

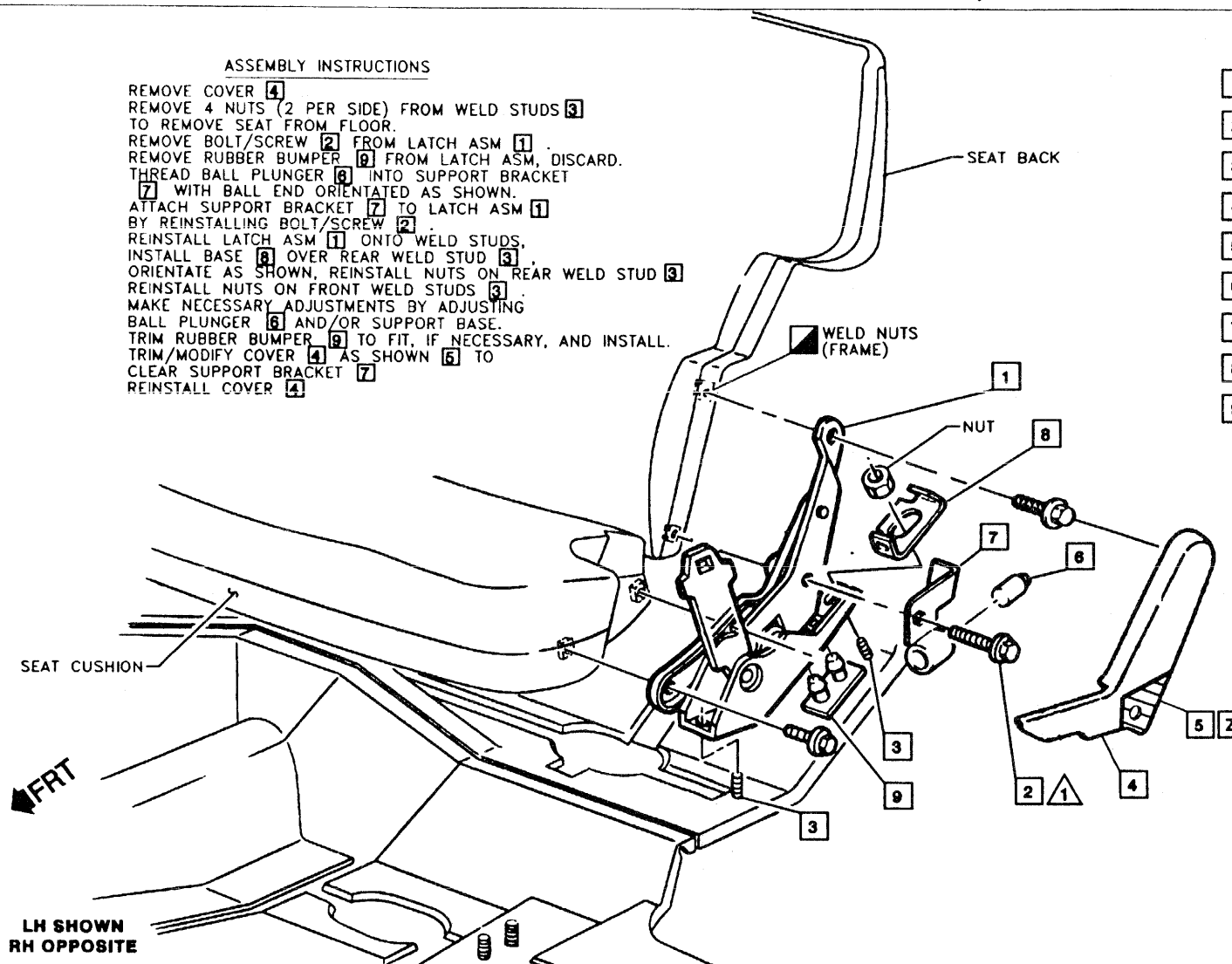
INSTRUCTION SHEET

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ■ EXISTING AS PART OF

ASSEMBLY INSTRUCTIONS

REMOVE COVER [4]
REMOVE 4 NUTS (2 PER SIDE) FROM WELD STUDS [3]
TO REMOVE SEAT FROM FLOOR.
REMOVE BOLT/SCREW [2] FROM LATCH ASM [1].
REMOVE RUBBER BUMPER [9] FROM LATCH ASM, DISCARD.
THREAD BALL PLUNGER [6] INTO SUPPORT BRACKET [7] WITH BALL END ORIENTATED AS SHOWN.
ATTACH SUPPORT BRACKET [7] TO LATCH ASM [1] BY REINSTALLING BOLT/SCREW [2].
REINSTALL LATCH ASM [1] ONTO WELD STUDS, INSTALL BASE [8] OVER REAR WELD STUD [3], ORIENTATE AS SHOWN, REINSTALL NUTS ON REAR WELD STUD [3].
REINSTALL NUTS ON FRONT WELD STUDS [3].
MAKE NECESSARY ADJUSTMENTS BY ADJUSTING BALL PLUNGER [6] AND/OR SUPPORT BASE.
TRIM RUBBER BUMPER [9] TO FIT, IF NECESSARY, AND INSTALL.
TRIM/MODIFY COVER [4] AS SHOWN [5] TO CLEAR SUPPORT BRACKET [7].
REINSTALL COVER [4].

- [1] LATCH ASM L & RH
- [2] BOLT/SCREW
- [3] WELD STUDS
- [4] COVER L & RH
- [5] MODIFY TRIM
- [6] BALL PLUNGER
- [7] SUPPORT BRACKET
- [8] BASE
- [9] BUMPER



[Z] REMOVE THIS PORTION OF THE TRIM COVER, SEE SHEET 3 FOR TEMPLATE.

FASTENER TORQUE

- [1] S 20 - 30 Nm
- [2]
- [3]

GENERAL INSTRUCTION NOTES

ST TRUCK SERIES

TITLE
REAR SEAT LATCH KIT
INSTRUCTION SHEET

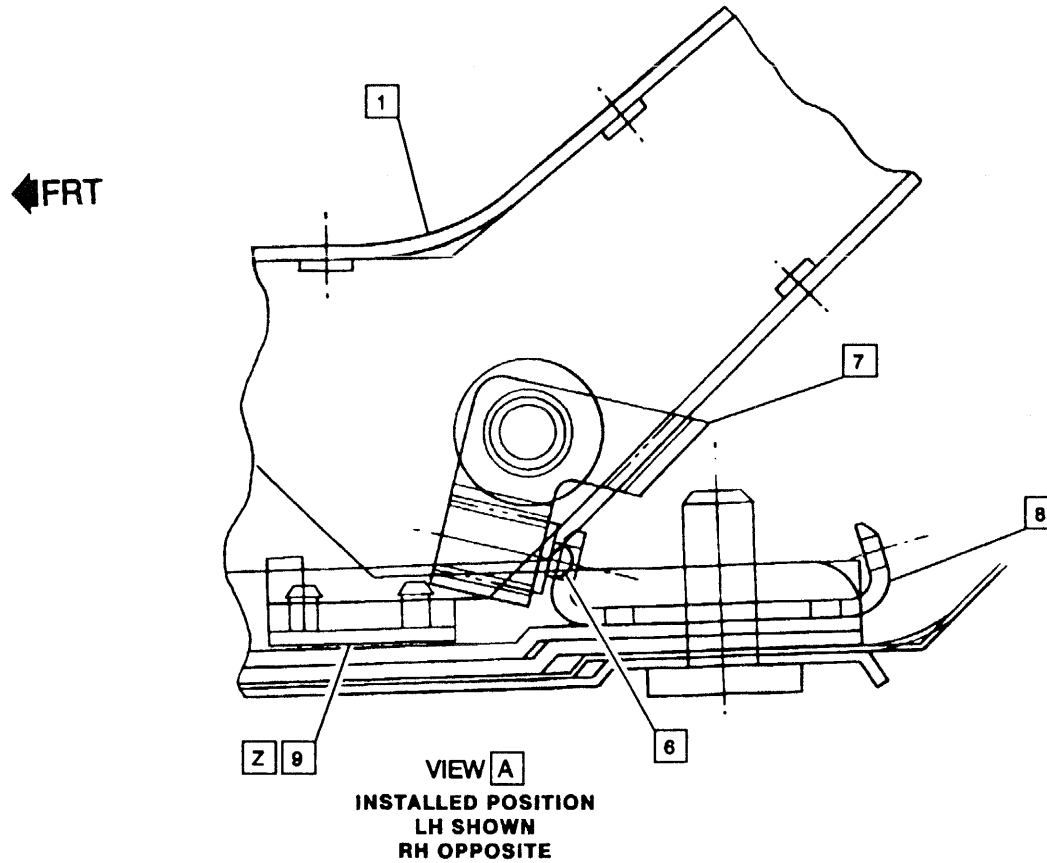
DATE 01SE93	PART NO 15982741	SHEET 1 OF 3
----------------	---------------------	-----------------



INSTRUCTION SHEET

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

- 1 LATCH ASM L & RH
- 6 BALL PLUNGER
- 7 SUPPORT BRACKET
- 8 BASE
- 9 BUMPER



- Z** TRIM BUMPER AS REQUIRED TO INSURE BALL PLUNGER ENGAGEMENT INTO BASE AS SHOWN IN VIEW **A**

FASTENER TORQUE	GENERAL INSTRUCTION NOTES	ST TRUCK SERIES		
1		TITLE REAR SEAT LATCH KIT INSTRUCTION SHEET		
2		DATE 25FE04	PART NO 15982741	SHEET 2 OF 3
3				

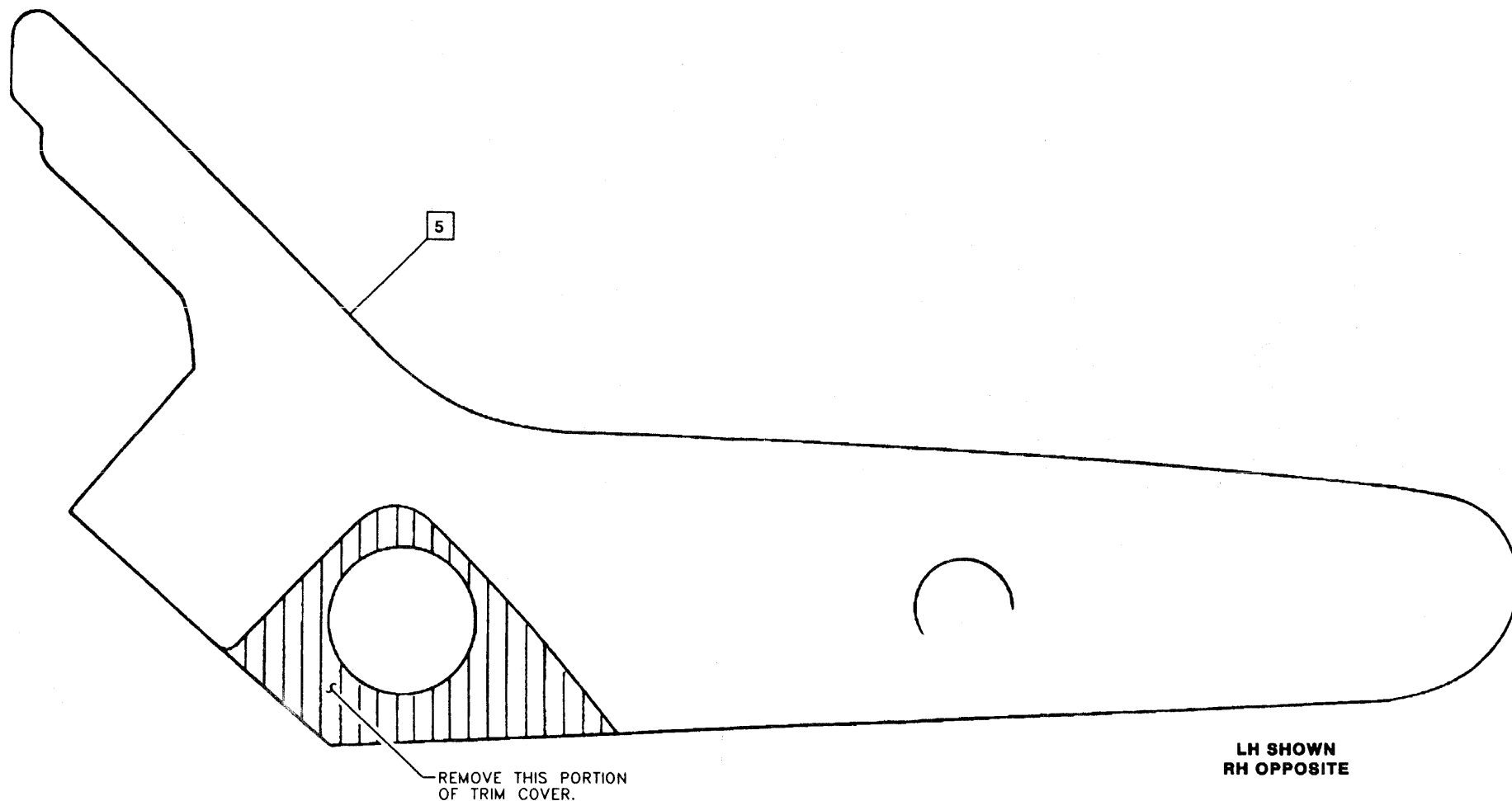


North American
Truck Platforms

INSTRUCTION SHEET

☐ ITEM REFERENCE ☐ PROCESS MATERIAL ☐ TORQUE ☒ EXISTING AS PART OF

5 COVER L & RH



TRIM COVER CUTOUT TEMPLATE - FULL SIZE

FASTENER TORQUE	GENERAL INSTRUCTION NOTES		ST TRUCK SERIES		
			TITLE REAR SEAT LATCH KIT INSTRUCTION SHEET		
			DATE 25FE94	PART NO 15982741	SHEET 3 OF 3