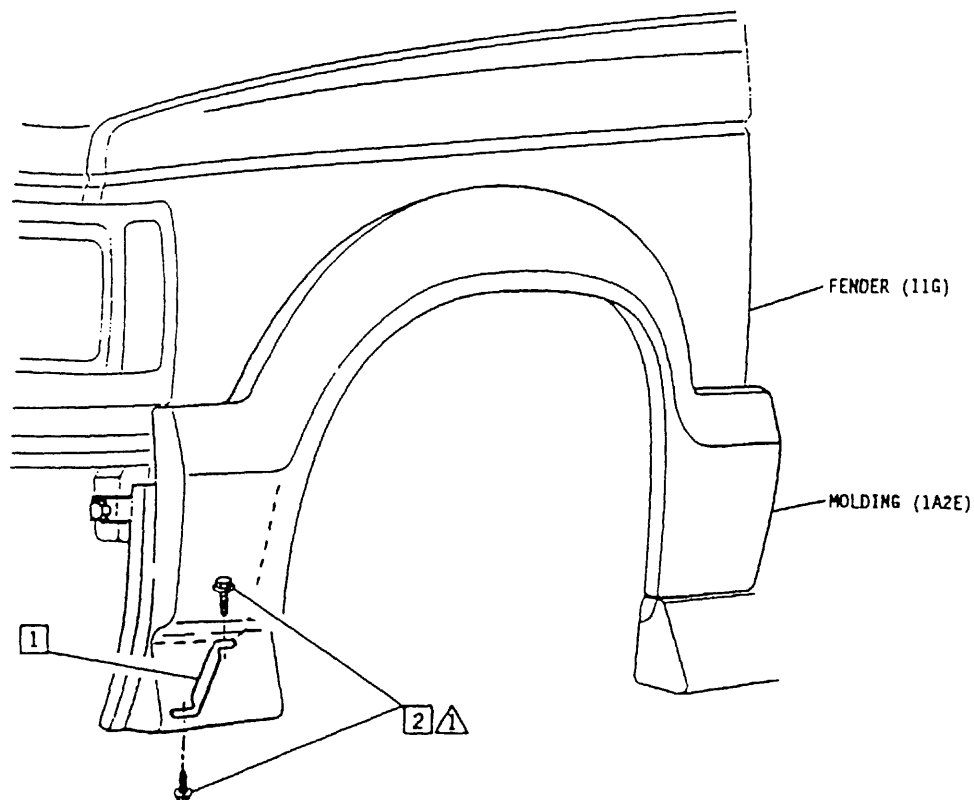


- 55063-4 (0050P) ☒ AERO MLDG. & BYA
 ① 55953-4 (0050P) ☒ & BYB
 11504056 (3725A) ☒ BOLT/SCREW
 11509313 (3725A) ☒ BOLT/SCREW
 15602767 (3750A) ☒ NUT

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
			27SE91	1	TEXT UPDATED	91-0269	DC	DA	DR	D. CRAMER	TITLE
										CKT. M.	FRT FENDER MOLDING
										APVD	T106(03) &Z89
										APVD	T105(15) &Z79
										APVD	REF
										APVD	P -
										APVD	P -
										APVD	P -
										APVD	UPC
										APVD	11G
										APVD	SHEET
										APVD	1

FULLY DRIVEN, NOT STRIPPED
 SEATED AND

55133 (0100P) **1** BRACE
 11509313 (3725A) **2** BOLT/SCREW



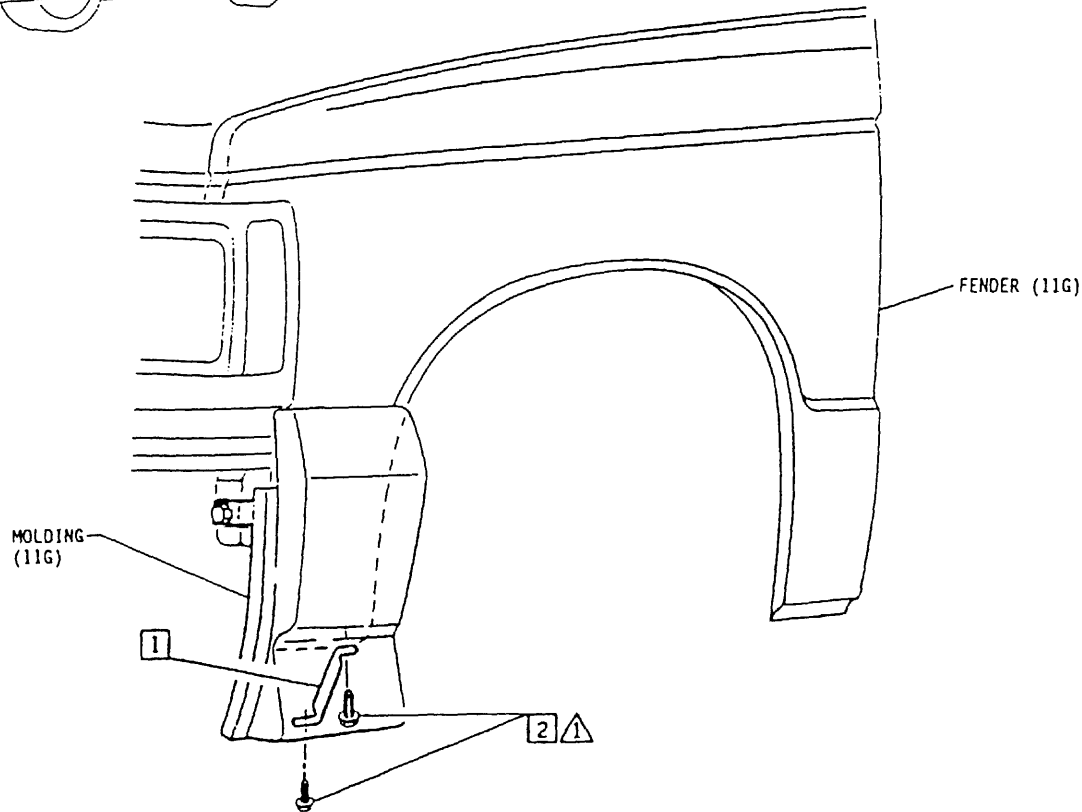
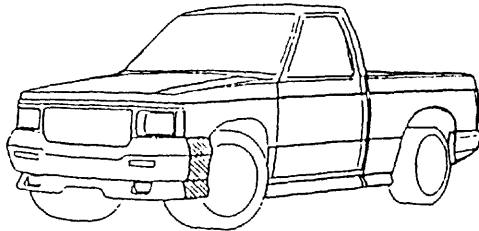
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
	1	8.0-11.0							DR M. DUGDALE	TITLE
	2								CK T. Moore	FRONT FENDER MOLDING BRACE
	3								APVD <i>[Signature]</i>	T106(03) &ZR9
	4								APVD	T105(16) &Z79
	5								APVD	REF
	6								APVD	P -
										P -
										P -
										P -
										UPC
										11G
										SHEET
										3

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

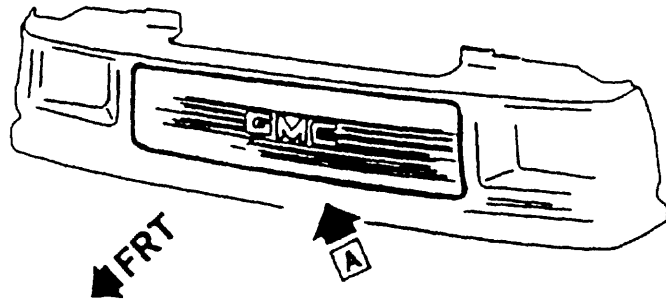
55133 (0100P) **1** BRACE

11509313 (3725A) **2** BOLT/SCREW

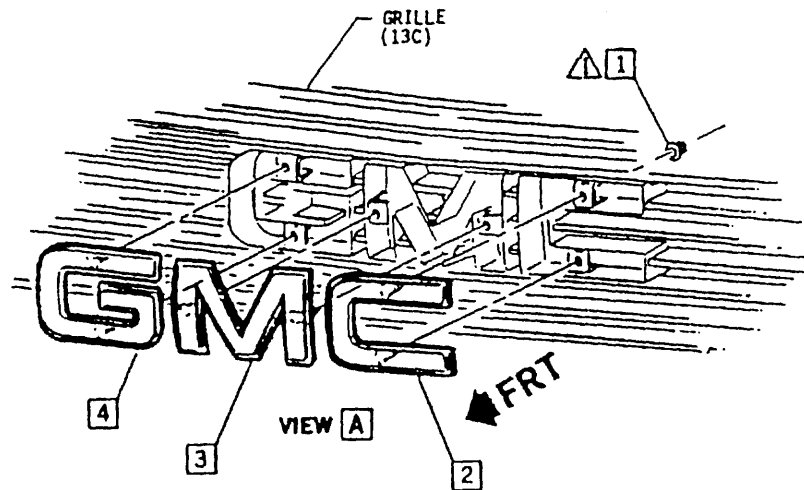


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
	1	8.0-11.0							DR	M. DUGDALE	TITLE
	2								CK	T. Mo	FRONT FENDER MOLDING BRACE
	3								APVD	Se	S106(03) 4274
	4								APVD		
	5								APVD		
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	96								APVD		
	97								APVD		
	98								APVD		
	99								APVD		
	100								APVD		

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



11514394	(0325A)	☐ 1	NUT
55805	(6199A)	☐ 2	EMBLEM
55804	(6299A)	☐ 3	EMBLEM
55803	(6249A)	☐ 4	EMBLEM

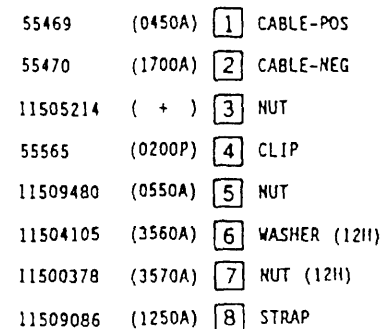


CANCELED

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
		1.2-2.6	100C91	1	SHEET CANCELED	91-0328	DC	TM	DR	M. DUGDALE	
									CKT.	<i>Mo</i>	TITLE
									APVD	<i>S. A.</i>	RADIATOR GRILLE EMBLEM
									APVD		T106(03) & ZR9
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
									APVD		11G
									APVD		SHEET
									APVD		5



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

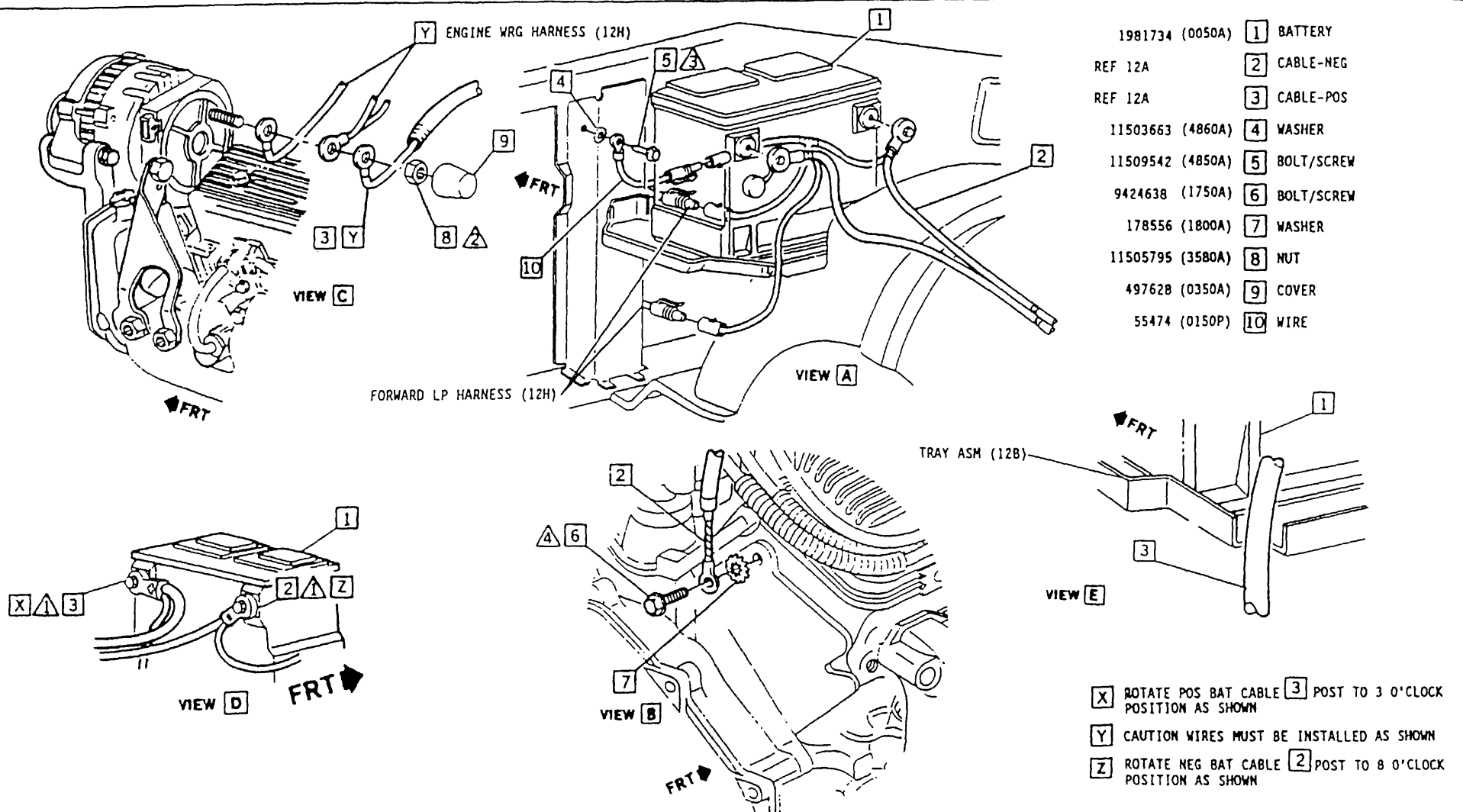


Y ROUTE CABLES ON TOP OF STARTER SOLENOID TOWARD REAR, PROVIDE LOOP FOR SERVICE AND EXHAUST MANIFOLD CLEARANCE. STRAP CABLES TO TRANS IMO TUBE BELOW MOUNTING BRACKET AS SHOWN.

NOTE: CABLE CONTACT WITH EXHAUST MANIFOLD MUST BE AVOIDED.

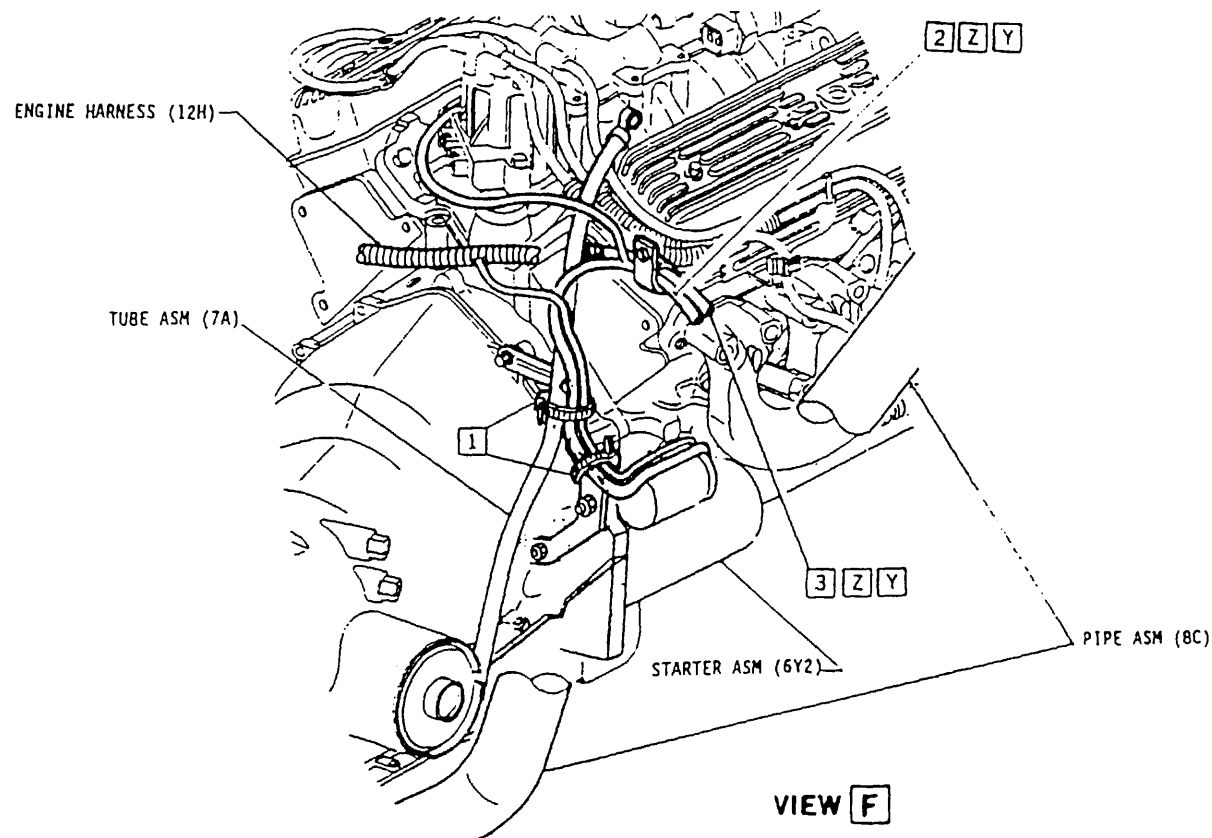
Z FOR CONTINUATION SEE BATTERY CABLE CONNECTIONS IN THIS UPC

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 <i>PASS</i> INC.			
1 2 3 4 5		2.2-3.4							DR	D. CRAHER	TITLE BATTERY CABLES T106(03) &ZR9 T105(15) &Z79			
		8.0-12.0							CK	<i>T. M.</i>				
									APVD	<i>[Signature]</i>	REF P - P - P - UPC 12A SHEET 1			
									APVD					
									APVD					
1		SEATED AND							APVD					



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.		
	1	15-20							DR	D. CRAMER	TITLE BATT Y CABLES T106(03) &ZR9 T105(15) &Z79		
	2	5.0-7.0							CK	T. Mo			
	3	3.4-4.6							APVD	Sw	REF P - P - P - P -		
	4	20-25							APVD				
	5								APVD		UPC 12A. SHEET 1.1		
									APVD				
FULLY DRIVEN, SEATED AND NOT STRIPPED													

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



REF 12A ☐ STRAP
 REF 12A ☐ POS CABLE
 REF 12A ☐ NEG CABLE

Y SEE NOTE Y SHEET 12A, NUMBER 1.
 Z FOR CONTINUATION SEE BATTERY CABLE POM IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.				
1 2 3 4 5 FULLY DRIVEN, NOT STRIPPED SEATED AND									DR	D. CRAHER	TITLE BATTERY CABLES T106(03) &ZR9 T105(15) &Z79				
									CK	T. Mc					
										APVD	S. R.	REF	P - P - P -	UPC 12A	SHEET 1.2
										APVD					
										APVD					
									APVD						
									APVD						

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

REF 12A

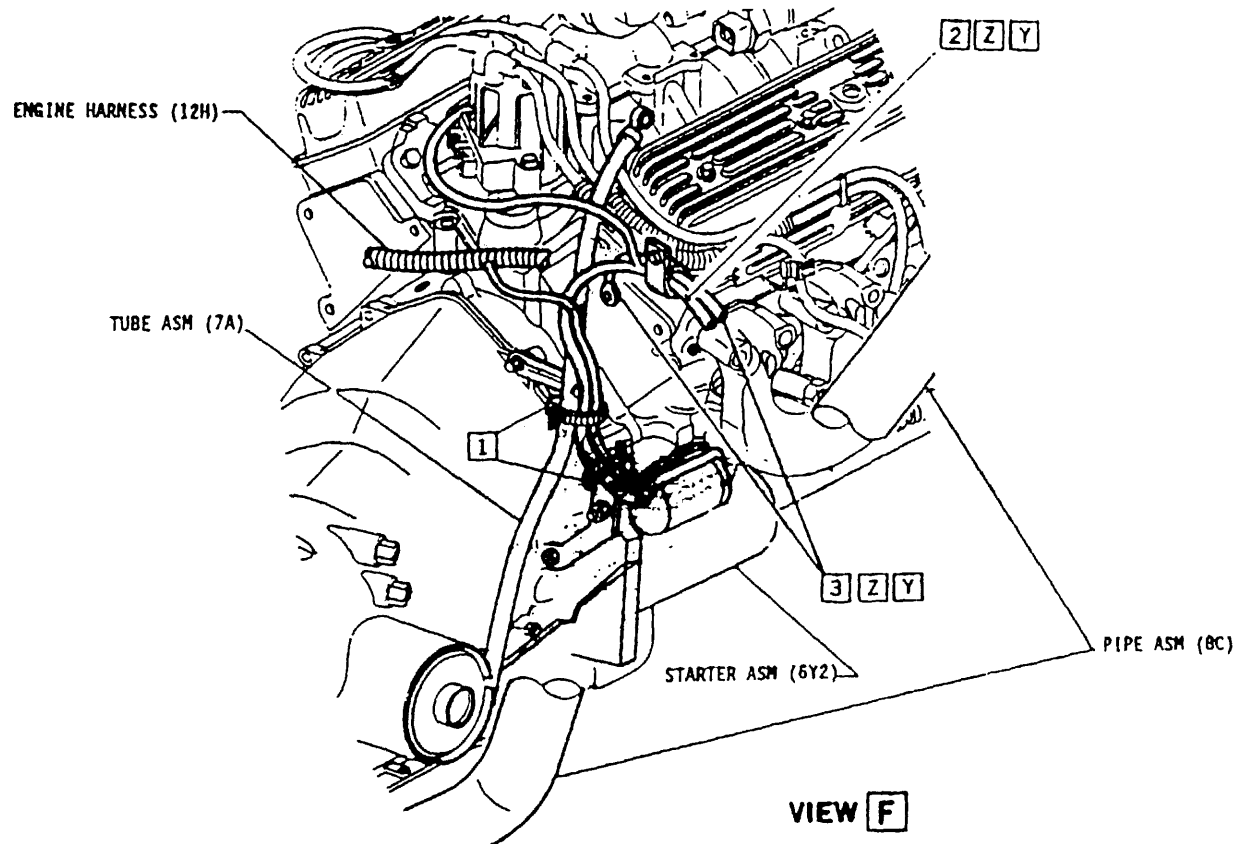
1 STRAP

REF 12A

2 POS CABLE

REF 12A

3 NEG CABLE



Y SEE NOTE Y SHEET 12A, NUMBER 1.

Z FOR CONTINUATION SEE BATTERY CABLE PDM IN THIS UPC.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91
			06AU91	1	REDRAWN & REDESIGNED		DC	TM	DR	D. CRAMER
									CK	T. Mc
									APVD	S. R.
									APVD	
									APVD	
									APVD	
									APVD	

1992 PAS INC.

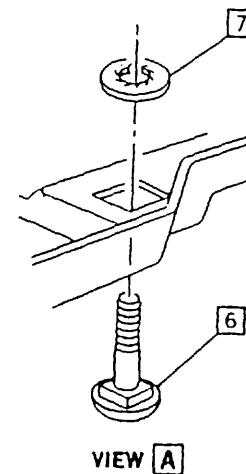
TITLE BATTERY CABLES
 T106(03) &Z9
 T105(15) &Z79

REF P -
 P -
 P -
 P -

UPC 12A

SHEET 1.2

FULLY DRIVEN SEATED AND
 NOT STRIPPED

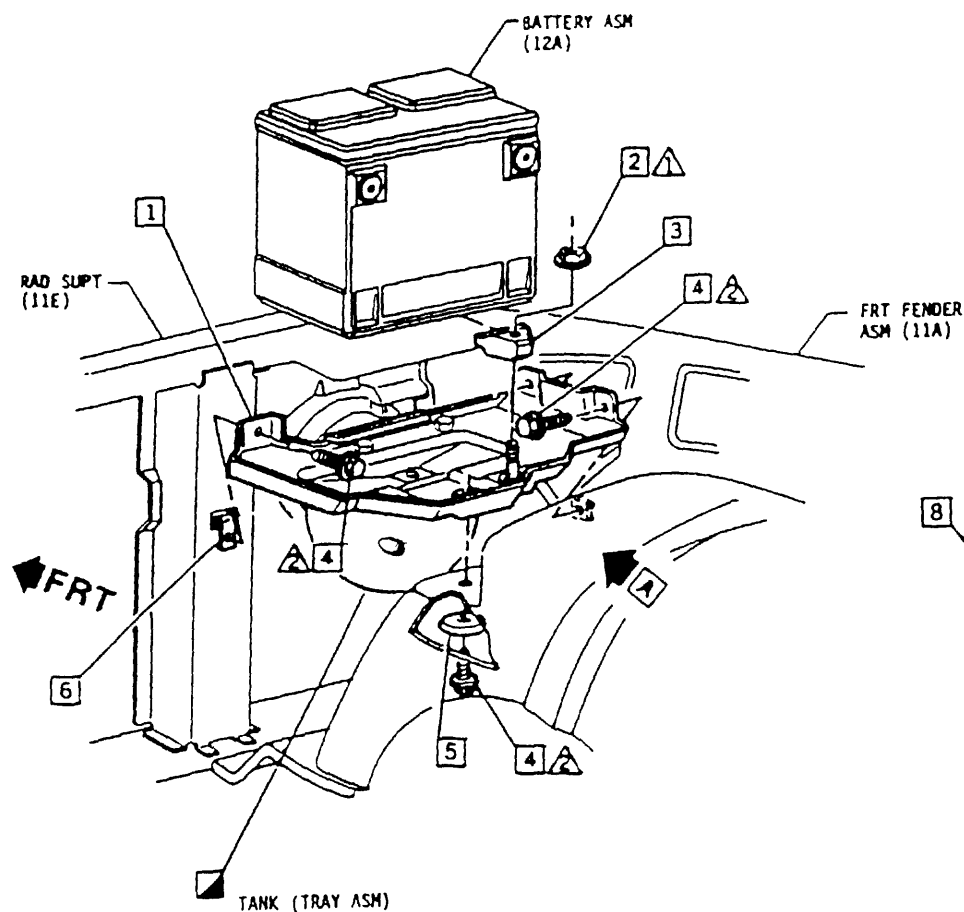


- | | | | |
|----------|---------|---|------------------|
| 15374 | (0050P) | 1 | TRAY |
| 15602767 | (1250A) | 2 | NUT (6N4) |
| 14078506 | (2725A) | 3 | TANK (6N4) |
| 11509313 | (1150A) | 4 | BOLT/SCREW (6N4) |
| 55375 | (0050A) | 5 | TRAY ASM |
| 14033698 | (13C7A) | 6 | BOLT/SCREW |
| 10009923 | (0100P) | 7 | RETAINER |

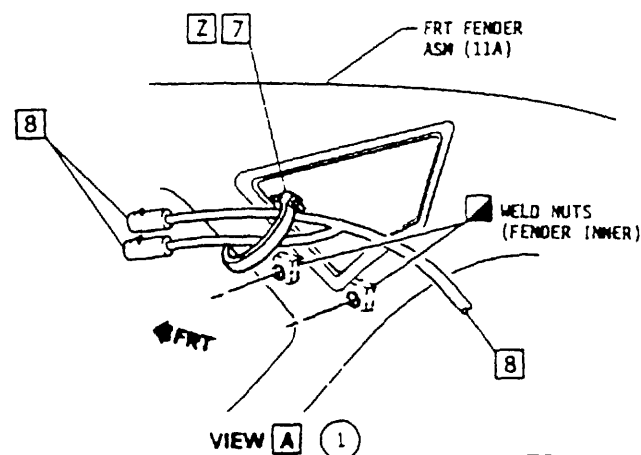
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.		
10-12	1								DR H. DUGDALE	TITLE BATTERY TRAY ASM		
	2							CK T. Mc				
	3								APVD [Signature]	REF T106(03) &ZR9 T105(16) &Z79		
	4							APVD				
	5								APVD	REF P - P - P - P -	UPC 12B	SHEET 1
								APVD				
									APVD			

 FULLY DRIVEN, NOT STRIPPED.
  SEALED AND

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



- 55375 (0050A) 1 TRAY ASM
- 11503695 (0300A) 2 NUT
- 14005061 (1250A) 3 RETAINER
- 11504286 (0150A) 4 BOLT/SCREW
- 337705 (0275A) 5 WASHER
- 15602766 (0300A) 6 "U" NUT
- 11509086 (+) 7 STRAP
- REF 12A (+) 8 CABLE - NEG



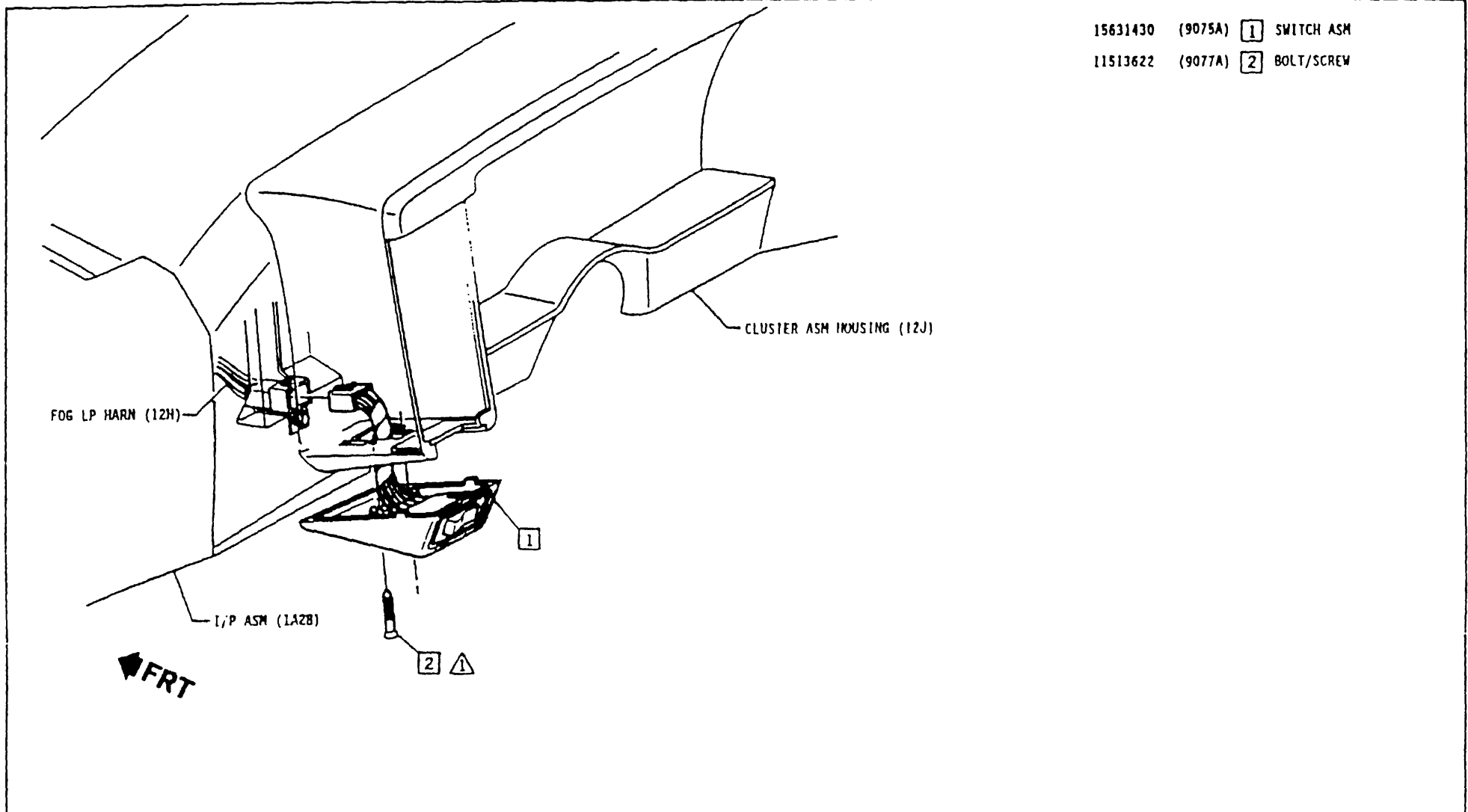
2 STRAP TO BE INSTALLED LOOSELY AS SHOWN TO PROVIDE CLEARANCE FOR BATTERY AND BATTERY TRAY INSTALLATION.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
			30AU91	1	VIEW "A" REVISED	91-0294	DC		DR	D. CRAMER	TITLE BATTERY TRAY ASM T106(03) &ZR9 T105(15) &Z79			
									CKT. M.					
									APVD					
									APVD					
									APVD					
									APVD		REF	P - P - P -	UPC 12B	SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

15631430 (9075A) **1** SWITCH ASM

11513622 (9077A) **2** BOLT/SCREW



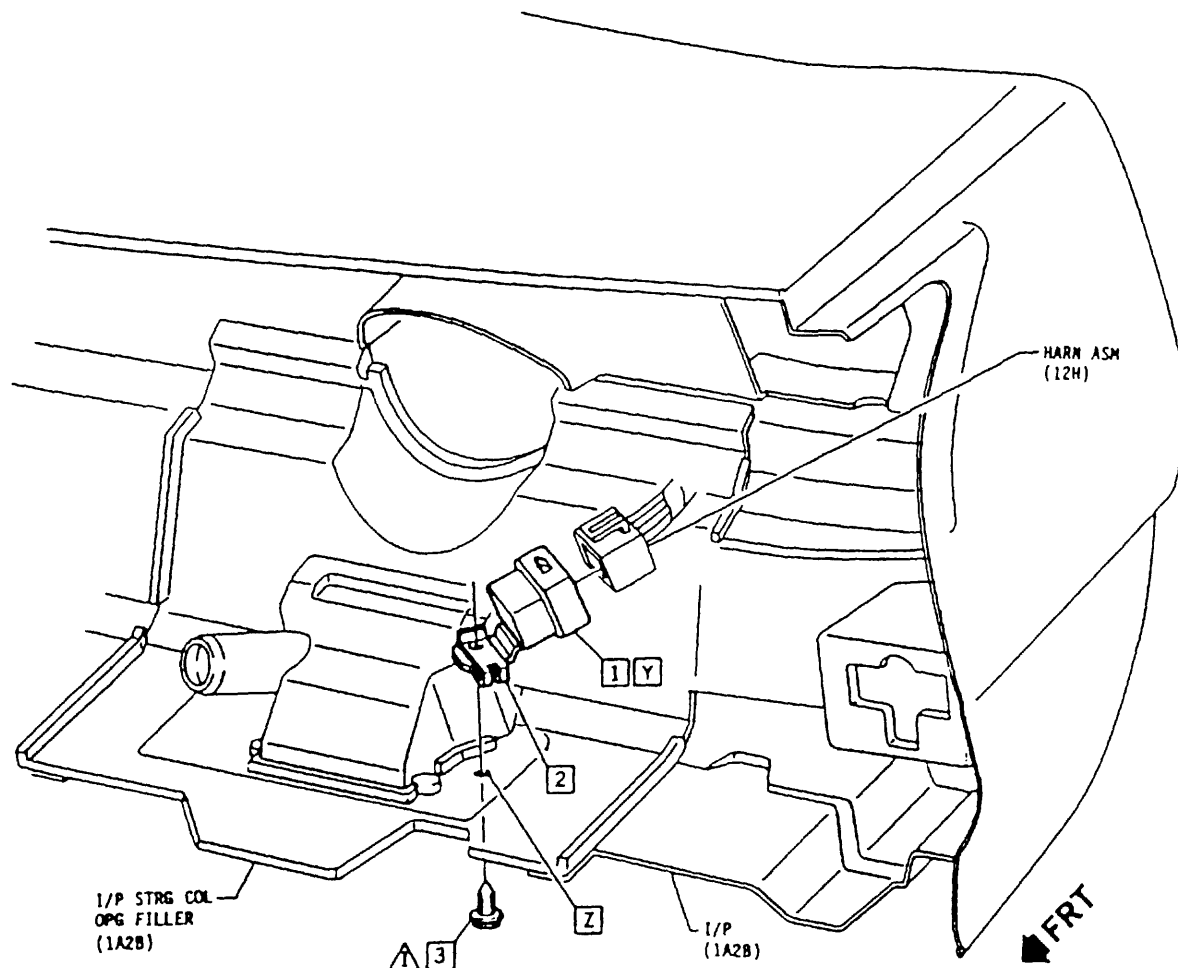
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
	1	1.5-2.2	020C91	1	11504324 (9080A) 1 MUT REMOVED				DR	O. CRAMER	TITLE
	2			2	VIEW "A" REMOVED		DC		CKT. M.		FOG LAMP SWITCH
	3								APVD		ST106(03) &Z89/274
	4								APVD		T105(15) &Z79
	5								APVD		REF
	6								APVD		P -
	7								APVD		P -
	8								APVD		P -
	9								APVD		UPC
	10								APVD		12C
	11								APVD		SHEET
	12								APVD		1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

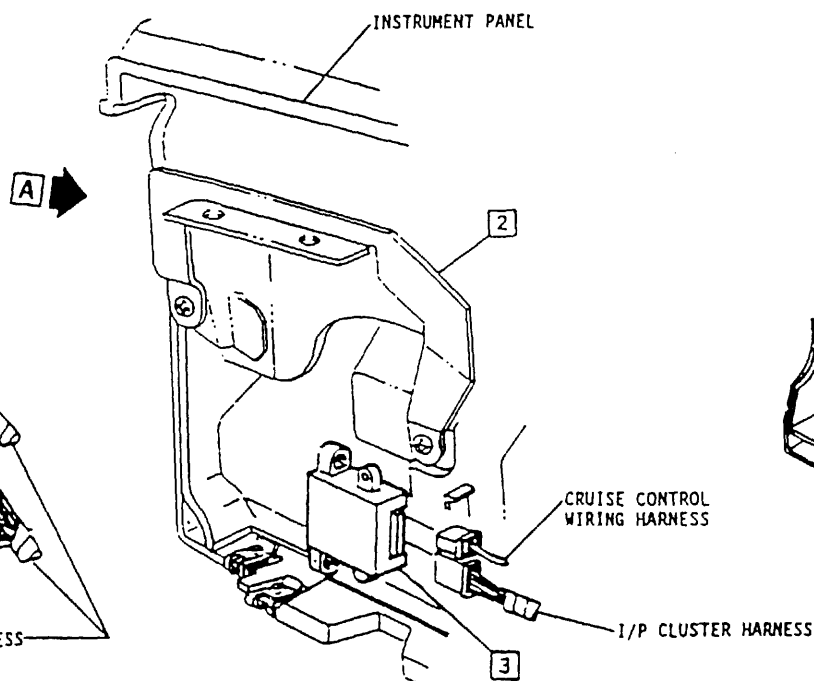
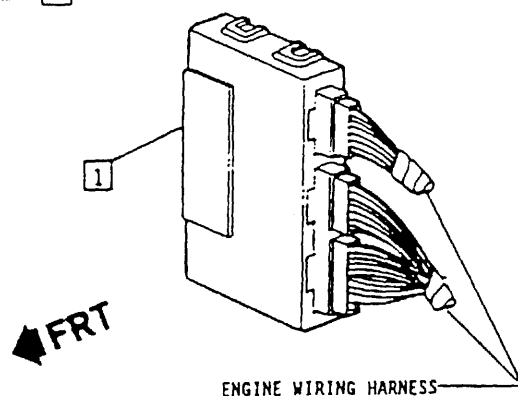
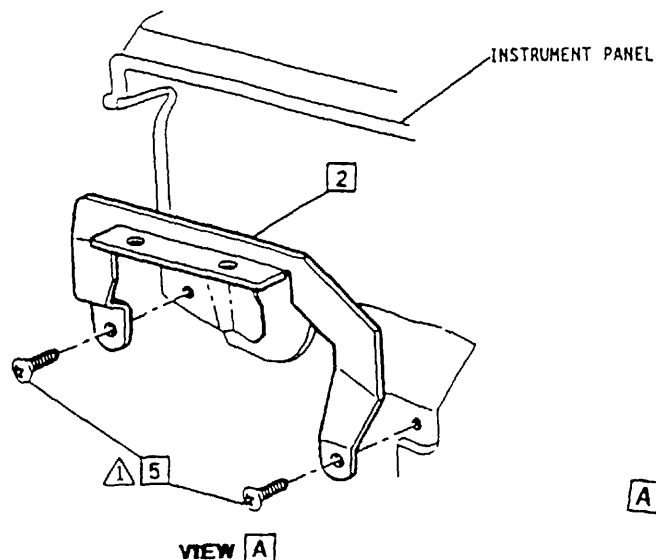
- 12034544 (9090A) **1** RELAY ASM
 15650655 (9092C) **2** NUT
 11502701 (9092A) **3** BOLT/SCREW



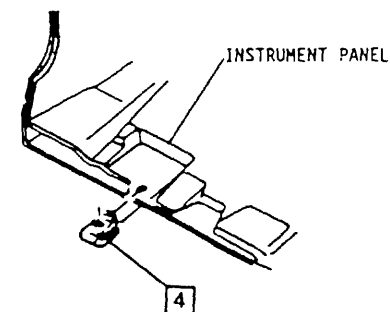
Y BEND RELAY BRACKET UPWARD 25°-40° TO FACILITATE INSERTION OF WIRING CONNECTOR.

Z 5.25 ± 0.5 DIA HOLE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
	1	1.2-1.6							DR	D. CRAHER	
	2								CK	T. M...	
	3								APVD	S. R...	
	4								APVD		
	5								APVD		
	6								APVD		
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16163971	(0500A)	☒ 1	MODULE ASM-ECH
55289	(0100P)	☒ 2	BRACKET
25073966	(7 /7A)	☒ 3	CALIBRATOR ASM
9433157	(0547A)	☒ 4	NUT
11509255	(0520A)	☒ 5	BOLT/SCREW

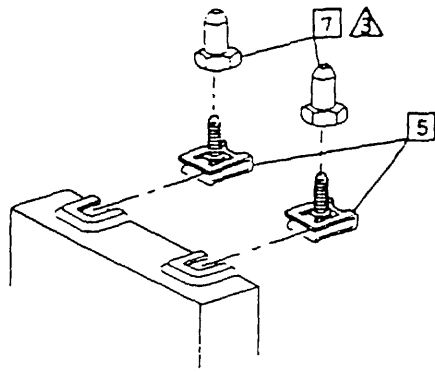


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	T. M...	ENGINE CONTROL & VEHICLE SPEED MODULE ASM
									APVD	S...	T106(03) 82R9
									APVD		T105(15) 8279
									APVD		REF
									APVD		P -
											P -
											P -
											UPC
											12F
											SHEET
											1

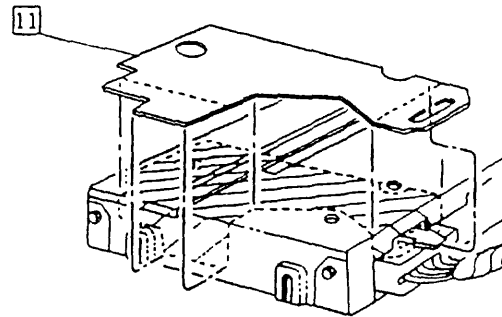
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 FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

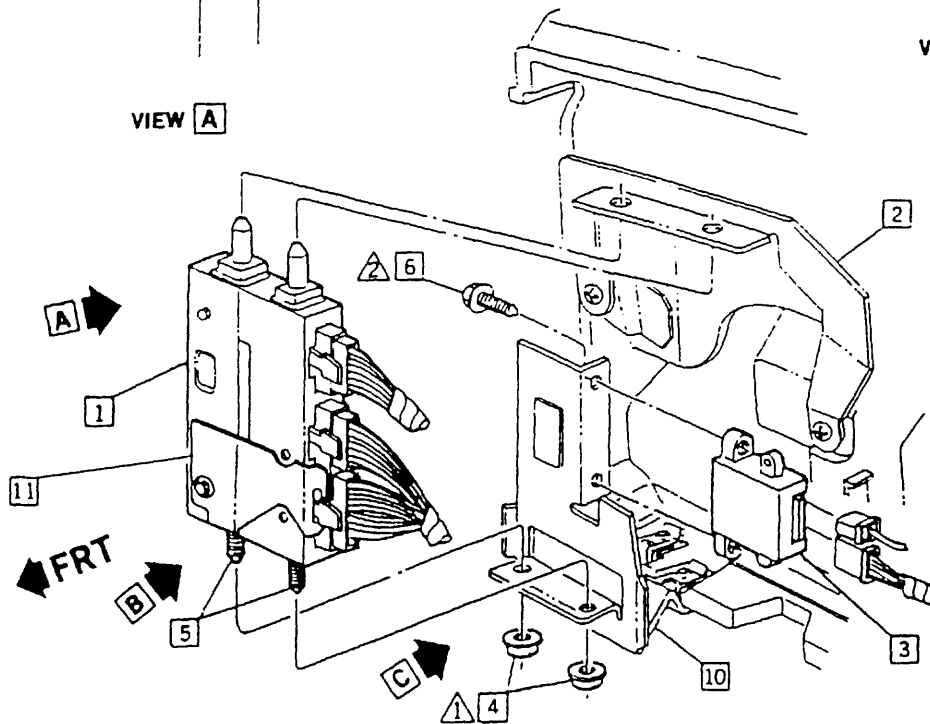
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



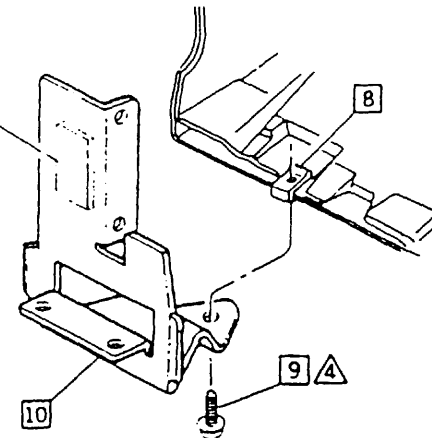
VIEW A



VIEW B



INSULATOR
(BRKT)

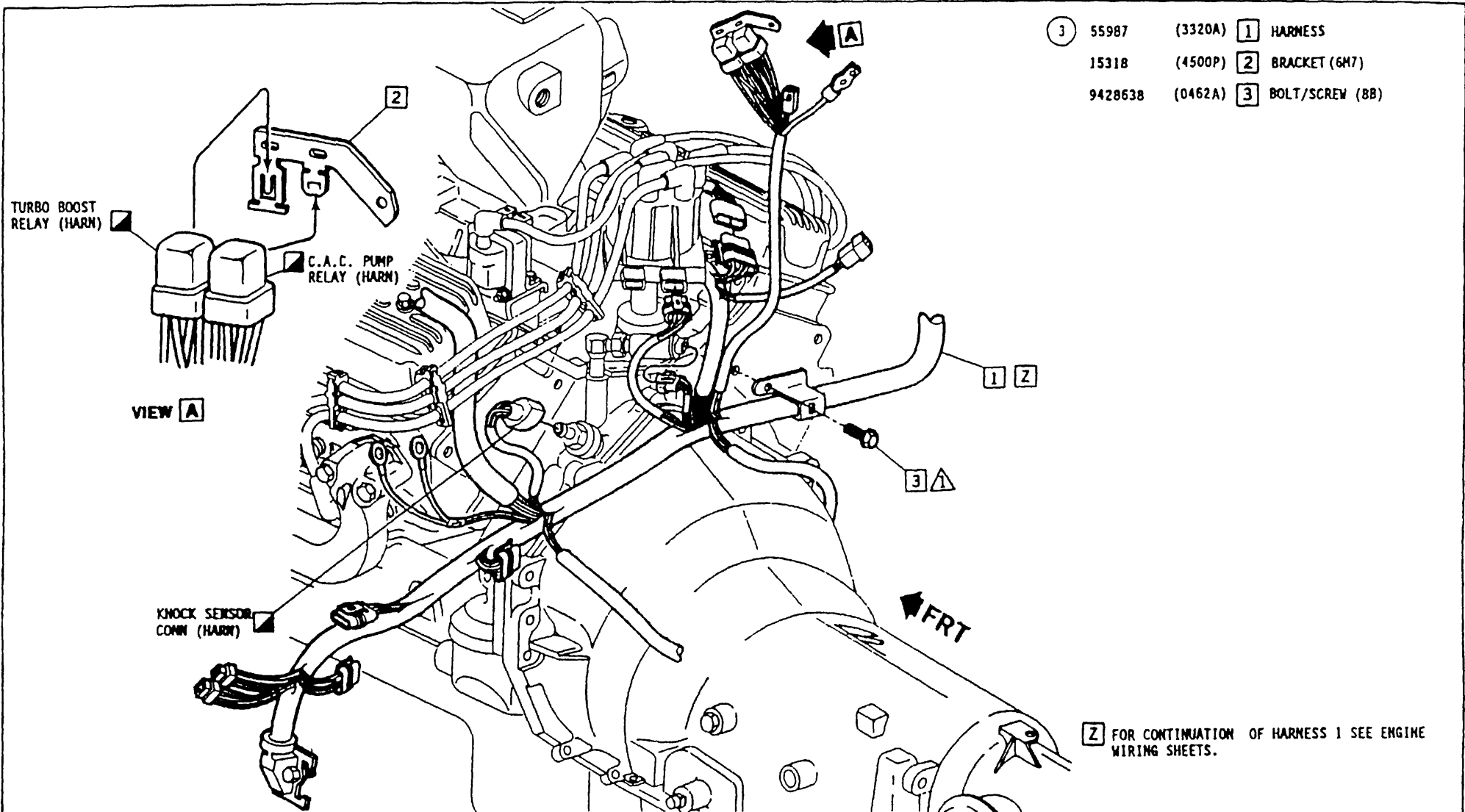


VIEW C

16163971	(0500A)	1	MODULE ASM - ECM
55289	(0100P)	2	BRACKET - ECM UPPER
25073966	(7077A)	3	CALIBRATOR ASM
11501099	(0510A)	4	NUT
14062581	(0540P)	5	STUD
11509274	(7077C)	6	BOLT/SCREW
25519772	(0200P)	7	BUSHING
9433157	(0547A)	8	NUT
11503396	(0540A)	9	BOLT/SCREW
15194	(0150P)	10	BRACKET - ECM LOWER
15558	(+)	11	LABEL

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. OUGDALE	TITLE
									CK T. Mc	ENGINE CONTROL & VEHICLE SPEED MODULE
									APVD <i>[Signature]</i>	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										12F
										SHEET
										2

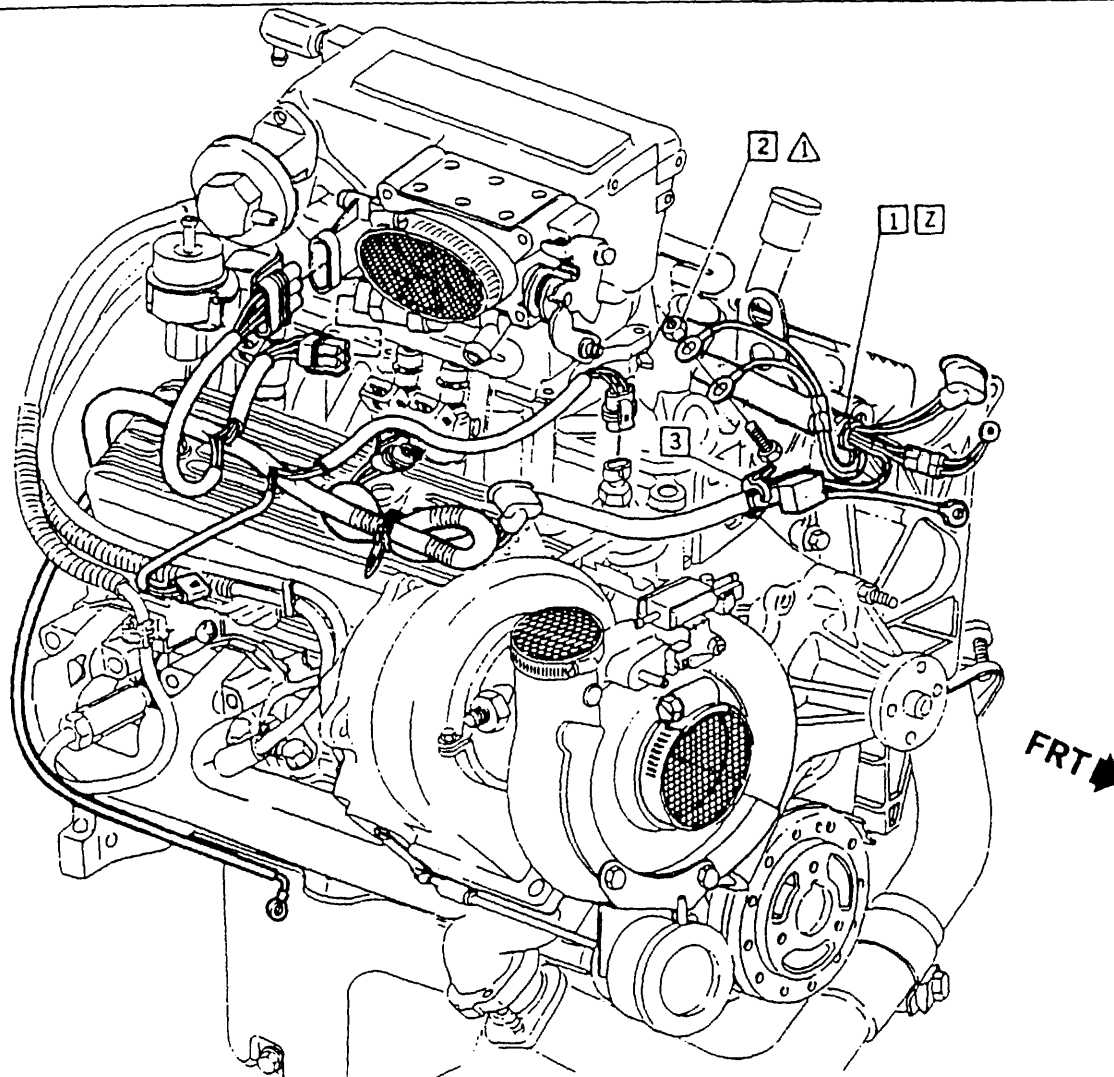
△ FULLY DRIVEN, SEATED AND NOT STRIPPED



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED		20-25	08AU91	1	55870 (0300P) HARNESS ADDED	91-0230	IX	VM	DR H. DUGDALE	TITLEENGINE WIRING-REAR T106(03) &ZR9 T105(16) &Z79			
			100C91	2	55870 (0300P) HARNESS REMOVED	91-0301			CM <i>[Signature]</i>				
				3	WAS 55727 HARNESS	91-0287	IX	TM	APVD <i>[Signature]</i>				
									APVD				
									APVD				
									APVD	REF	P - P - P -	UPC 12H	SHEET 1

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



REF 12H ☒ HARNESS
 120377 (3730A) ☒ NUT
 11509086 (3510A) ☒ STRAP

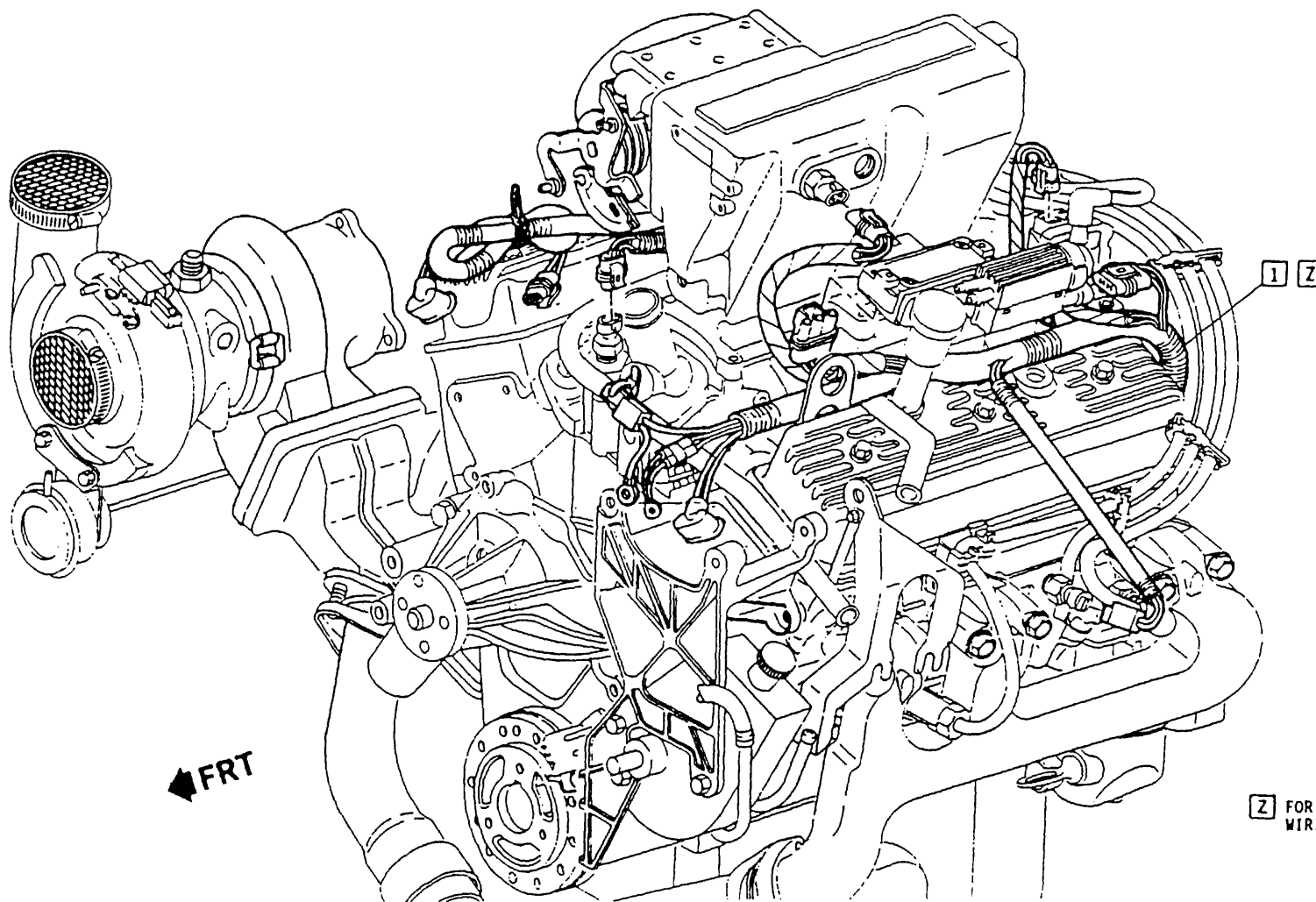
☒ Z FOR CONTINUATION OF HARNESS ☒ 1 SEE ENGINE WIRING SHEETS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. OUGDALE	TITLE ENGINE WIRING-RIGHT FRONT
									CK T. Mc	T106(03) &ZR9
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 12H
										SHEET 2

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 1 FULLY DRIVEN SEATED AND NOT STRIPPED

REF 12H

1 HARNESS



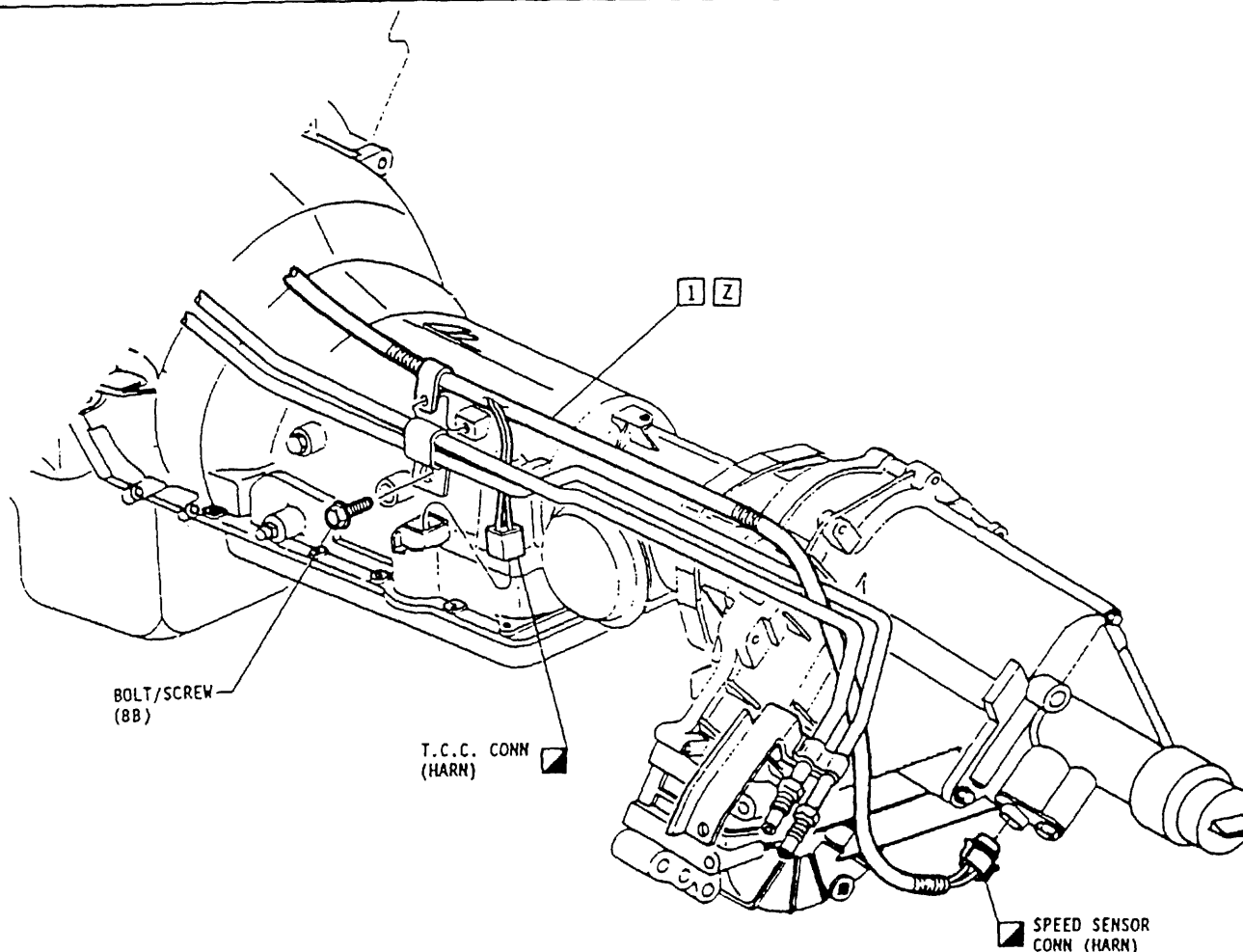
Z FOR CONTINUATION OF HARNESS 1 SEE ENGINE WIRING SHEETS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE ENGINE & RING-LEFT FRONT
									CKT. <i>Mor</i>	T106(03) &ZR9
									APVD <i>Solo</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 12H
										SHEET 3

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 FULLY DRIVEN, SEATED AND NOT STRIPPED

REF 12H

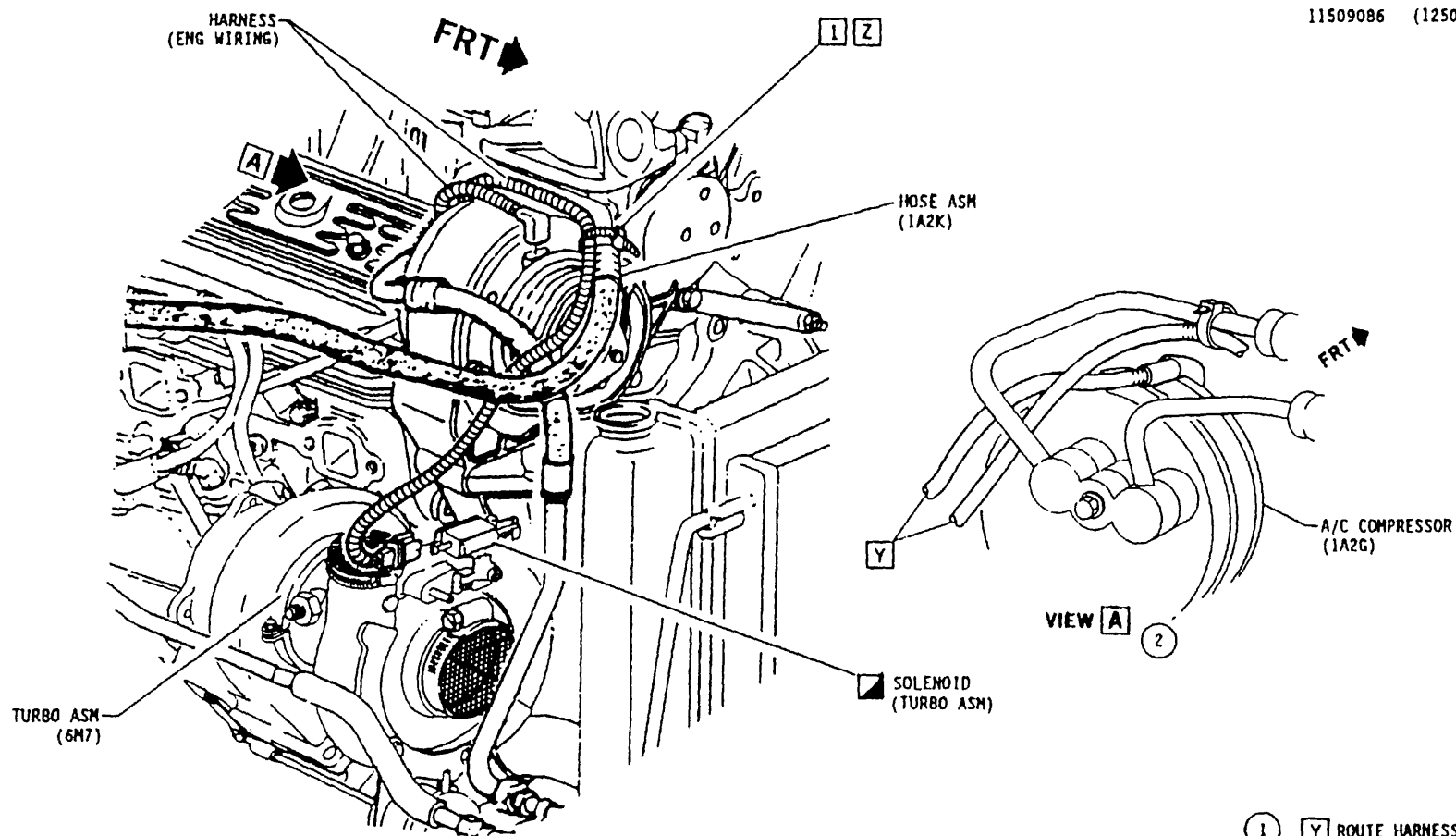
1 HARNESS



Z FOR CONTINUATION OF HARNESS **1** SEE ENGINE WIRING SHEETS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE ENGINE WIRING-AT TRANSMISSION
									CK T. Mor	T106(03) &ZR9
									APVD <i>Sasha</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 12H
										SHEET 4

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 FULLY DRIVEN, SEATED AND NOT STRIPPED



11509086 (1250A) ☐ STRAP (12H)

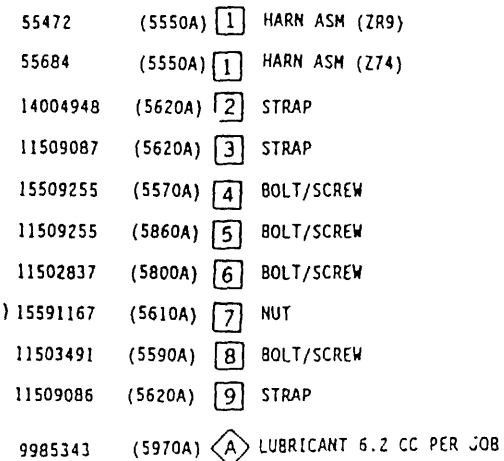
- (1) ☐ Y ROUTE HARNESSES BENEATH A/C HOSE AS SHOWN.
 (2) ☐ Z ROUTE TURBO LEAD OF ENG WIRING HARNESS ALONG A/C HOSE ASM AND STRAP LEAD TO A/C HOSE AS SHOWN

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
				1	"Y" NOTE ADDED				DR	D. CRAMER	
			15JL91	2	VIEW "A" ADDED		DC	11/1	CK	<i>T. Mc</i>	TITLE
									APVD	<i>S. K</i>	ENG WIRING HARNESS ROUTING FOR TURBO LEAD
									APVD		T106(03) 82R9
									APVD		T105(16) 8279
									APVD		REF
									APVD		P -
											P -
											P -
											UPC
											12H
											SHEET
											5

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



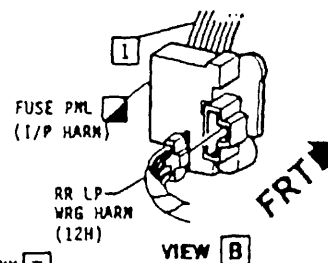
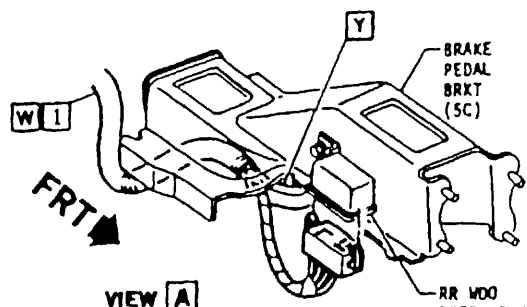
- [T] REAR LAMP WIRING LEAD, PART OF HARN 1 MUST BE LEFT HANKED WITH TEAR TAPE UNTIL AFTER "I/P SET".
- [U] ITEM 2 & 3 & 9 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC 0A WHERE NECESSARY.
- [V] ROUTE HOOD LATCH REL CABLE ASM UNDER TRANS OPER START SW WRG AS SHOWN.
- [W] FOR REMAINDER OF HARNESS & ROUTING SEE I/P WIRING STEERING COLUMN.
- [X] FOR REMINDER OF HARNESS & ROUTING SEE I/P WIRING RIGHT SIDE.
- [Y] FOR STOP LAMP SWITCH & K34 SEE CRUISE CONTROL WIRING PASS COMPT.
- [Z] FOR REMAINDER OF HARNESS & ROUTING SEE REAR LAMP WIRING BODY FRONT.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
	1	1.4-1.8							DR	D. CRAMER	TITLE INSTRUMENT PANEL WIRING-LEFT SIDE ST106(03) & R9/274			
	2	1.2-1.8							CK	T. Mo				
	3								APVD	S. R.	REF	P - P - P - P -	UPC 12H	SHEET 6
	4								APVD					
	5								APVD					
	6								APVD					

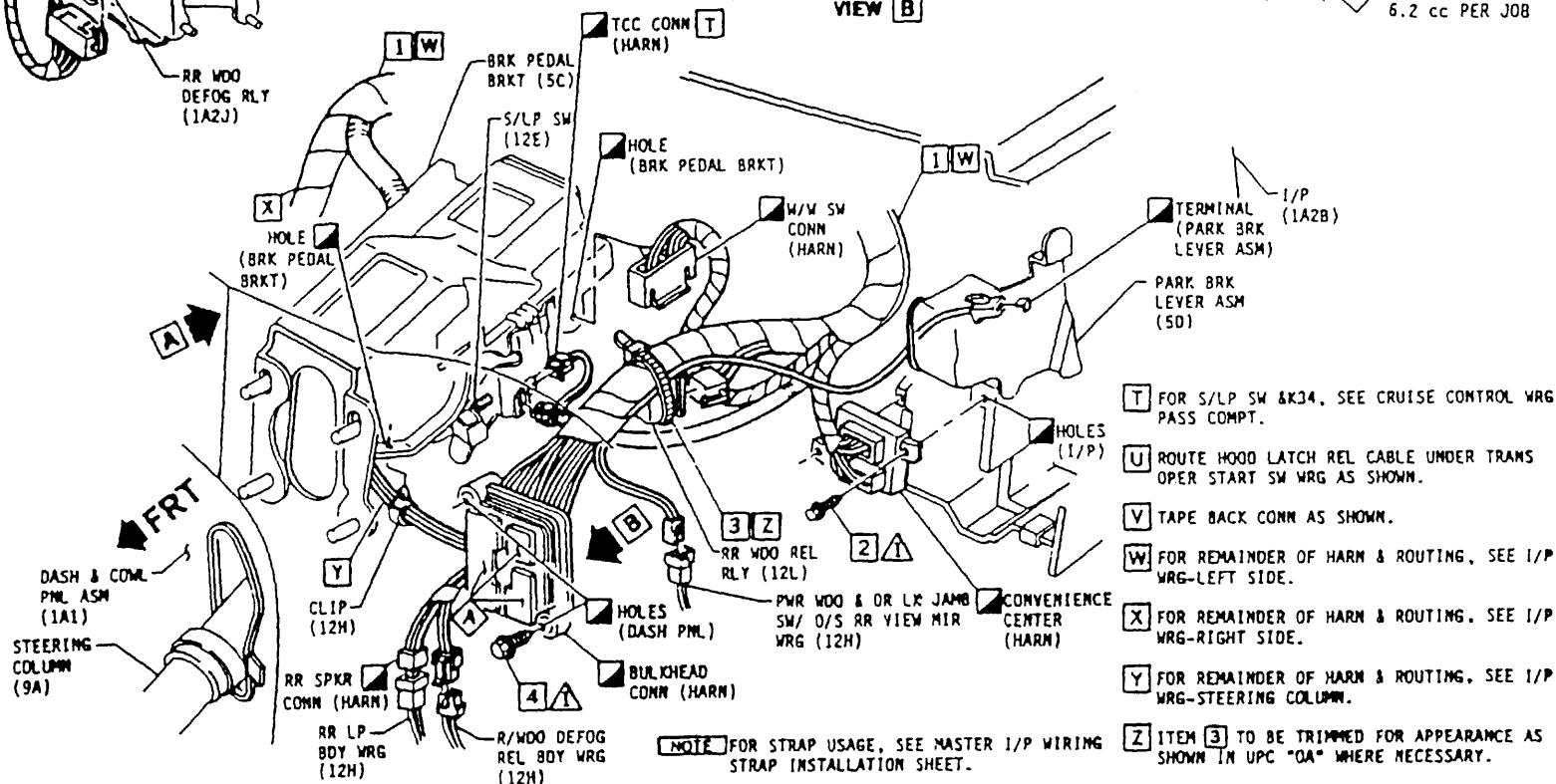
 FULLY DRIVEN, NOT STRIPPED
  SEATED AND

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



- | | | | |
|----------|---------|---|-----------------------------|
| 55718 | (5550A) | 1 | HARN ASM |
| 11509255 | (5860A) | 2 | BOLT/SCREW |
| 11509086 | (5620A) | 3 | STRAP |
| 11502837 | (5800A) | 4 | BOLT/SCREW |
| 3747298 | (6250A) | 5 | TAPE APPROX 250.0 mm |
| 9985343 | (5970A) | A | LUBRICANT
6.2 cc PER JOB |



NOTE FOR STRAP USAGE, SEE MASTER I/P WIRING STRAP INSTALLATION SHEET.

[2] ITEM [3] TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC "0A" WHERE NECESSARY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.			
		1.2-1.8							DR O. CRAMER	TITLE INSTRUMENT PANEL WIRING-LEFT SIDE & BRAKE PEDAL BRACKET T105(16' & 279			
									CK T. Mo				
									APVD <i>[Signature]</i>	REF P - UPC 12H SHEET 7			
									APVD				
									APVD				
									APVD				



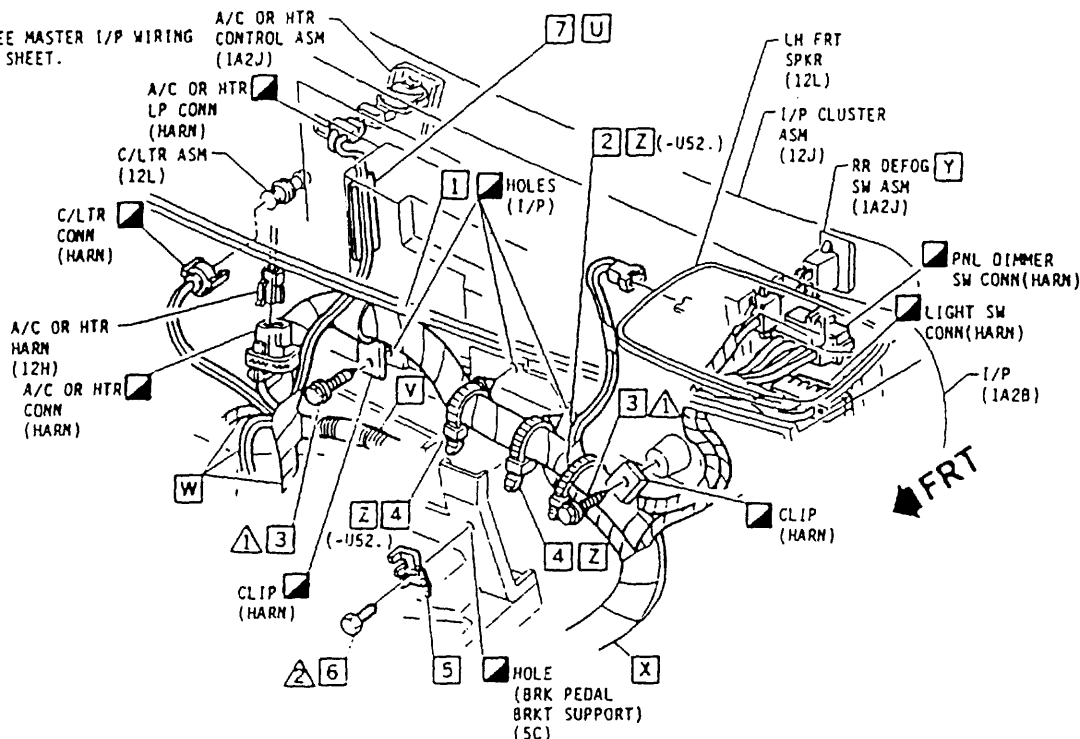
FULLY DRIVEN,
NOT STRIPPED

SEATED AND

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF

NOTE FOR STRAP USAGE, SEE MASTER I/P WIRING STRAP INSTALLATION SHEET.



REF 12H	1	HARN ASM
11509087 (5620A)	2	STRAP
11509255 (5570A)	3	BOLT/SCREW
14004948 (5620A)	4	STRAP
459454 (6150A)	5	BUS BAR GRD TERMINAL
11504913 (6130A)	6	BOLT/SCREW
15564793 (1560A)	7	TAPE APPROX 75.0 mm
11503491 (5590A)	8	BOLT/SCREW
15591167 (5610A)	9	NUT
	10	
3747298 (6250A)	11	TAPE APPROX 250.0 mm
3747298 (6270A)	12	TAPE APPROX 100.0 mm

U TAPE HTR LP FEED WIRES TO INBOARD SURFACE OF THE I/P CLUSTER RETAINER AS SHOWN.

V FOR REMAINDER OF HARN & ROUTING SEE, I/P WRG-STEERING COLUMN.

W FOR REMAINDER OF HARN & ROUTING SEE, I/P WRG-RIGHT SIDE.

X FOR REMAINDER OF HARN & ROUTING SEE, I/P WRG-LEFT SIDE & BRK PEDAL BRKT.

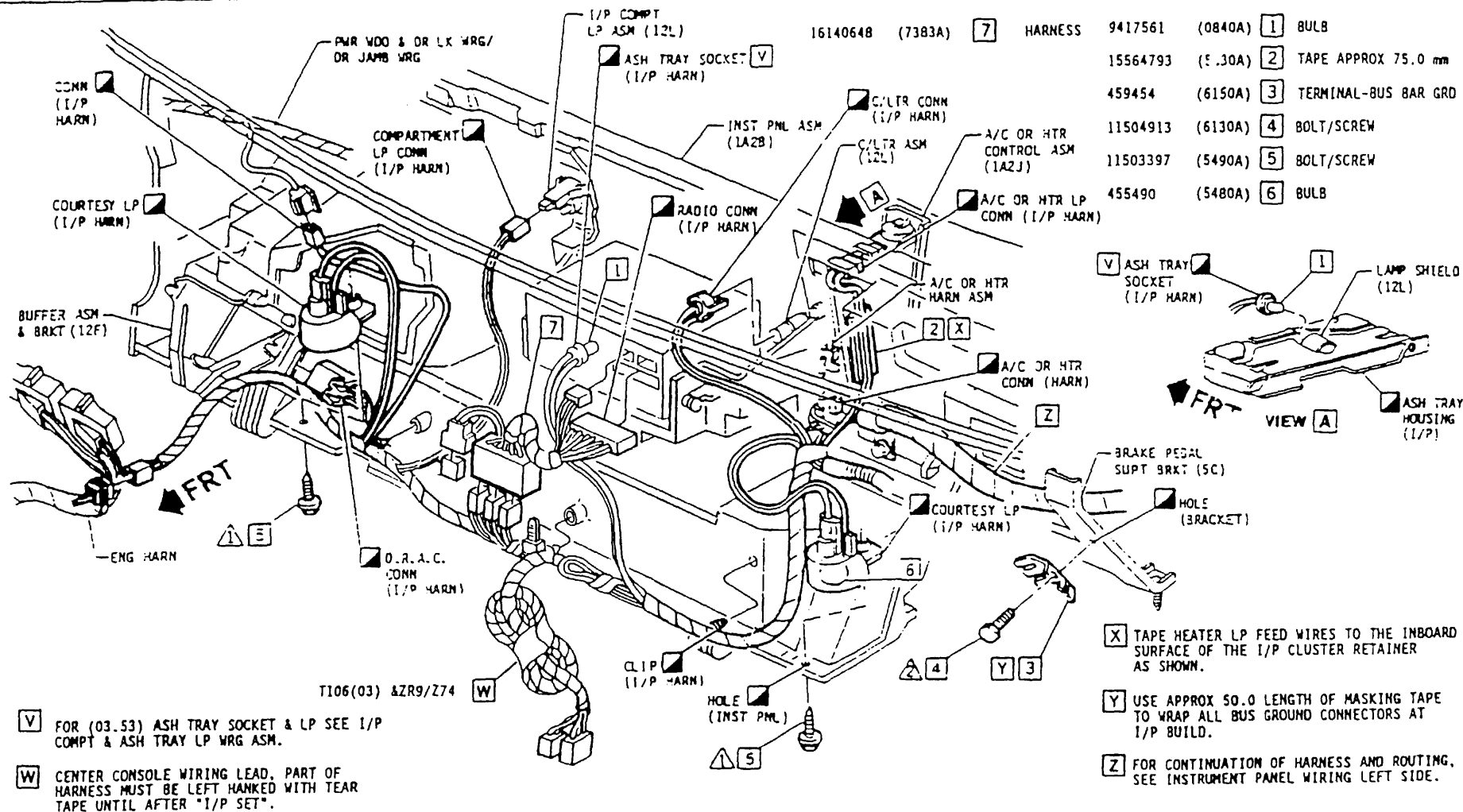
Z ITEMS 2 AND 4 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC QA WHERE NECESSARY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 21JN91	1992 PAS INC.
	1	1.4-1.8							DR M. DUGDALE	TITLE INSTRUMENT PANEL-LEFT SIDE
	2	2.2-3.0							CK T. Mo	T105(16) & Z79
	3								APVD	REF
	4								APVD	P -
	5								APVD	P -
									APVD	P -
										UPC 12H
										SHEET 8

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

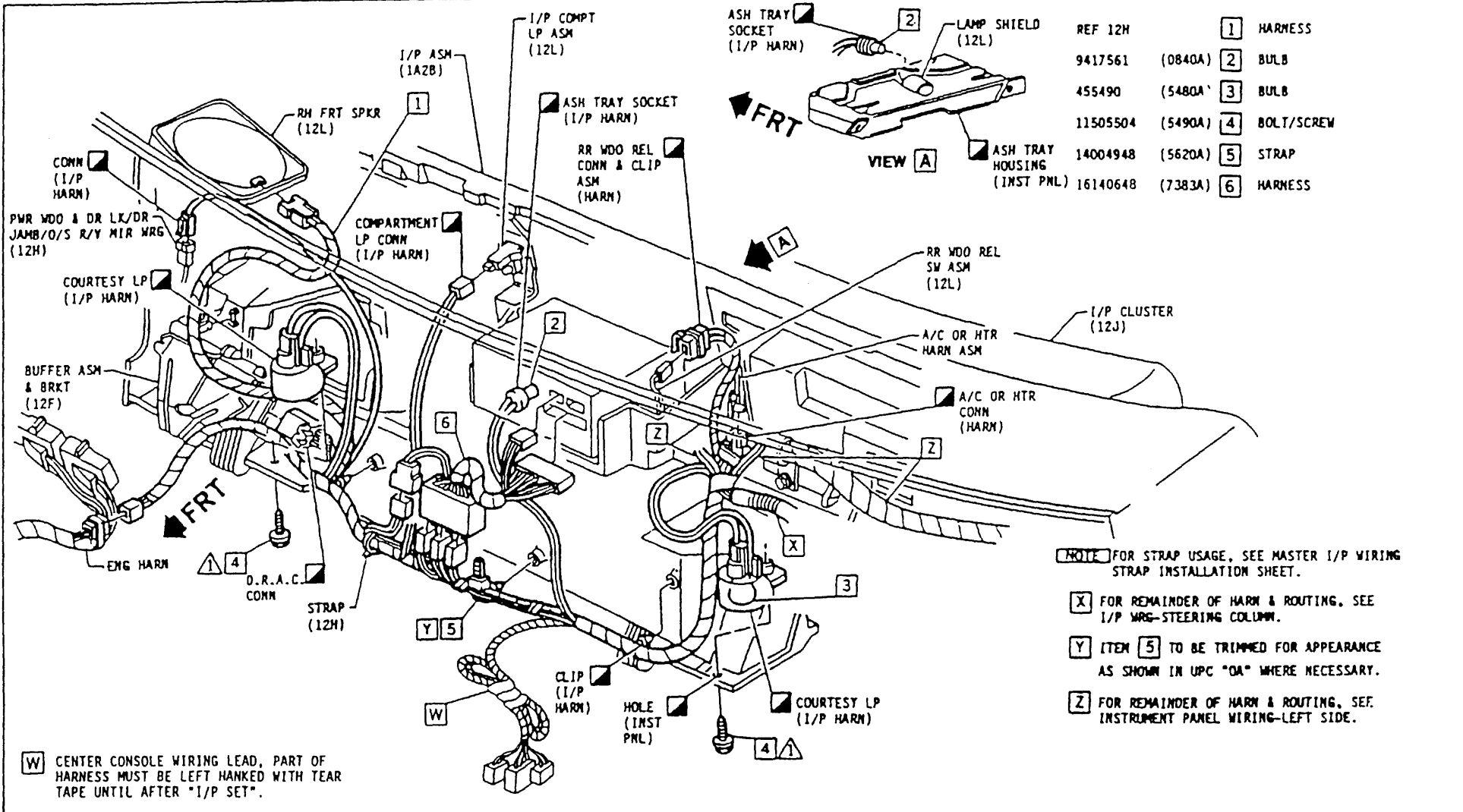
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
	1	1.2-1.8							DR	D. CRAMER	TITLE
	2	2.2-3.0							CK	T. M...	INSTRUMENT PANEL WIRING-RIGHT SIDE
	3								APVD	S...	T106(03) & ZR9/Z74
	4								APVD		REF
	5								APVD		P -
									APVD		P -
									APVD		P -
											UPC
											12H
											SHEET
											9

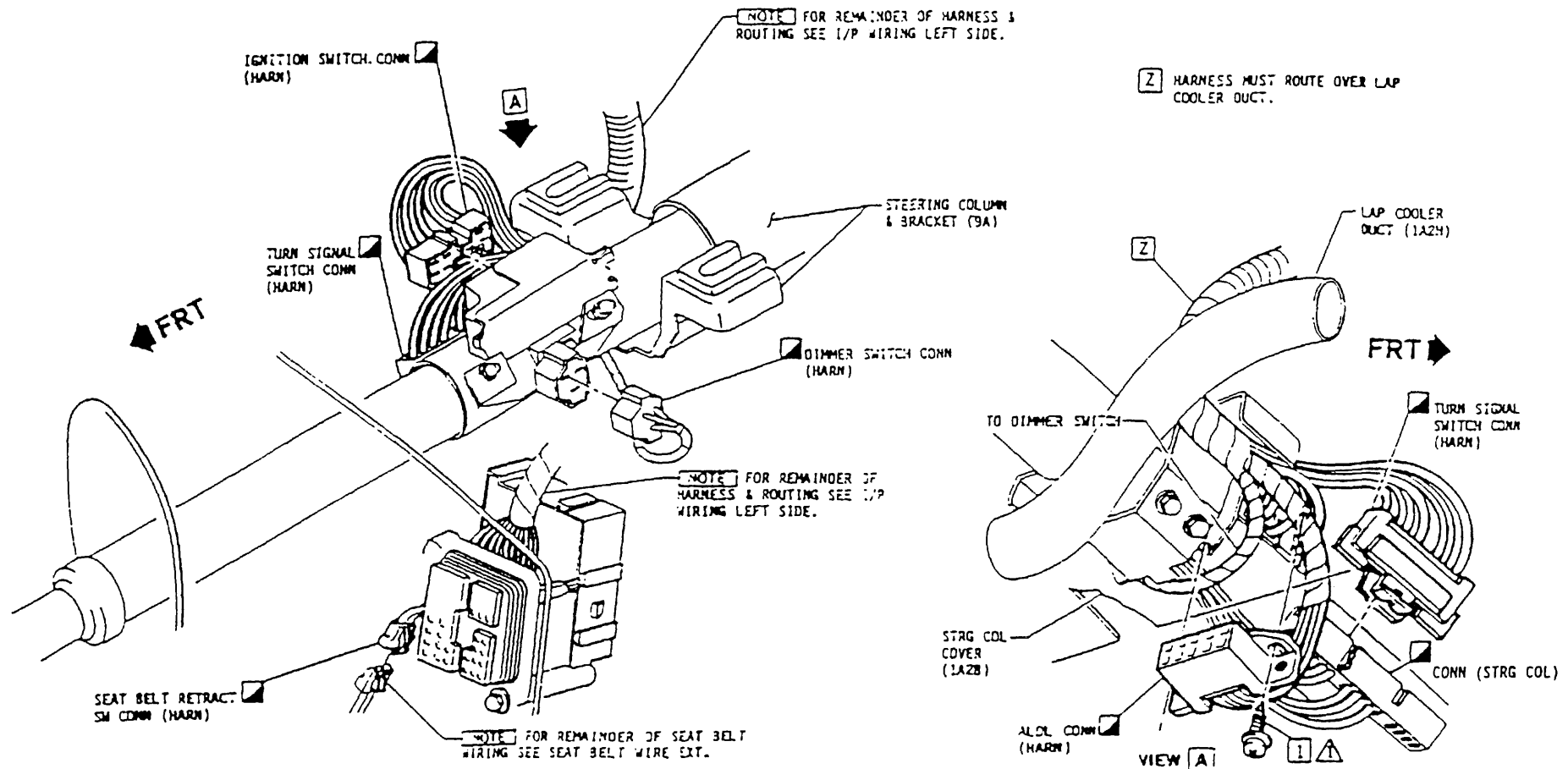
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
	1	1.2-1.8							DR	M. DUGDALE	
	2								CK	T. M...	
	3								APVD	S...	
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15602883 (5920A) **1** BOLT/SCREW

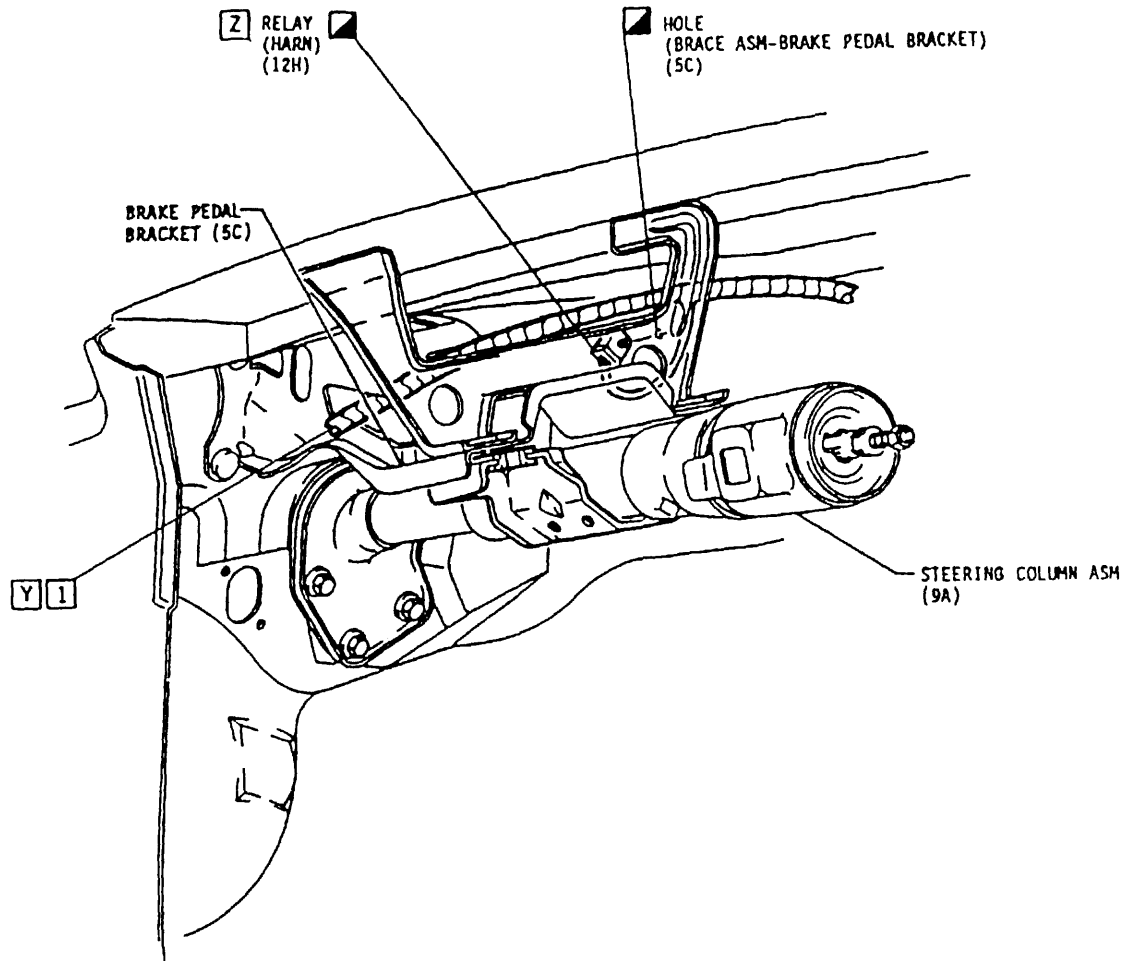


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
	1	1.2-1.8							DR	D. CRAMER	TITLE
	2								CK	T. Mo	ST106(03) 82R9/274
	3								APVD	[Signature]	T105(15) 8279
	4								APVD		REF
	5								APVD		P -
									APVD		P -
									APVD		P -
											UPC
											12H
											SHEET
											11

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

REF 12H

1 HARM ASM-PWR WDO & DR LK



[Y] FOR CONTINUATION OF HARM & ROUTING, SEE "POWER WINDOW & DOOR LOCK WIRING-BODY"

[Z] MOUNT KEYLESS ENTRY RELAY IN BRACE ASM AS SHOWN

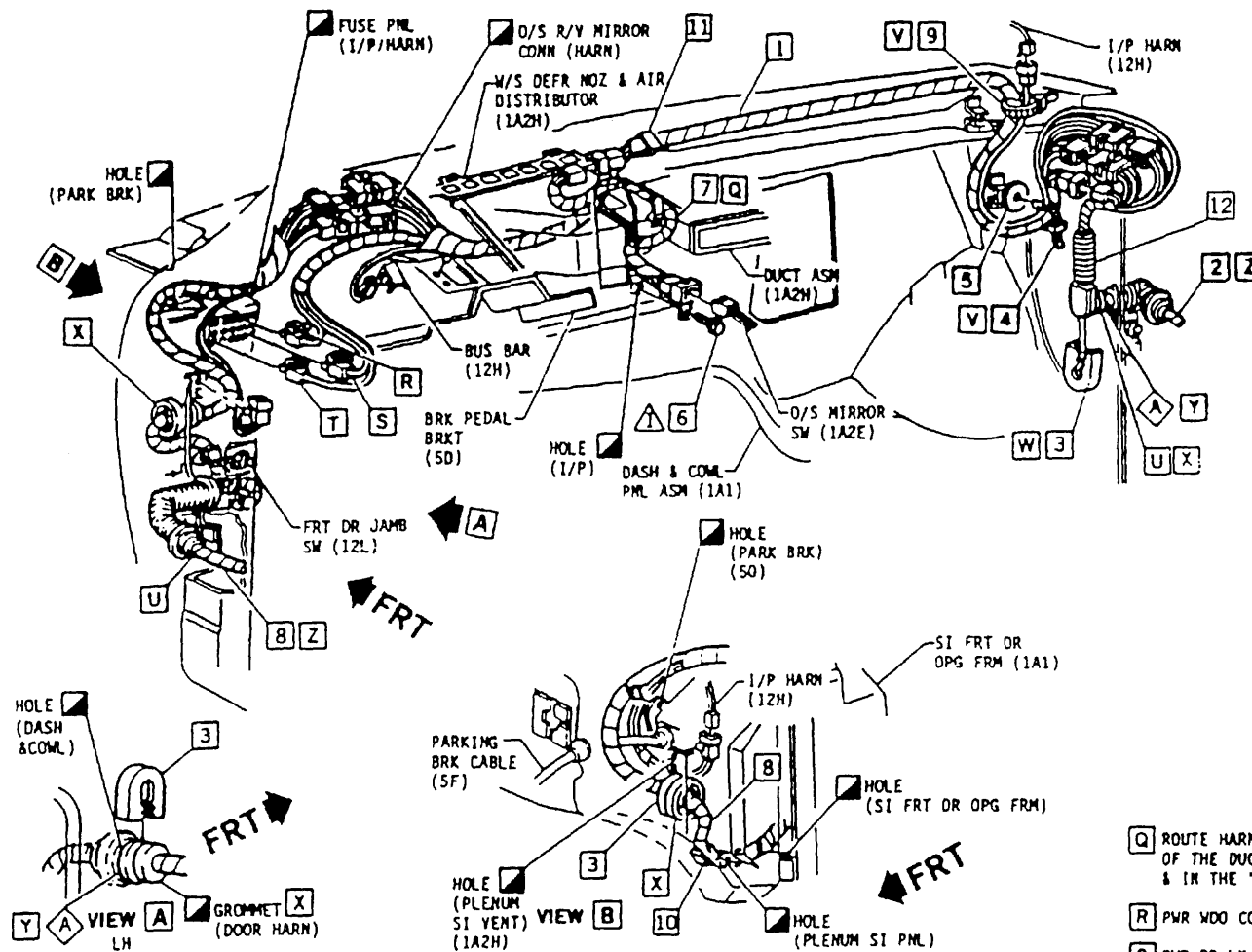
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
			150C91	1	DRAWING REVISED		UC	TM	DR	D. CRAHER	
									CK	T. Mgr	
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		
									APVD		

TITLE	REF	P	UPC	SHEET
KEYLESS ENTRY RELAY MOUNTING T105(16) & 279		-	12H	12
		-		
		-		
		-		

☒ FULLY DRIVEN, SEATED AND
 NOT STOPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



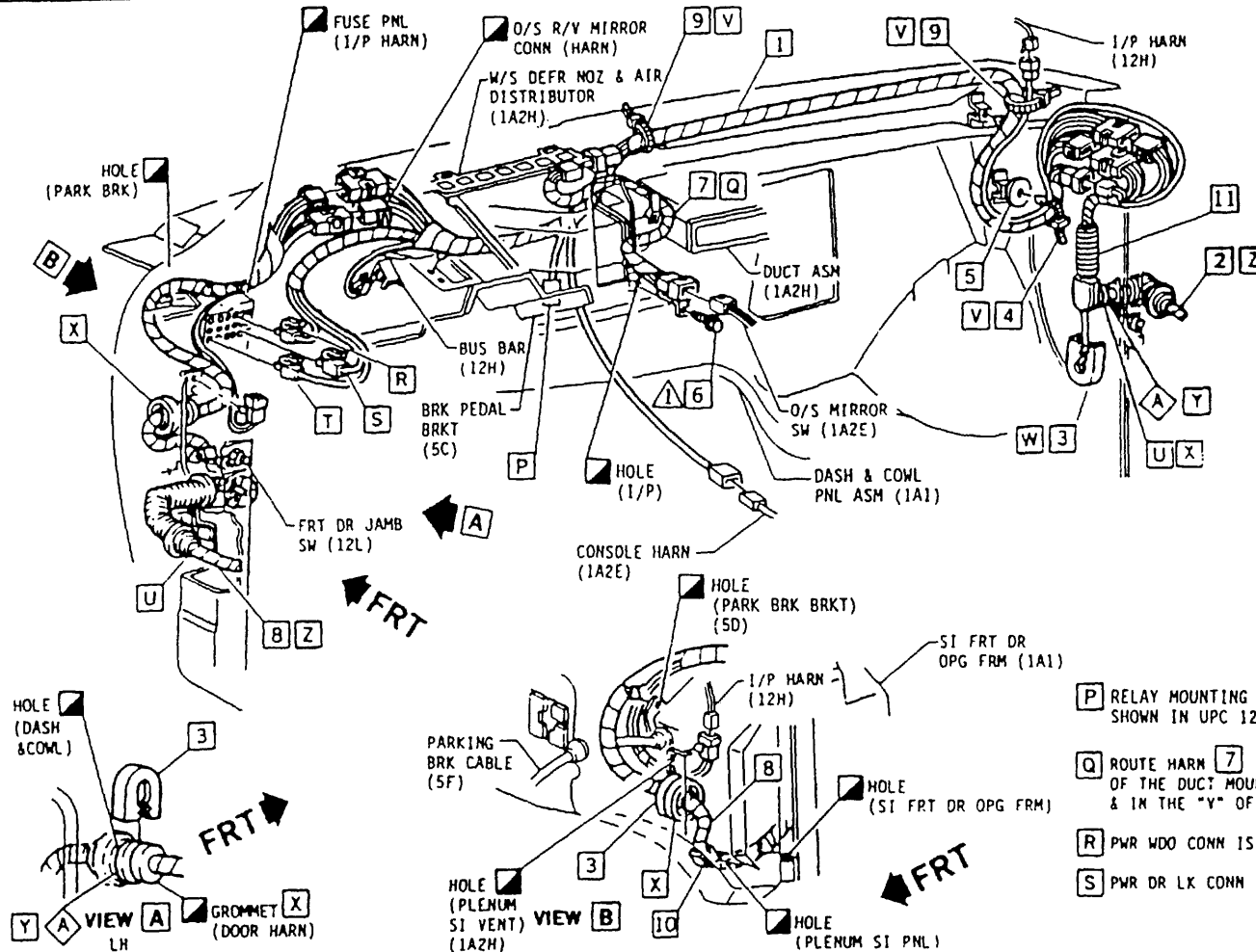
- 12099824 (6995H) 1 HARN ASM
REF 12H 2 HARN ASM-RH
14035181 (7831A) 3 RETAINER
14004948 (2593A) 4 STRAP
14049007 (0230B) 5 WASHER (1C2A)
11505504 (6584Q) 6 BOLT/SCREW &D48.
12080237 (6584P) 7 HARN ASM-EXTN &D48.
REF 12H 8 HARN ASM-LH
11509086 (6955A) 9 STRAP
8905473 (2565A) 10 CLIP
8905473 (+) 11 CLIP
55621 (0300P) 12 CONDUIT (12F)
9985418 (7004A) A LUBRICANT - APPROX. 0.005L

- [T] O/S R/Y MIR COMM IS BLACK
- [U] HOLE LOCATION SHOWN IN UPC 12H.
- [V] ITEM [4] & [9] TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC OA WHERE NECESSARY.
- [W] PULL GROMMET THRU HOLE FACING FORWARD. ROTATE GROMMET CLOCKWISE 30° PAST VERTICAL. INSTALL RETAINER & ROTATE GROMMET BACK TO VERTICAL.
- [X] HOLE LOC :ION SHOWN IN UPC 1C2A.
- [Y] LUBRICATION MUST BE DILLUTED WITH ONE PART WATER BEFORE APPLICATION TO GROMMET.
- [Z] FOR CONTINUATION OF HARN. SEE PWR WOO & DR LK WRG-FRT DOORS.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	14JN91	1992 PAS INC.					
      FULLY DRIVEN, NOT STAMPED	1.2-1.6	SEATED AND							DR	T. MORRISON	TITLE POWER WINDOW & DOOR LOCK WIRING-BODY ST106(03) & ZR9/274					
										CK				T. Ho		
											APVD		REF	P - P - P - P -	UPC 12H	SHEET 13
											APVD					
												APVD				
										APVD						

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF

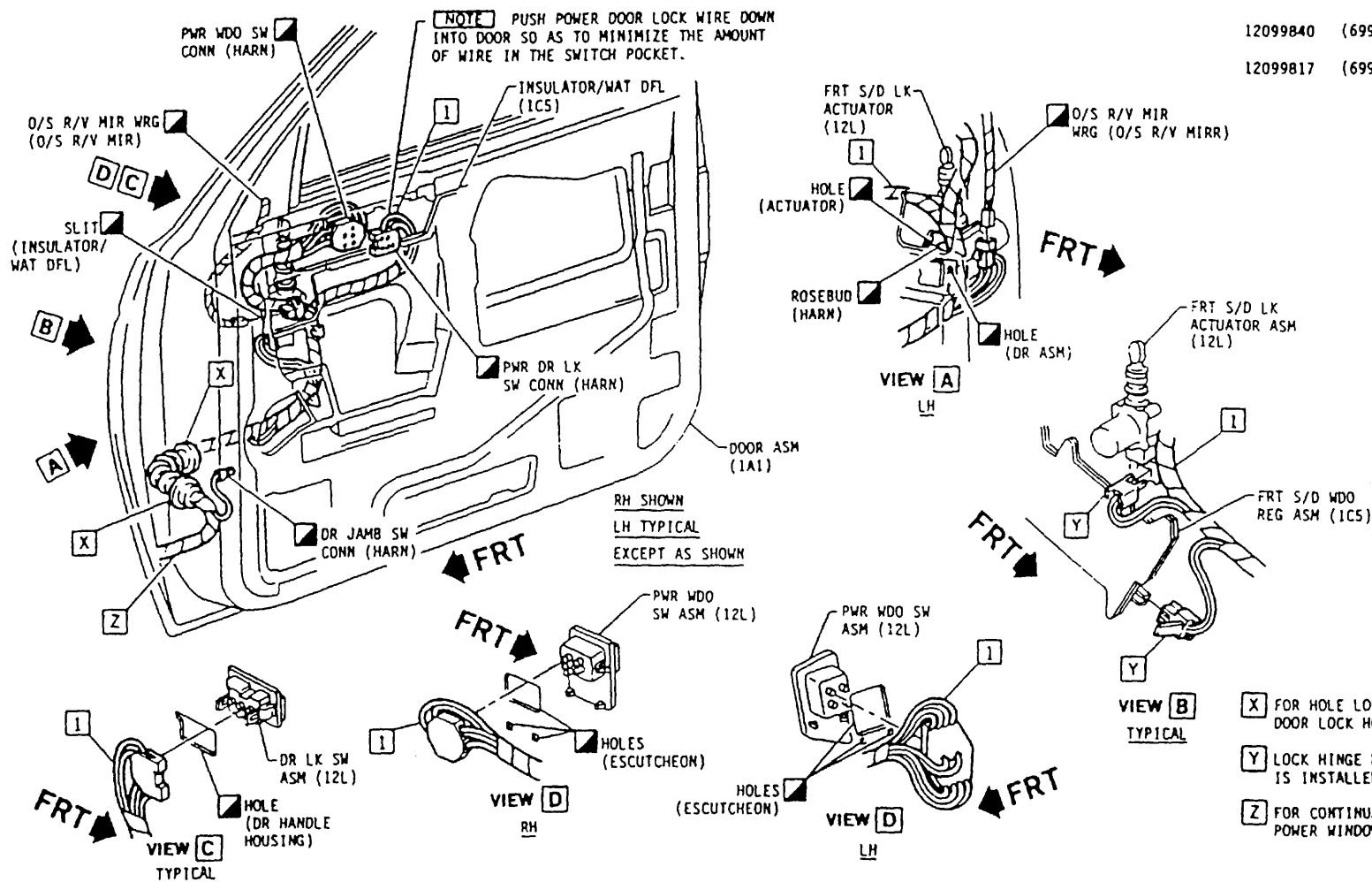


55755	(6995H)	1	HARN ASM
REF 12H		2	HARN ASM-RH
14035181	(7831A)	3	RETAINER
14004948	(6955A)	4	STRAP
14049007	(0230B)	5	WASHER (1C2A)
11505504	(6584Q)	6	BOLT/SCREW &D48
12080237	(6584P)	7	HARN ASM-EXTN &D48
REF 12H		8	HARN ASM-LH
11509086	(6955A)	9	STRAP
8905473	(2565A)	10	CLIP
55621	(U300P)	11	CONDUIT (12F)
9985418	(724A)	△	LUBRICANT-APPROX 0.005 L

- T O/S R/V MIR CONN IS BLACK
 U HOLE LOCATION SHOWN IN UPC 12H.
 V ITEM 4 & 9 TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC 0A WHERE NECESSARY.
 W PULL GROMMET THRU HOLE FACING FORWARD. ROTATE GROMMET CLOCKWISE 30° PAST VERTICAL. INSTALL RETAINER & ROTATE GROMMET BACK TO VERTICAL.
 X HOLE LOCATION SHOWN IN UPC 1C2A.
 Y LUBRICATION MUST BE DILUTED WITH ONE PART WATER BEFORE APPLICATION TO GROMMET.
 Z FOR CONTINUATION OF HARN, SEE PWR WDO & DR LK WRG-FRT DOORS.

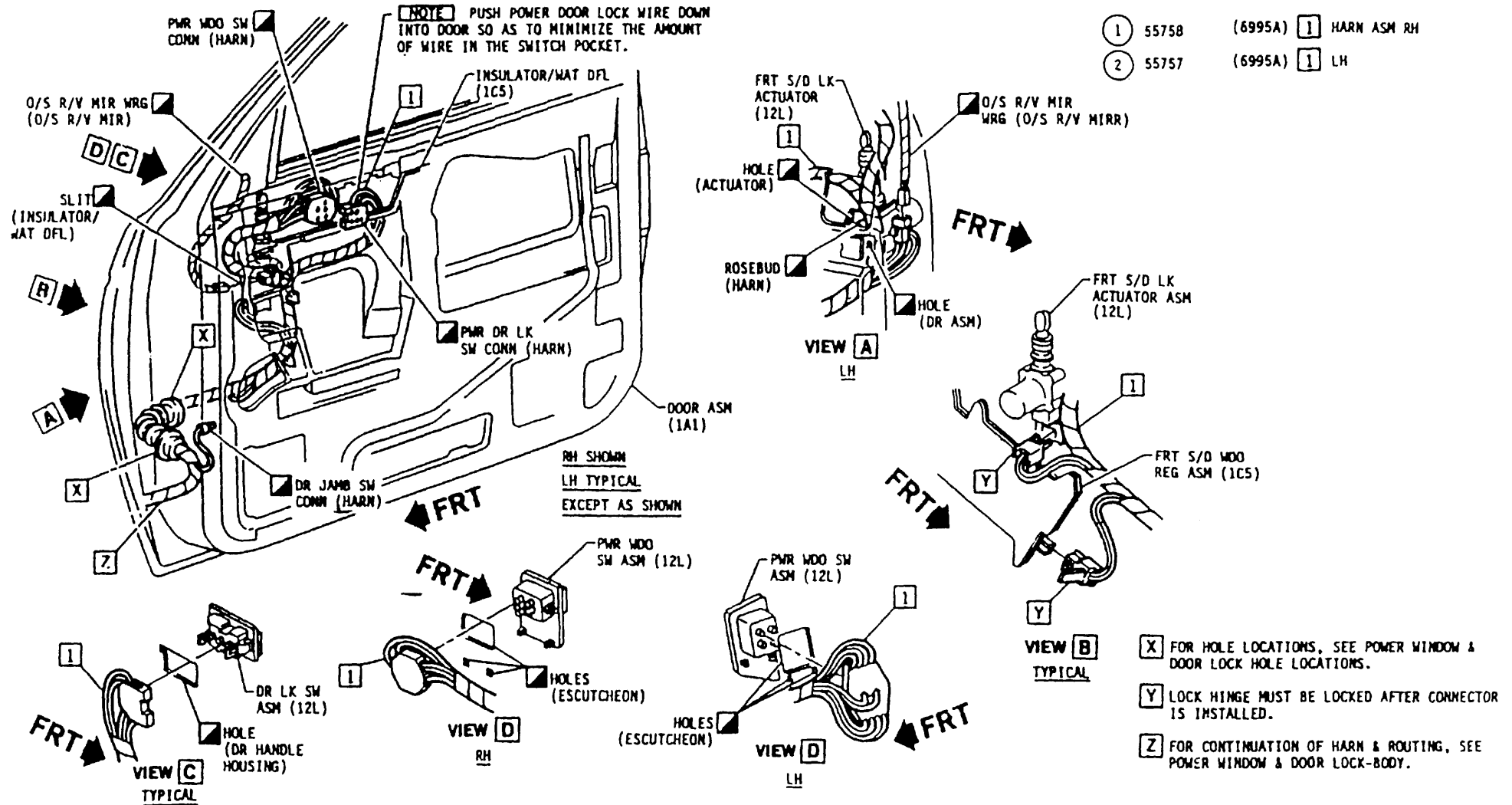
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
	1	1.2-1.6							DR	M. OUGDALE	TITLE
	2								CK	T. Mc	POWER WINDOW & DOOR LOCK WIRING-BODY
	3								APVD		T105(16) & 279
	4								APVD		REF
	5								APVD		P -
									APVD		UPC
									APVD		12H
											SHEET
											14

△ FULLY DRIVEN, SEATED AND NOT STRIPPED



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 21JN91	1992 PAS INC.
									DR M. OUGDALE	TITLE
									CKT. <i>M. Ougdale</i>	POWER WINDOW & DOOR LOCK & O/S MIRROR
									APVD <i>S. Smith</i>	WIRING - FRT SIDE DOORS
									APVD	ST106(03) & ZR9/Z74
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										12H
										SHEET
										15

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF

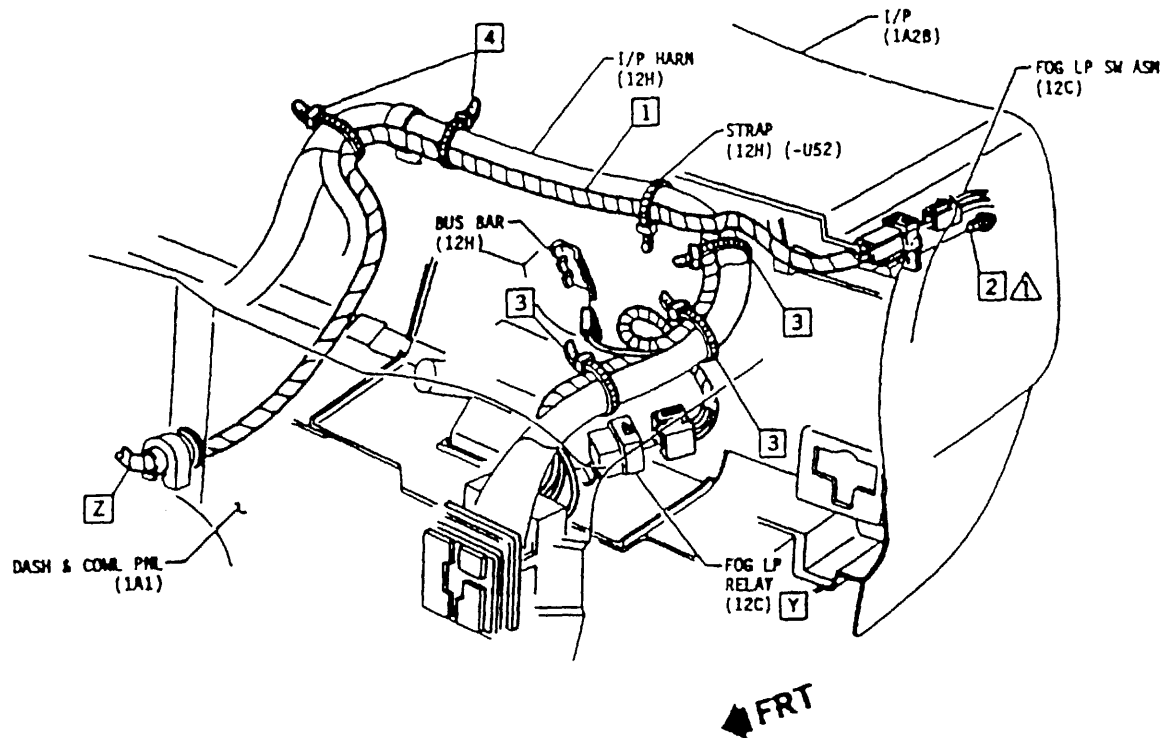


DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	13JU91	1992 PAS INC.
			05SE91	1	WAS 55757 HARN ASM				DR T. MORRISON		TITLE
				2	WAS 55758 HARN ASM		DC	TM	CK T. M.		POWER WINDOW & DOOR LOCK & O/S MIRROR WIRING-FRONT SIDE DOORS
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
									APVD		12H
									APVD		SHEET
									APVD		16

△ FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



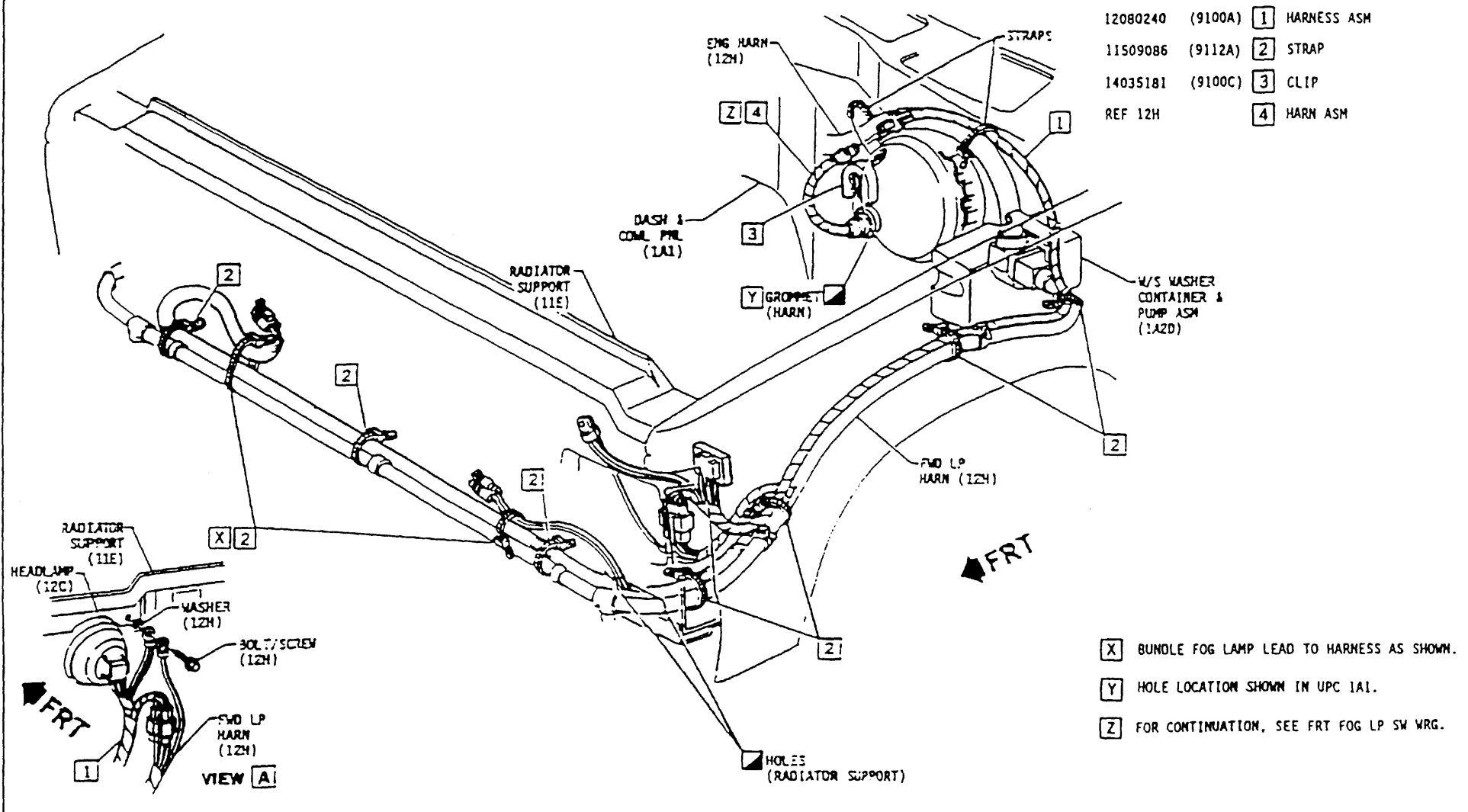
12099914	(9100A)	☒ 1	HARM ASM
11505504	(9112E)	☒ 2	BOLT/SCREW
11509086	(9112A)	☒ 3	STRAP
11509086	(9112A)	☒ 4	STRAP

- [Y]** BEND RELAY BRACKET UPWARD 25°-40° TO FACILITATE INSERTION OF WIRING CONNECTOR.
[Z] FOR CONTINUATION, SEE FRT FOG LP WIRING.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992	PAS	TITLE	REF	P	UPC	SHEET
	☒	1.2-1.6							DR	D. CRAHER			FOG LAMP SWITCH WIRING-PAS COMPT		P	12H	17
	☒								CK	T. M...			ST106(03) &ZR9/274		P		
	☒								APVD	S...			T105(15) &Z79		P		
	☒								APVD						P		
	☒								APVD						P		
	☒								APVD						P		

PRODUCT DESCRIPTION MANUAL

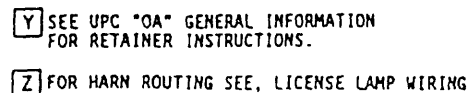
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.			
 FULLY DRIVEN, NOT STRIPPED	1								DR	D. CRAMER	TITLE FRONT FOG LAMP WIRING-ENG COMPT ST106(03) &ZR9/274 T105(16) &Z79			
	2								CK	T. M.				
	3								APVD	[Signature]	REF	P - P - P - P -	UPC 12H	SHEET 18
	4								APVD					
	5								APVD					
									APVD					

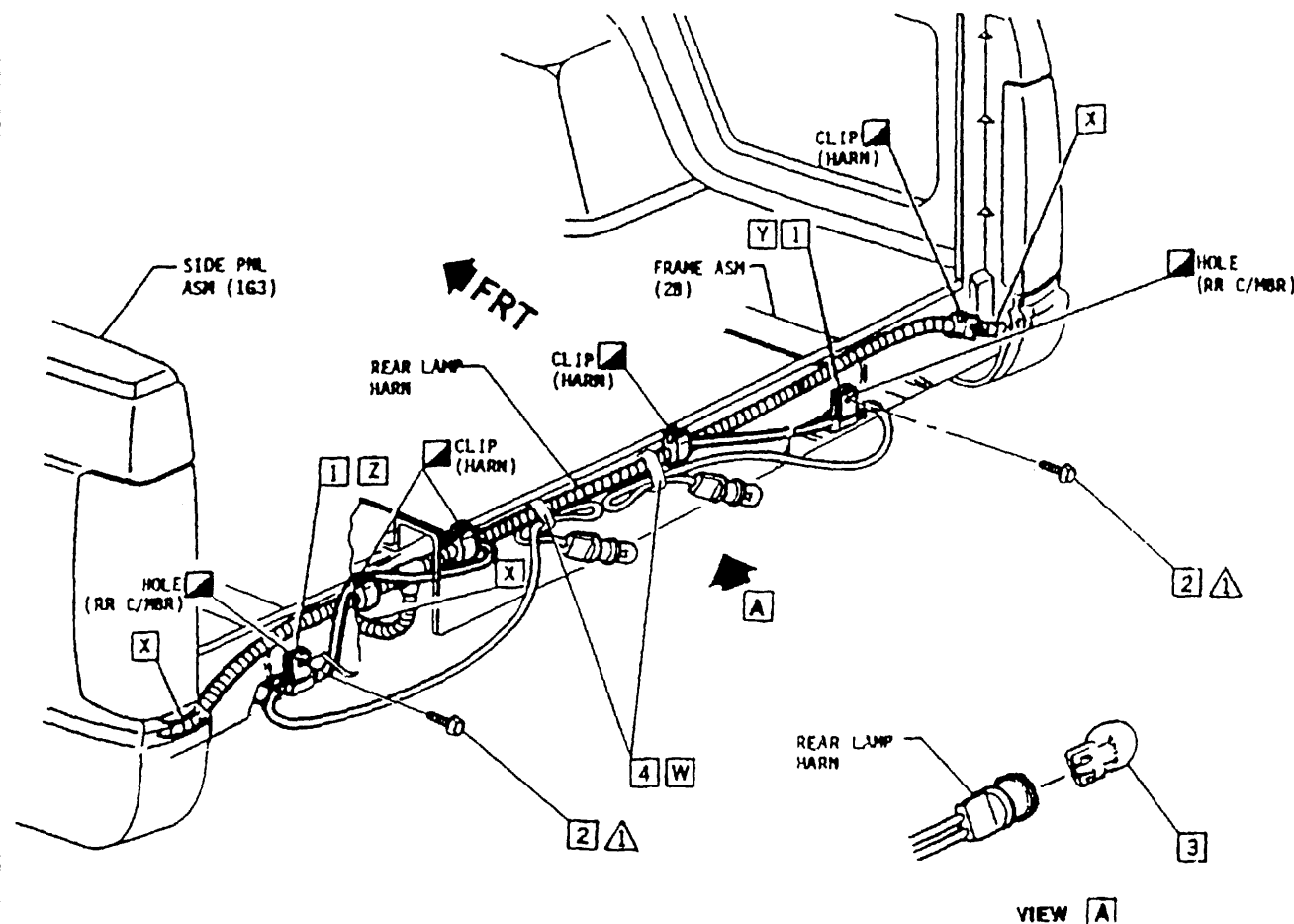


12037971	(7570A)	1	HARNESS ASM
9438848	(8340A)	2	BULB-TAIL & STOP LAMP
9421330	(7820A)	3	BULB-SIDE MARKER LAMP
9417866	(1430A)	4	BULP-B/U LP
11504585	(7800A)	5	BOLT/SCREW
11501869	(7810A)	6	WASHER



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.					
1 2 3 4 5 FULLY DRIVEN NOT STRIPPED		20-27							DR	D. CRAMER	TITLE REAR LAMP WIRING TO CROSSMEMBER ST106(03) &ZR9/Z74					
										CK					T. M.	
											APVD	E. R.	REF	P - P - P - P -	UPC 12H	SHEET 19
											APVD					
												APVD				
									APVD							

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



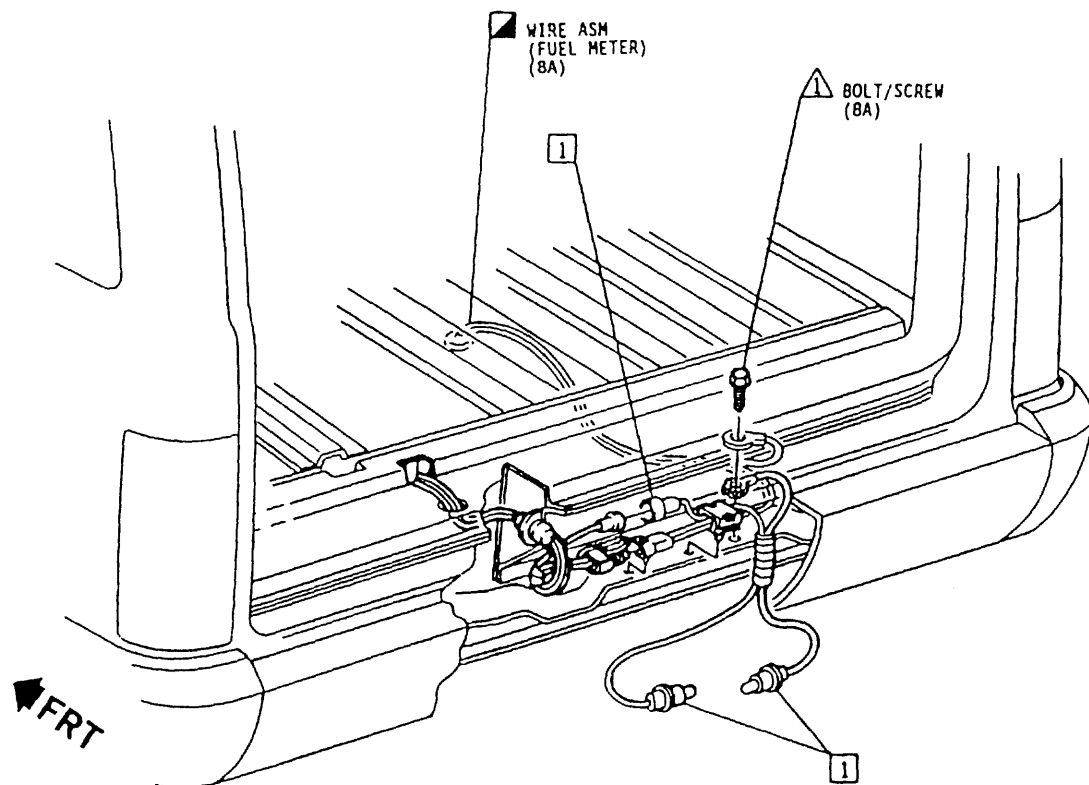
- 6270488 (7530A) 1 CLIP
- 11500994 (7540A) 2 BOLT/SCREW
- 9421330 (7560A) 3 BULB
- 11509086 (7730A) 4 STRAP

- 1 W SECURE BUNDLE WITH STRAP 4 TO REAR LAMP HARNESS.
- X FOR CONTINUATION OF HARNESS SEE RR LAMP WIRING TO RR C/MBR.
- Y CLIP MUST BE INSTALLED AS SHOWN (THE "LOOP" OF THE CLIP FACING FORWARD).
- Z CLIP MUST BE INSTALLED IN VERTICAL POSITION AS SHOWN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
2	4.0-5.0		03JL91	1	W NOTE REVISED		UC		DR	D. CRAMER	TITLE
				2	TORQUE ADDED		DC		CK	7.11.91	LICENSE LAMP WIRING
									APVD		ST106(03) 42R9/274
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											12H
											SHEET
											20

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

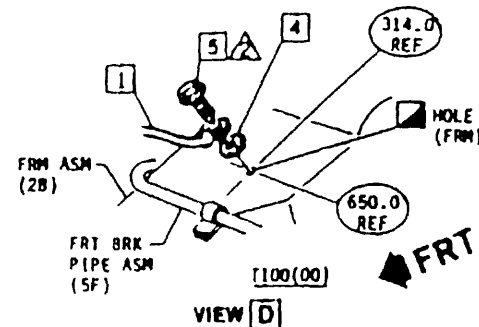
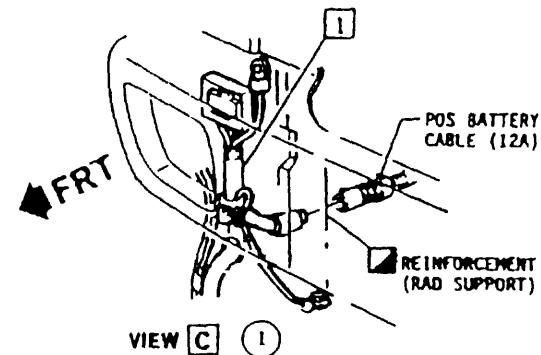
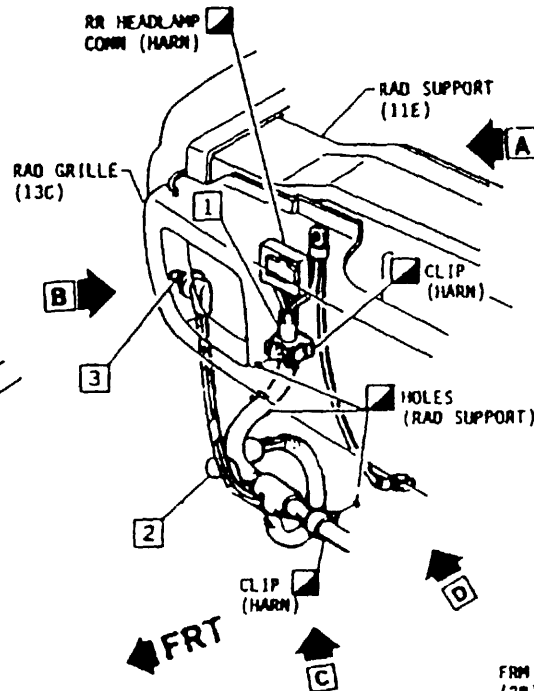
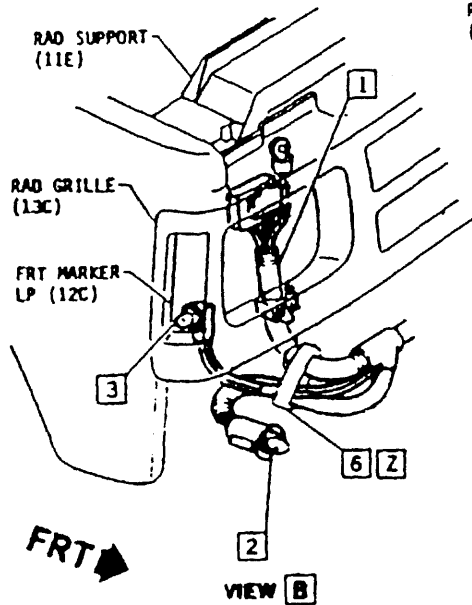
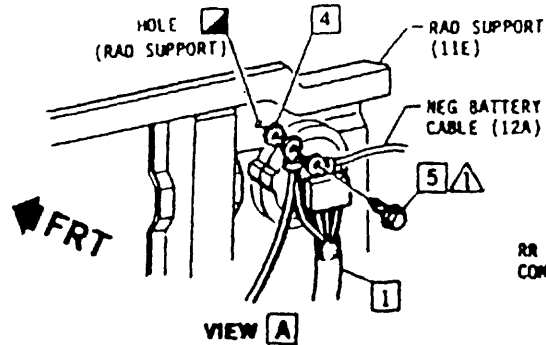
55753 (0250P) **1** HARNESS ASM



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JN91	1992 PAS INC.
	1	14 - 20							DR	T. STURGILL	TITLE
	2								CK	<i>T. Sturgill</i>	LICENSE LAMP WIRING
	3								APVD	<i>[Signature]</i>	T105(16) & Z79
	4								APVD		REF
	5								APVD		P -
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											12H
											SHEET
											21

☒ FULLY DRIVEN, SEATED AND
 NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



- 55471 (4720A) 1 HARN ASM-FWD LP
- 9438848 (6660A) 2 BULB-PRK & TURN SIGNAL
- 9421330 (4480A) 3 BULB-FRT SIDE MARKER
- 11503663 (4860A) 4 WASHER
- 11509542 (4850A) 5 BOLT/SCREW
- 11509086 (4780A) 6 STRAP

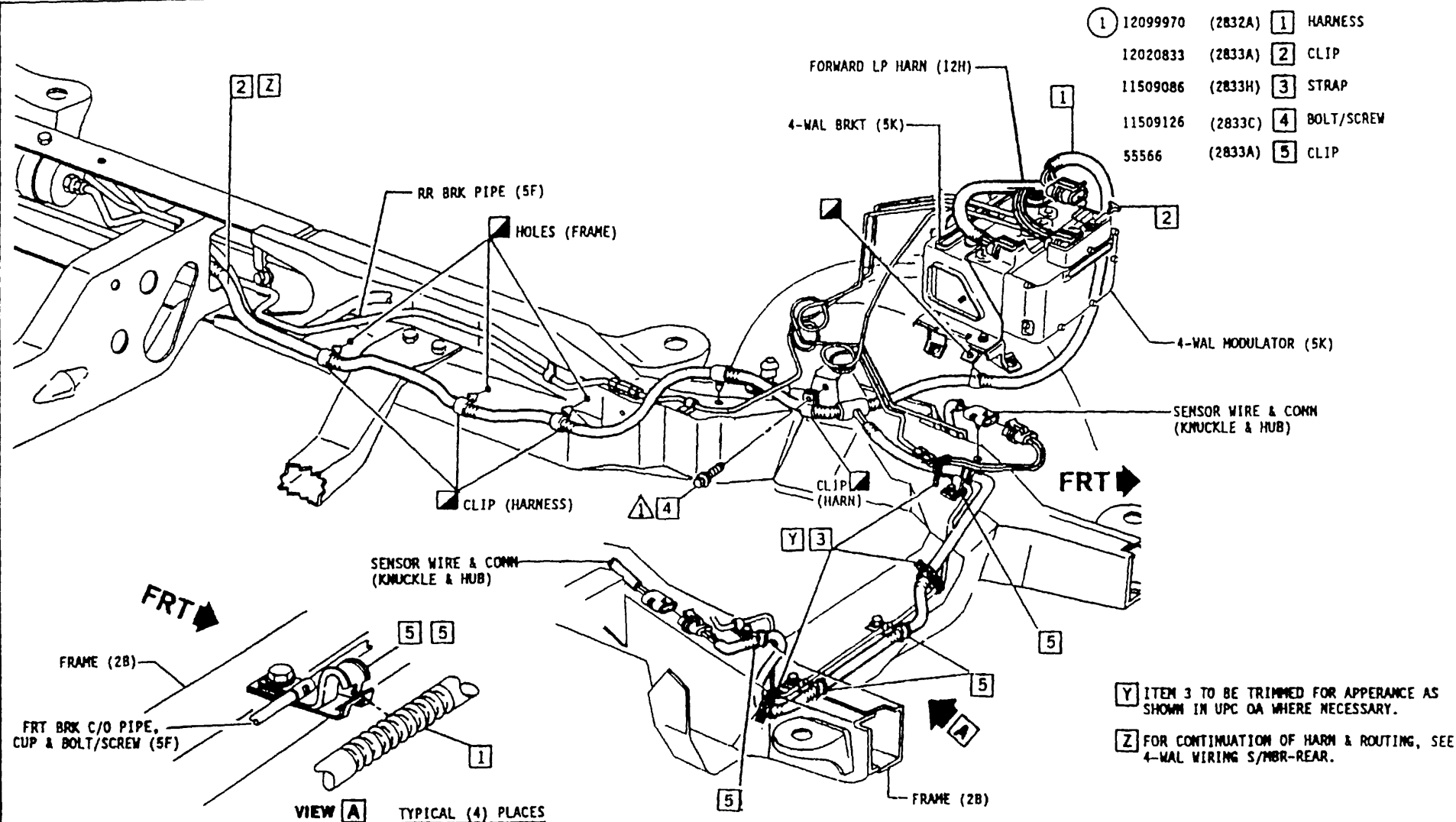
2 BUNDLE PARK LAMP LEAD TO HARNESS AS SHOWN.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
△	3.4-4.6		06AU91	1	VIEW "C" REVISED		DC	CK	U. CRAMER		TITLE
△											FORWARD LAMP WIRING HARNESS-RIGHT HAND
△											T106(03) 8Z89
△											T105(15) 8Z79
△											REF
△											P -
△											P -
△											P -
△											P -
△											UPC
△											12H
△											SHEET
△											23

△ FULLY OVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

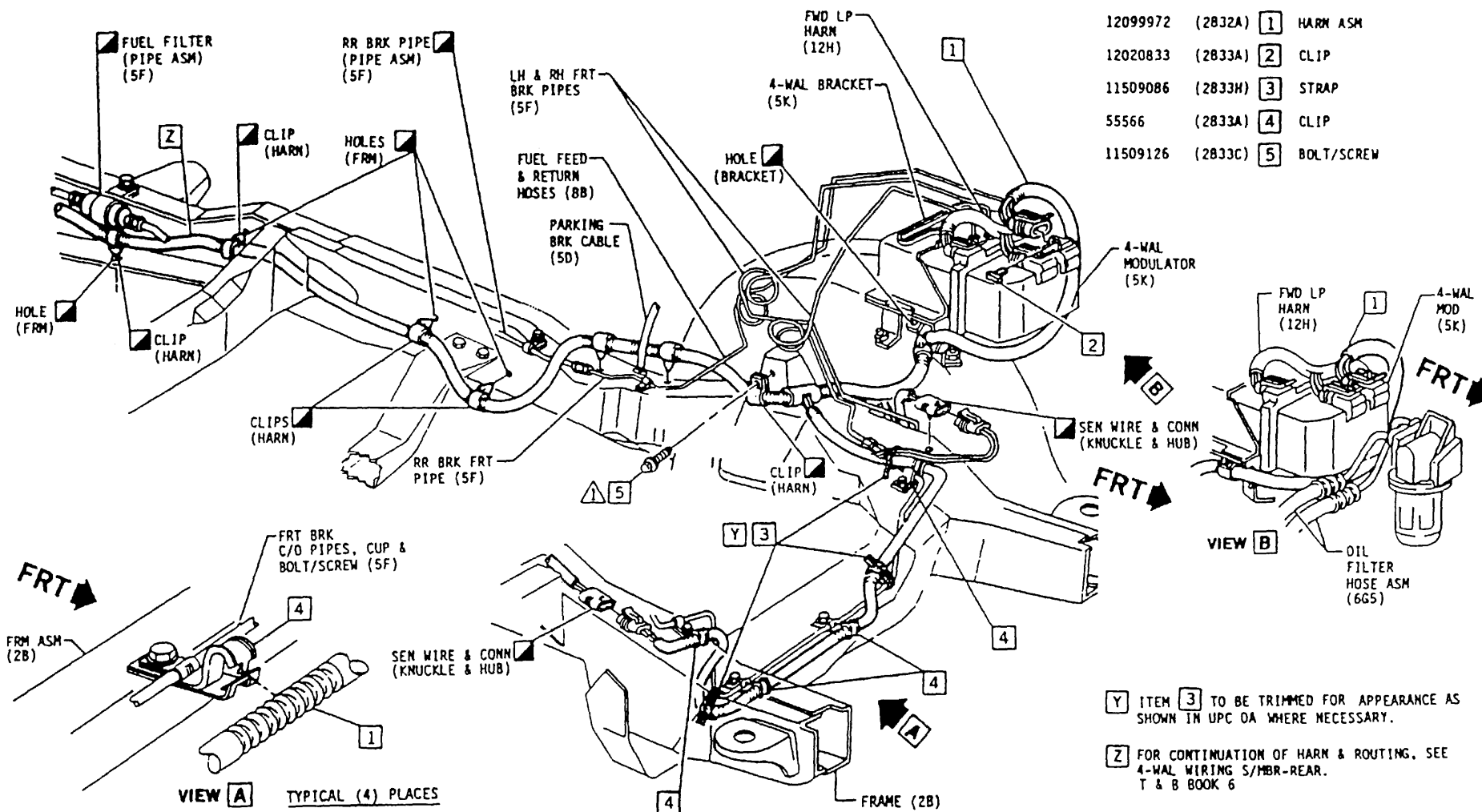
☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS NO.					
1 2 3 4 5 FULLY DRIVEN, SEATED AND NOT STRIPPED	8.0-11		08AU91	1	WAS 12080590 HARNESS	91-0258	DC		DR	D. CRAMER	TITLE 4-WAL WIRING S/MBR-FRT T106(03) &ZR9					
										CK					T. Mo	
											APVD	E. R.	REF	P - P - P - P -	UPC	SHEET
											APVD					
											APVD					
											APVD					
												12H	24			

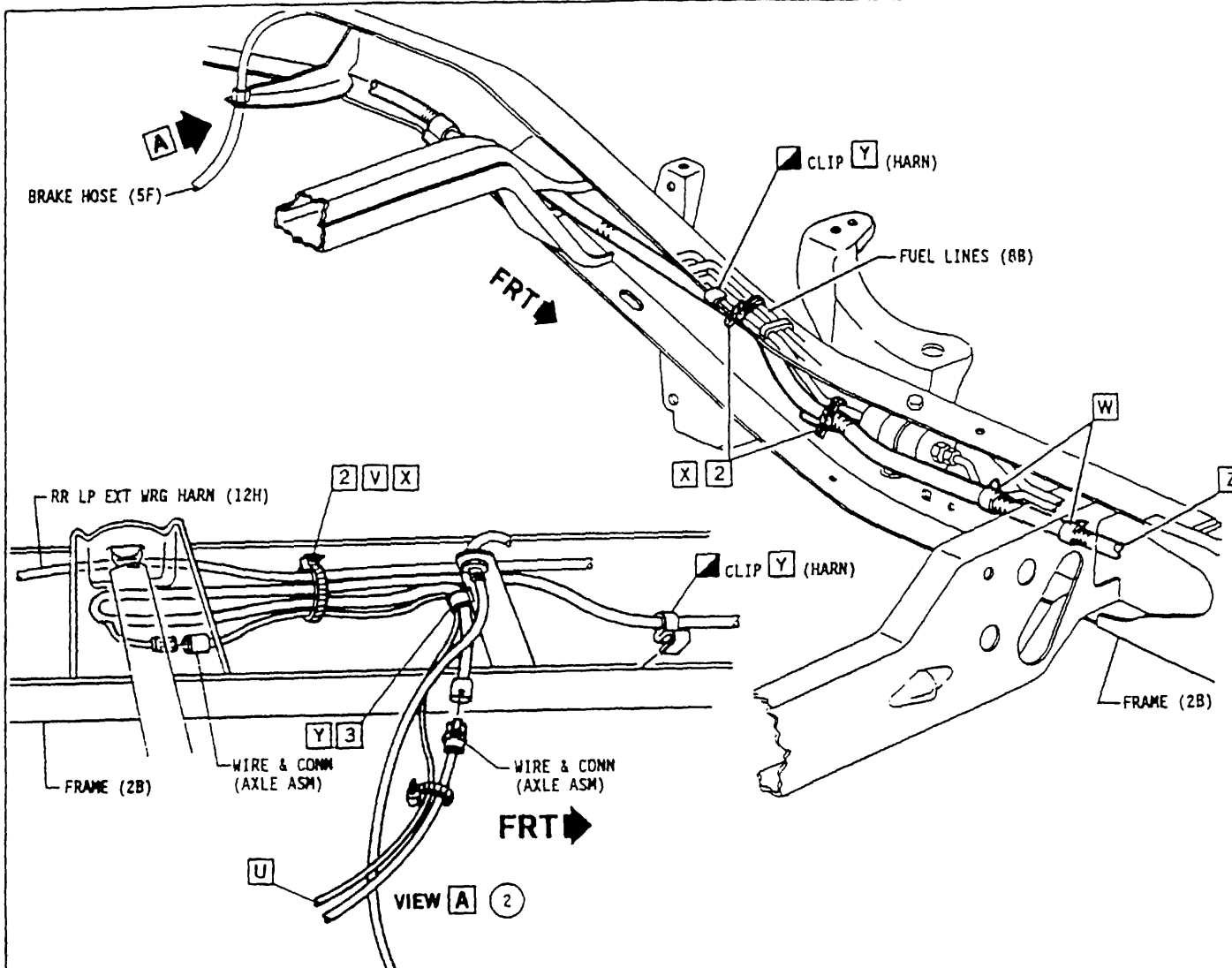
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 18MAR91	1992 PAS INC.
									DR D. CRAMER	TITLE
									CK T. M...	4-WAL WIRING S/MBR-FRT
									APVD [Signature]	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	UPC
										12H
										SHEET
										25

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF



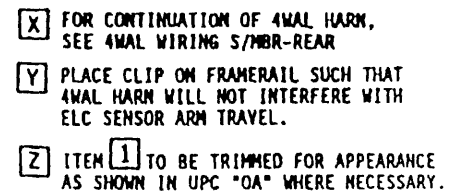
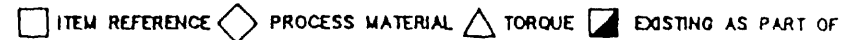
REF 12H 1 HARNES
11509086 (2833H) 2 STRAP
55468 (0150P) 3 CLIP

- U FOR CONTINUATION SEE REAR AXLE ASM.
- V MAKE LOOP IN 4-WAL HARNES NEAR SHOCK MOUNT AND POSITION STRAP AS SHOWN.
- W NOT TO BE USED, MAY BE LEFT IN PLACE.
- X ITEM 2 TO BE TRIMMED FOR APPERANCE AS SHOWN IN UPC QA WHERE NECESSARY.
- Y CLIP TO BE POSITIONED ALONG FRAME AS SHOWN.
- Z FOR CONTINUATION OF HARN & ROUTING, SEE 4-WAL WIRING S/MBR-FRT.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992 PAS INC.
			15JL91	1	REDRAWN & REDESIGNED		DC		DR	D. CRAMER	
			30AU91	2	VIEW "A" REVISED		DC		CK	T. M.	
									APVD		
									APVD		
									APVD		
									APVD		

TITLE	4-WAL WIRING S/MBR-REAR T106(03) & ZR9
REF	P - P - P - P -
UPC	12H
SHEET	26

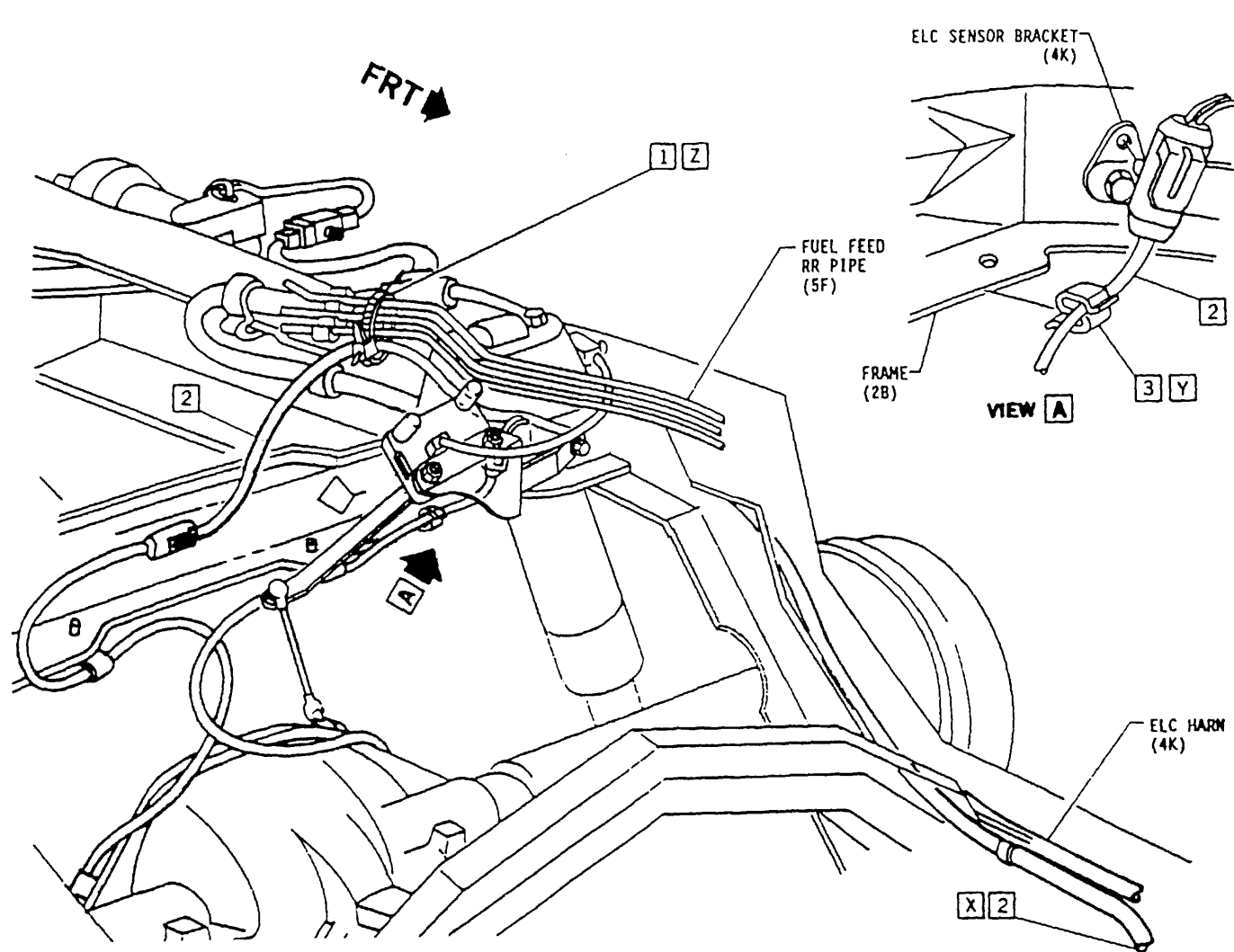
△ FULLY DRIVEN, SEATED AND NOT STRIPPED



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PRODUCT DESCRIPTION MANUAL

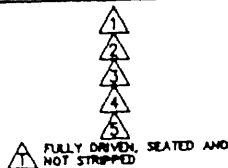
☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF



11509086 (+) **1** STRAP
 REF (12H) **2** HARNESS
 55845 (2833A) **3** CLIP

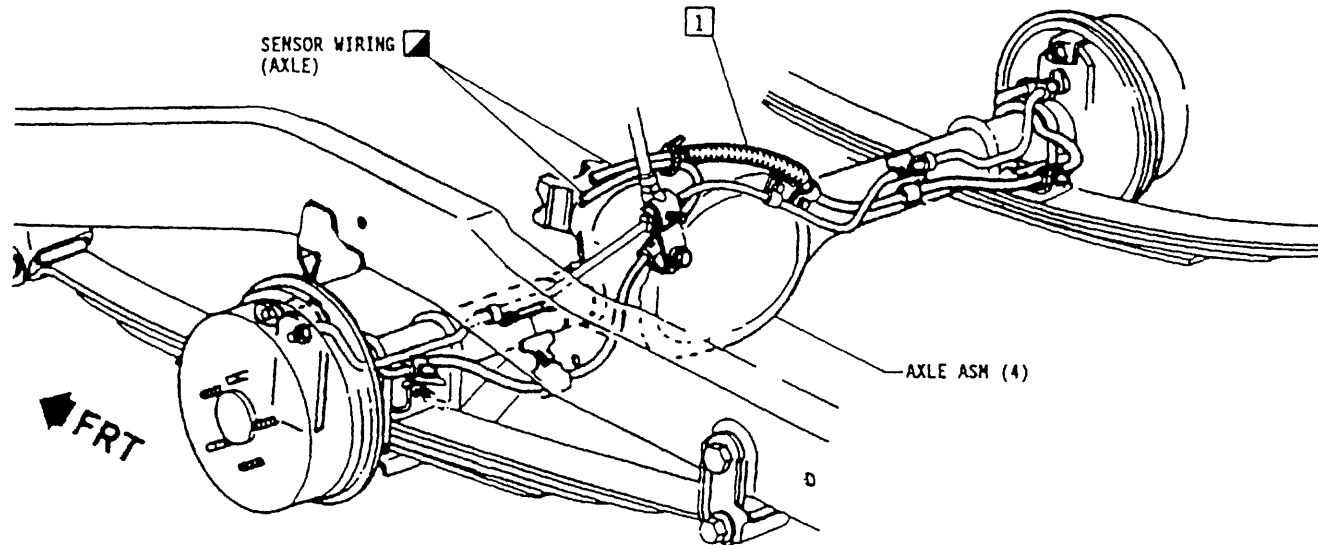
- X** FOR CONTINUATION OF 4MAL HARN, SEE 4MAL WIRING S/MBR-REAR
- Y** PLACE CLIP ON FRAMERAIL SUCH THAT 4MAL HARN WILL NOT INTERFERE WITH ELC SENSOR ARM TRAVEL.
- Z** ITEM **1** TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC "0A" WHERE NECESSARY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 PAS INC.
			30AU91	1	REDRAWN AND REVISED		DC		DR	M. DUGDALE	TITLE
									CK	T. M.	4MAL WIRING-REAR
									APVD		T105(16) 8279
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
											UPC
											12H
											SHEET
											27



15398

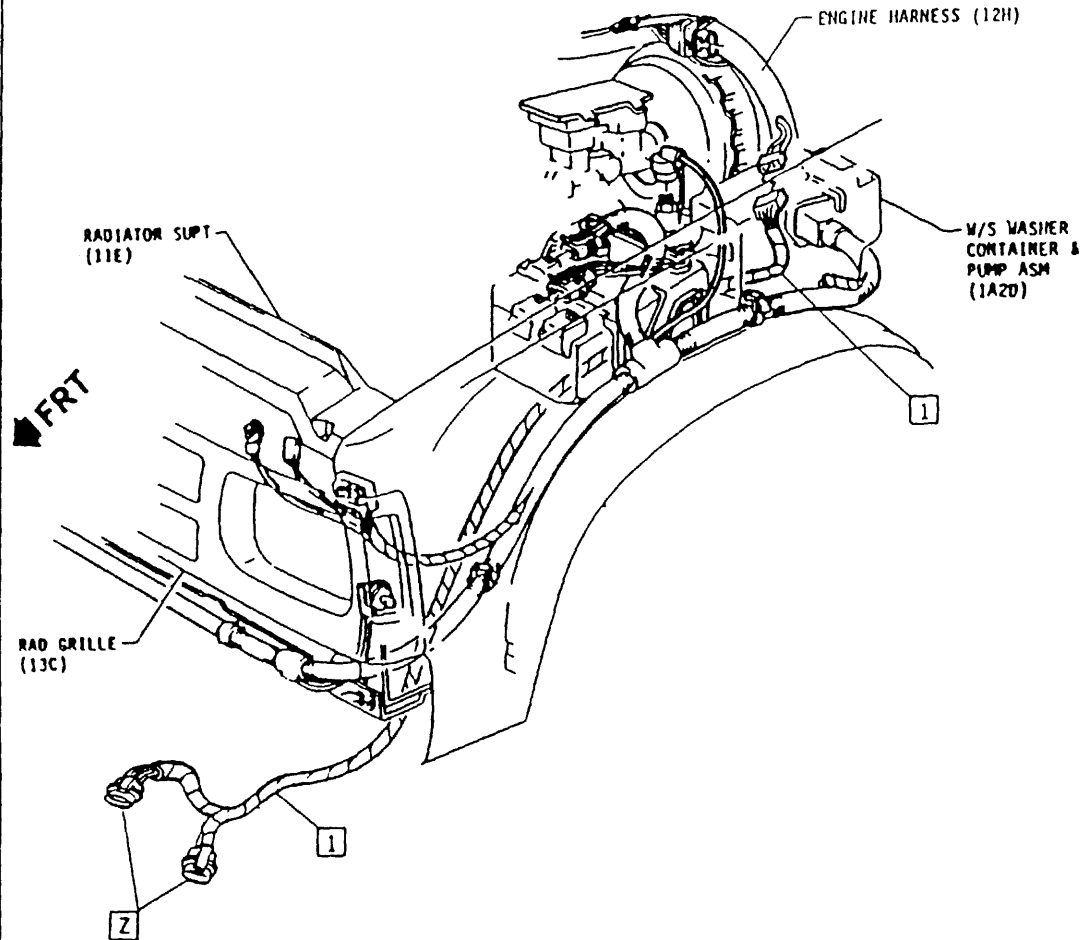
(0050P) **1** CONDUIT (4)



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	
									CKT. <i>Ma</i>	TITLE CONDUIT-REAR AXLE SENSOR WIRING
									APVD <i>Se</i>	T106(03) &Z99
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 12H
										SHEET 28

1
2
3
4
5
 FULLY DRIVEN, SEATED AND
NOT STOPPED

55745 (0200P) **1** HARN ASM



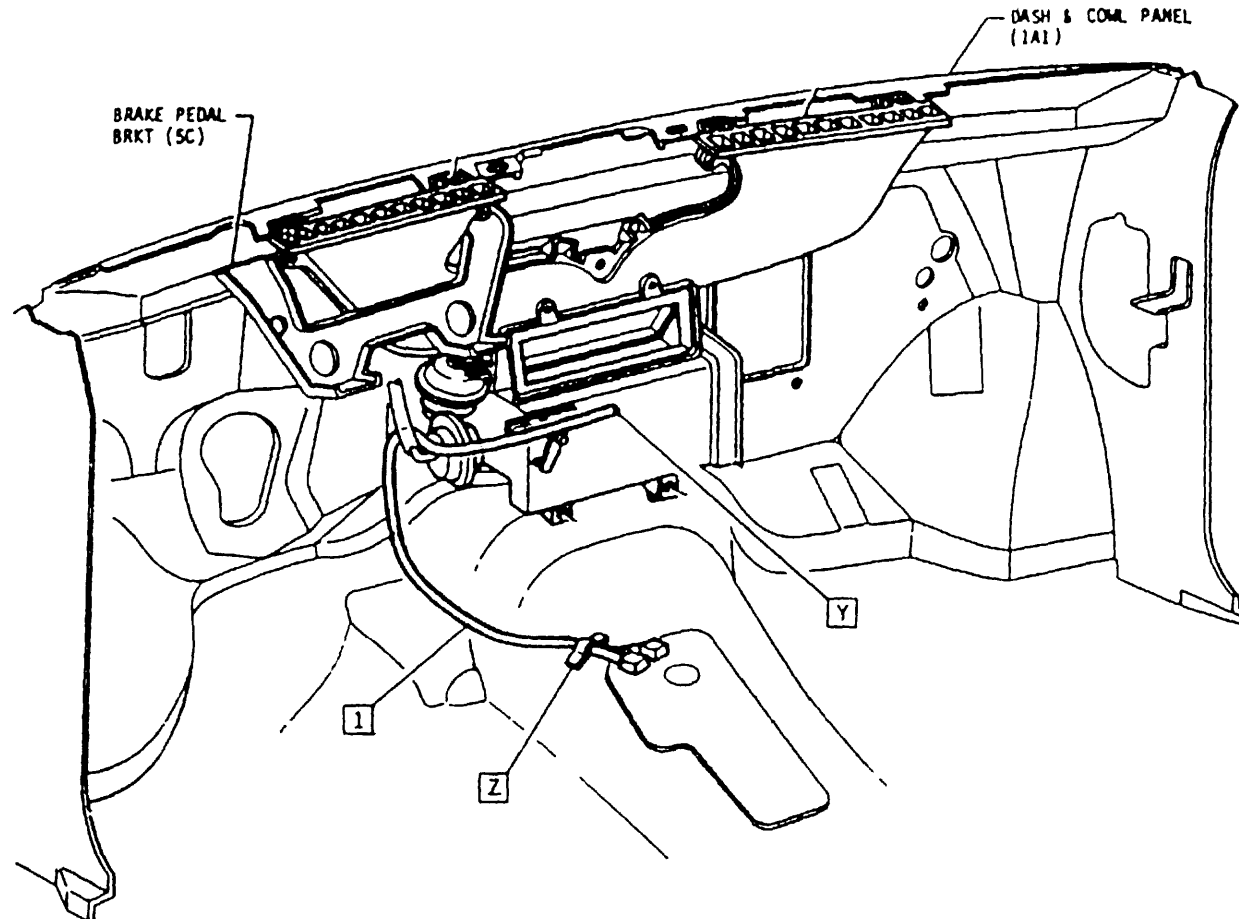
Z FOR CONTINUATION OF HARN, SEE CAC RADIATOR (6M7).

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 21JN91	1992 PAS INC.			
1 2 3 4 5 ▲ FULLY DRIVEN, NOT STRIPPED SEATED AND									DR T. STURGILL	TITLE HARN ASM-1/C PUMP T106(03) &ZR9 T105(16) &Z79			
									CK T. Mo				
									APVD See R -	REF P - P - P - P -UPC 12H SHEET 29			
									APVD				
									APVD				
									APVD				

1
 2
 3
 4
 5
 FULLY DRIVEN, SEATED AND NOT STRIPPED

REF 12H

1 HARNESS

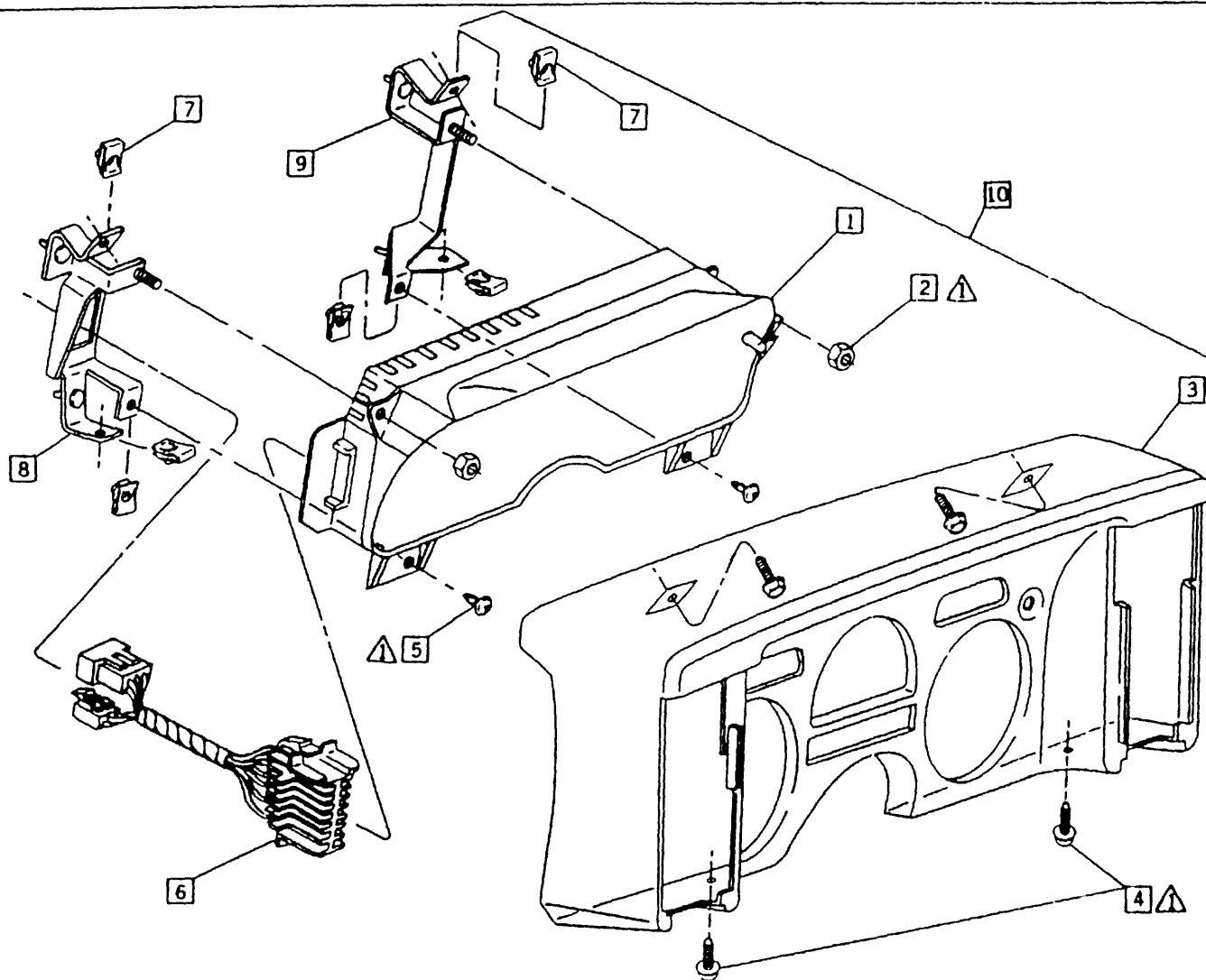


Y ROUTE CONSOLE HARNESS PAST FRONT OF HEATER, BETWEEN VACUUM ACTUATOR AND VACUUM HOSE AS SHOWN.

[Z] HARNESS MUST BE TAPED TO FLOOR SO THAT CONNECTORS ARE PLACED NEXT TO SHIFT CABLE PASS THROUGH HOLE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 070C91	1992 PAS INC.			
     									DR O. CRAMER	TITLE CONSOLE HARNESS ROUTING T106(03) &ZR9/Z74 T105(16) &Z79			
									CK				
									APVD 	REF	P - P - P - P -	UPC 12H	SHEET 30
									APVD				
									APVD				
									APVD				

☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

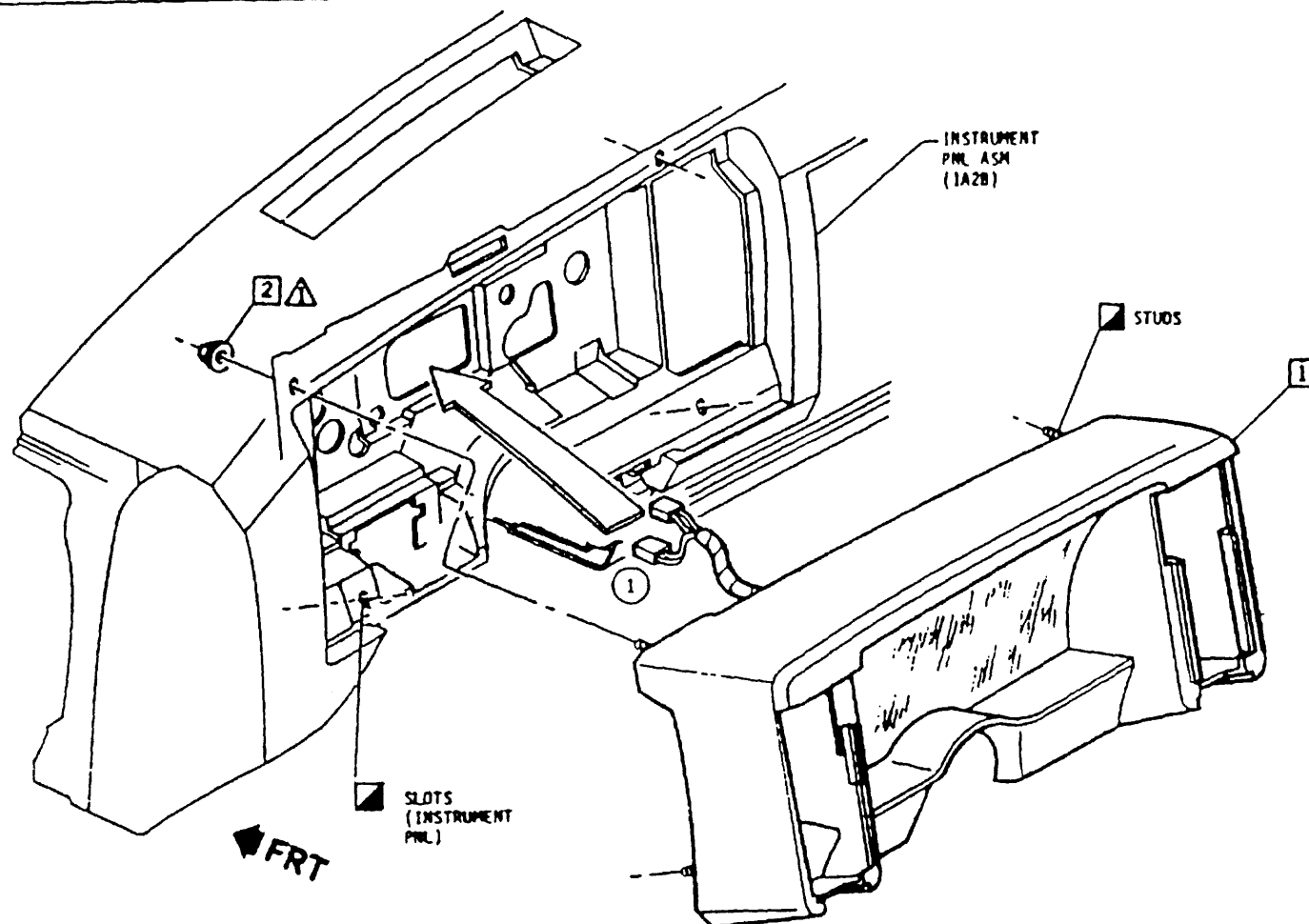


25064610	(0050A)	1	CLUSTER Z74
25064377	(0050A)	1	CLUSTER
11501099	(0150A)	2	NUT
55623	(0100P)	3	HOUSING
11501111	(0100A)	4	BOLT/SCREW
55467	(0050P)	5	BOLT/SCREW
55720	(0050P)	6	HARNES (12H) (ZR9/Z79)
55653	(0050P)	6	HARNES (Z74) (12H)
15650655	(0350P)	7	NUT
15057	(0150P)	8	BRACKET
15058	(0200P)	9	BRACKET
55630	(0161A)	10	CLUSTER Z74
55624	(0161A)	10	CLUSTER ASM ZR9/Z79

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
		2-4	06AU91	1	REDRAWN & REDESIGNED		DC	TM	DR H. DUGDALE	TITLE
									CK T. Mc	ST106(03) & ZR9/Z74
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
									APVD	UPC
									APVD	12J
									APVD	SHEET
									APVD	1

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



55624 (0161A) **1** CLUSTER ASM (ZR9/Z79)
 55630 (0161A) **1** CLUSTER ASM (Z74)
 11513718 (0150A) **2** MUT

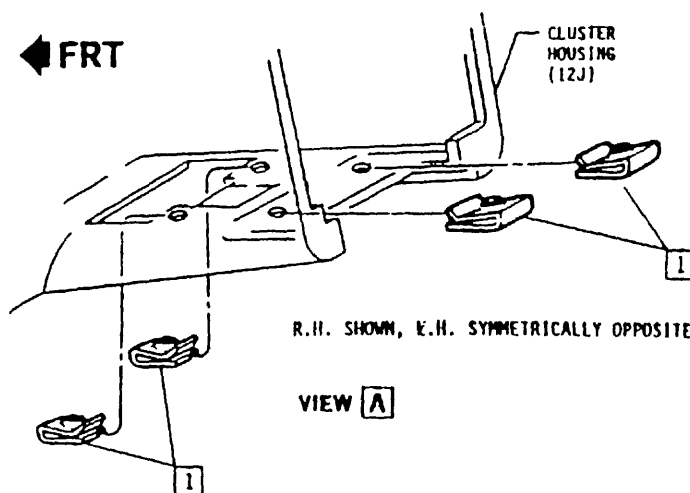
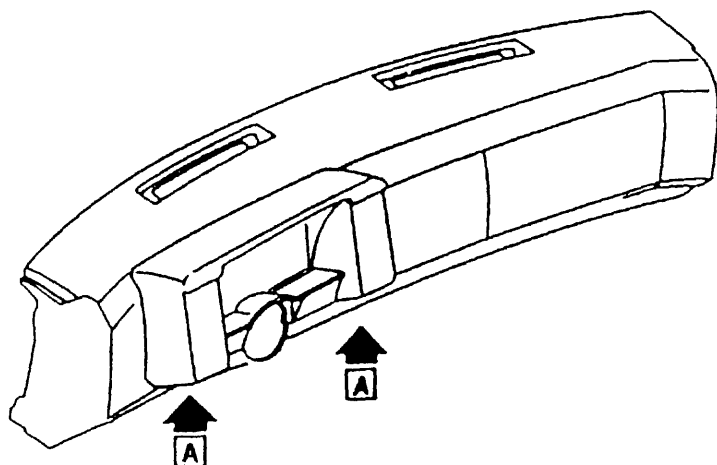
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	25FE91	1992	PAS INC.
		3.0-4.0	27SE91	I	DRAWING REVISED		DC	TK	DR	U. CRAMER	TITLE	CLUSTER ASM-INSTRUMENT
										CKT. M.		ST106(03) & ZR9/Z74
										APVD		T105(15) & Z79
										APVD	REF	P -
										APVD		P -
										APVD		P -
										APVD		UPC
											12J	SHEET
											2	

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

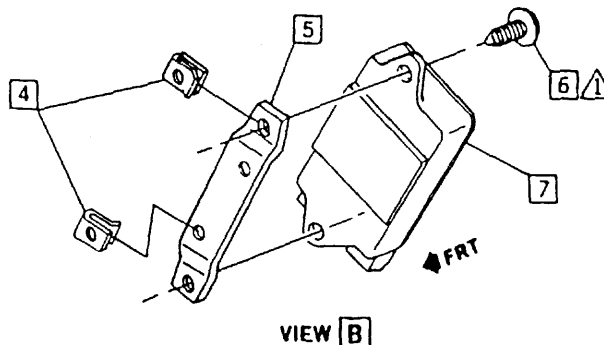
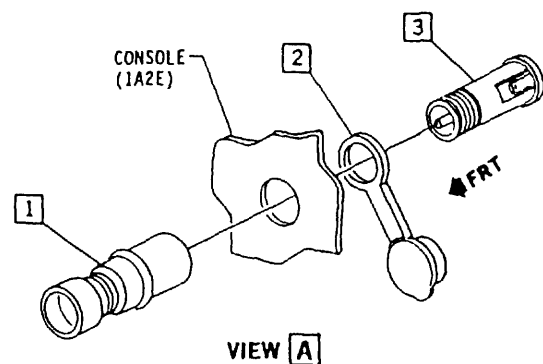
11504324 (9080A) 1 MUT



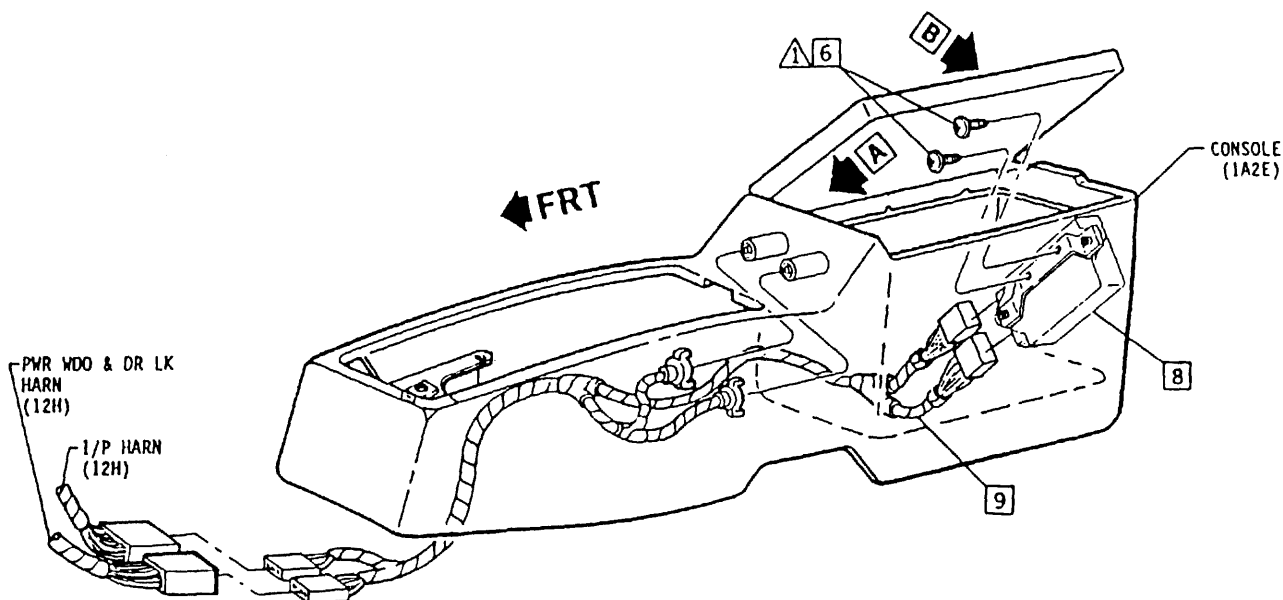
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 021X91	1992 PAS INC.			
1 2 3 4 5 FULLY OVEN SEATED AND NOT STRIPPED									DR D. CRAMER	TITLE INSTRUMENT PANEL CLUSTER SUB ASM MUTS T106(03) &Z89/274 T105(16) &Z79			
									CK T. <i>Mo</i>				
									APVD	REF P - P - P - P - UPC 12J SHEET 3			
									APVD				
									APVD				
									APVD				

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

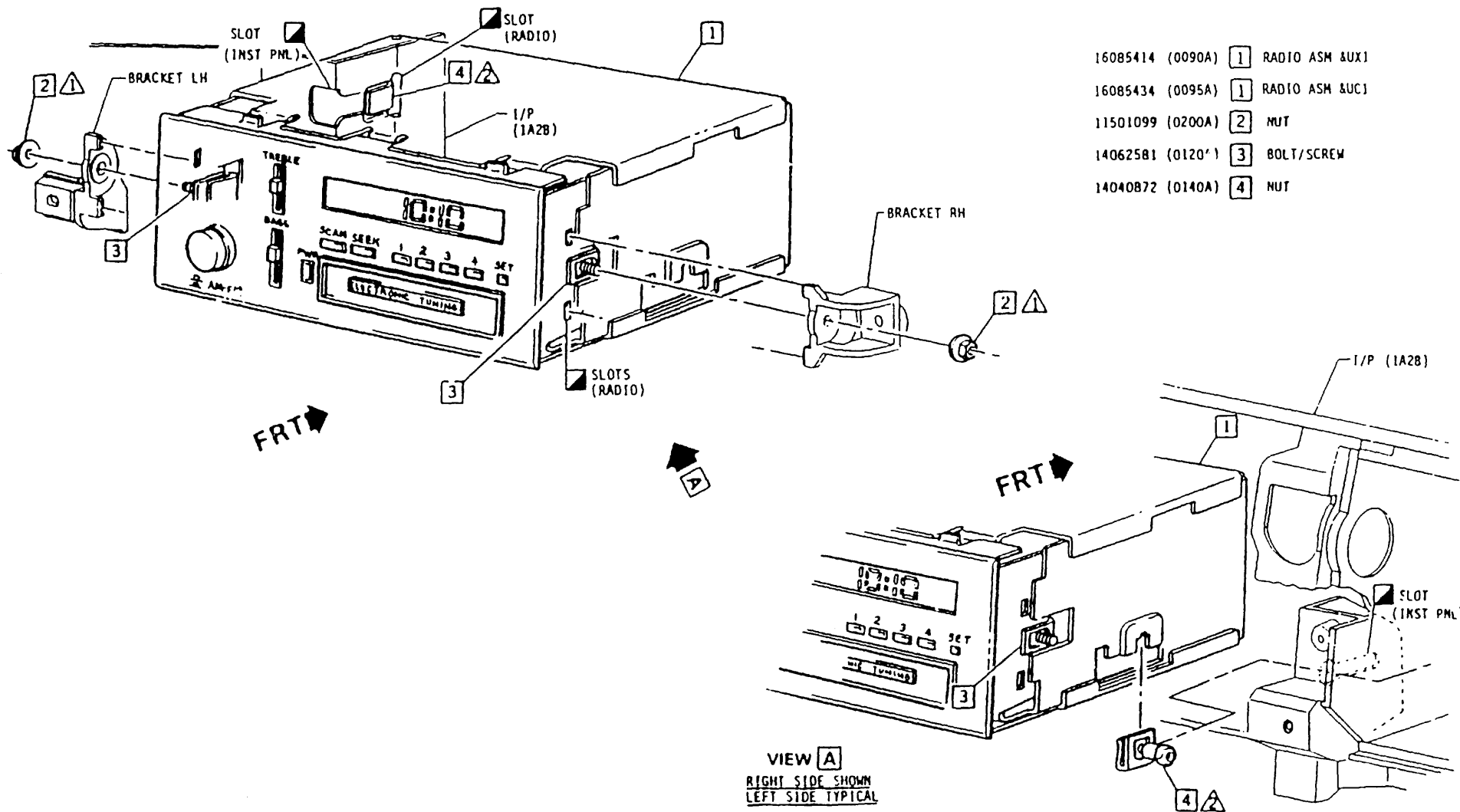


- | | | | |
|----------|---------|----------------------------|--------------|
| 17062404 | (2250A) | ☐ 1 | RETAINER |
| 55712 | (0400P) | ☐ 2 | CAP |
| 7028145 | (22.0A) | ☐ 3 | HOUSING |
| 15591167 | (3025A) | ☐ 4 | NUT (1A2E) |
| 55708 | (010C.) | ☐ 5 | BRACKET |
| 55467 | (0250P) | ☐ 6 | BOLT/SCREW |
| 22570656 | (2708G) | ☐ 7 | RECEIVER |
| 55713 | (0050P) | ☐ 8 | RECEIVER ASM |
| 55721 | (0030P) | ☐ 9 | HARN ASM |



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	21JN91	PAS INC.		
									DR	T. STURGILL	TITLE		
									CK	T. Mc	KEYLESS ENTRY WIRING-CONSOLE		
									APVD	S. Mc	T105(16) & 279		
									APVD		REF	P -	UPC
									APVD			P -	12L
									APVD			P -	SHEET
													1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED

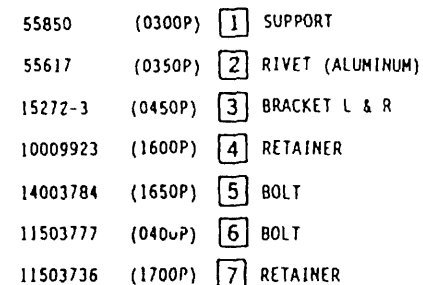


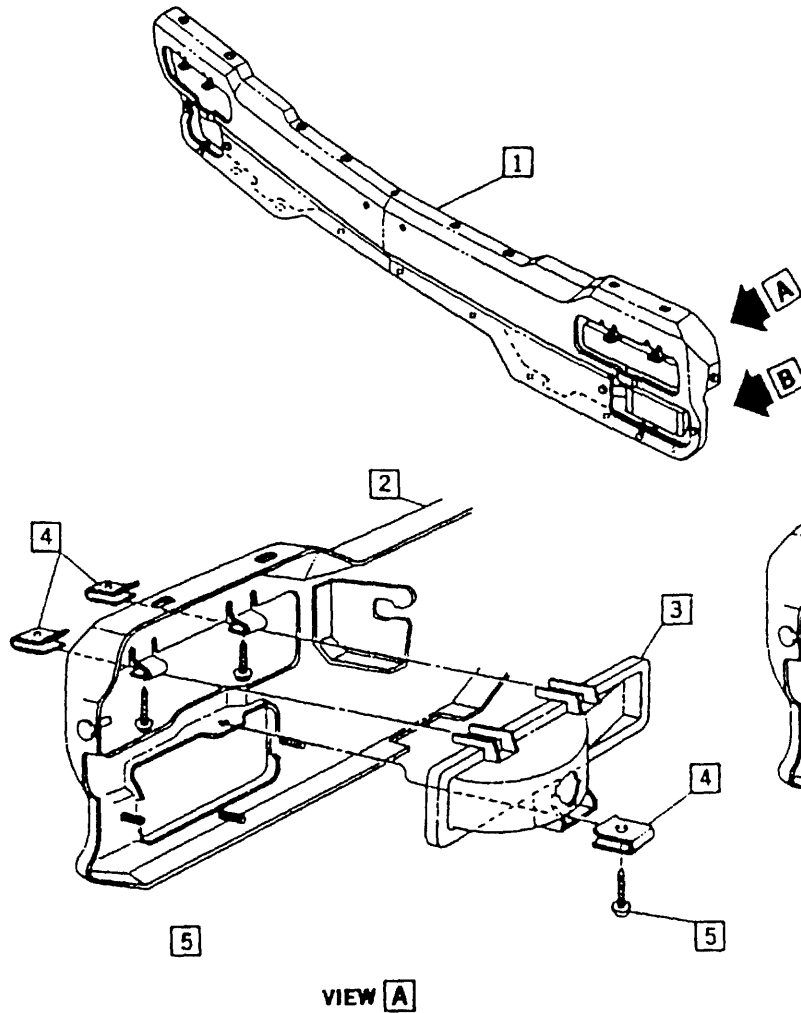
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	13JU91	1992 PAS INC.
									DR	T. MORRISON	TITLE
									CK	T. Mo	RADIO RECIEVER ASM TO MOUNTING BRACKETS
									APVD	SE-212	ST100(00) &ZR9/274/279
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
											UPC
											12L
											SHEET
											2

FULLY DRIVEN, SEATED AND
 NOT STRIPPED



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

[illegible]



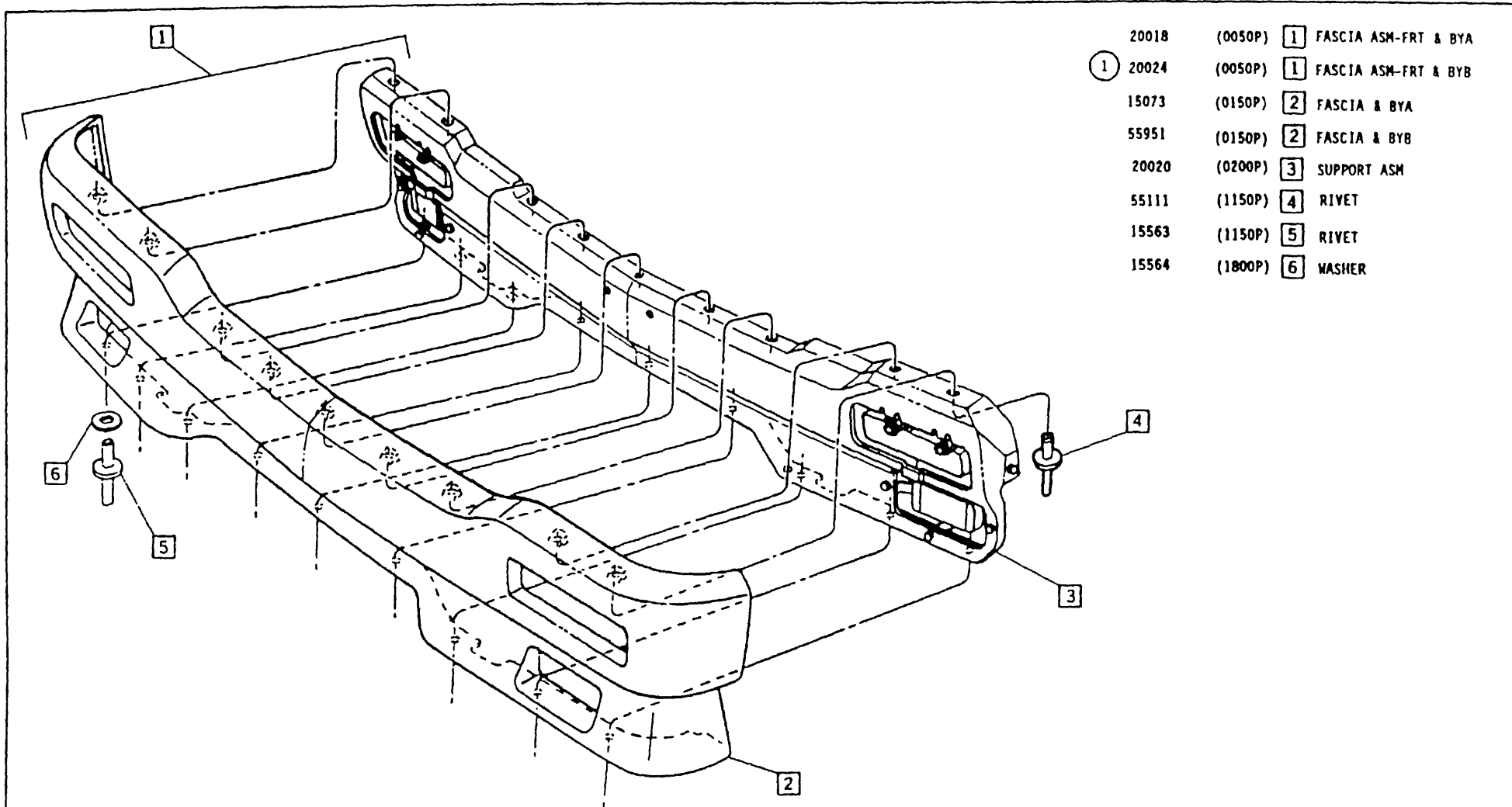
- 20020 (0200P) **1** SUPPORT ASM
- 55850 (0300P) **2** SUPPORT
- 5976643-4 (7450A) **3** LAMP L&R (12C)
- 14034125 (7600A) **4** NUT (12C)
- 11503552 (7500A) **5** BOLT/SCREW (12C)
- 10031825 (1000P) **6** BOLT/SCREW
- 10030700 (1050P) **7** SPRING
- 914900 (9050A) **8** LAMP ASM (12C)
- 11503969 (2914D) **9** WASHER
- 11503742 (0750P) **10** NUT
- 10030710 (0950P) **11** NUT
- 10037661 (0900P) **12** SPACER
- 10030367 (1100P) **13** NUT
- 15276-7 (0650P) **14** BRACKET L&R
- 10030711 (0800P) **15** BOLT/SCREW
- 16504497 (0850P) **16** O-RING

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			110C91	1	REDRAWN & REDESIGNED	91-0329	IX	TM	DR H. DUGDALE	TITLE
									CKT. <i>[Signature]</i>	FRT FASCIA SUPPORT ASM
									APVD <i>[Signature]</i>	T106(03) &Z99/274
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC
										14A1
										SHEET
										2

FULLY DRIVEN, SEATED AND
 NOT STOPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



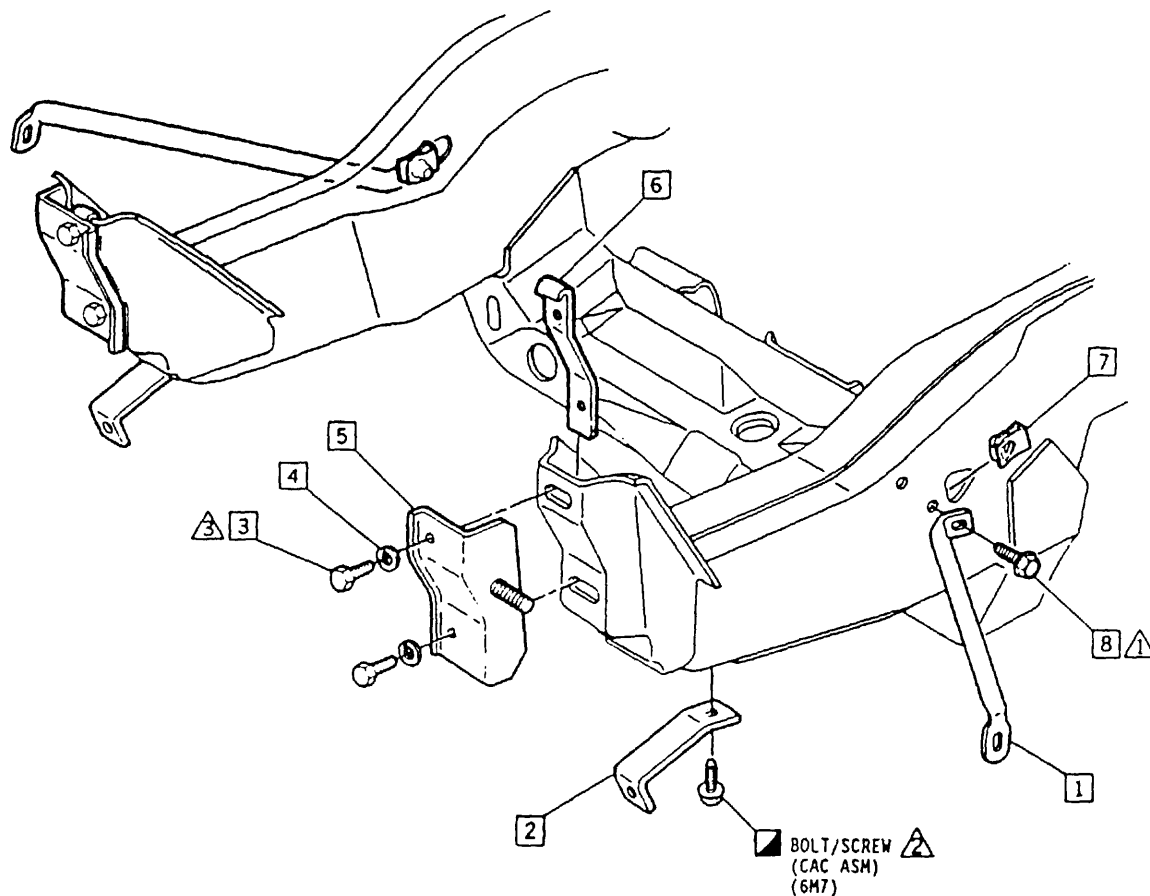
20018	(0050P)	☐ 1	FASCIA ASM-FRT & BYA
☒ 20024	(0050P)	☐ 1	FASCIA ASM-FRT & BYB
15073	(0150P)	☐ 2	FASCIA & BYA
55951	(0150P)	☐ 2	FASCIA & BYB
20020	(0200P)	☐ 3	SUPPORT ASM
55111	(1150P)	☐ 4	RIVET
15563	(1150P)	☐ 5	RIVET
15564	(1800P)	☐ 6	WASHER

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			27SE91	1	TEXT UPDATED	91-0269	DC	TL	DR M. DUGDALE	
									CH T. Mc	TITLE
									APVO	FRONT FASCIA
									APVO	ST106(03) &ZR9/274
									APVO	T105(16) &Z79
									APVO	REF
									APVO	P -
										P -
										P -
										UPC
										14A1
										SHEET
										3

FULLY DRIVEN, SEATED AND
 NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

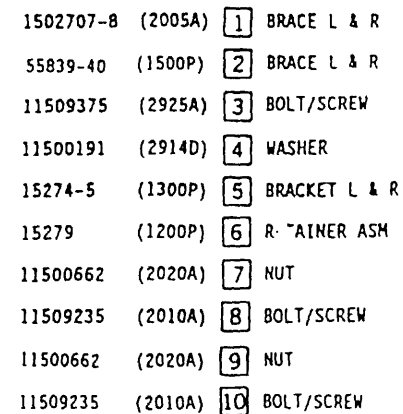


- 1502707-8 (2005A) ☐ 1 BRACE L & R
- 15373 (1500P) ☐ 2 BRACE
- 11509375 (2925A) ☐ 3 BOLT/SCREW
- 11500191 (2914D) ☐ 4 WASHER
- 15274-5 (1300P) ☐ 5 BRACKET L & R
- 15279 (1200P) ☐ 6 RETAINER ASM
- 11500662 (2020A) ☐ 7 NUT
- 11509235 (2010A) ☐ 8 BOLT/SCREW

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
	1	40-60							DR M. OUGDALE	TITLE
	2	40-50							CKT. Mo	FRONT FAS: A BRACKETS
	3	20-25							APVD <i>[Signature]</i>	1106(03) &Z99
	4								APVD	1105(16) &Z79
	5								APVD	REF
	6								APVD	P -
	7								APVD	P -
	8								APVD	P -
1 FULLY DRIVEN, SEATED AND NOT STRIPPED										UPC 14A1
										SHEET 4

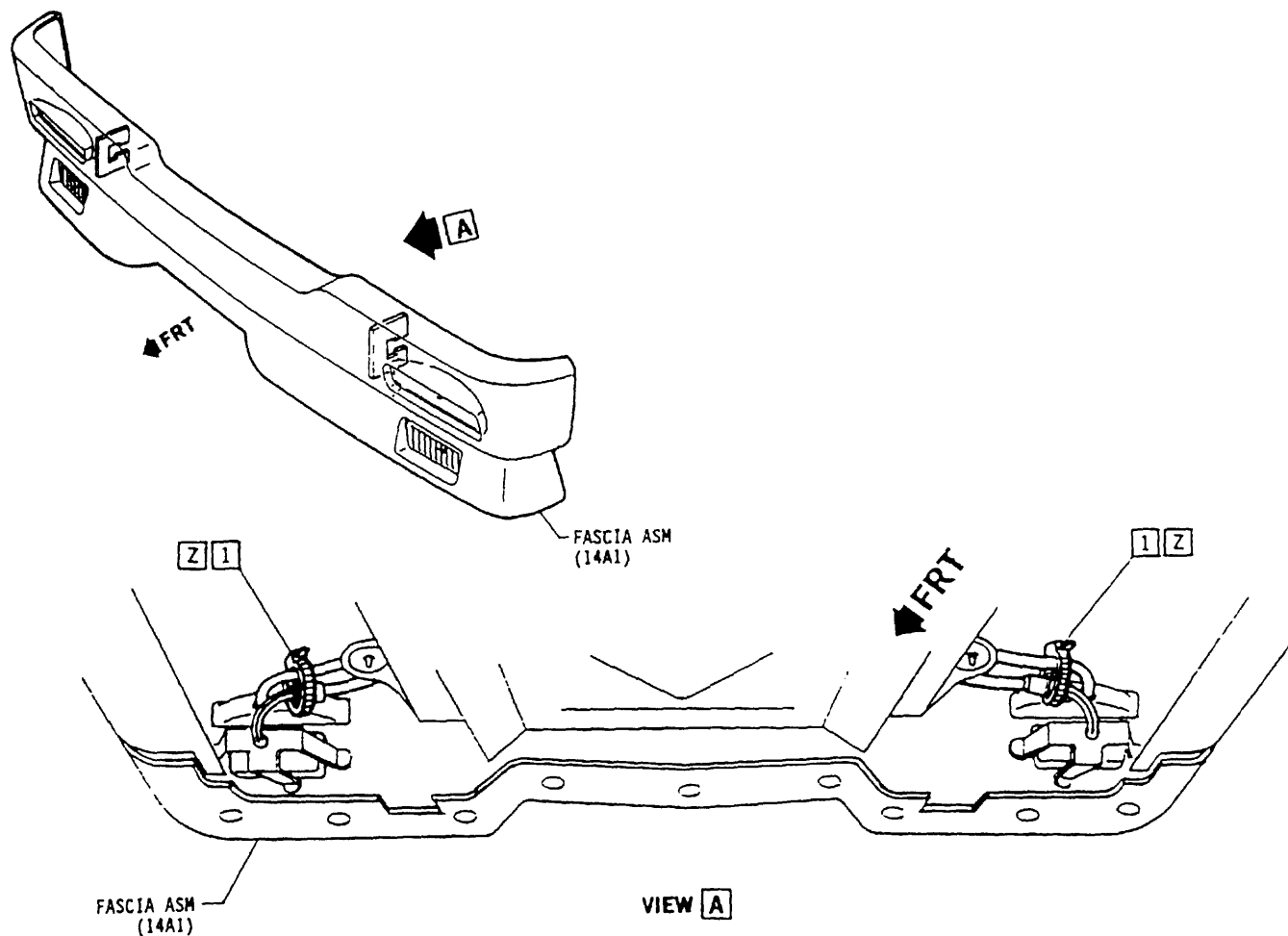


☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	31MY91	1992 <i>PASS</i> INC.			
     		40-60							DR	H. DUGDALE	TITLE FRONT FASCIA BRACKETS 5106(03) & 274			
		20-25							CK	<i>T. Mor</i>				
									APVD	<i>See Plan</i>	REF P - P - P - P - UPC 14A1 SHEET 5			
									APVD					
									APVD					
									APVD					

11509086 (+) **1** STRAP

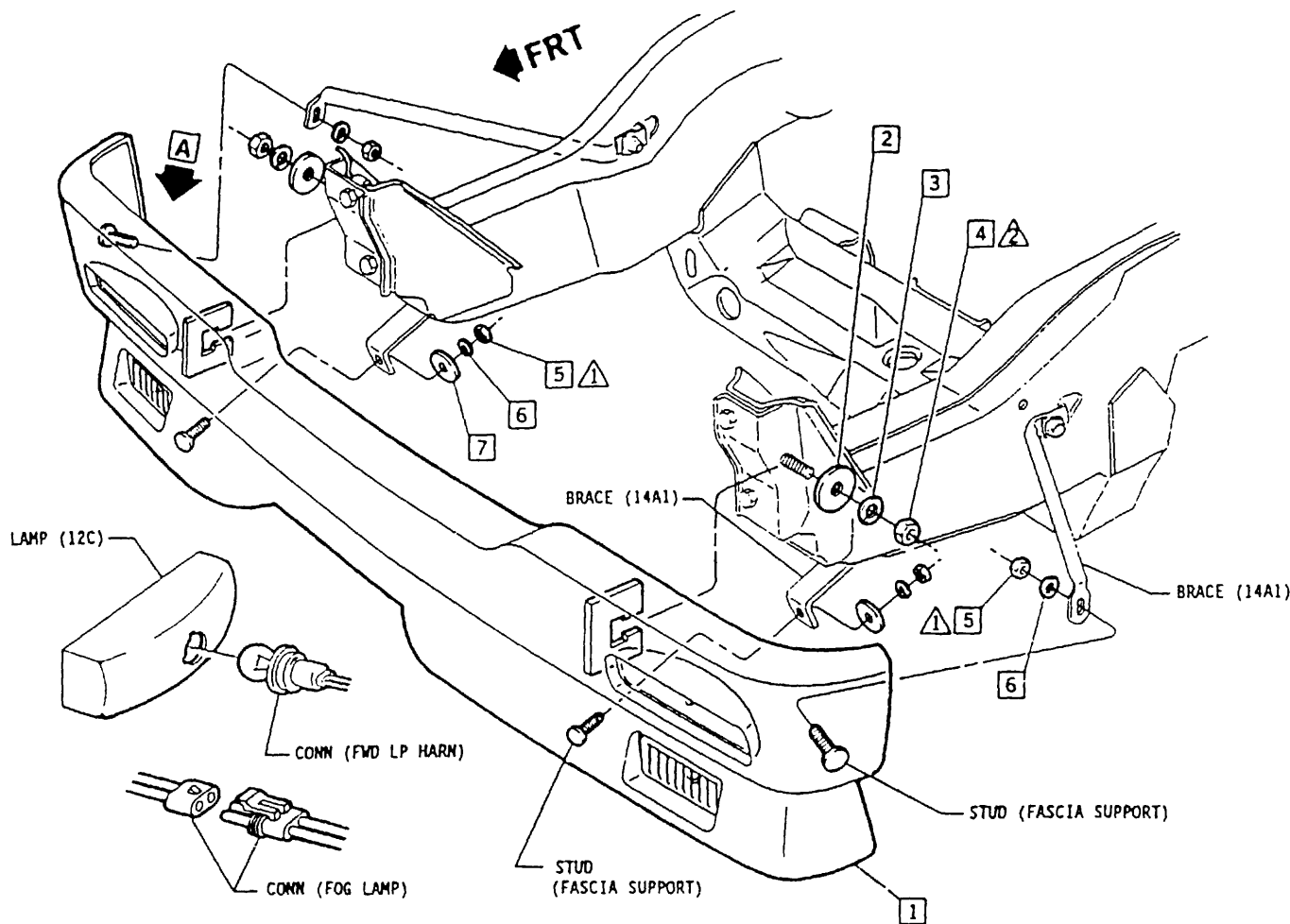


Z ITEM **1** TO BE TRIMMED FOR APPEARANCE AS SHOWN IN UPC 0A WHERE NECESSARY.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	30AU91	1992 PAS INC.		
1 2 3 4 5 ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲									DR	D. CRAMER	TITLE		
									CK		FRONT FASCIA ASM		
									APVD		T106(03) &ZR9/Z74		
									APVD		T105(16) &Z79		
									APVD		REF		
											P -	UPC	SHEET
											P -	14A1	5.1
											P -		
											P -		

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

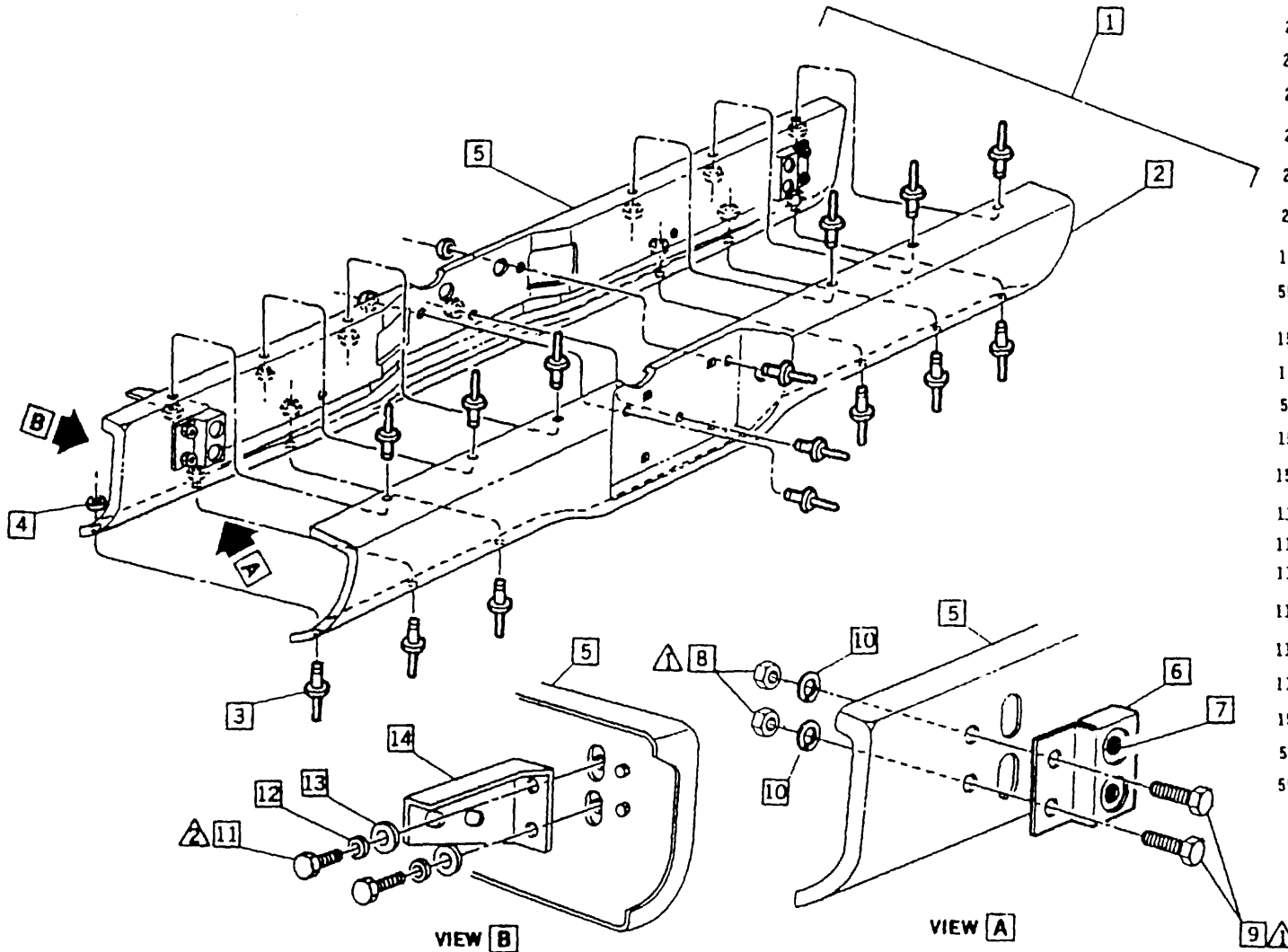
20018	(0050P)	☒ 1	FASCIA ASM-FRT (ZR9/Z79)
20019	(0050P)	☒ 1	FASCIA ASM-FRT (Z74)
2039799	(1450P)	☒ 2	WASHER
11500223	(2914D)	☒ 3	WASHER
11509156	(2950A)	☒ 4	NUT
11501059	(2950A)	☒ 5	NUT
11500191	(2914D)	☒ 6	WASHER
2041085	(1550P)	☒ 7	WASHER



VIEW A

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992	PAS INC.
	20-25								DR M. OUGDALE	TITLE	FRONT FASCIA MOUNTING
	80-90								CK T. MO		ST106(03) & ZR9/Z74
									APVD [Signature]		T105(16) & Z79
									APVD	REF	P -
									APVD		P -
									APVD		P -
										UPC	14A1
										SHEET	6

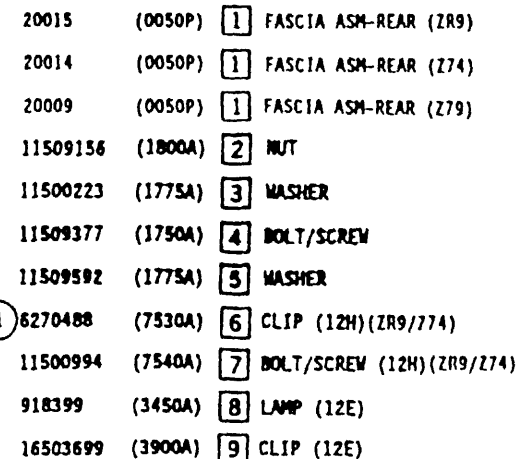
☒ FULLY DRIVEN, SEATED AND NOT STRIPPED



20014	(0050P)	1	FASCIA ASM Z74 & BYA
20009	(0050P)	1	FASCIA ASM Z79 & BYA
20015	(0050P)	1	FASCIA ASM ZR9 & BYA
20021	(0050P)	1	&BYB ZR9
20022	(0050P)	1	&BYB Z74
20023	(0050P)	1	&BYB Z79
15074	(0150P)	2	FASCIA & BYA
55952	(0150P)	2	&BYB
15563	(0500P)	3	RIVET
15564	(0550P)	4	WASHER
55849	(0200P)	5	SUPPORT
15142	(0300P)	6	RETAINER
15141	(0250P)	7	PLATE
11503742	(0350P)	8	NUT
11503878	(1750P)	9	BOLT/SCREW
11503969	(1775A)	10	WASHER
11509377	(1750A)	11	BOLT/SCREW
11500223	(1775A)	12	WASHER
11509592	(1775A)	13	WASHER
15117-8	(0450P)	14	BRACKET L&R ZR9
55583-4	(0450P)	14	BRACKET L&R Z79
55637-8	(0450P)	14	BRACKET L&R Z74

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			27SE91	1	TEXT UPDATED	91-0269	DC	TM	DR H. DUGDALE	
			11OC91	2	55585 (0150P) REMOVED				CKT. M.	TITLE REAR FASCIA ASM
				3	55983 (0150P) REMOVED	91-0323	DC		APVD <i>[Signature]</i>	ST106(03) &ZR9/Z74
									APVD	T105(16) &Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										14A2
										SHEET
										1

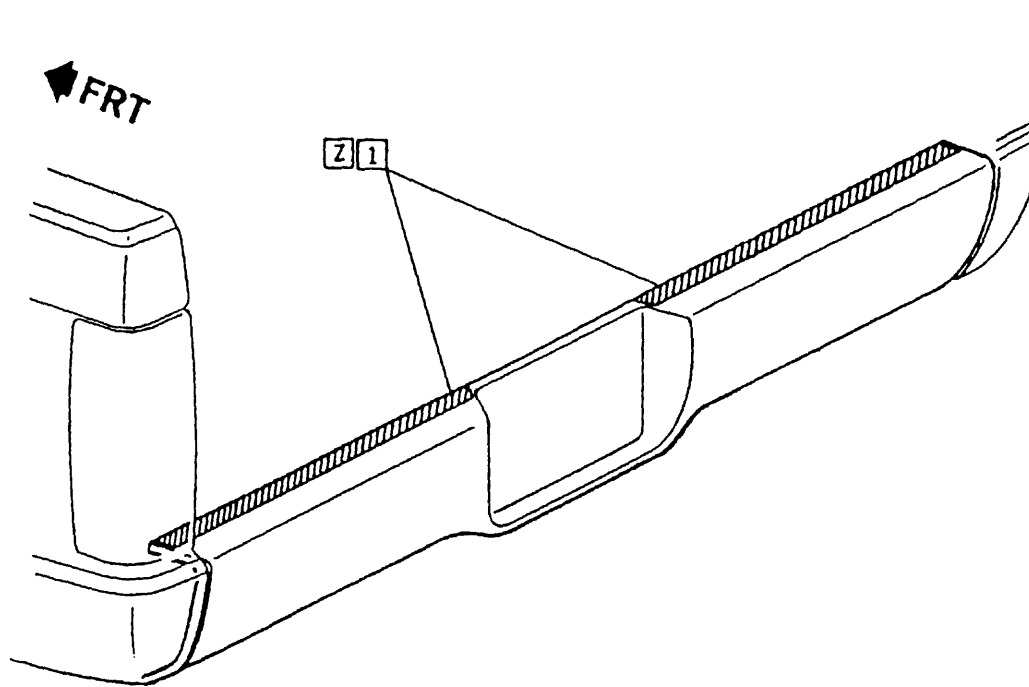
FULLY DRIVEN
 NOT STRIPPED



[Z] REMOVE BOLT ASM FOR FASCIA INSTALLATION.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
		80-110	27SE91	1	TEXT UPDATED		DC	TH	DR M. DUGDALE	TITLE REAR FASCIA MOUNTING ST106(03) & ZR9/Z74 T105(16) & Z79			
		B-11							CKT. <i>Me</i>				
									APVD <i>[Signature]</i>	REF P - P - P - P - UPC 14A2 SHEET 2			
									APVD				
									APVD				
									APVD				
									APVD				

56009-10 (0600P) **1** STRIPE, L & R



Z PEEL OFF BACKING & LOCATE DECAL WITH ENDS THAT ARE CUT AT 90 DEGREES TO OUTER EDGES OF FASCIA AND REAR EDGE OF DECAL TO REAR EDGE OF FASCIA.

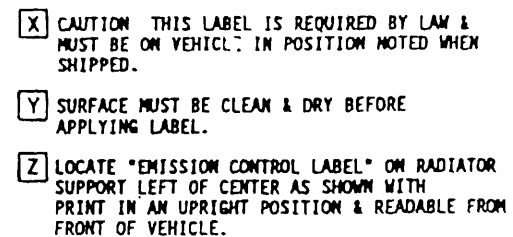
DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	JOSE91	1992 PAS INC.			
▲ ▲ ▲ ▲ ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED			300C91	1	TITLE REVISED			DC TH	DR	D. CRAMER	TITLE STRIPE-REAR FASCIA S106(03) &Z74 & BYB T105(16) &Z79 & BYB ①			
									CK	T. Ma				
										APVD	REF 91-0307 P - P - P - P -			
										APVD			UPC 14A2 SHEET 3	
										APVD				
										APVD				



☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

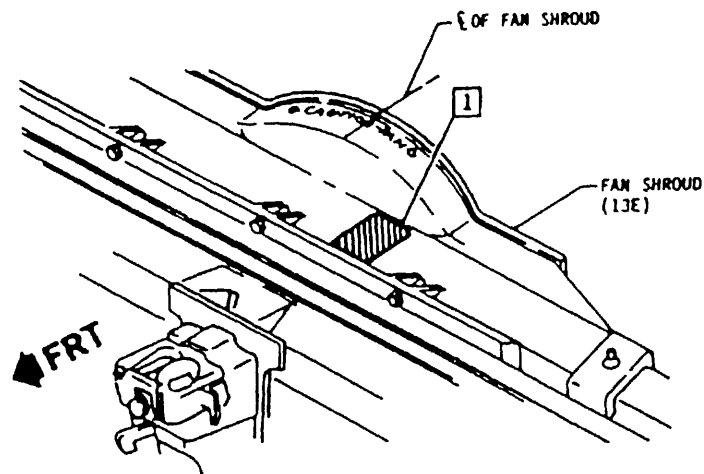
55677 (0200A) 1 LABEL 279

55736 (0200A) 1 LABEL ZR9

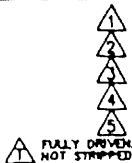


© 1991 RMC INC.

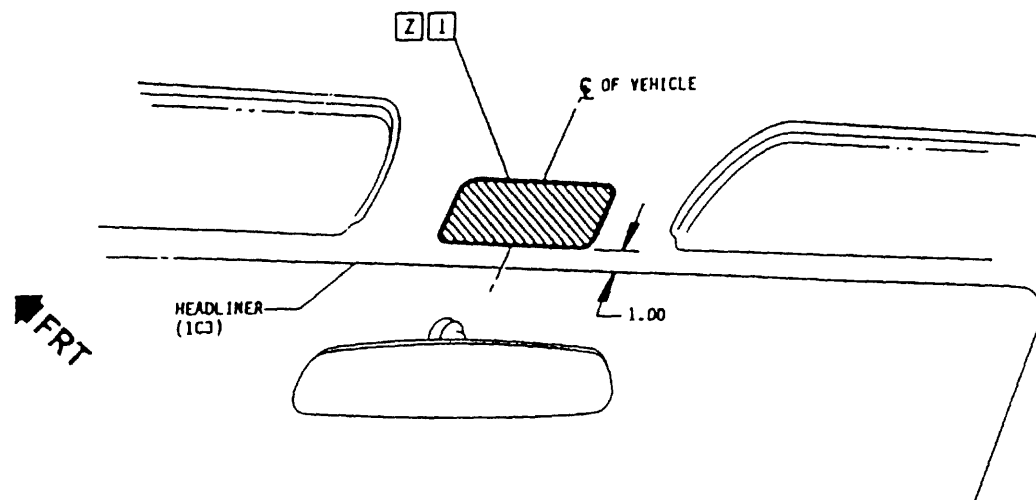
10085701 (0200) **1** LABEL



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	
									CKT. <i>Man</i>	TITLE LOCATION-BELT ROUTING LABEL
									APVD <i>So</i>	T106(0-) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
										P -
										P -
										P -
										UPC 14F
										SHEET 2



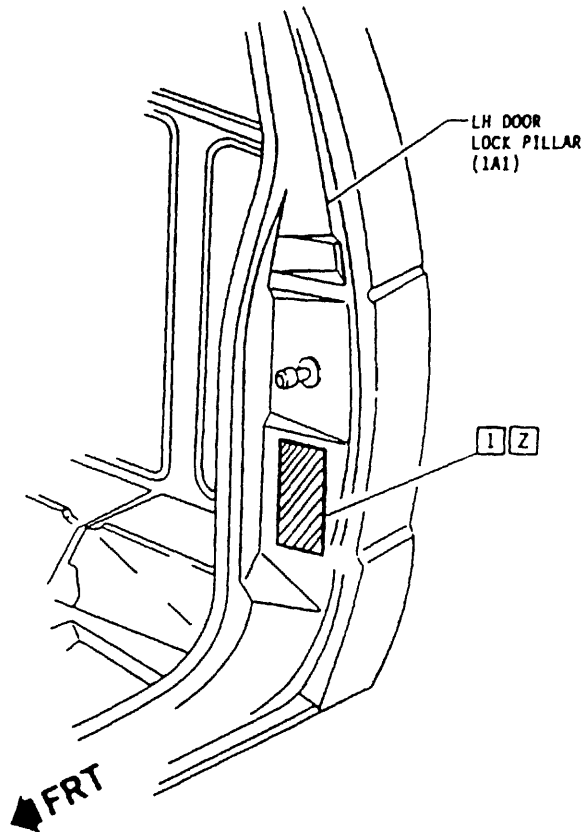
15522 (0100P) **1** LABEL



Z REMOVE BACKING PAPER & AFFIX LABEL TO HEADLINER IN POSITION SHOWN. RIGHT SIDE UP & READABLE FROM DRIVER'S SEAT.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR M. DUGDALE	TITLE
									CK T. Mo	LOCATION-OFF ROAD NOTICE LABEL
									APVD <i>[Signature]</i>	T106(03) & ZR9
									APVD	T105(16) & Z79
									APVD	REF
									APVD	P -
										P -
										P -
										UPC
										14F
										SHEET
										3

☒ FULLY DRIVEN, SEATED AND NOT STRAPPED



55664 (2151A) ☒ LABEL Z79

55692 (2151A) ☒ LABEL Z74

55729 (2151A) ☒ LABEL ZR9

☒ Z PEEL OFF BACKING PAPER & AFFIX LABEL IN LOCATION SHOWN, SO THAT PRINT IS READABLE FROM OUTSIDE OF VEHICLE.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.			
☒ FULLY DRIVEN, SEATED AND NOT STRAPPED	1								DR H. DUGDALE	TITLE LOCATION-VEHICLE CERTIFICATION LABEL ST106(03) &ZR9/Z74 T105(1b) A279			
	2								CK J.M.				
	3								APVD <i>[Signature]</i>	REF	P -	UPC	SHEET
	4								APVD	P -	14F	4	
	5								APVD	P -			
									APVD				

PRODUCT DESCRIPTION MANUAL

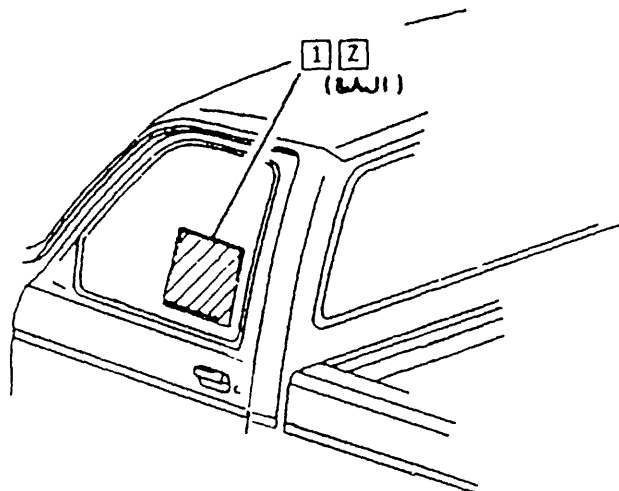
☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

NOTE LABELS MAY BE PLACED IN SAME LOCATION ON RH SIDE OF VEHICLE.

55663 (1650A) ☒ LABEL Z79

55691 (1650A) ☒ LABEL Z74

55728 (1650A) ☒ LABEL ZR9



← FRT

Z MOISTEN LABEL WITH WATER AND AFFIX ON INSIDE OF WINDOW IN LOCATION SHOWN AND READABLE FROM OUTSIDE OF VEHICLE. LIGHTLY SQUEEGE LABEL TO REMOVE AIR POCKETS AND/OR EXCESS WATER. AVOID LOWERING WINDOW FOR 20 MINUTES AFTER INSTALLATION.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
									DR H. DUGDALE	TITLE LOCATION-PRICE/FUEL ECONOMY
									CK T. Mon	ST106(03) &ZR9/Z74
									APVD <i>[Signature]</i>	T105(16) &Z79
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 14F
										SHEET 5

☒ FULLY DRIVEN SEATED AND NOT STRIPPED

PRODUCT DESCRIPTION MANUAL

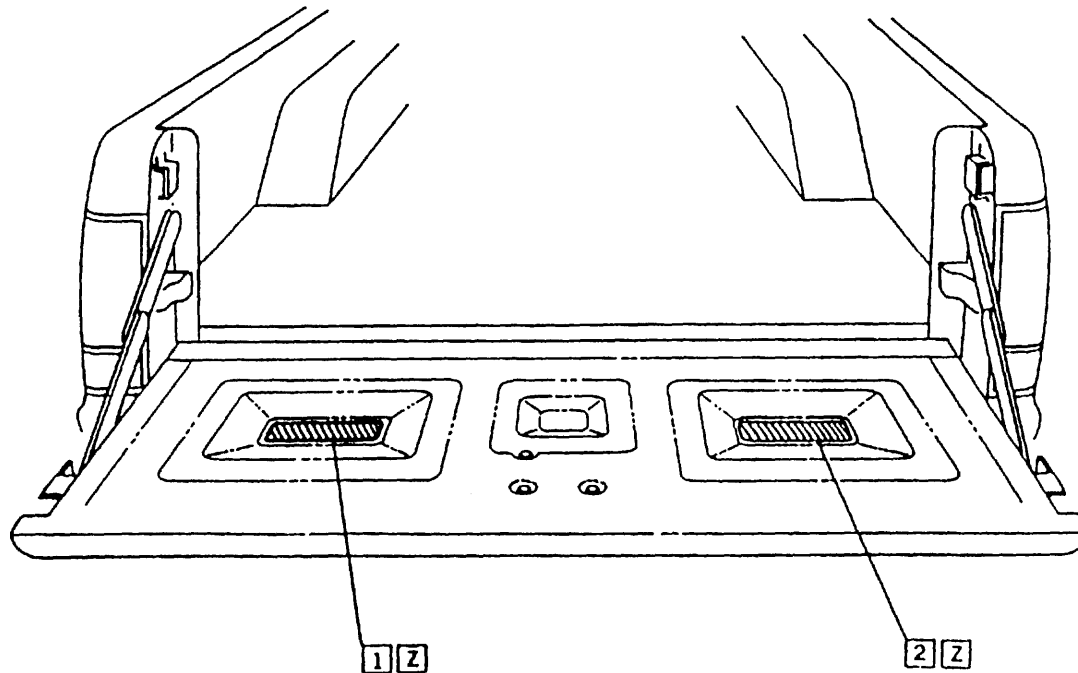
☐ ITEM REFERENCE
 ☐ PROCESS MATERIAL
 ☐ TORQUE
 ☒ EXISTING AS PART OF

15301

(0050P) **1** LABEL-BED GYM

1 55772

(0600P) **2** LABEL-TOWING NOTICE



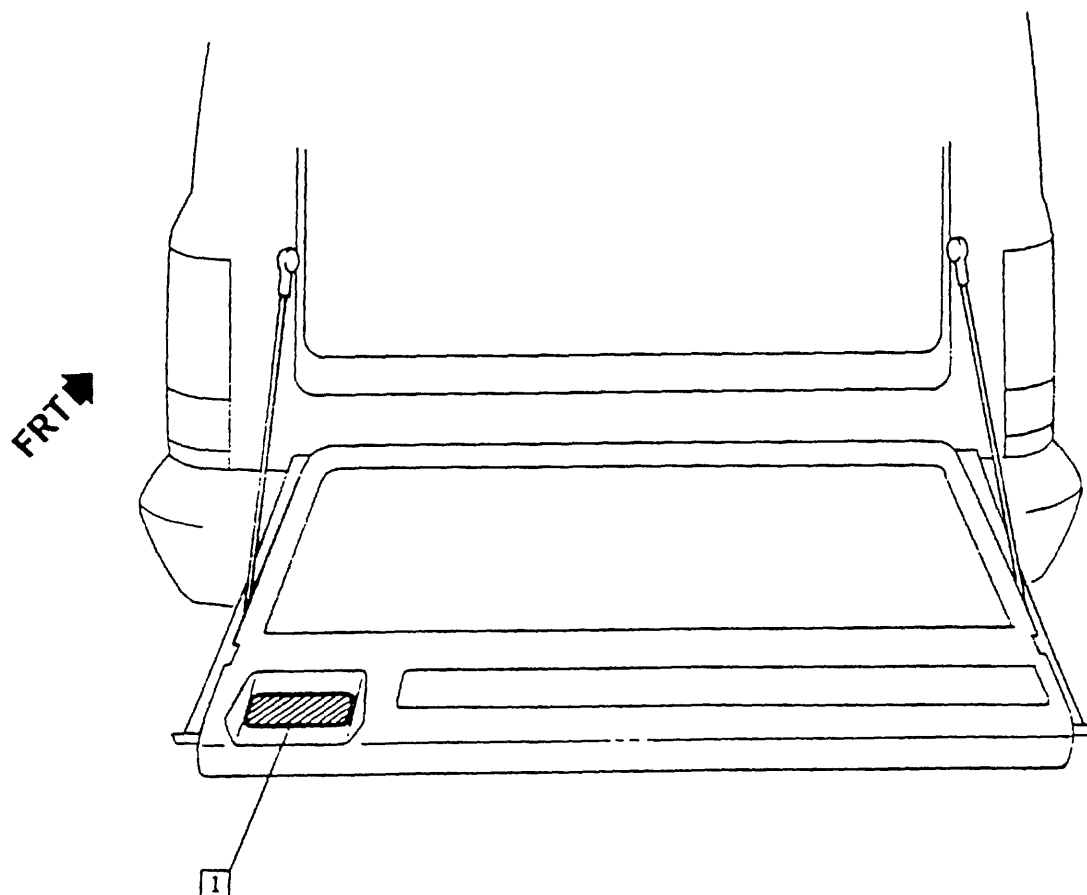
2 PEEL OFF BACKING, PLACE ON TAIL GATE
 AS SHOWN AND READABLE WITH GATE IN THE OPEN
 POSITION.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE 12APR91	1992 PAS INC.
			02JUL91	1	55772 LABEL ADDED		DC	TA	DR M. DUGDALE	
									CK <i>[Signature]</i>	TITLE LOCATION-BED LOAD LABEL
									APVD <i>[Signature]</i>	T106(03) &ZR9
									APVD	REF
									APVD	P -
									APVD	P -
									APVD	P -
										UPC 14F
										SHEET 6

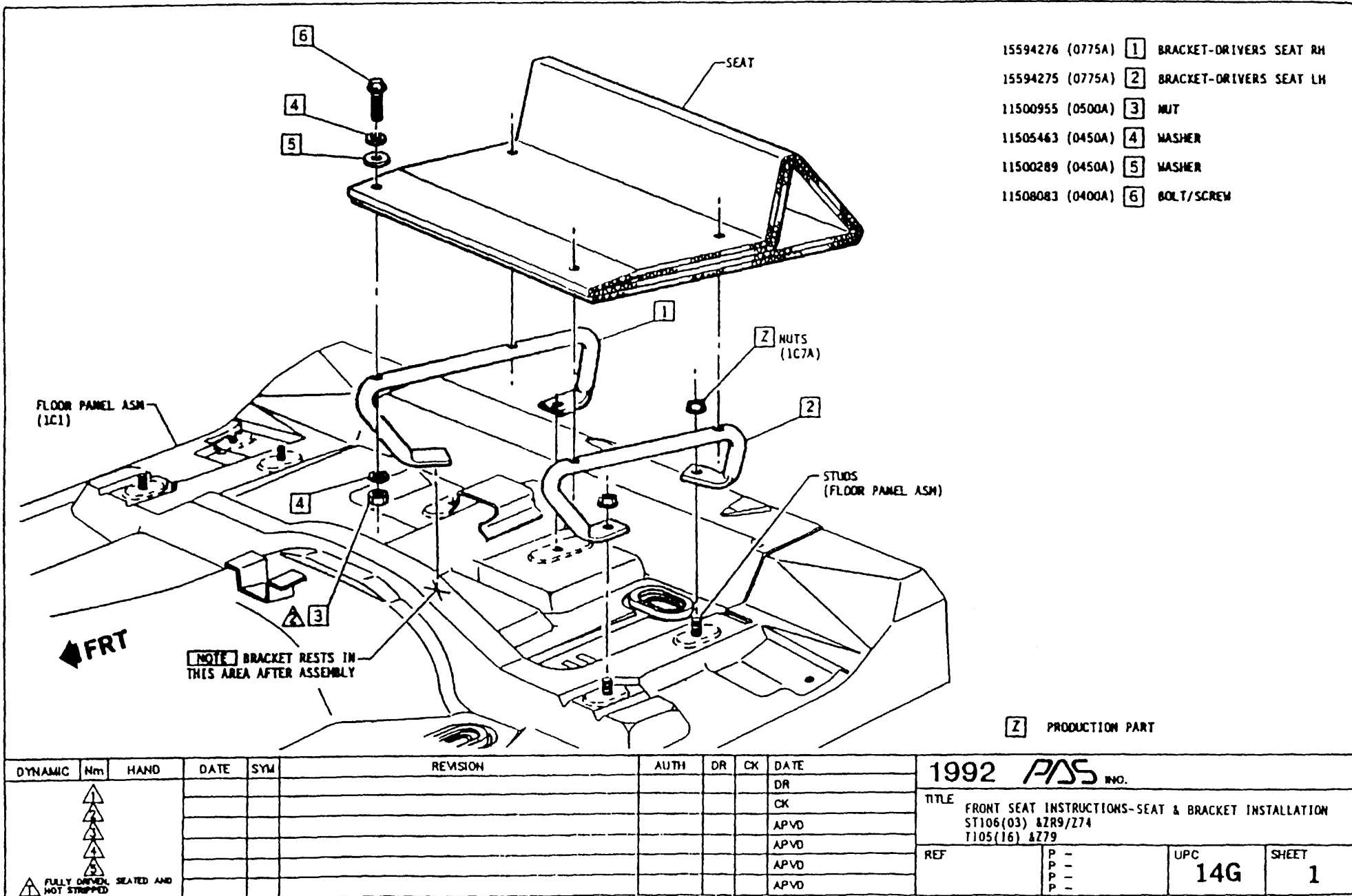
14-10000

FULLY DRIVER SEATED AND
 HOT STRIPPED

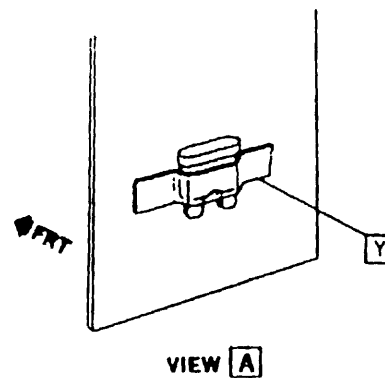
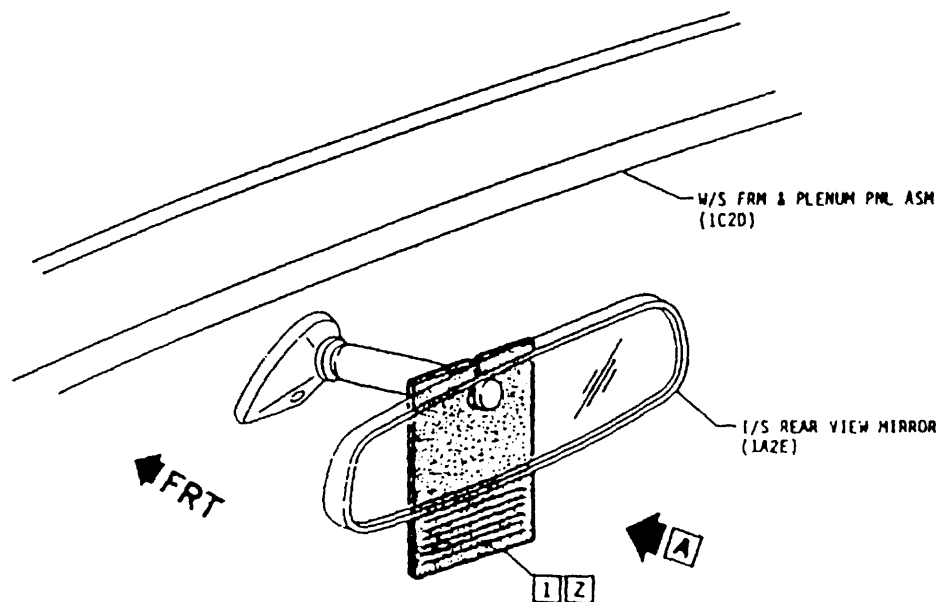
55897 (0600P) **1** LABEL



DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	19SE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK		LABEL-TRAILER TOWING NOTICE
									APVD		T105(16) & Z79
									APVD		REF
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											14F
											SHEET
											7



56001 (1800P) **1** HOLDER



Y REMOVE ELC FUSE FROM FUSE BOX AND ATTACH TO CARD WITH "SCOTCH" TAPE AS SHOWN.

Z TO BE HUNG FROM INSIDE REAR VIEW MIRROR AS SHOWN, WITH PRINT READABLE FROM DRIVERS SEAT.

DYNAMIC	Nm	HAND	DATE	SYM	REVISION	AUTH	DR	CK	DATE	JOSE91	1992 PAS INC.
									DR	D. CRAMER	TITLE
									CK	<i>T. Mon</i>	ELC FUSE HOLDER
									APVD		T105(16) & Z79
									APVD		REF 91-0305
									APVD		P -
									APVD		P -
									APVD		P -
									APVD		UPC
											14K
											SHEET
											1

☒ FULLY DRIVEN, SEATED AND NOT STRIPPED